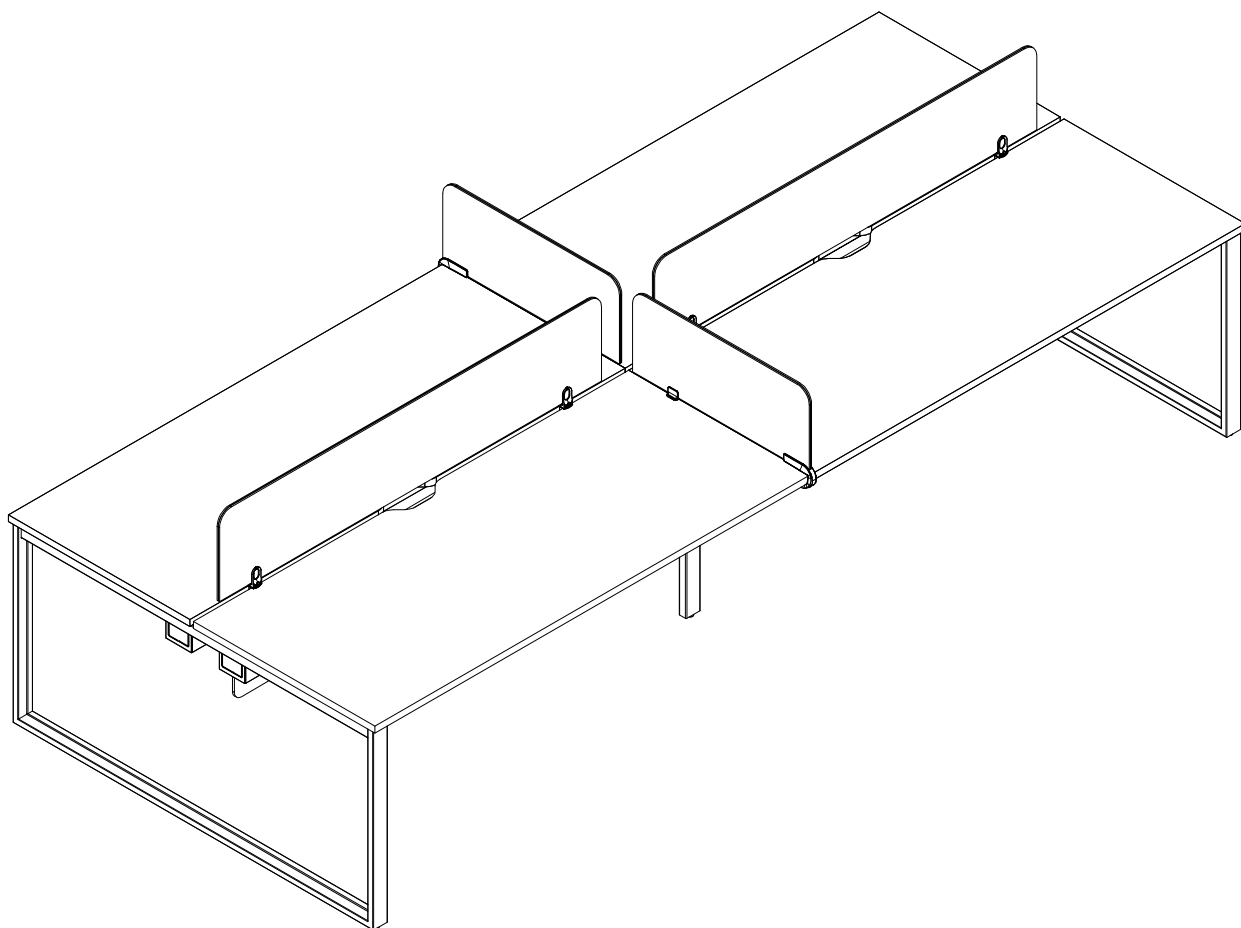




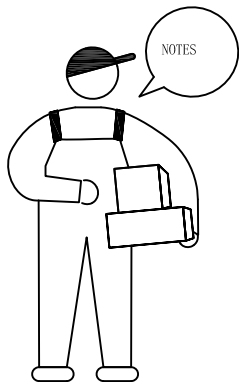
Assembly Instruction

DMA61 - 2

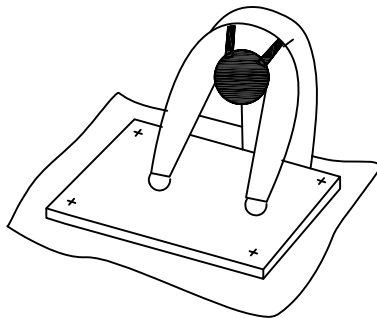


Please read this manual carefully
before any operation and keep it
properly for future use

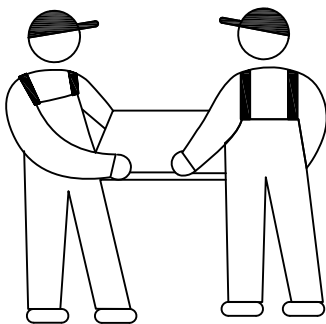
NOTES



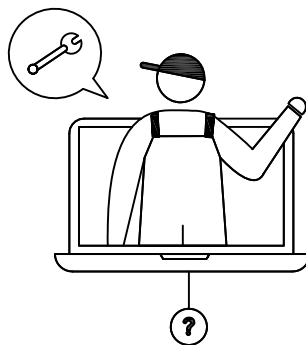
- Handle with care and make sure to place a protective layer on it



- Multiple people moving the good for safety.

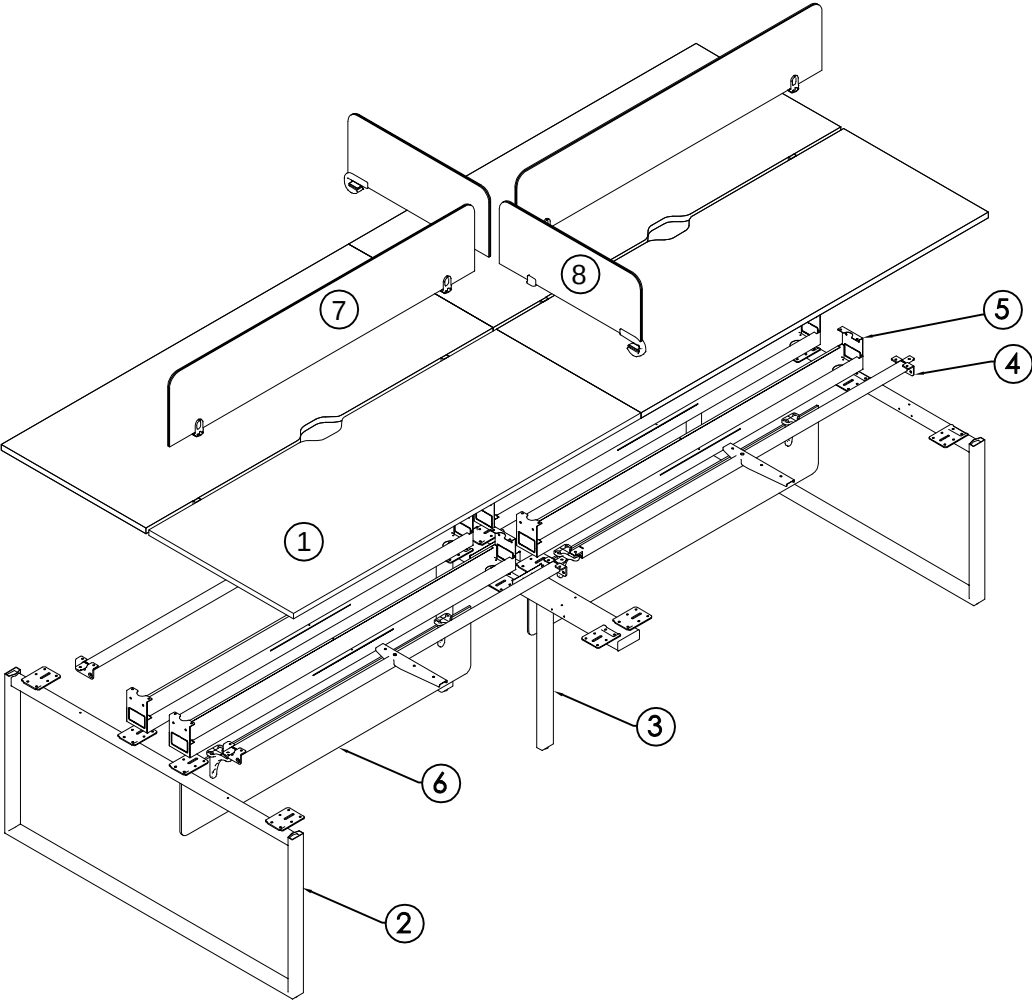


- Contact your sales in Sunon if any quesitons



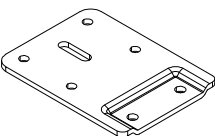
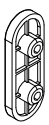
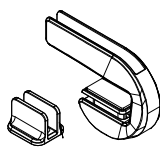
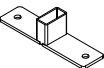
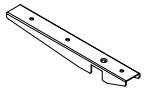
These drawings identify the parts included with DMA61 Desk.

BOM



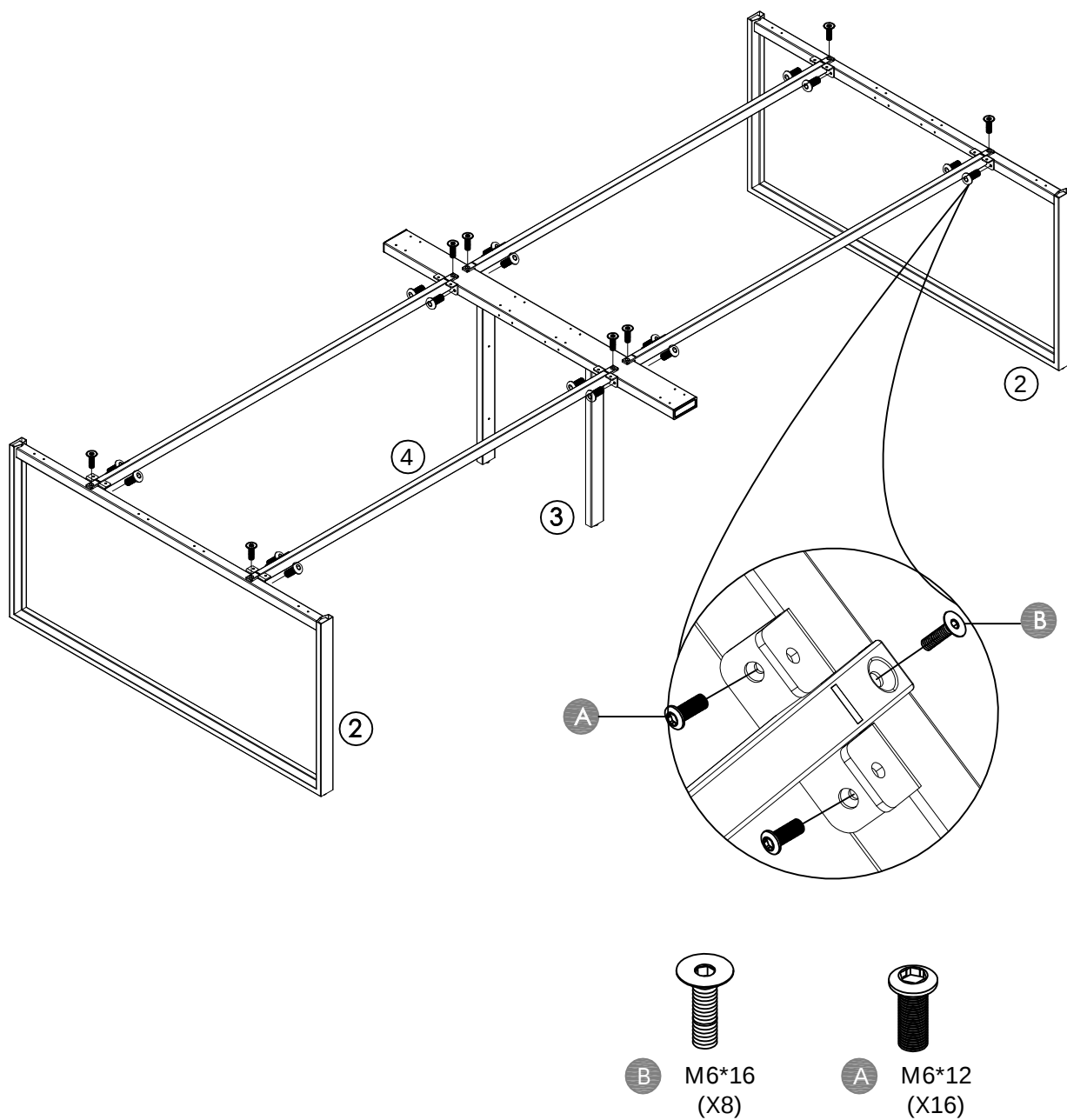
NO.	Item	QTY
1	Desktop	4
2	Desk Leg	2
3	Extension Leg	1
4	Beam	4
5	Wire Management	4
6	Modesty Panel	2
7	Screen	2
8	Screen	2

Hardware

A 	B 	C 
M6x12 48	M6*16 26	ST5.5*20 112
D 	E 	F 
120*90*8 16	96*70*130 4	70*25*13 4
G 	H 	I 
M6*15 8	34*30*68 4	M6*30 8
J 	K 	L 
Φ16*1 8	M6*17 4	120*30*80 2
M 	N 	O 
120*30*28 4	M6*25 4	330*40*30 4

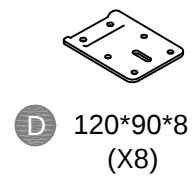
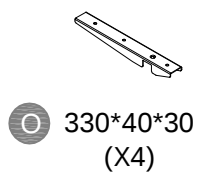
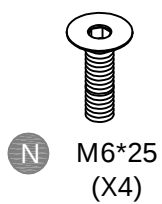
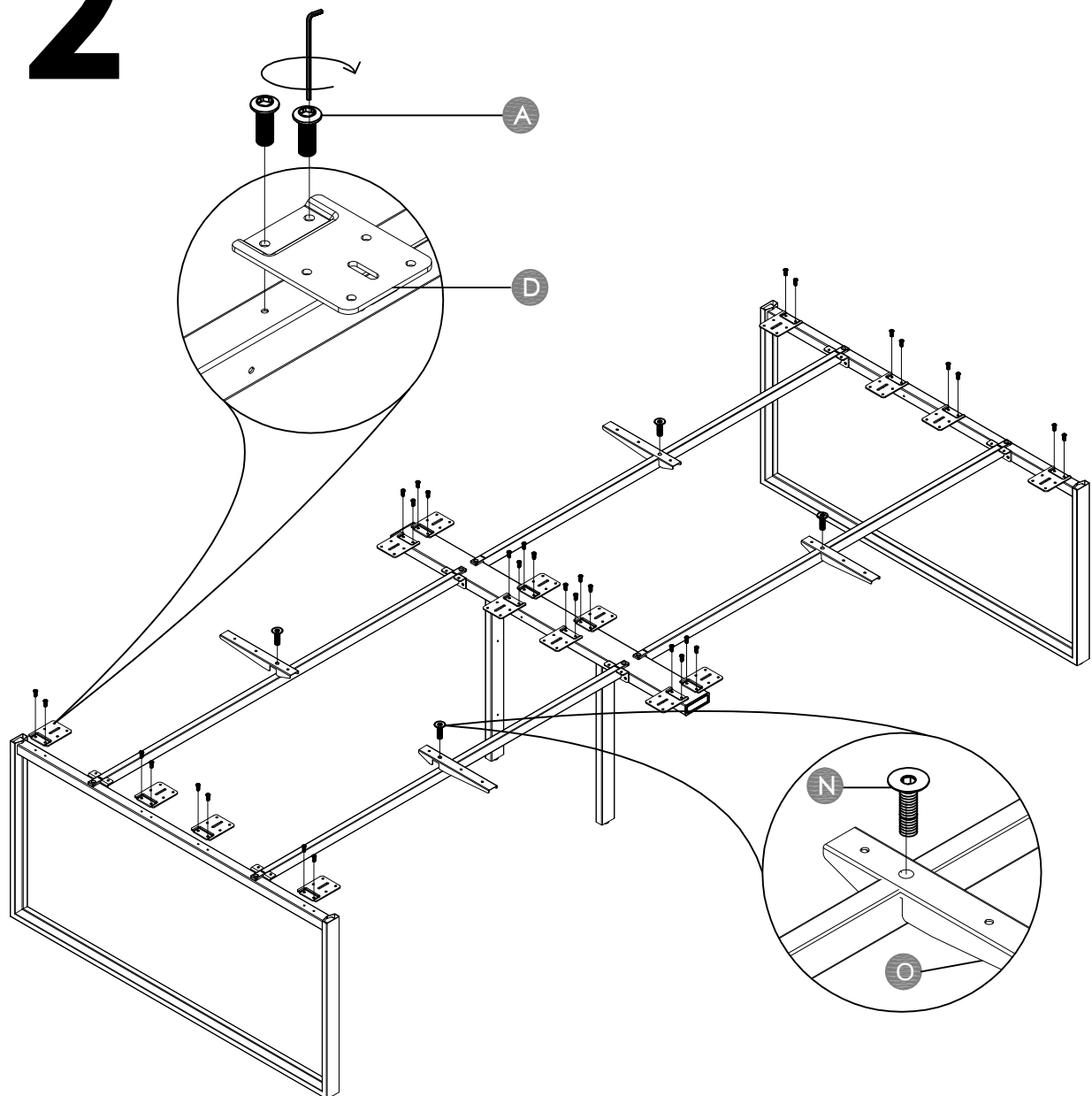
-
- 1、 Connect the beams to the side of the legs with (M6 * 12) screws.
 - 2、 Each side of a beam needs three screws.
-

1



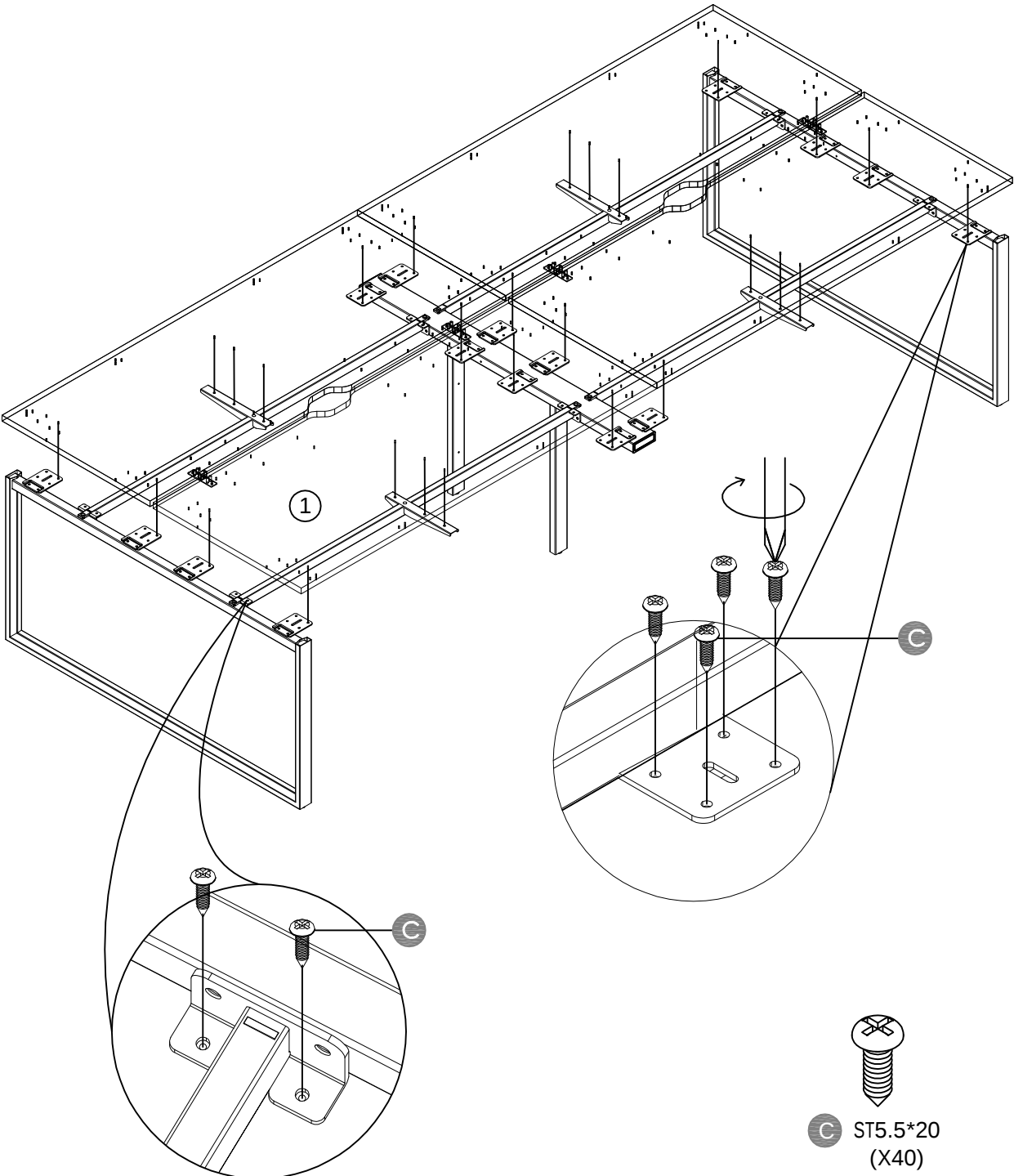
-
- 1、 Fix the to the bracketsto steel legs using (M6 * 12) screws.
 - 2、 Fix the support arms to the beams using (M6 * 25) screws.
-

2



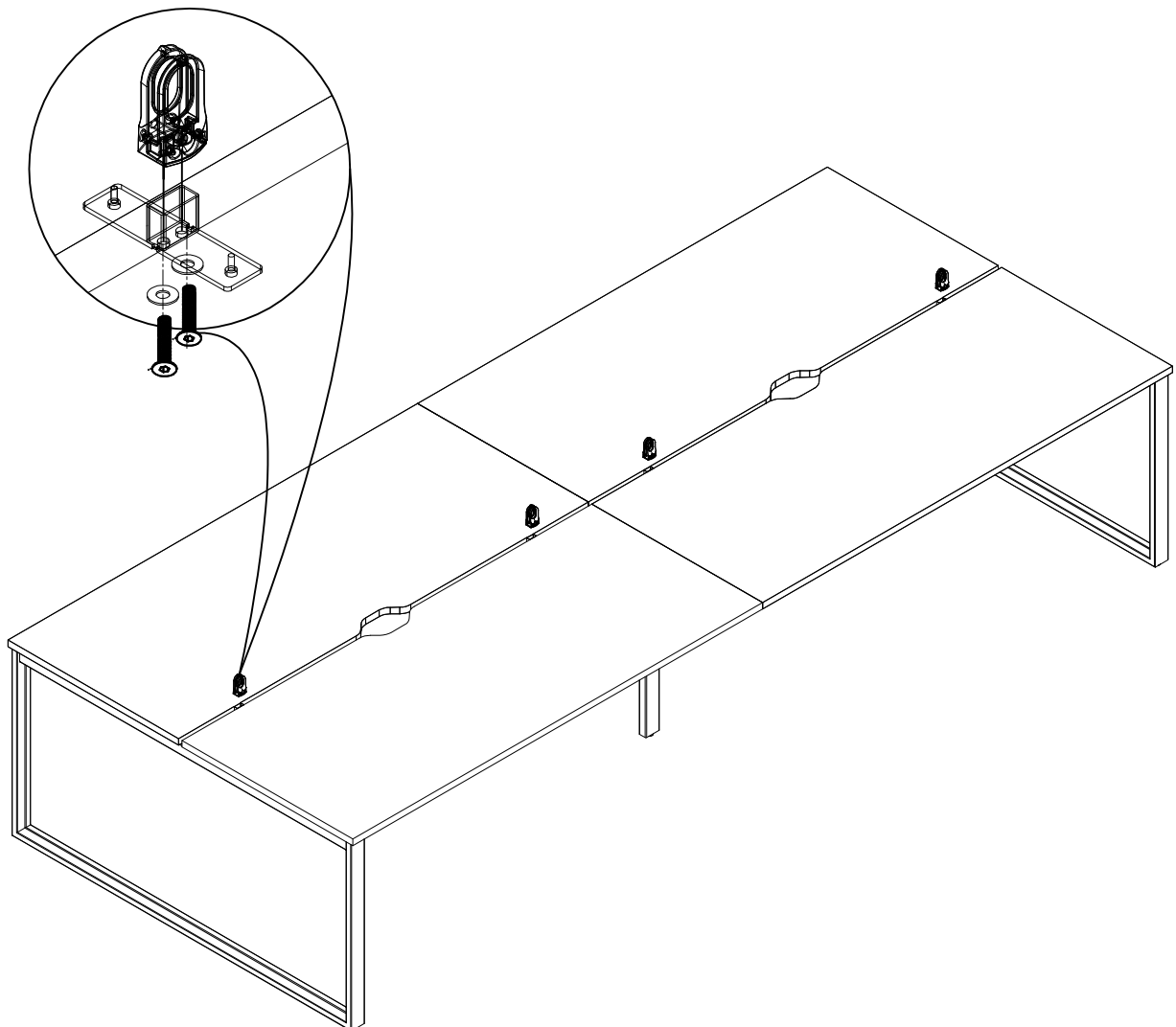
1、 Attach the desktops and the steel frame with self-tapping screws (ST5.5 * 20)

3



1、Install screens

4



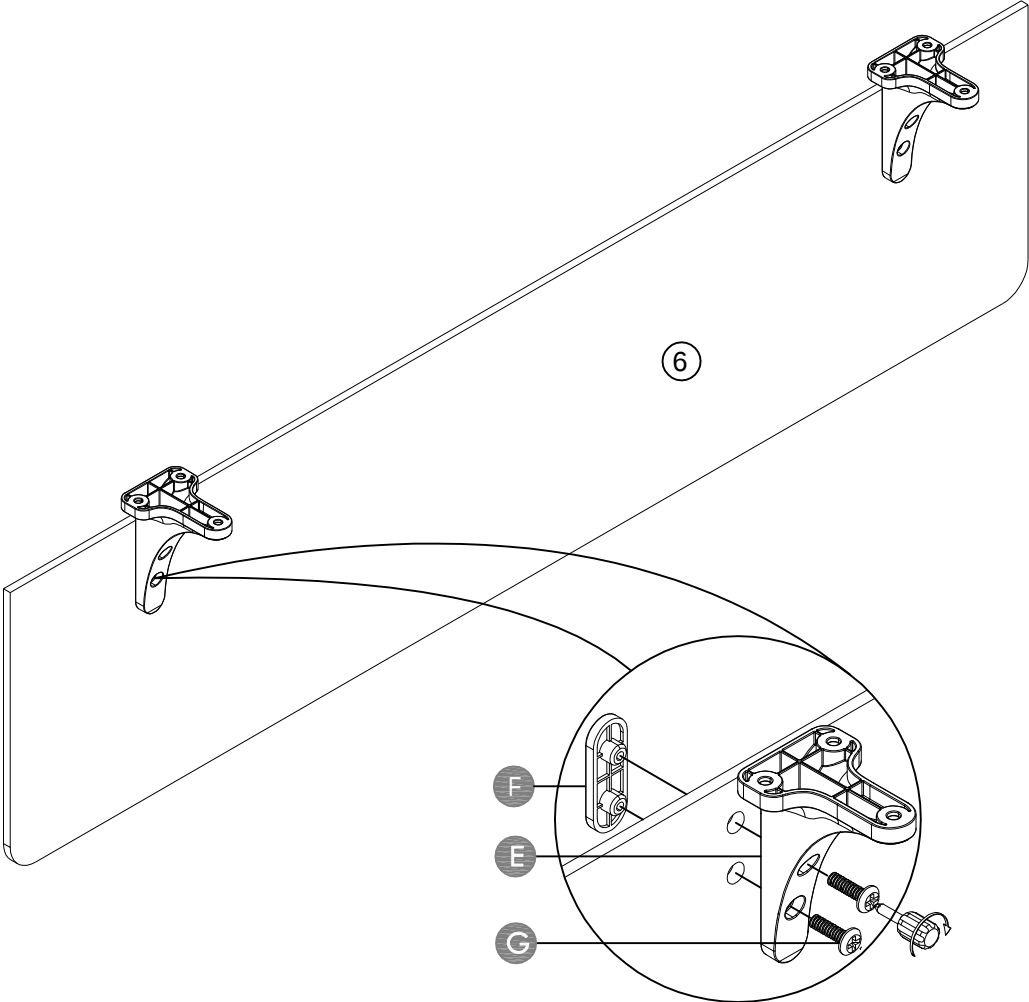
J $\Phi 16*1$
(X8)

H 34*30*68
(X4)

I M6*30
(X8)

1、Install modesty panel

5



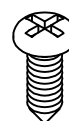
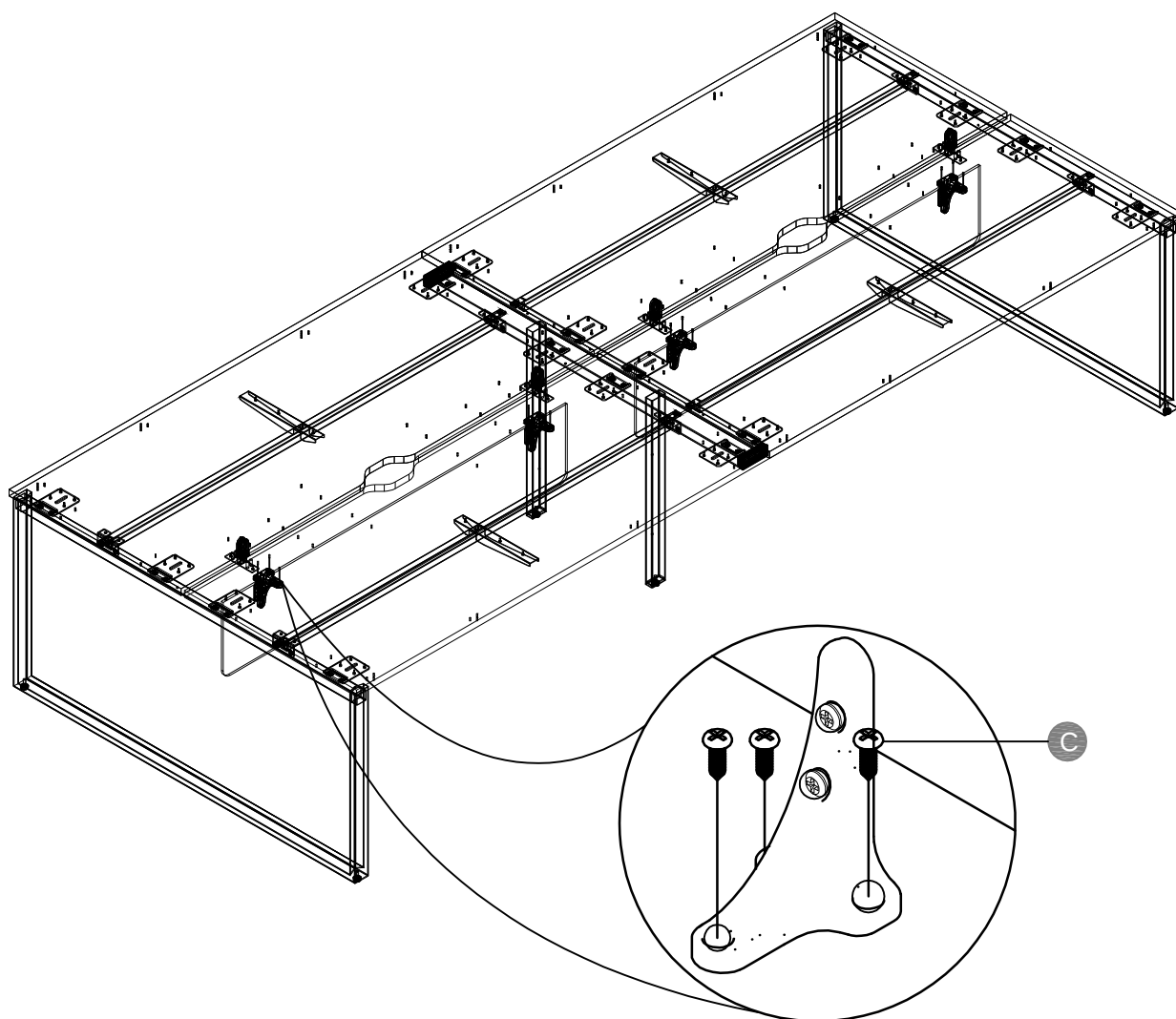

E 96*70*130
(X4)


F 70*25*13
(X4)


G ST5.5*20
(X8)

1、Install modesty panel

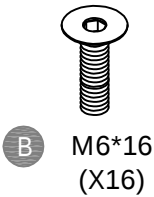
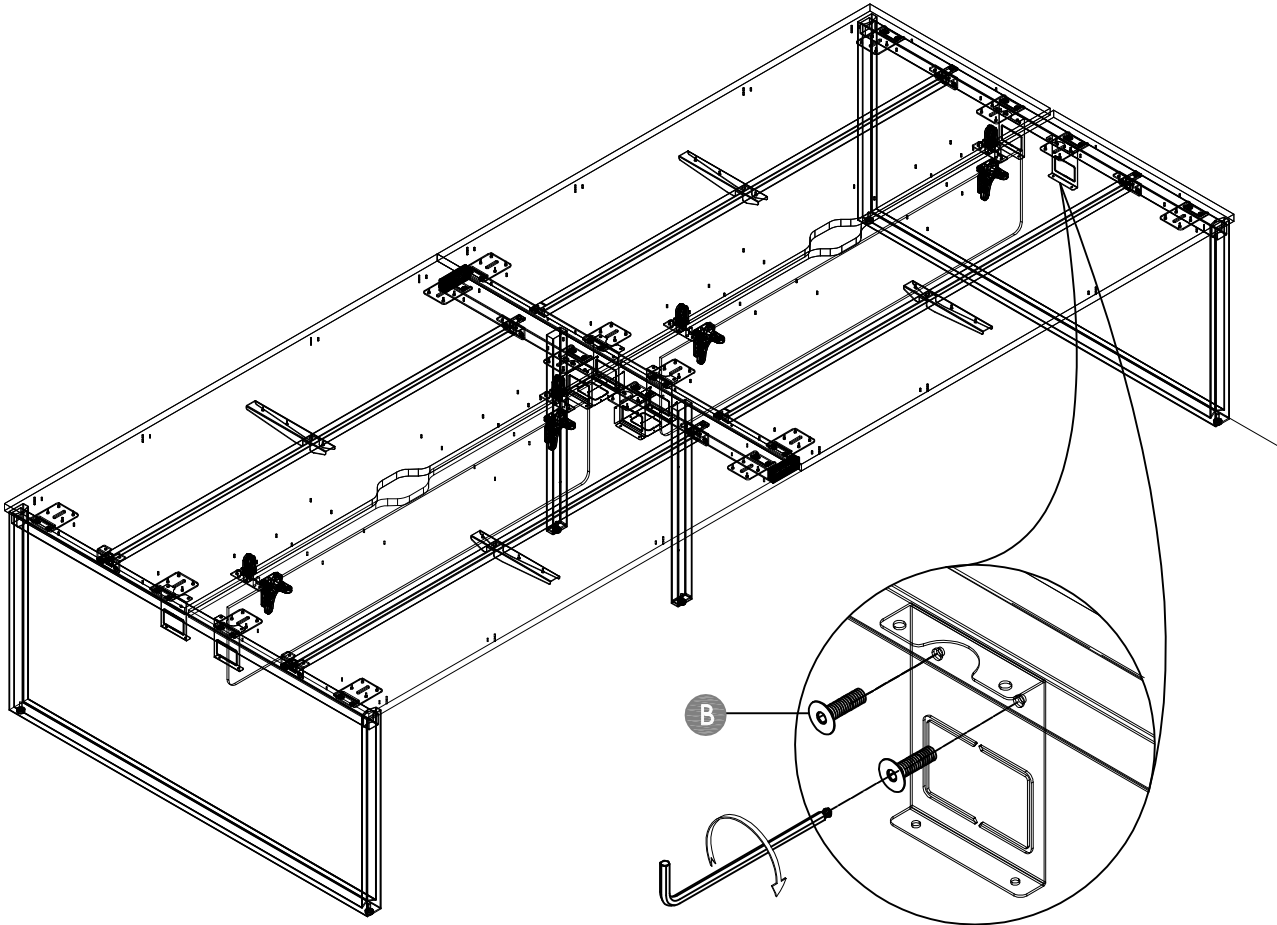
6



C ST5.5*20
(X12)

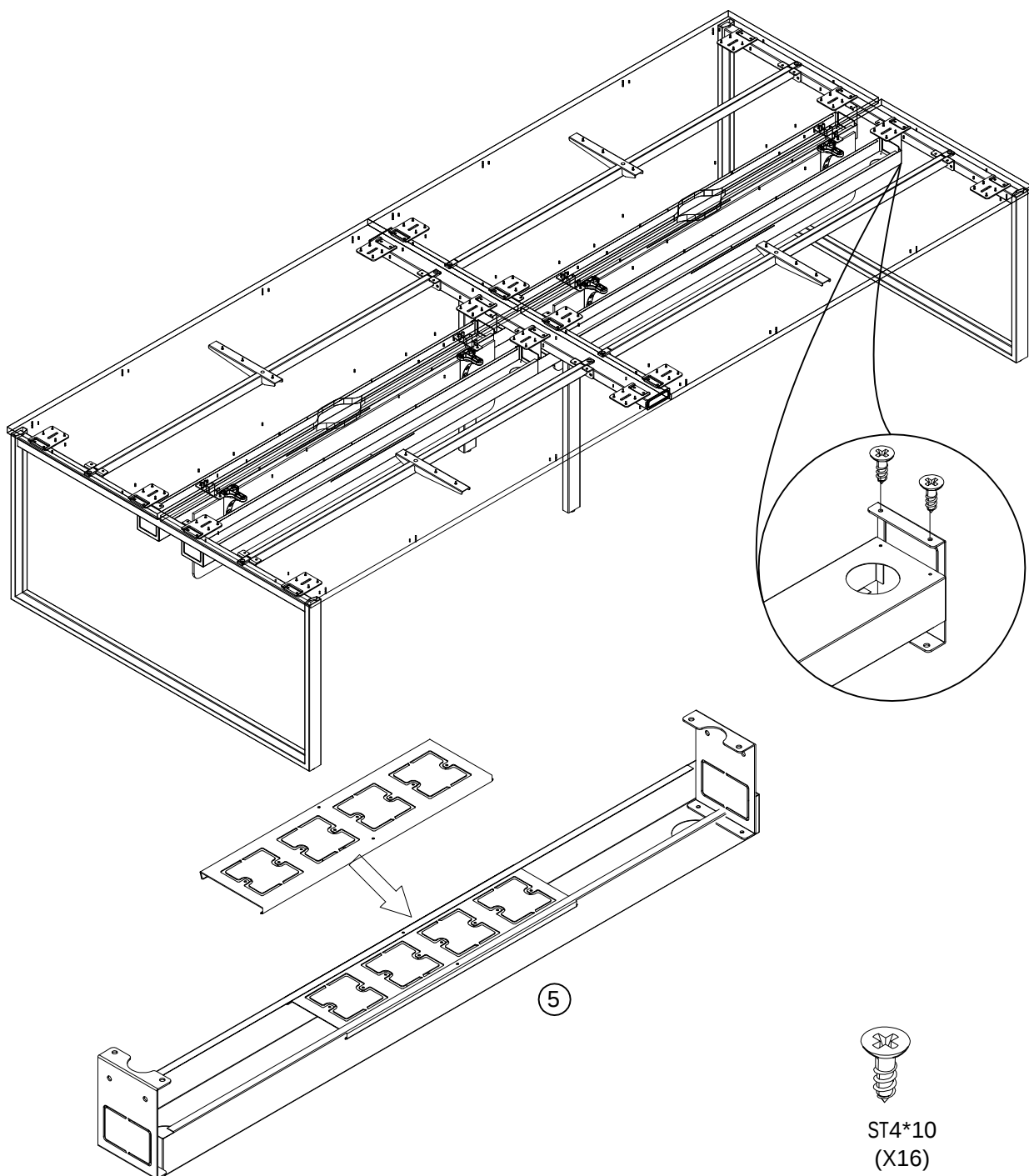
1、Install wire management

7



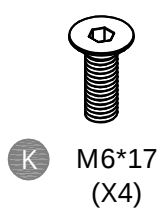
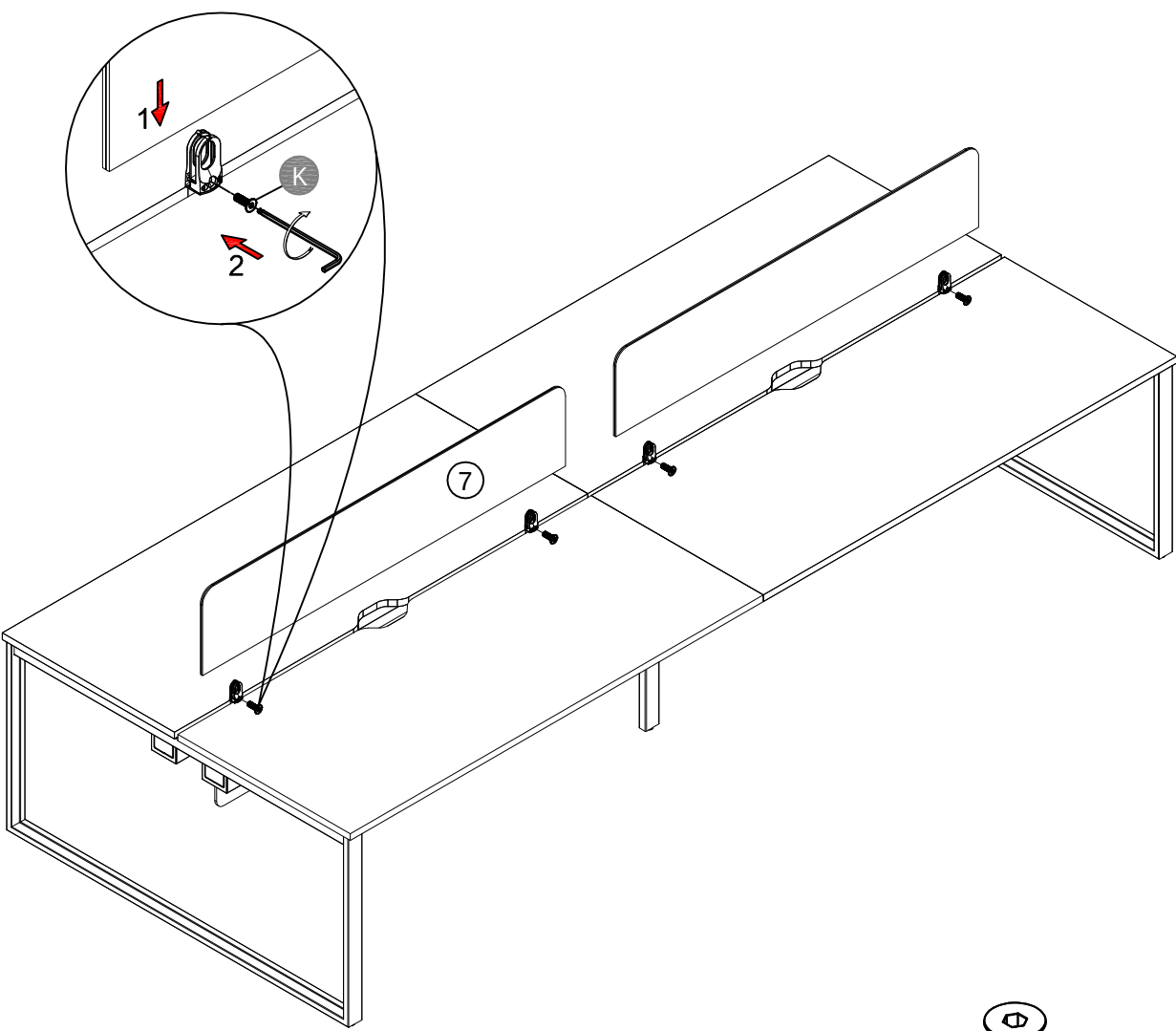
1、Install wire management

8



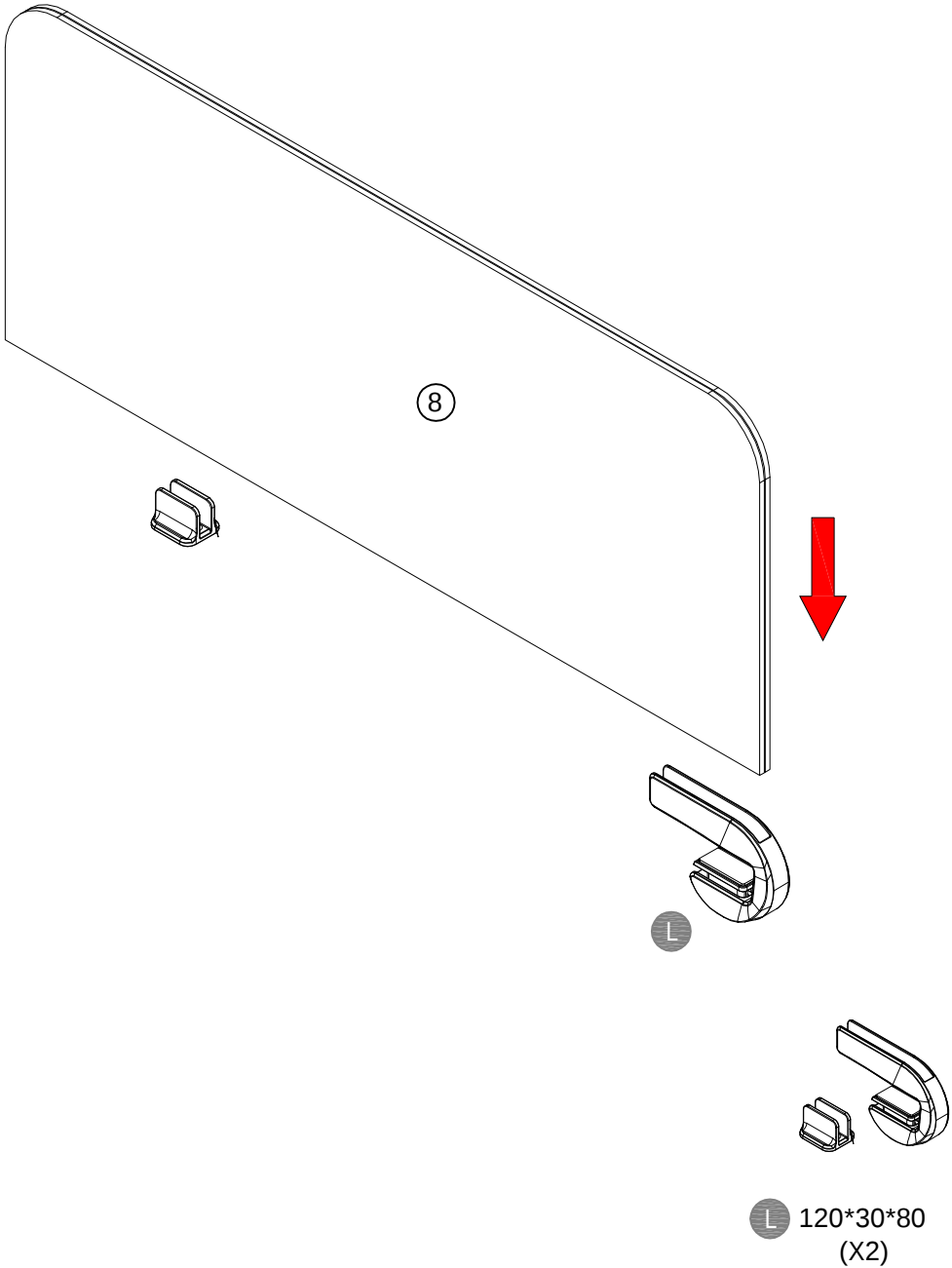
1、Install screens

9



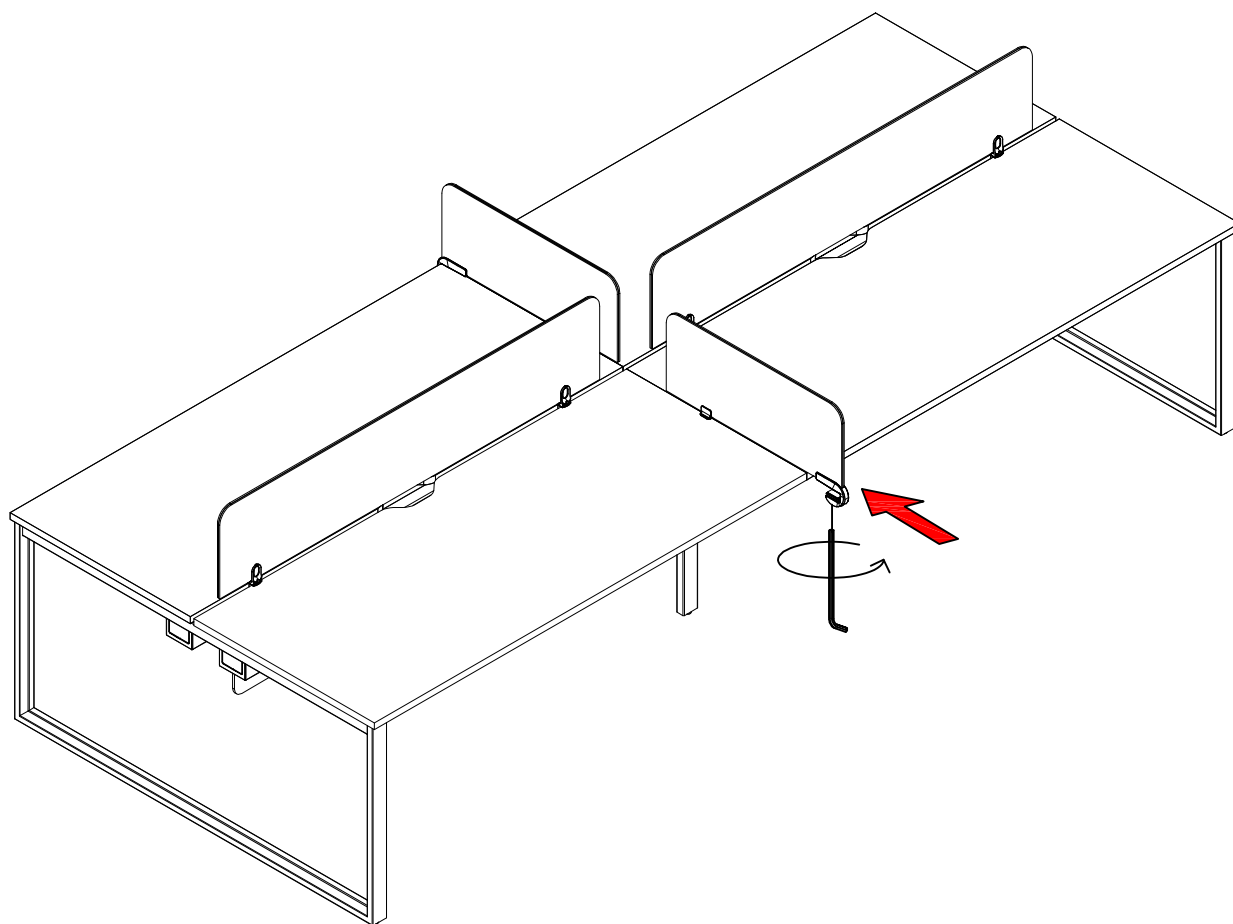
1、Install screens

10

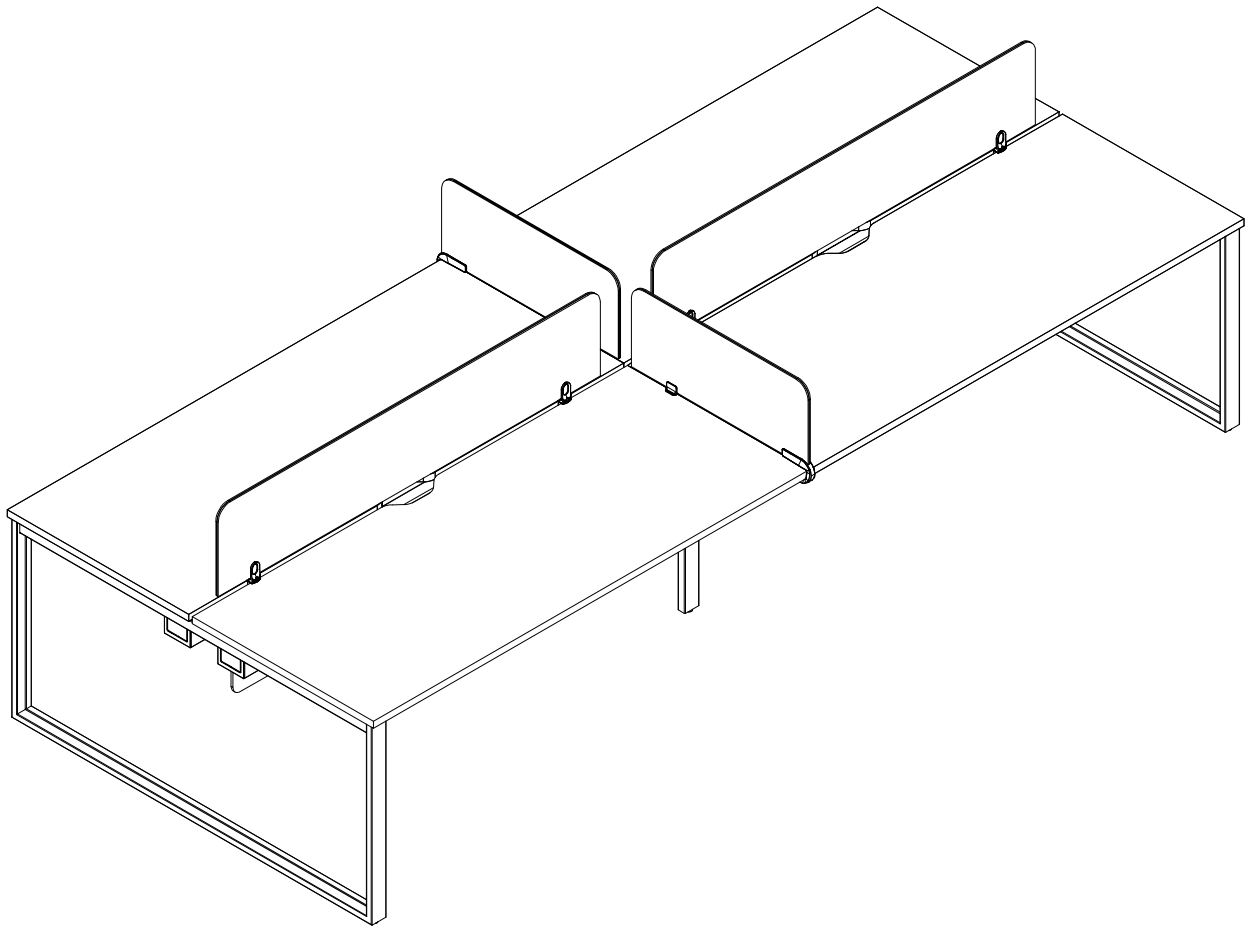


1、Install screens

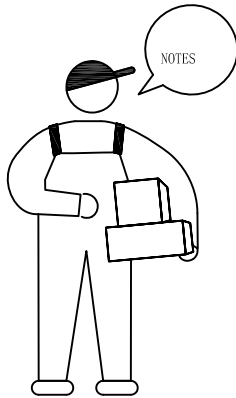
11



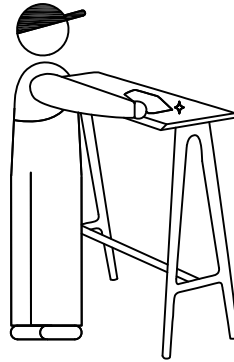
Done!



NOTES



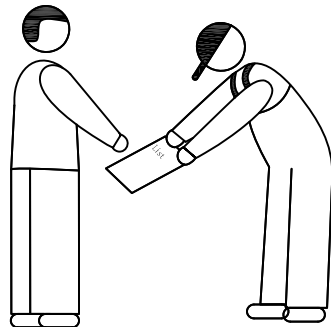
● Clean the surface.



● Clean the site.



● End user checking.



Sunón