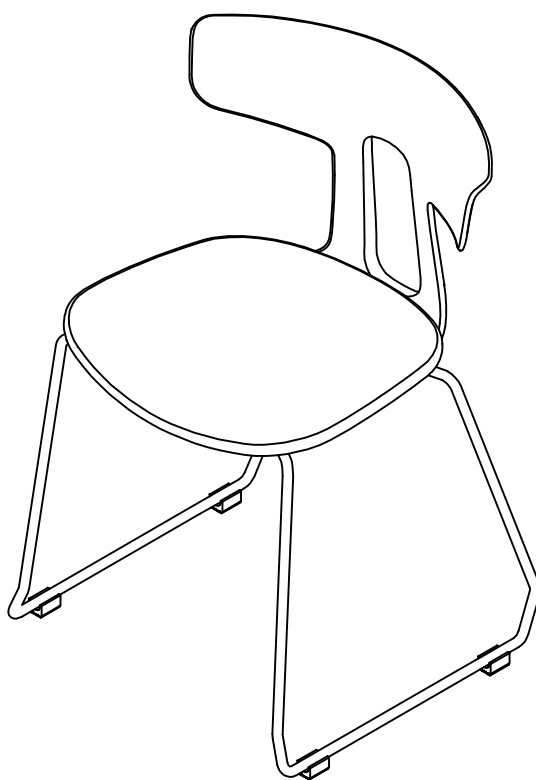




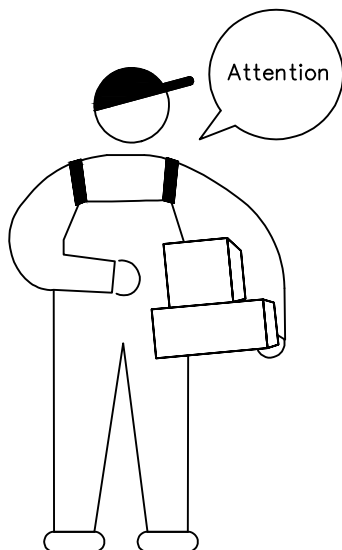
# XCMT11GS

## Assembly manual

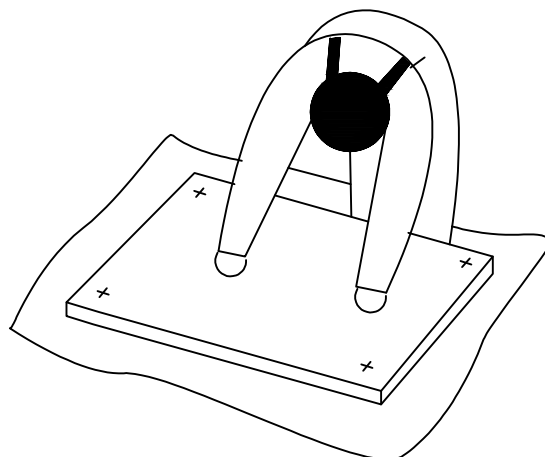


This instruction is apply to the assembly of XCMT11GS  
Please read this manual carefully and store it properly before use.

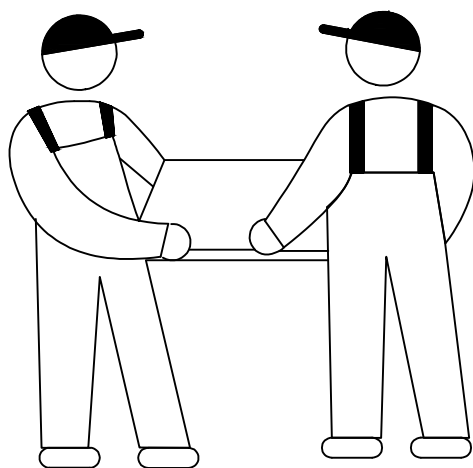
# Installation Notes



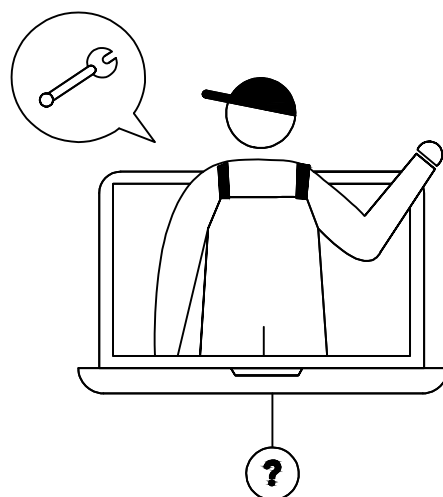
- ① Handle it with care. Use a protective layer



- ② Move it carefully with at least two people



- ③ Contact Sunon if you have any questions

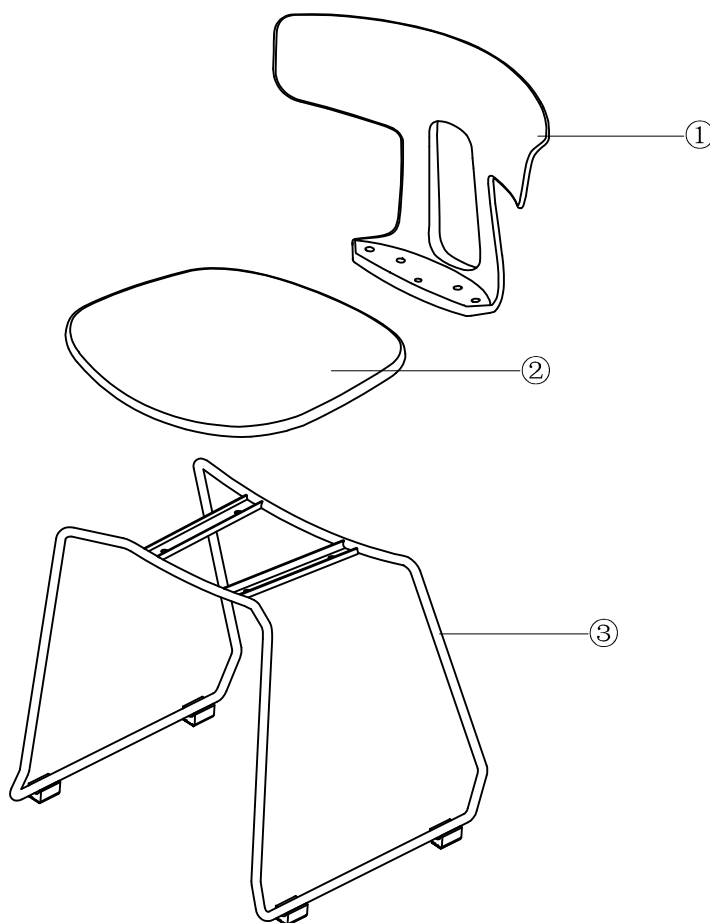


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The manual identifies the components included in this product, with some parts considered critical components. If the parts do not match your order, please contact Sunon

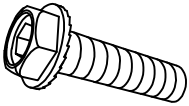
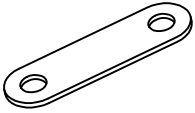
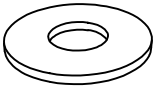
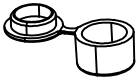
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## Exploded View



| ITEM | PART NAME         | QTY |
|------|-------------------|-----|
| 1    | Plastic backframe | 1   |
| 2    | Seat              | 1   |
| 3    | Chair frame       | 1   |

# Parts List

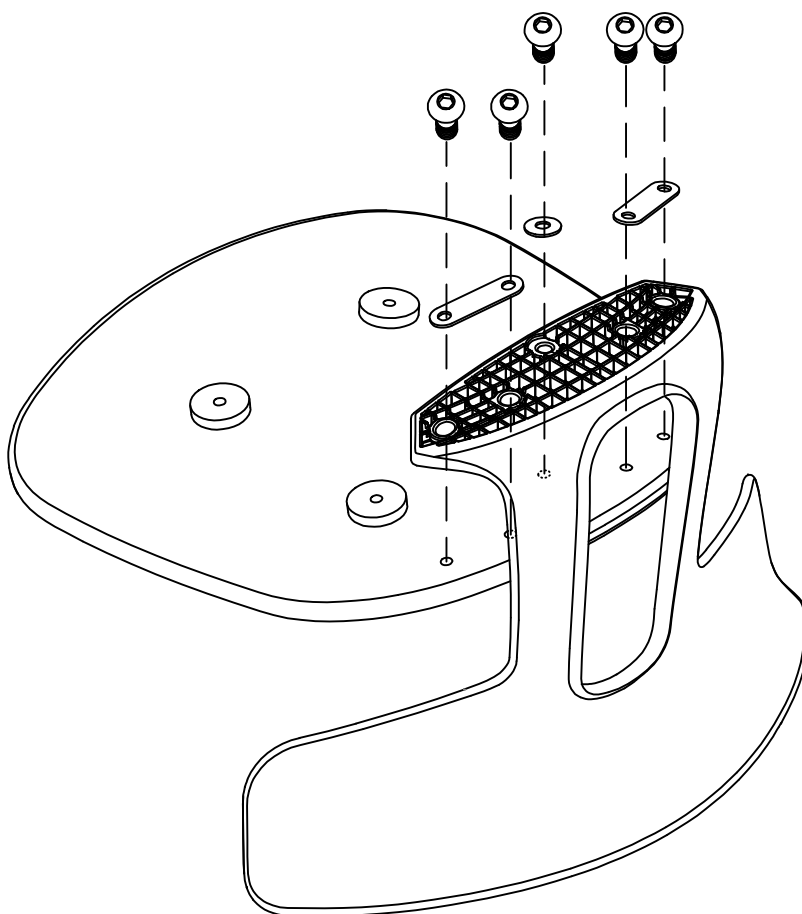
|                                                                                   |           |   |                                                                                   |          |   |                                                                                     |         |   |
|-----------------------------------------------------------------------------------|-----------|---|-----------------------------------------------------------------------------------|----------|---|-------------------------------------------------------------------------------------|---------|---|
| A                                                                                 |           |   | B                                                                                 |          |   | C                                                                                   |         |   |
|  |           |   |  |          |   |  |         |   |
| Allen screws<br>(drop-resistant)                                                  | M8<br>*30 | 4 | Allen<br>screws                                                                   | M8*25    | 5 | Connecting<br>iron sheet                                                            | 70*20*2 | 2 |
| D                                                                                 |           |   | E                                                                                 |          |   | F                                                                                   |         |   |
|  |           |   |  |          |   |  |         |   |
| Gasket                                                                            | φ21.8*1.5 | 1 | Screw<br>Covers                                                                   | 50*22*18 | 4 | Hex Z-shaped<br>wrench                                                              | 4#5#    | 1 |

---

1. Fix the plastic back and seat in the order of screw B, connecting iron sheet C, gasket D, plastic back and seat.

---

# 1



Ⓑ **M8\*25**  
(X5)

Ⓒ **70\*20\*2**  
(X2)

Ⓓ **Φ 21.8\*1.5**  
(X1)

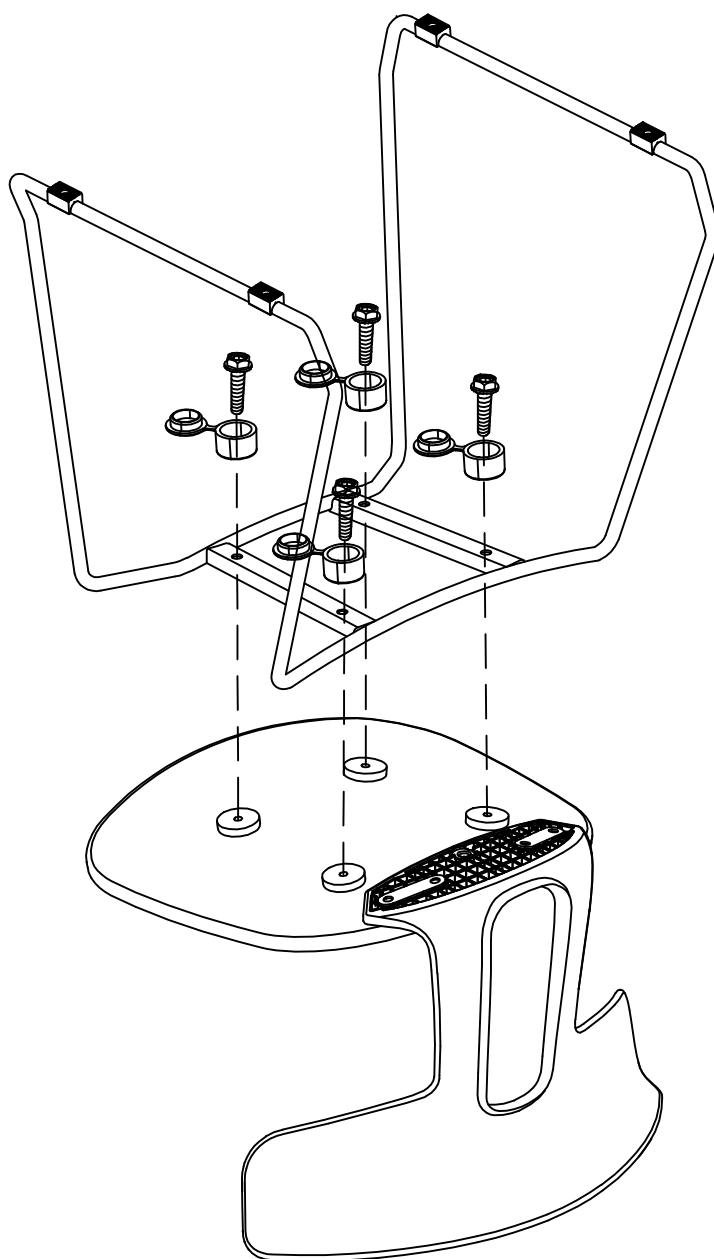
Ⓕ **4#5#**  
(X1)

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2. Fix the Chair frame and seat in the order of screw A and Screw Covers E .

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# 2



Ⓐ M8\*30  
(X4)

Ⓔ Screw  
Covers  
(X4)

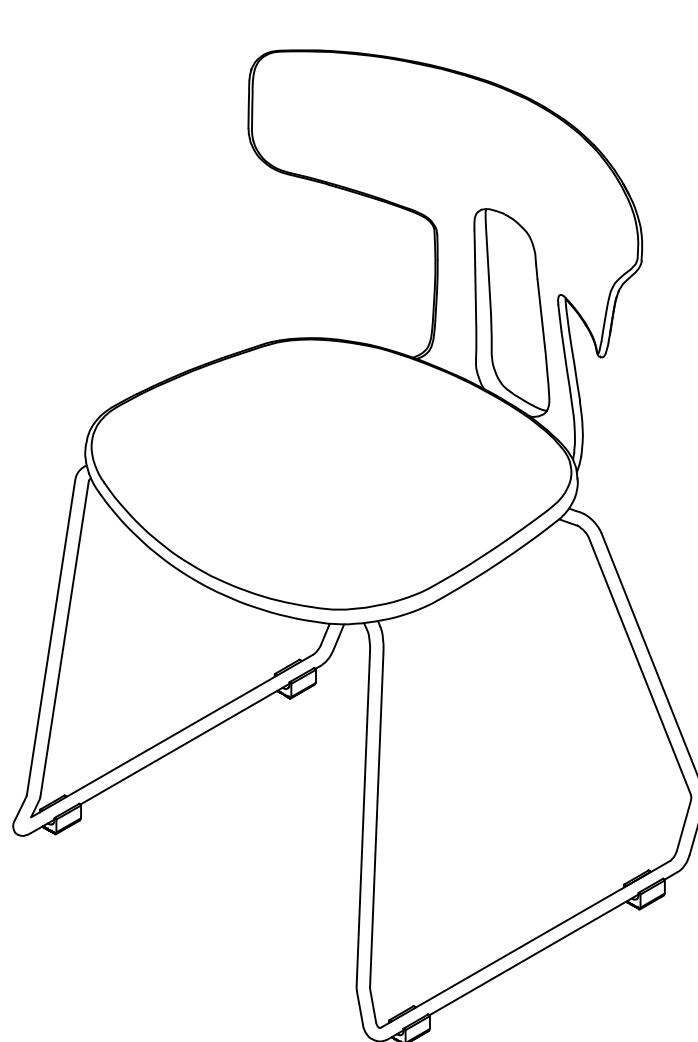
Ⓕ 4#5#  
(X1)

---

3. Seat installation is completed.

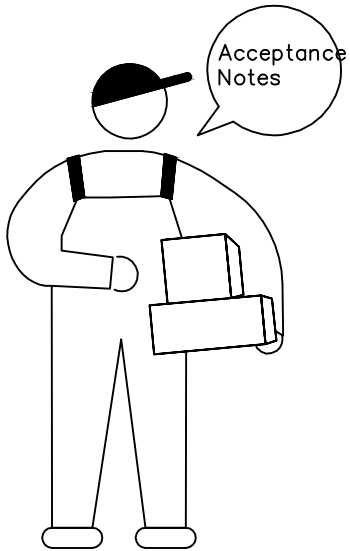
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# 3

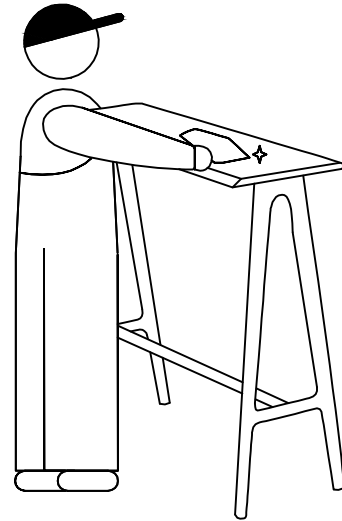


Finished!

# Acceptance Notes



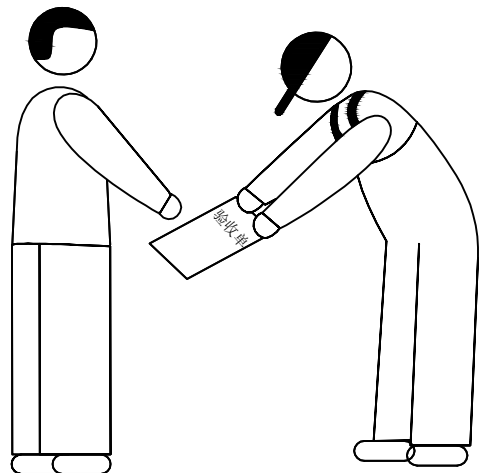
- ① Keep the product surface clean



- ② Keep the site clean after the installation



- ③ Let the customer confirm the receipt.=



# Sunon

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Firm's Website