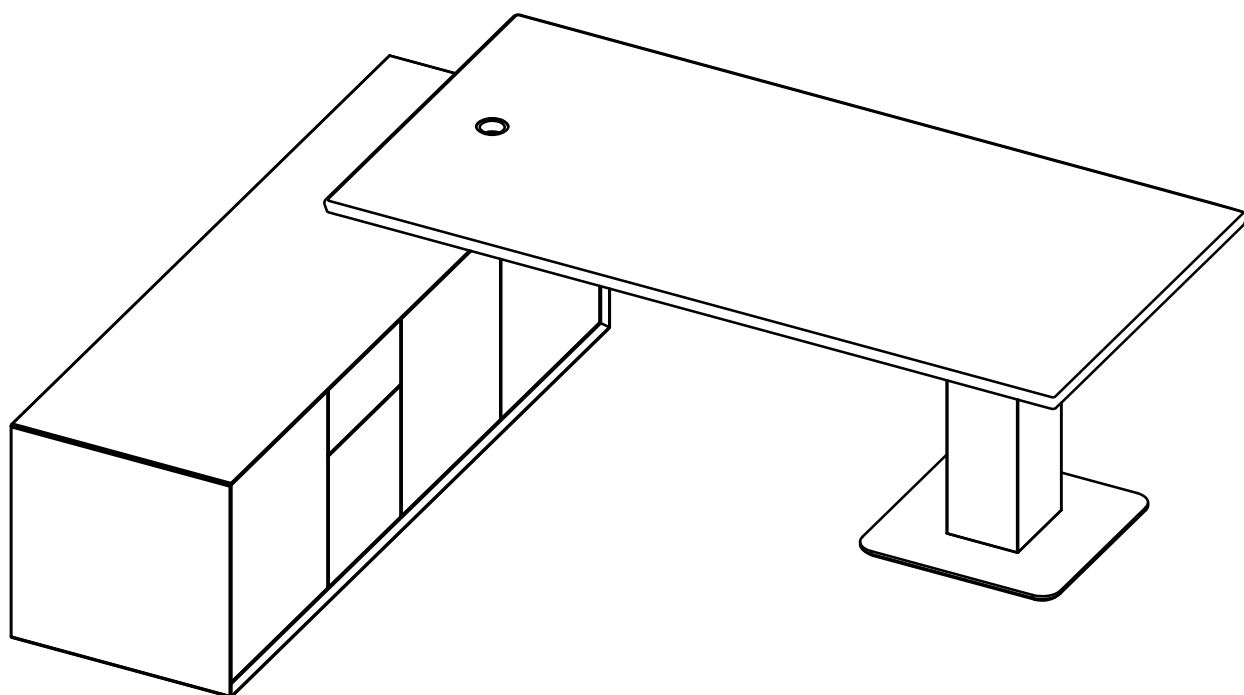


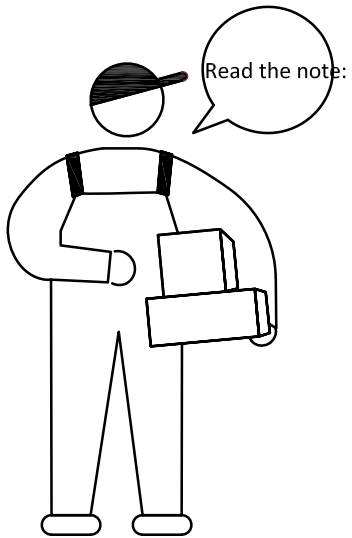


I-work Lifting Executive Table MG.EI88-2 Installation Manual

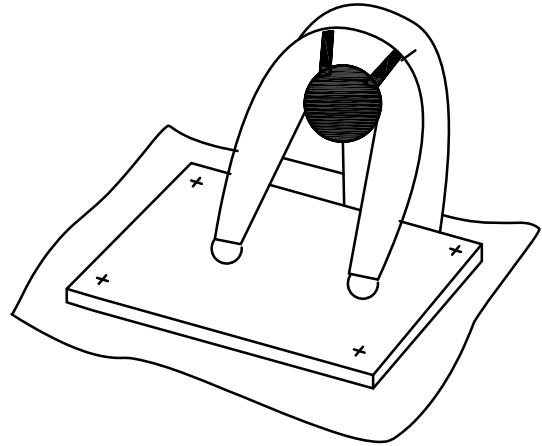


This manual is used for the installation of MG.EI88-2.
Please read this manual carefully before use and keep it properly.

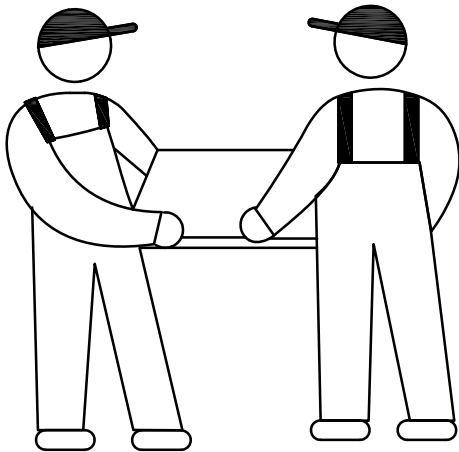
Assembly note:



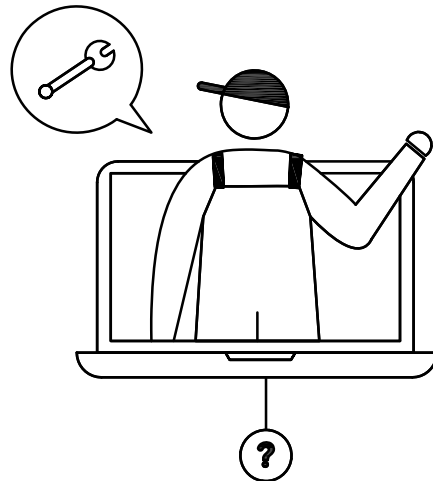
- ① Use a protective cover put on the ground before handling the product with care.



- ② At least two people are required.

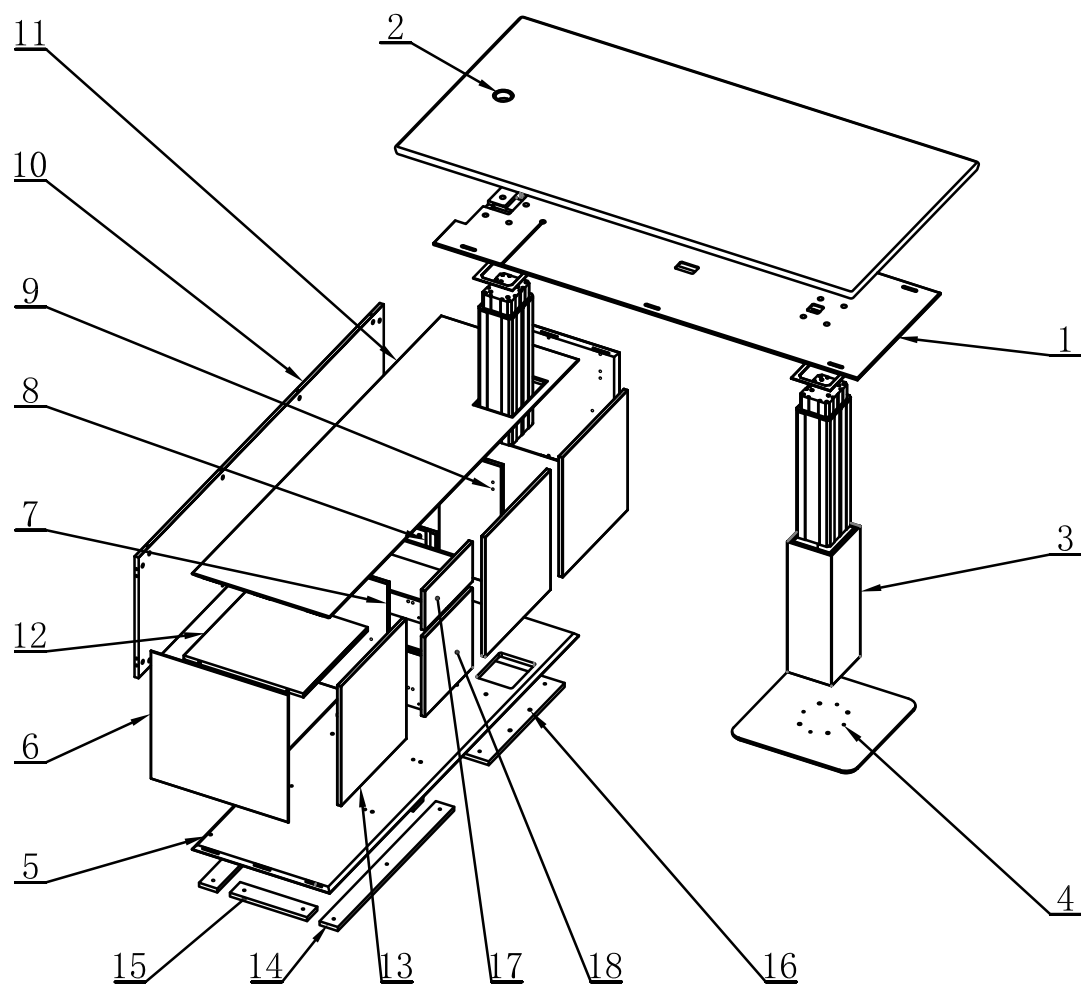


- ③ Contact Sunon if you have any confusion.



This picture shows all the accessories required, among them some are key accessories.
If you found any part missed not shown as in the picture, please call us. Tel:+86-400-8600-666.

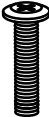

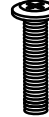
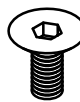




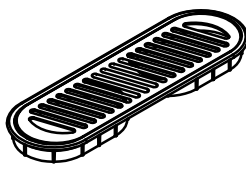

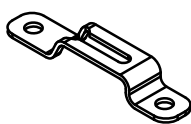




Exploded diagram






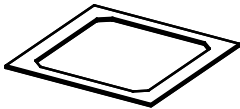
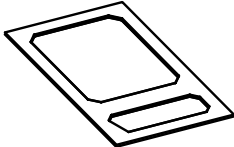
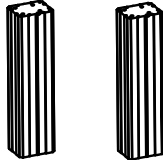
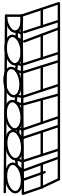
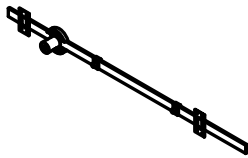
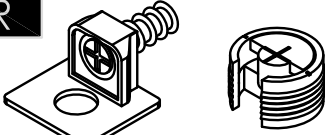

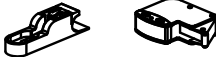

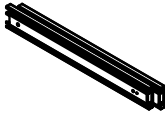
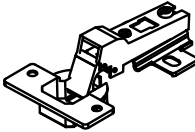

No.	Part name	Pcs
1	supporting bracket	1
2	desktop	1
3	base	1
4	base panel	1
5	bottom layer board	1
6	side layer board	2
7	standing layer board	1
8	standing layer board	1
9	standing layer board	1

No.	Part name	Pcs
10	back layer board	1
11	top layer board	1
12	movable layer board	1
13	door layer board	3
14	foot lath	2
15	foot lath	2
16	foot lath	1
17	upper drawer	1
18	bottom drawer	1

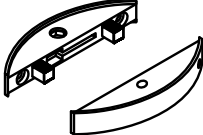





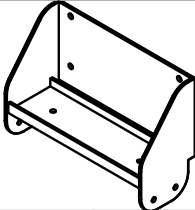



Accessory List

A1			A2			A3		
								
cross flat-head screw	M6x15	4	cross flat-head screw	M6x25	15	cross flat-head screw	M6x30	4
B1			B2			B3		
								
countersunk hex screw	M6x14	6	countersunk hex screw	M8x25	8	countersunk hex screw	M10x30	8
C			D			E		
								
cam lock	Φ8x42	24	dowel	Φ8x40	12	side cabinet radiating cover	290x90 x20	1
F			G			H		
								
klix cam	Φ15x11	24	circlip bracket	62x12x6	6	circlip screw	M5	6
I			J			K		
								
glues tape	/	8	EFJ53 hanging cable box	260x53.5 x48	1	PVC cover	Φ20x0.2	12

Accessory List

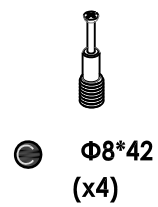
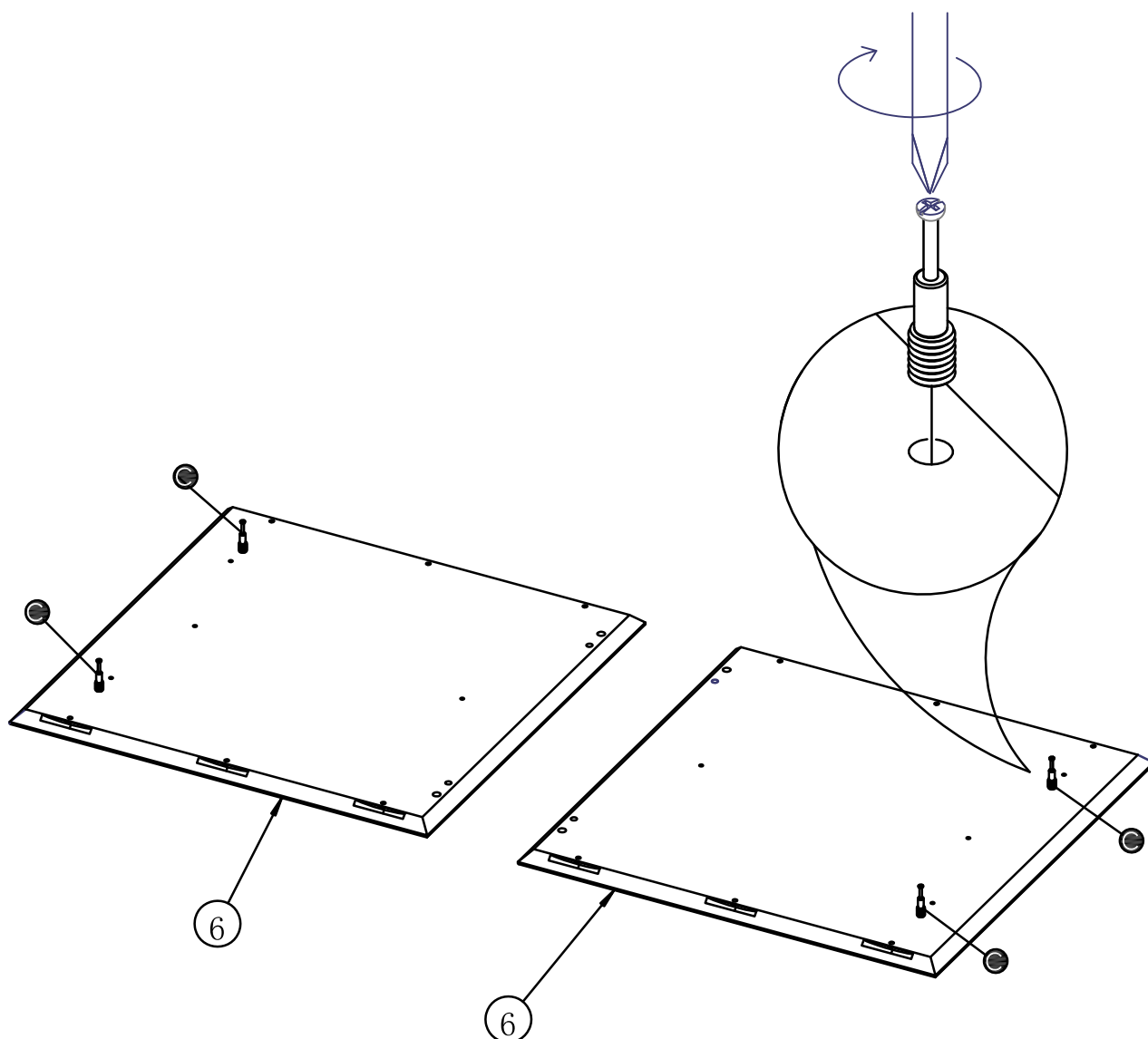
L1 	L2 	L3 
Allen key (with round ball) 4# 1	Allen key (with round ball) 5# 1	Allen key (with round ball) 6# 1
M 	N 	O 
2#lifting device aluminum board *3 1	1#lifting device aluminum board *3 1	lifting column set abnormal shape 1set
P 	Q 	R 
coiled tube L910 2	side locking part Φ18 1	layer support Φ18 4
S 	T 	U 
wireless charging adapter abnormal shape 1	mini latch bolt abnormal shape 3	stopple Φ7x11 12
V 	W1 	W2 
sliding rail L355 2	110°forceless hinge half cover 2	110°forceless hinge internal cover 4

Accessory List

X 	Y1 	Y2 
crescent-shaped attachments 66x20.5x9 12	countersunk self-tapping screw ST4x12 28	countersunk self-tapping screw ST3.5x14 12
Y3 	Y4 	Z 
countersunk self-tapping screw ST4x16 2	countersunk self-tapping screw ST4x20 4	rubber washer Ø38x2 16
AA 	AB 	AC 
lifting clamping part 201x140x80 1	flat head self-tapping screw ST5x16 3	half round hex self-tapping screw ST4.2x25 2
AD 		
modesty hanger 52x32x93 2		

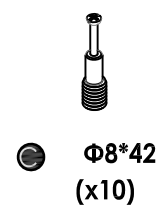
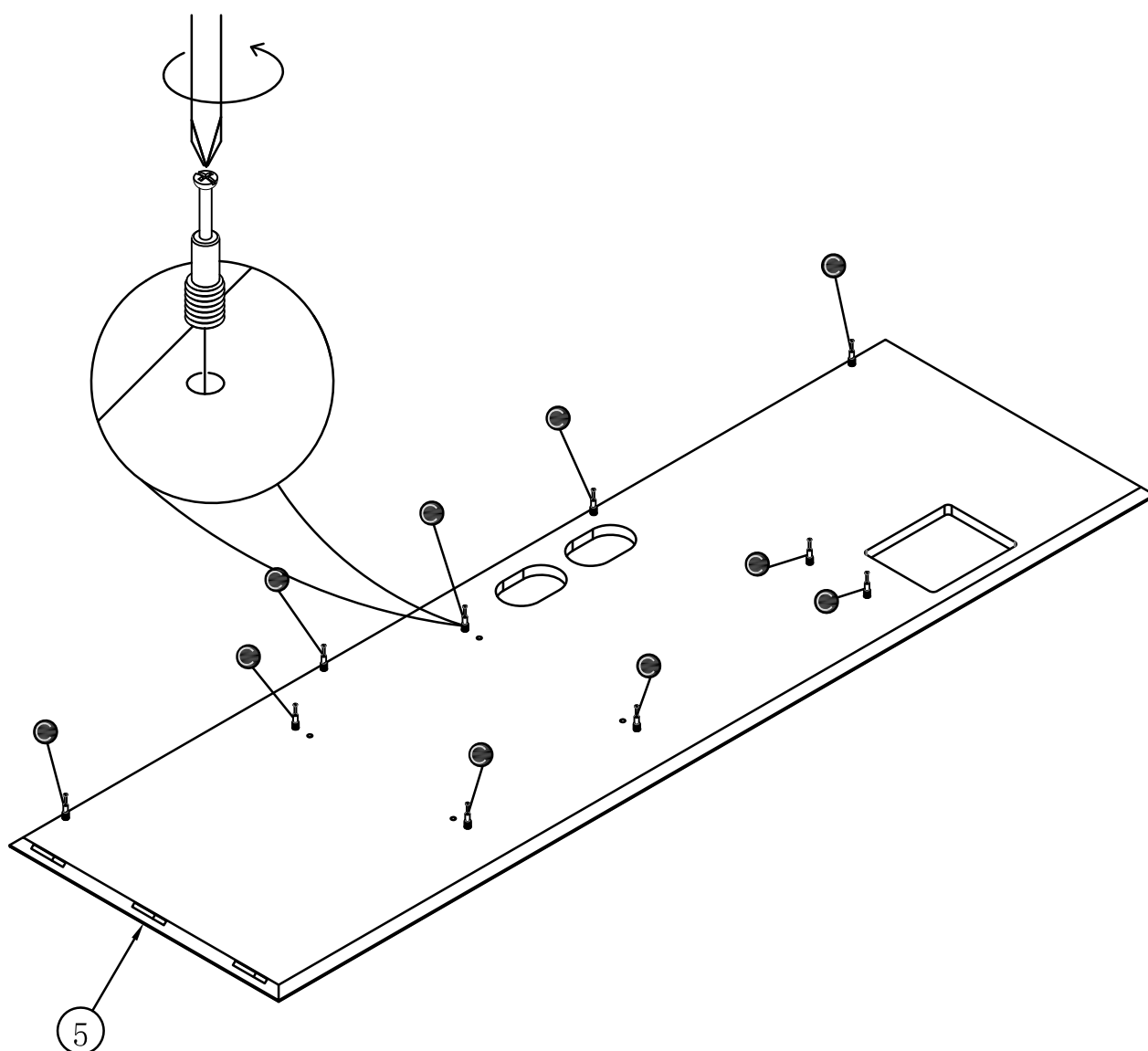
1. Install Cam Lock on the 2 side layer#6 boards;

1



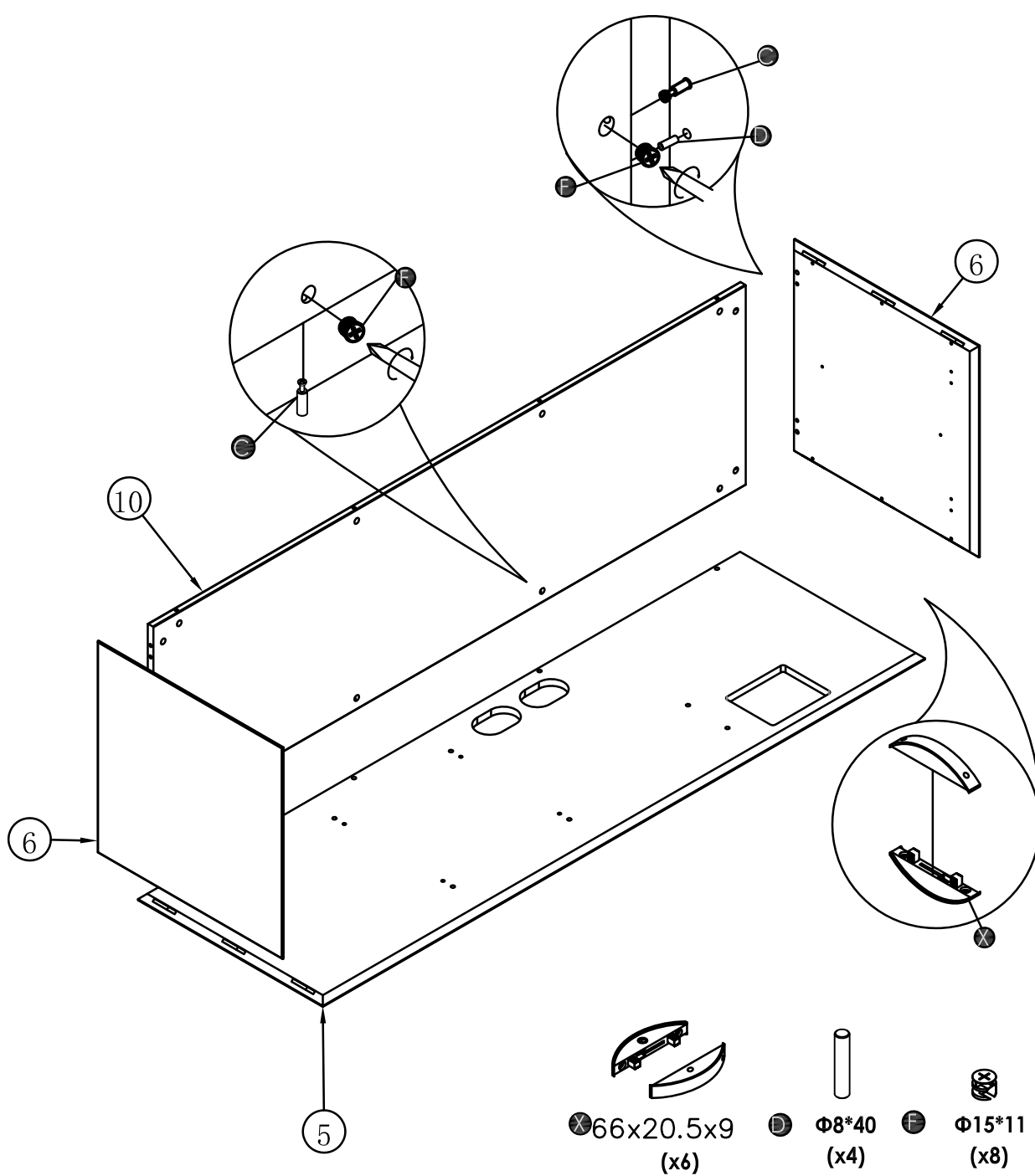
1.Install Cam lock on the side cabinet bottom layer board #5;

2



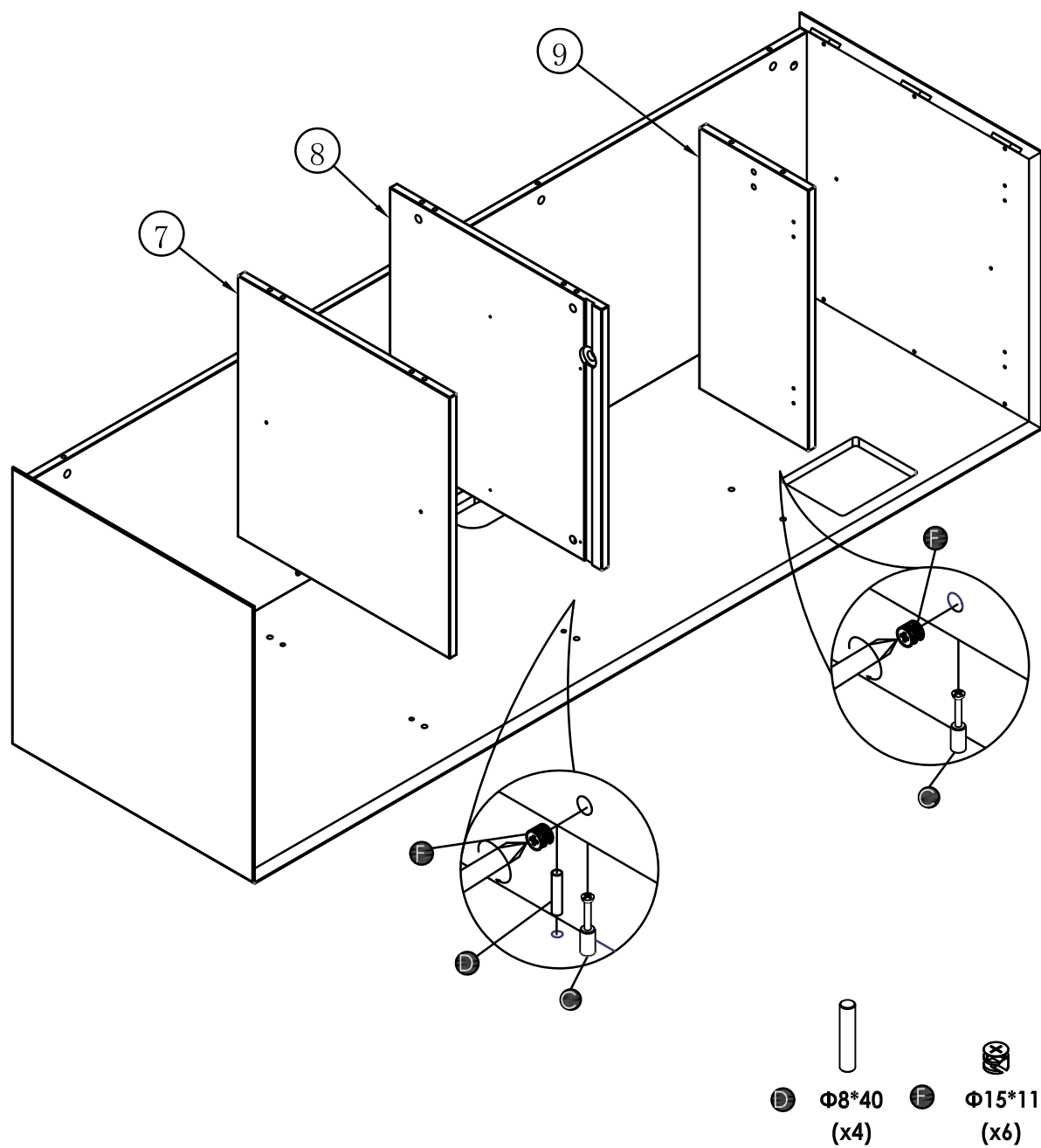
1.Assemble the side cabinet bottom layer board#5, side layer board#6 and back layer board#10;

3



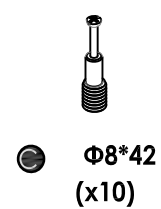
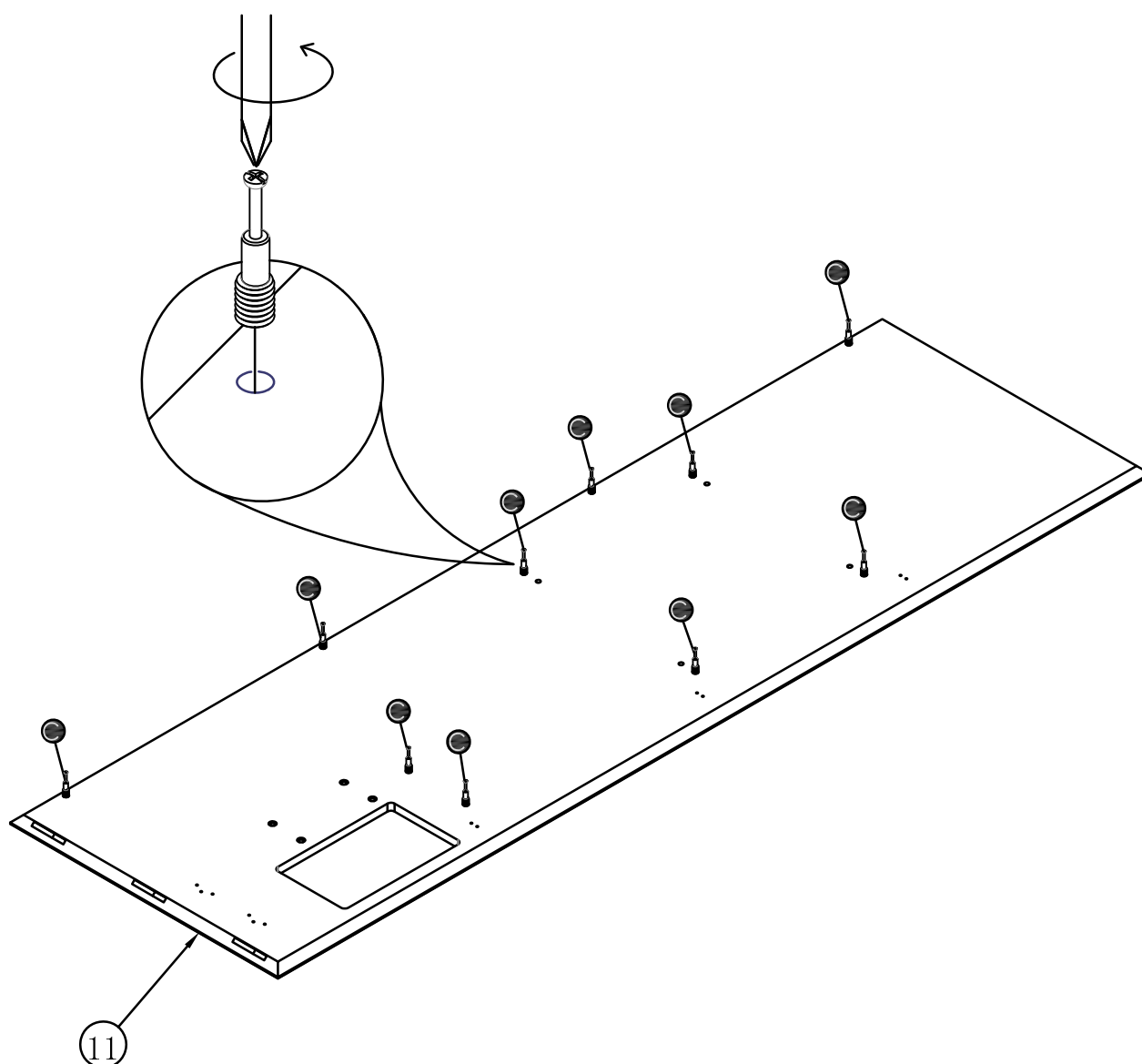
1.Assemble stand layer board#7, #8, #9;

4



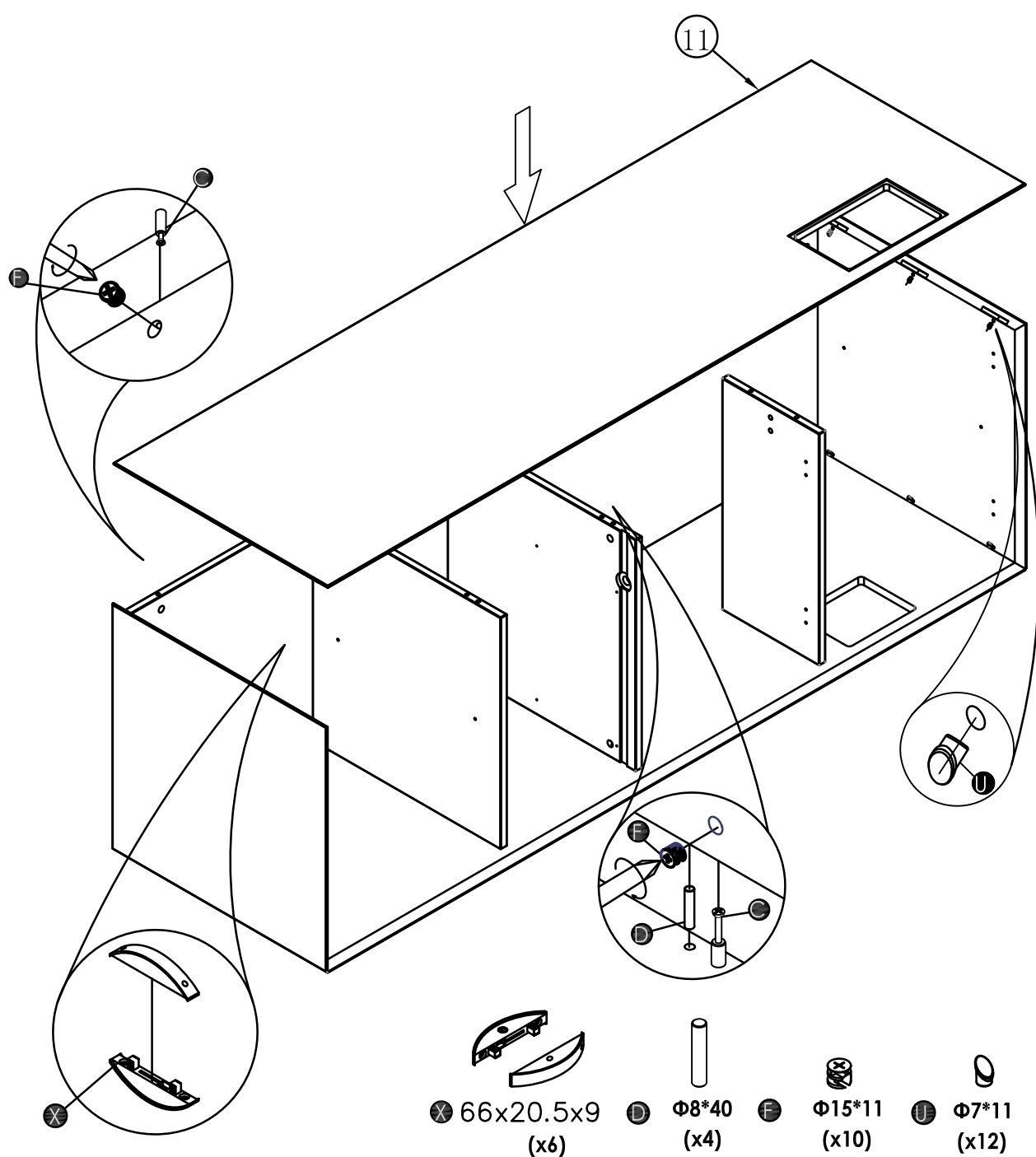
1.Install cam lock on the side cabinet top layer board#11;

5



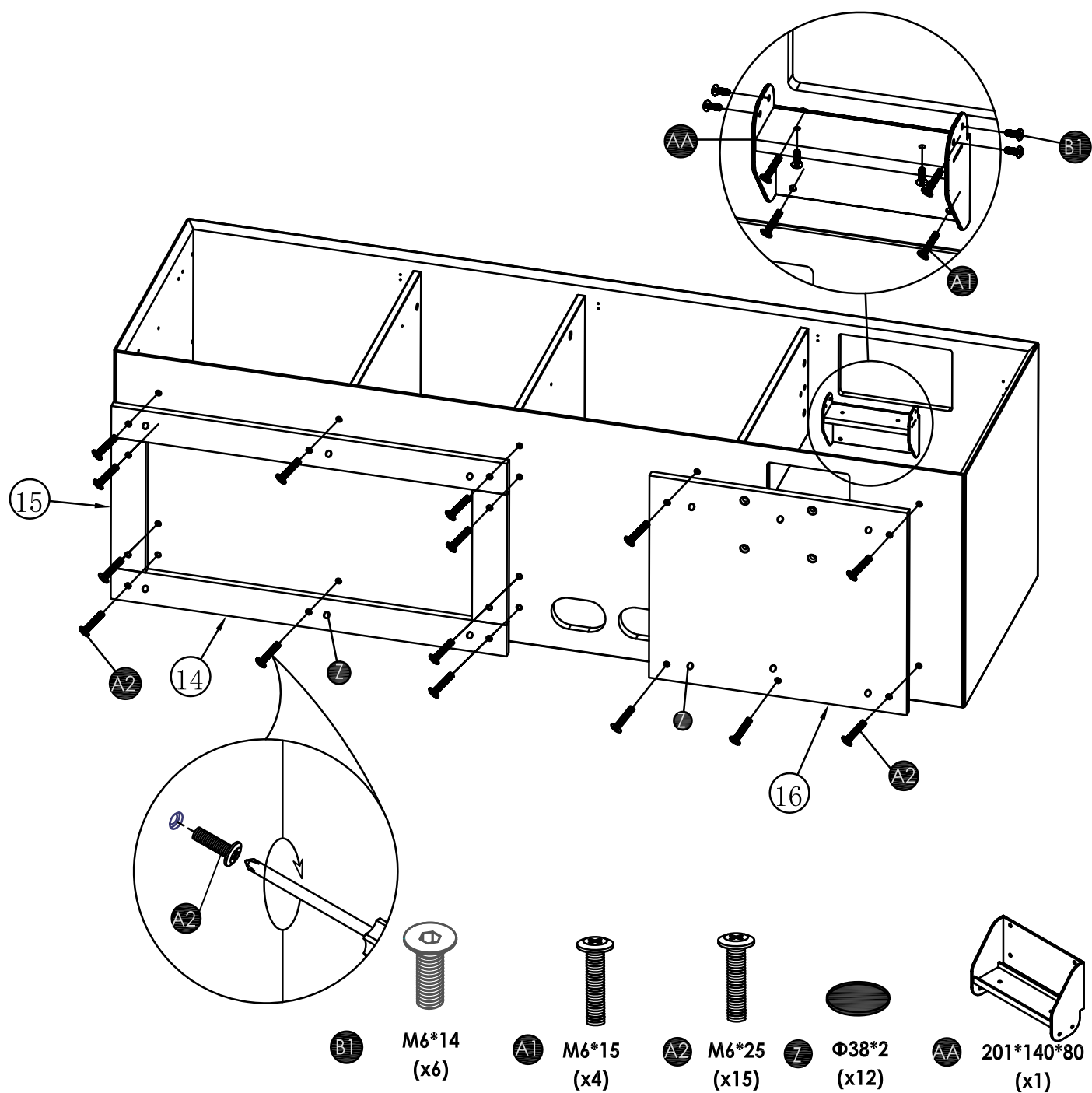
1.Please refer to step3 and step4 to assemble side cabinet top layer board#11 with stopple;

6



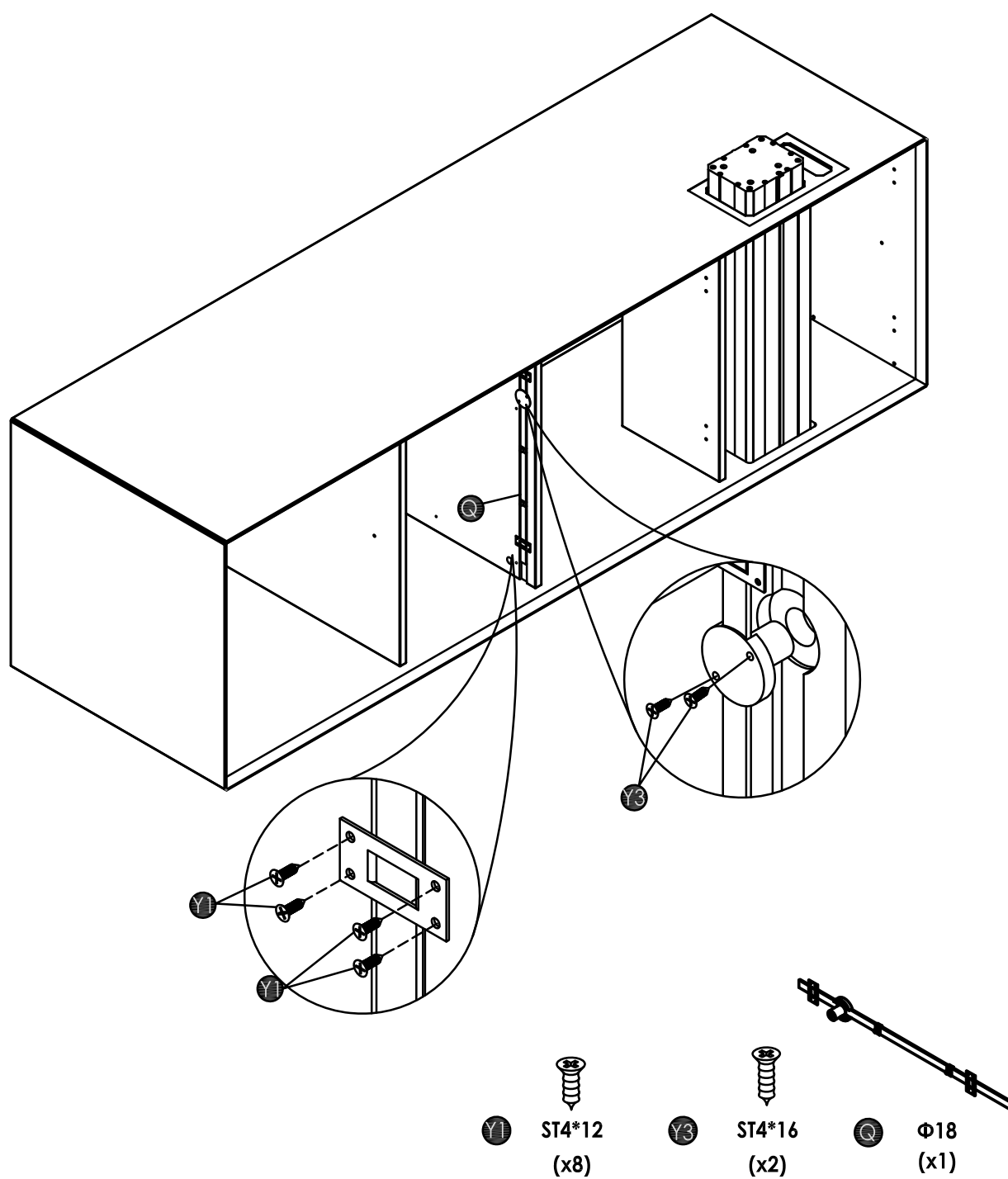
-
1. Assemble foot lath#14 and #15, and base panel#16, then paste the rubber washer on;
 2. Use cross flat-head screw to assemble lifting locking clamping part;
-

7



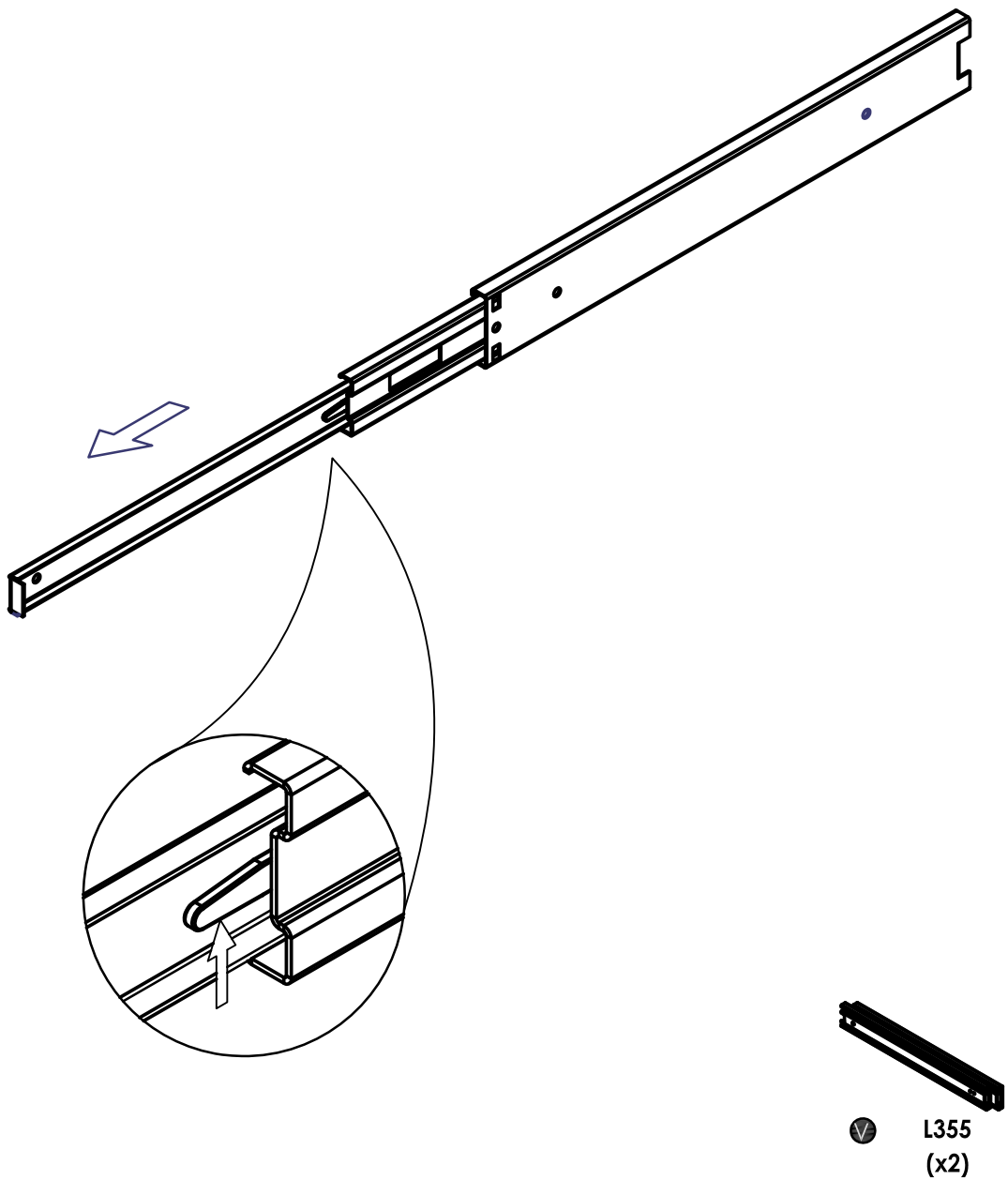
1.Install side locking part;

9



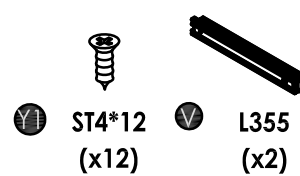
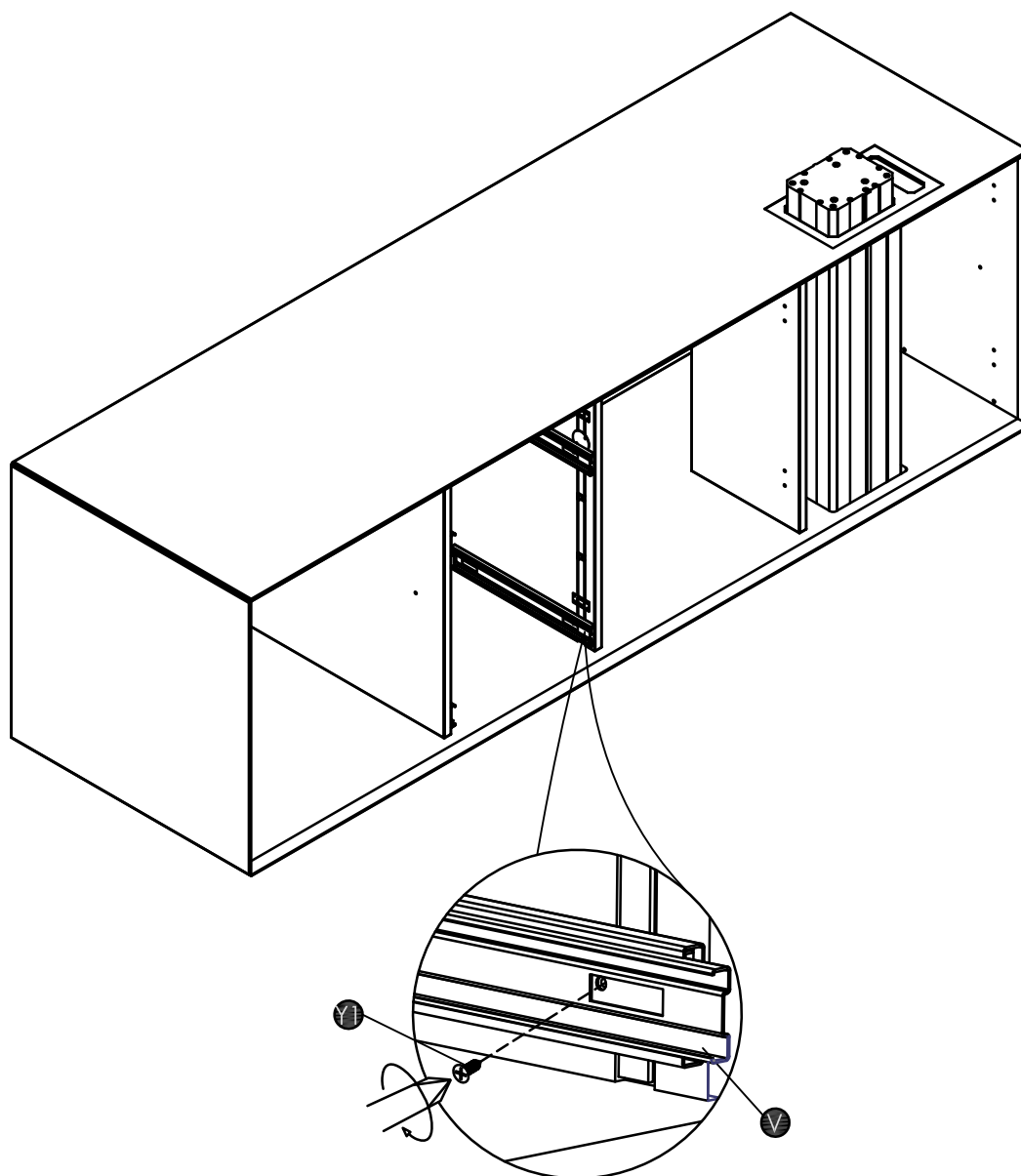
1. Separating the 3-stage sliding rail as showed in below;

10



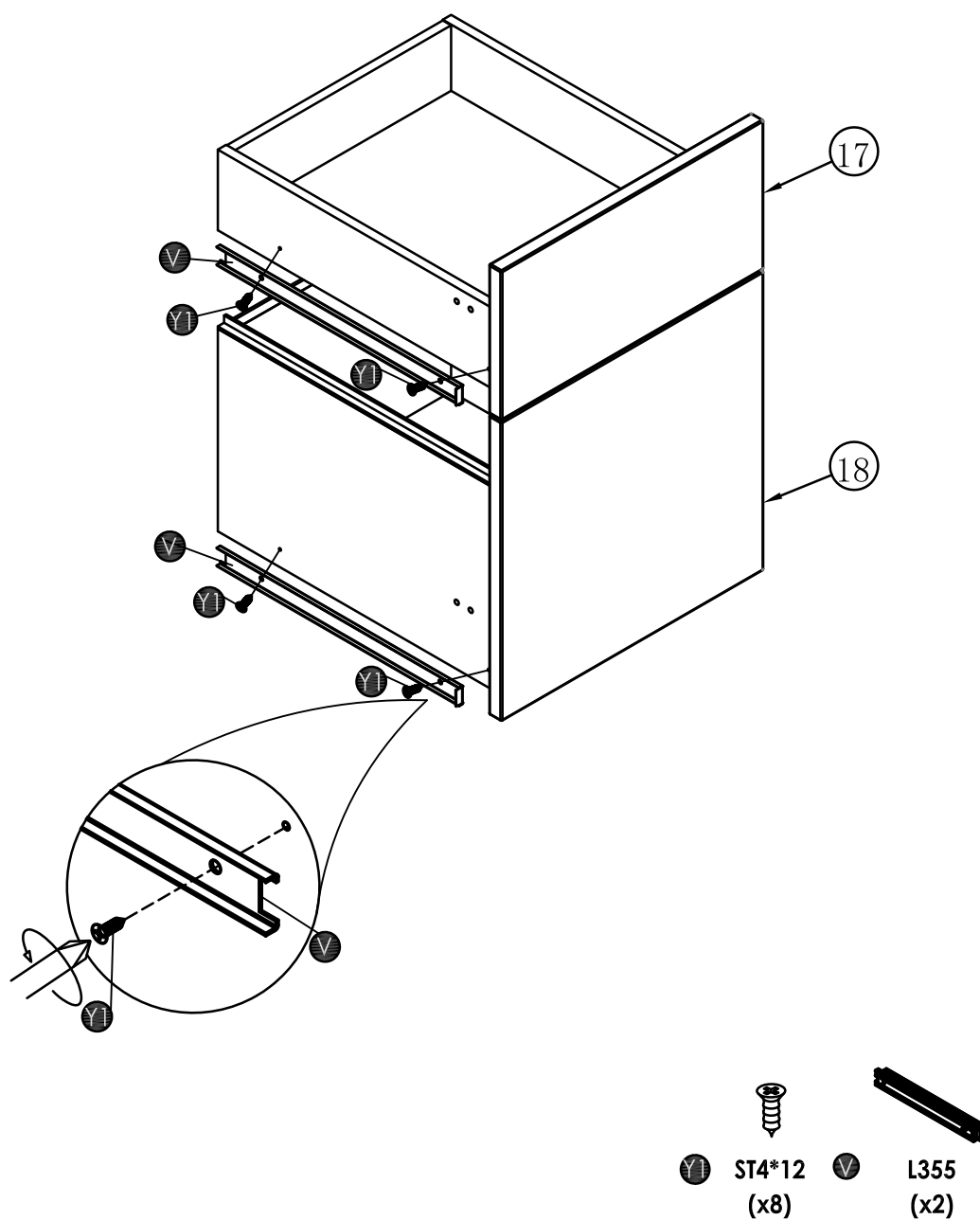
1.Install the 3-stage sliding rail on the cabinet;

11



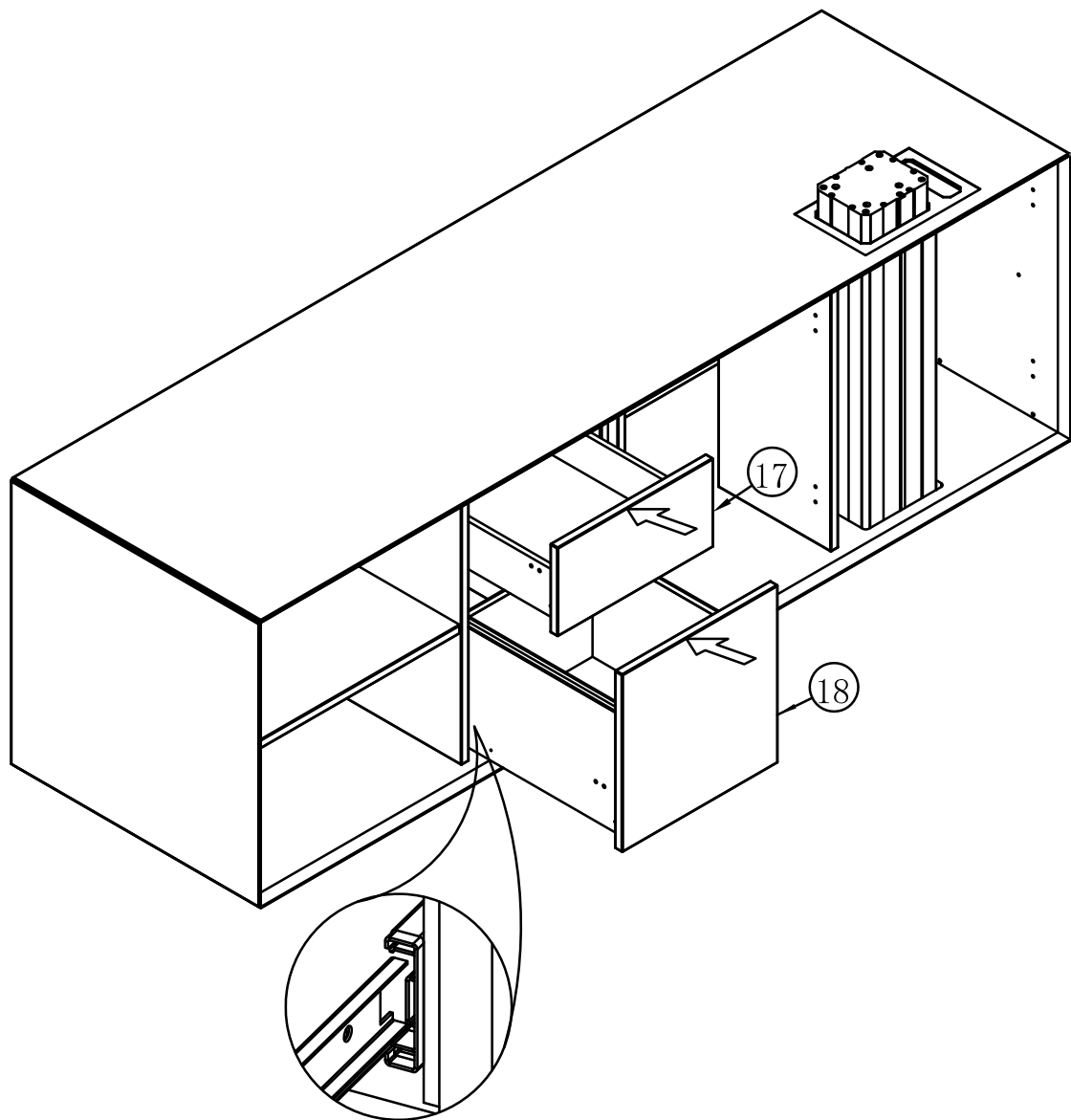
1.Install the 3-stage sliding rail on the drawer;

12



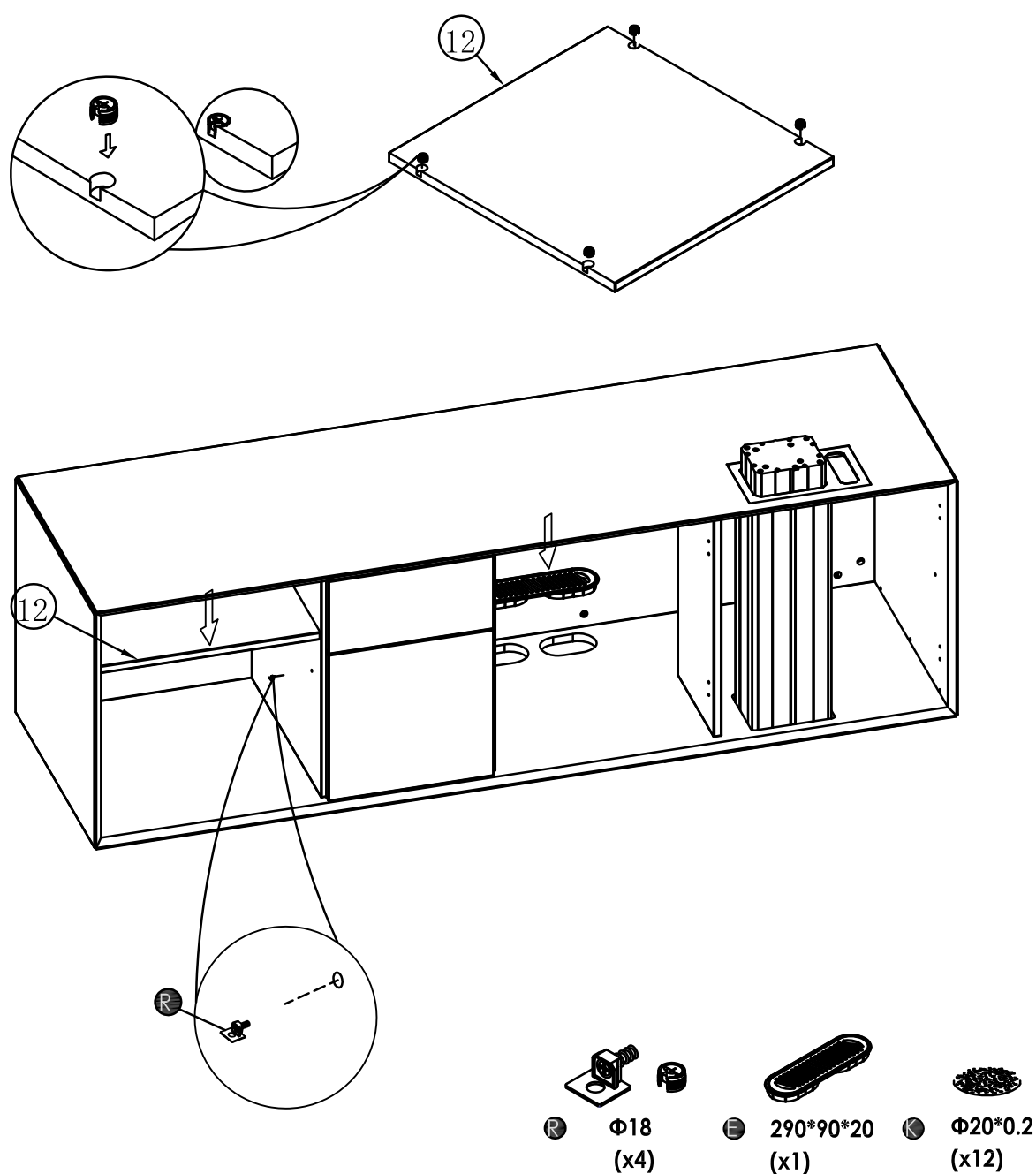
1.Install the drawer#17 and #18 on the cabinet;

13



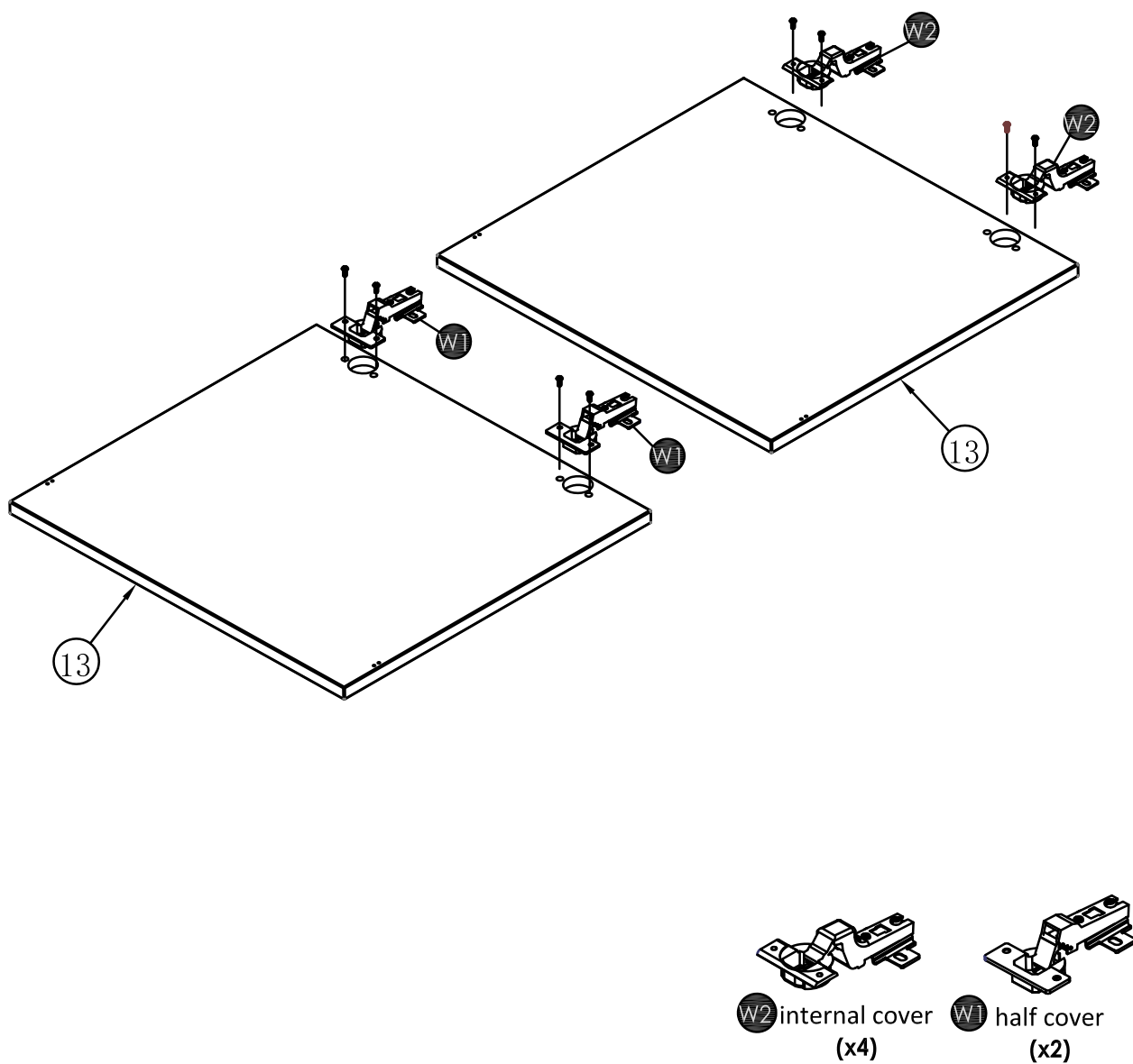
-
1. Install the layer board support into according hole, then install movable layer board#12;
 2. Put on the radiator cover and paste PVC cover;
-

14



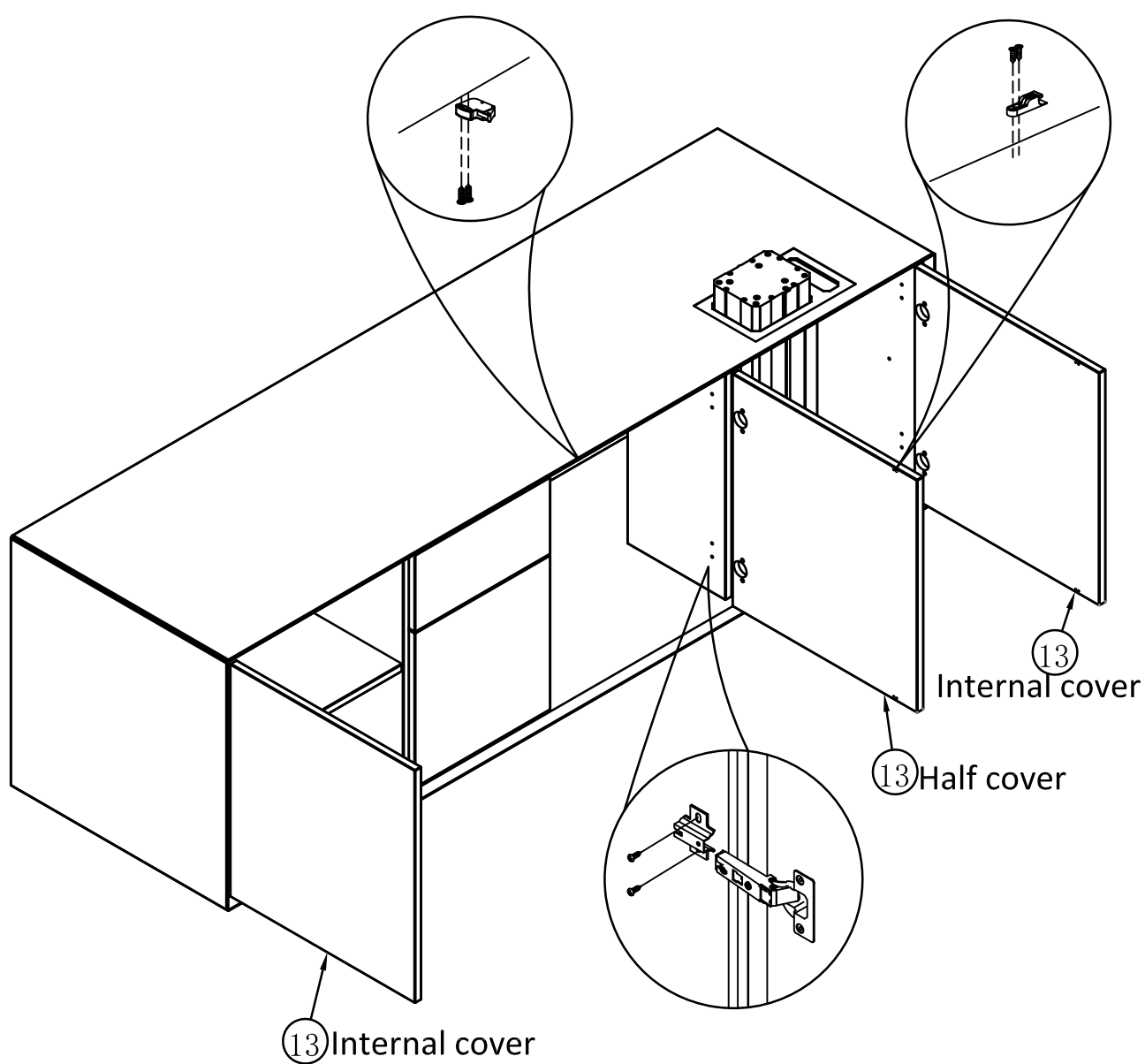
1.Install the hinge on door layer board#13(2pcs internal cover and 1pcs half cover);

15



1.Install door layer board#13 on the cabinet together with mini door locking bucket;

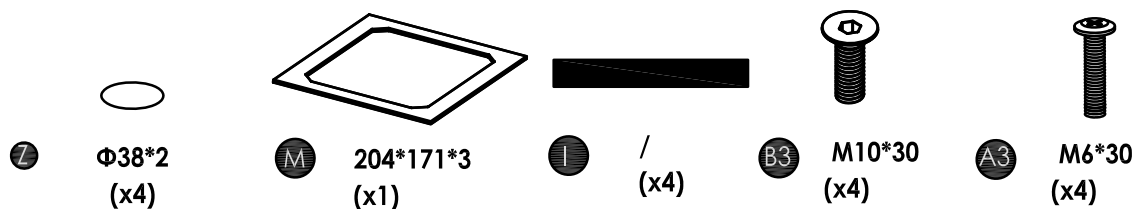
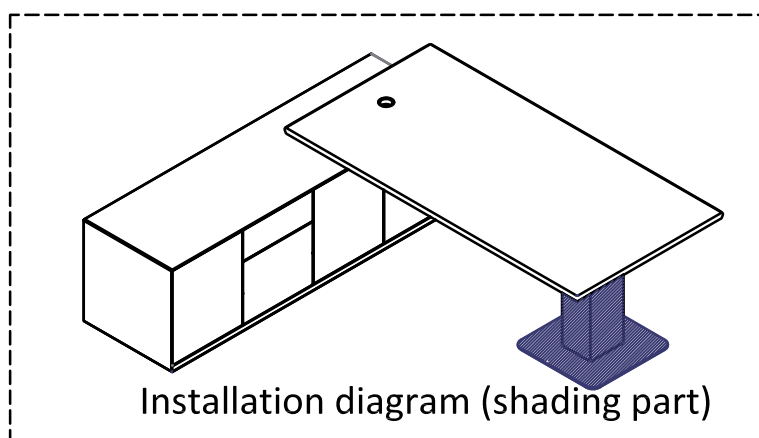
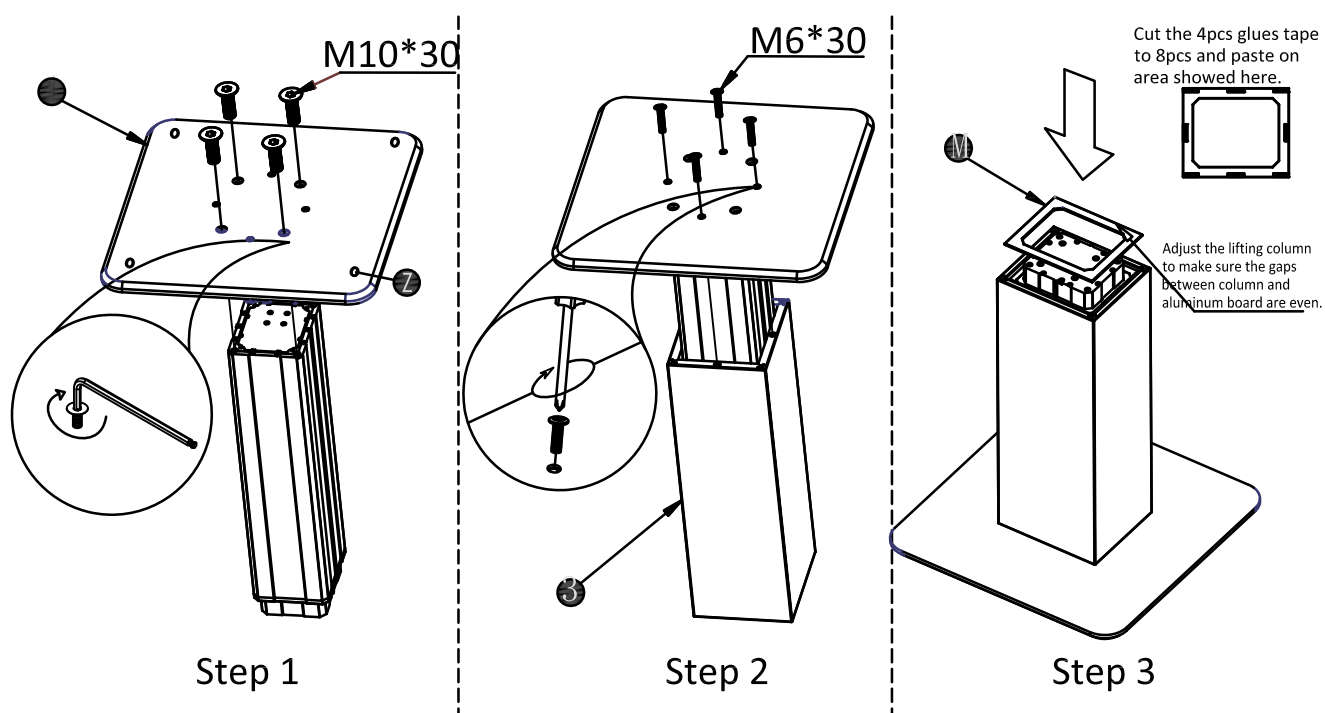
16



Abnormal
(x3)

1.First use M10*30 hex screw to connect lifting column#1 and bottom layer board and paste rubber washer, then install the foot column with M6*30 cross flat-head screw; Finally cut the 4pcs glues tape to 8pcs and paste on lifting device aluminum board#2;

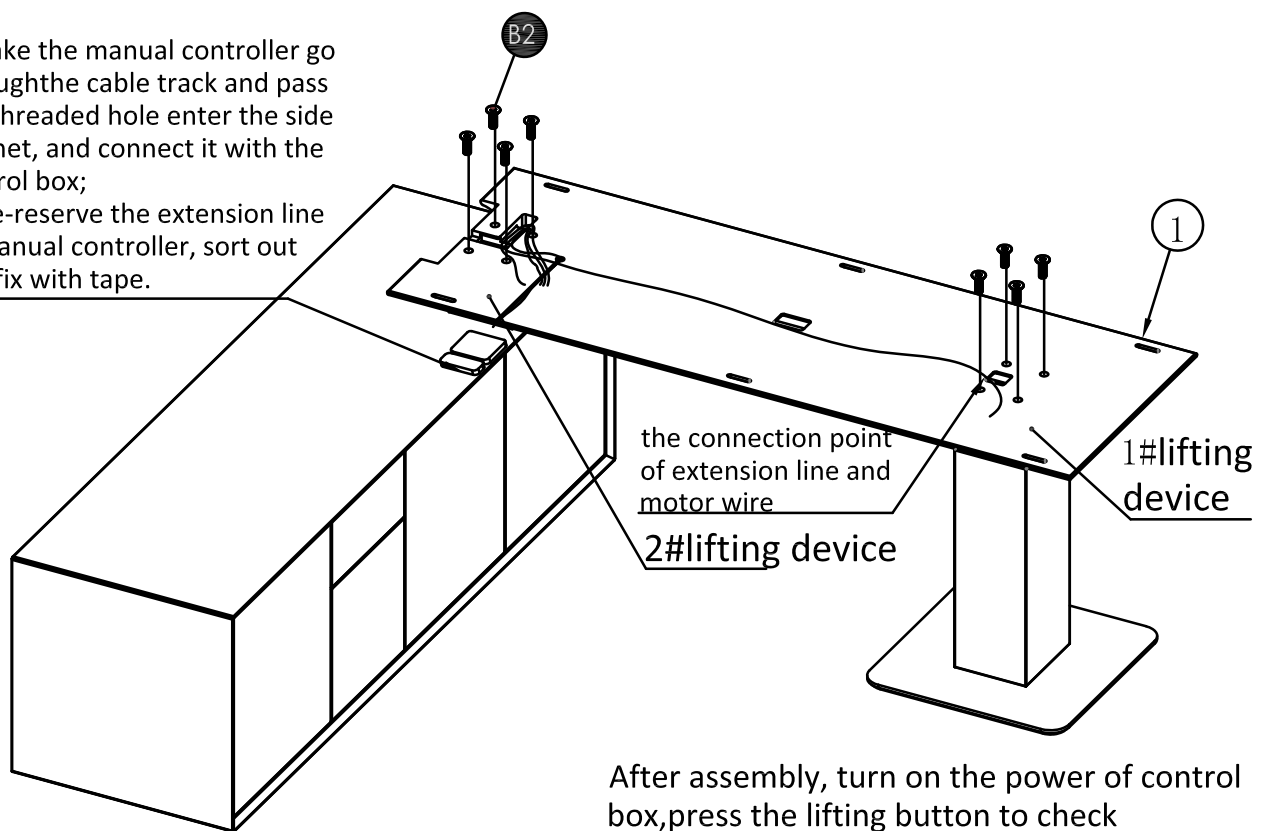
17



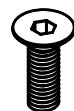
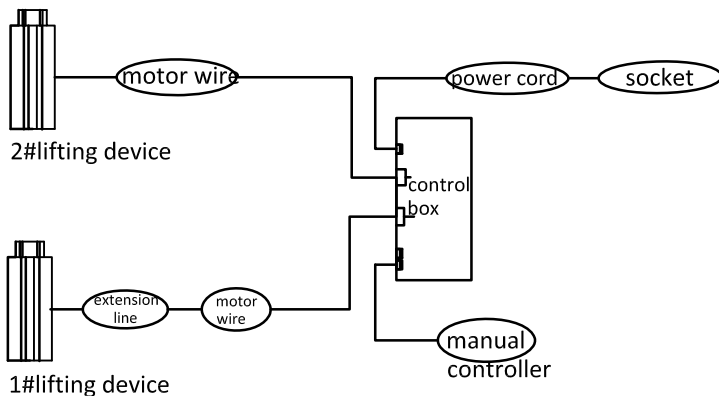
1. Make extension line go through the bottom layer board's internal reserved slot to reach the other end, and through the side cabinet top layer board's threaded hole into the side cabinet. Connect motor wire#1 with extension line, then connect the extension line with the control box;
2. Make the motor wire#2 go through the bottom layer board's threaded hole and enter the side cabinet together with the motor wire#1 extension line and connect it with the control box;
3. Use M18*25 countersunk hex screw to connect the bottom layer board with lifting column;

18

1. Make the manual controller go through the cable track and pass the threaded hole enter the side cabinet, and connect it with the control box;
2. Pre-reserve the extension line of manual controller, sort out and fix with tape.



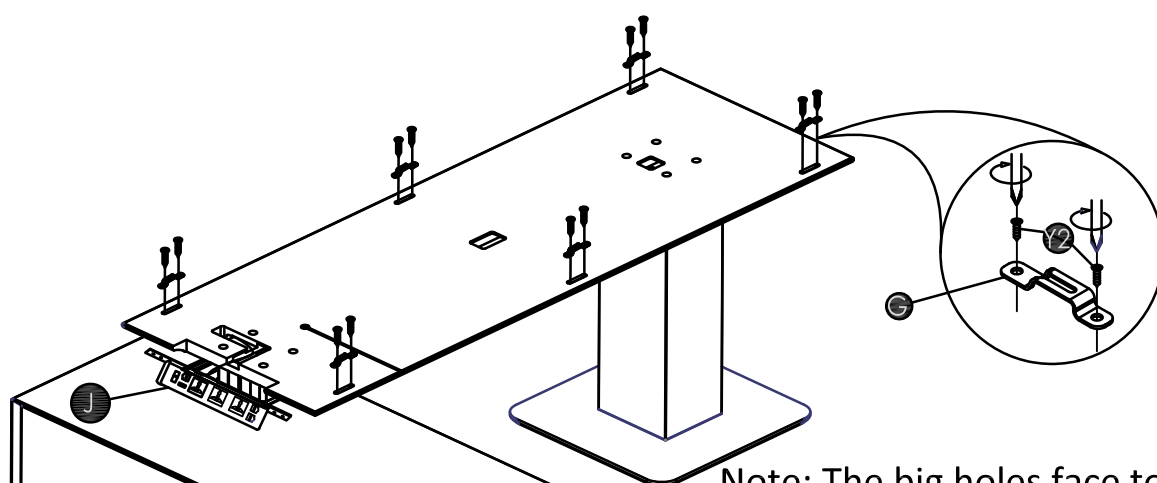
After assembly, turn on the power of control box, press the lifting button to check whether the lifting device runs well.



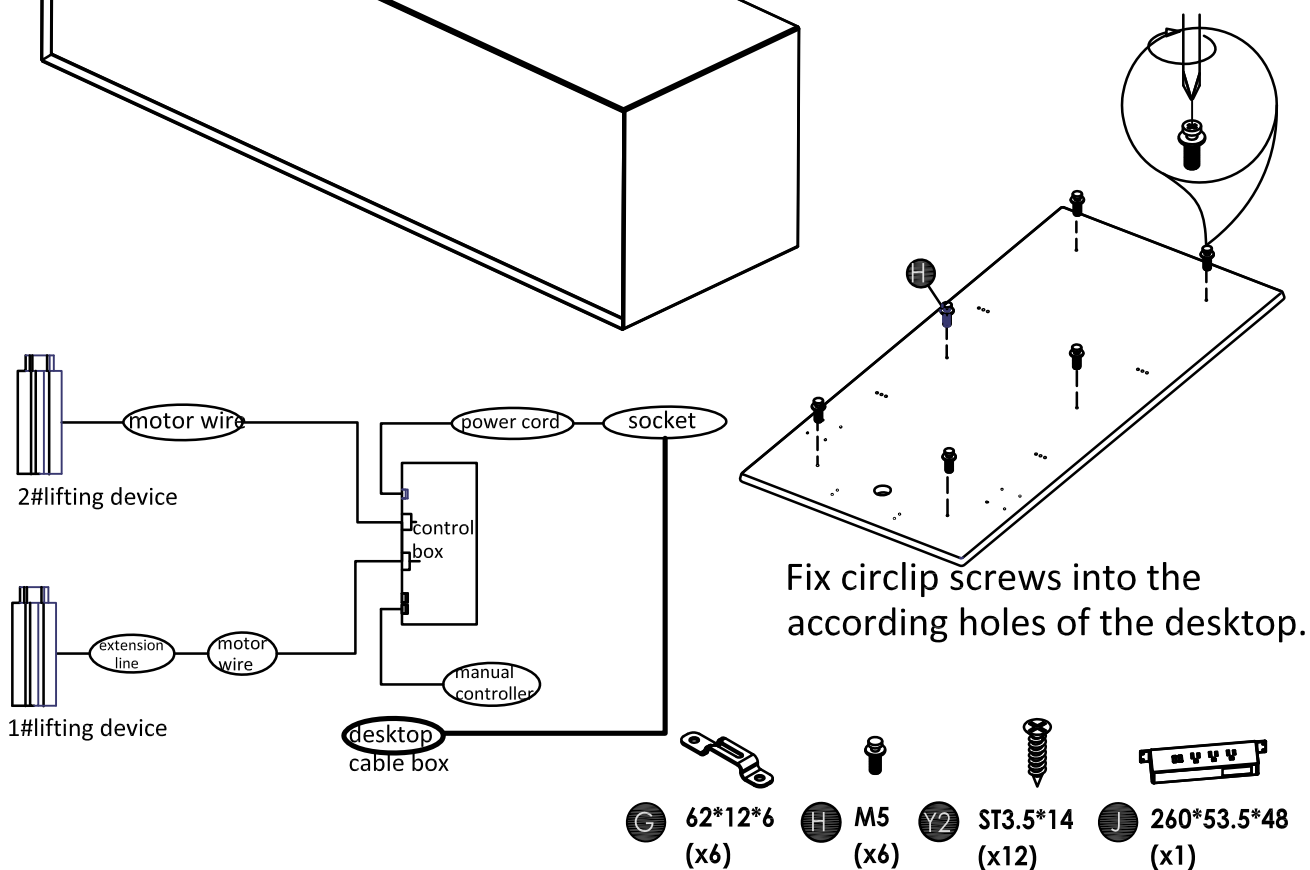
B2 M8*25
(x8)

- 1.Put side cable box enters side cabinet with motor wire through pre-reserved slot;
Note:Don't tighten the screws now.
- 2.Install circlip sets on board supporting;
- 3.Install circlip screws on the desktop;

19



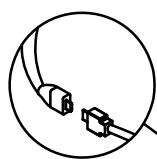
Note: The big holes face towards foot base.



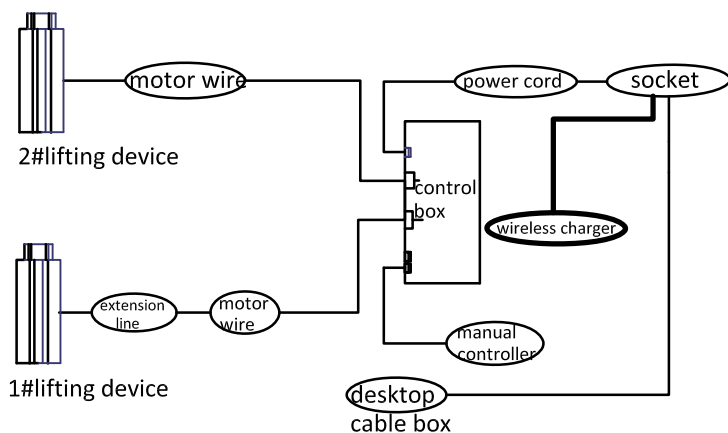
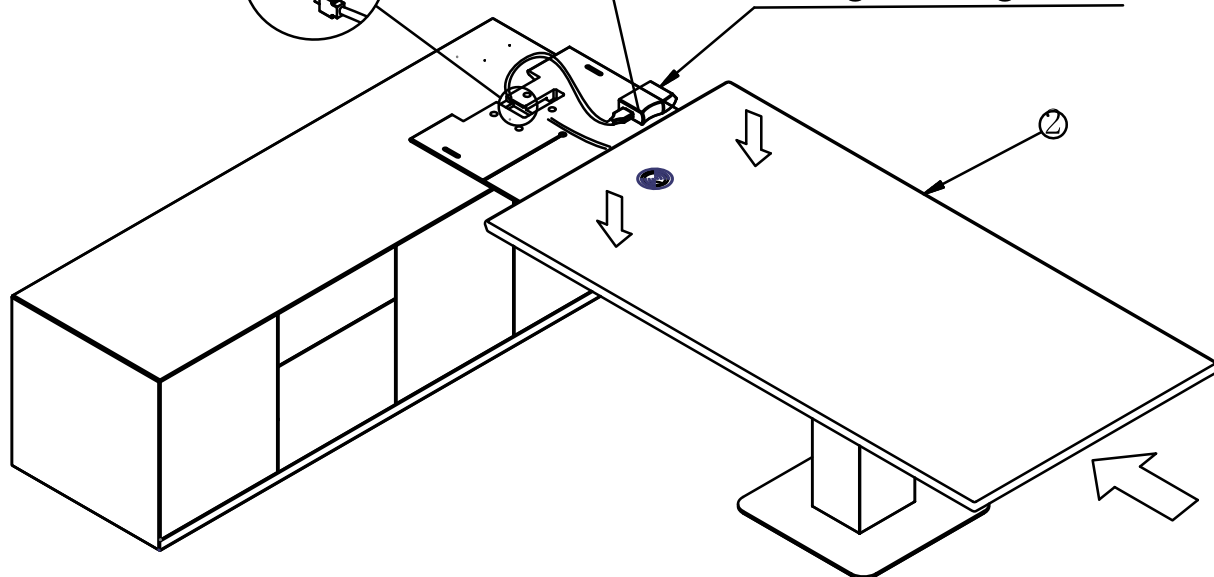
1. Connect the wireless charger of desktop with the charger plug;
2. Install the desktop;

20

Preliminary location of the connection between wireless charger and charger plug



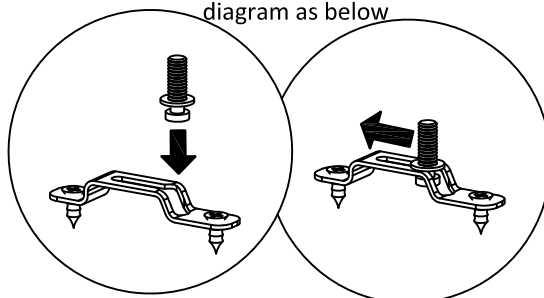
wireless charger's plug enters side cabinet through cabling track



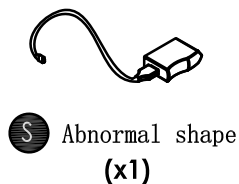
Desktop installation:

1. One person place the desktop screw into the layer board's circlip set following the circlip connection diagram below;
2. One person presses the panel firmly at one end of the side cabinet and the other person pushes the panel from the lower base side towards the side cabinet side.

Circlip sets connection diagram as below

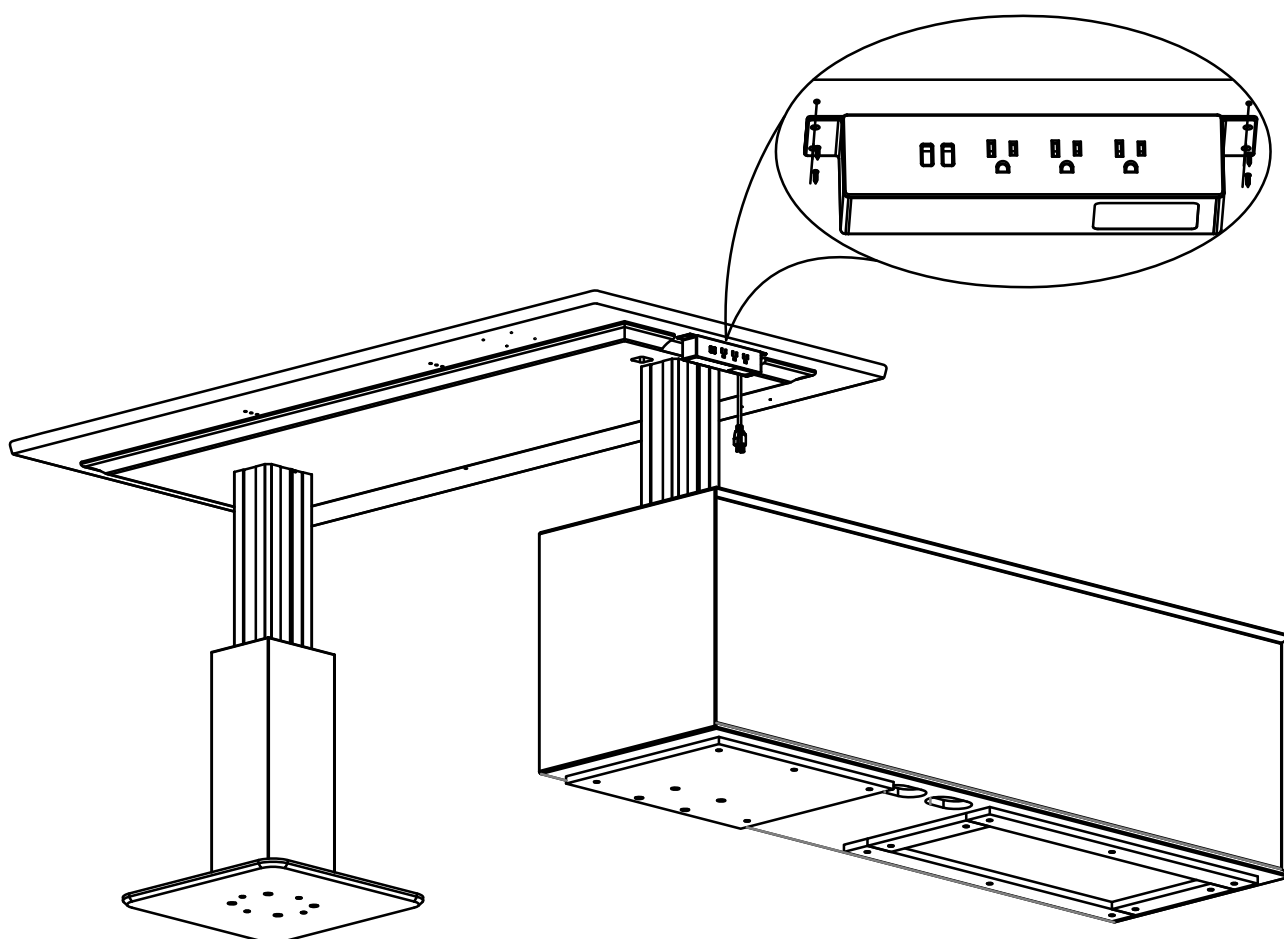


1. Fit the circlip screw into the large hole of the circlip.
2. Push the circlip screw from the large hole to the small hole and lock it in place.



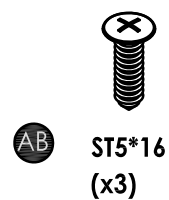
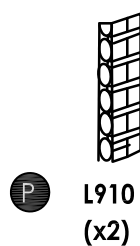
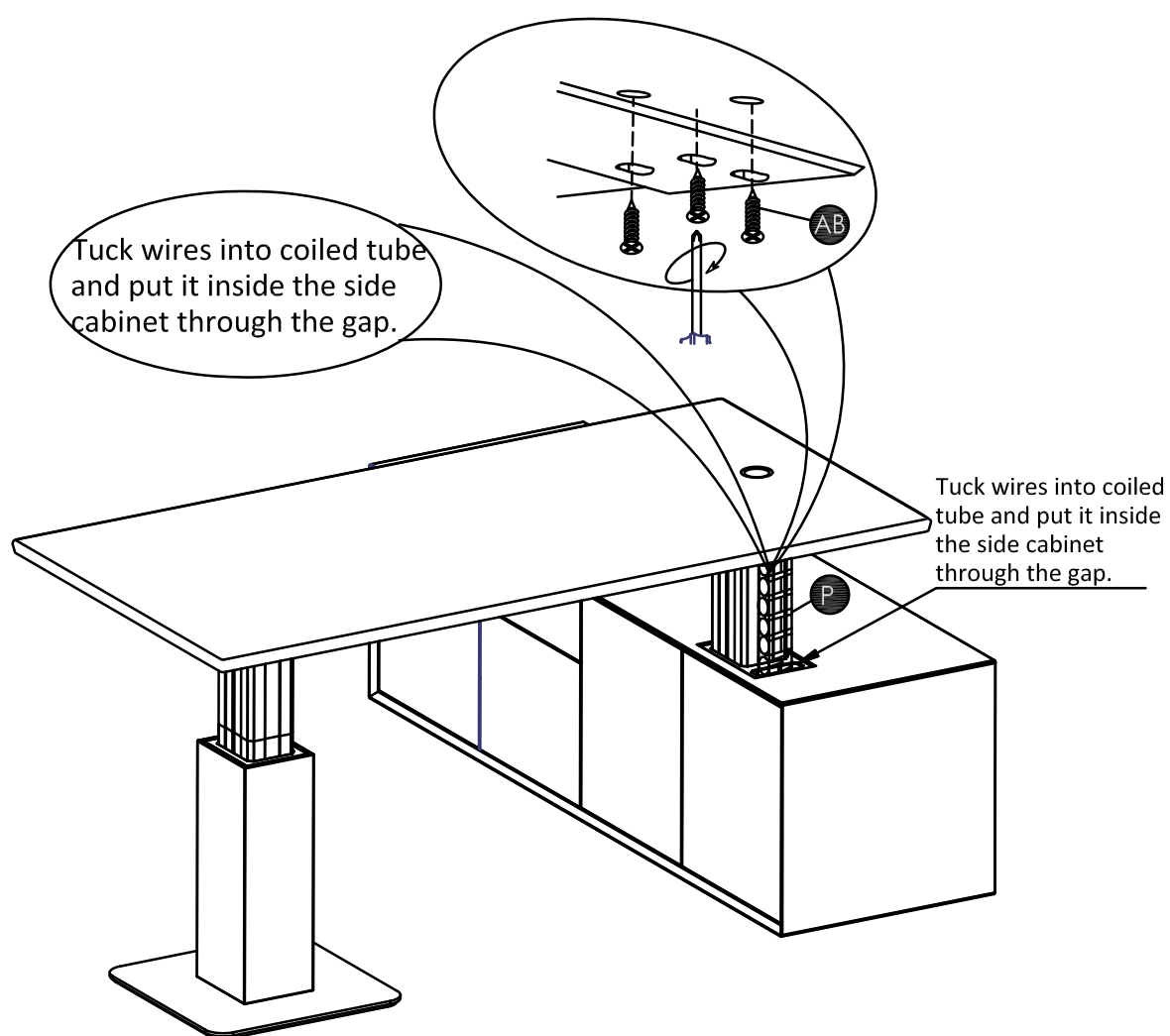
1.Raise the desktop and use screws to fix the side cable box;

21



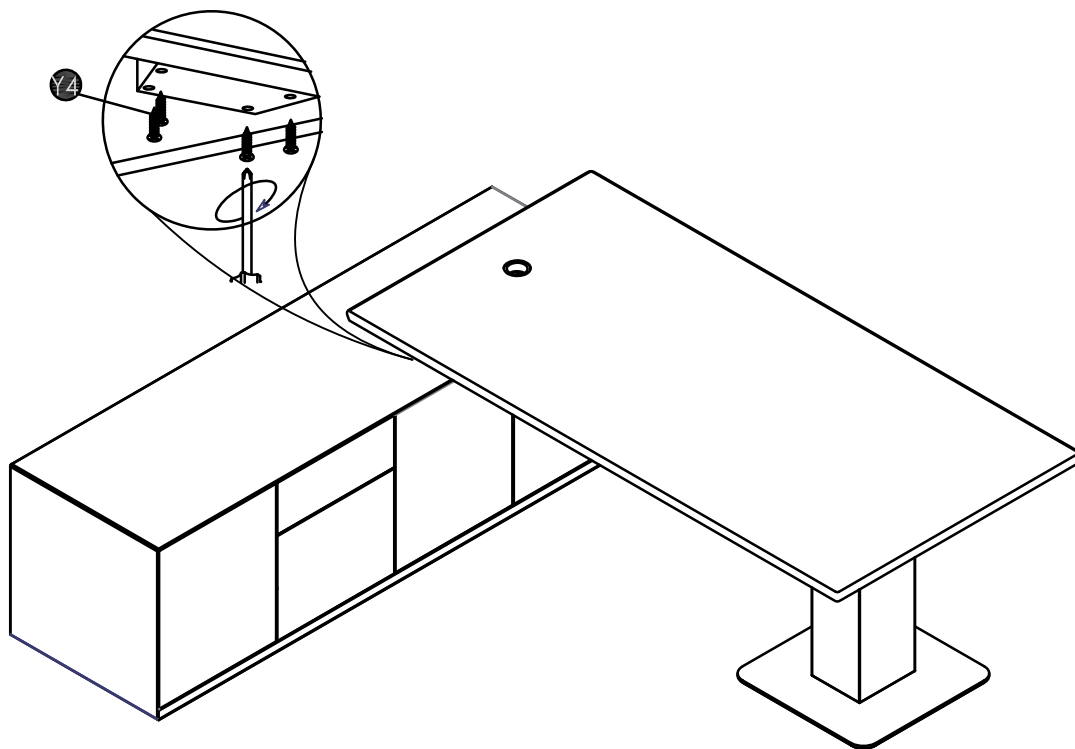
1. Install square shape coiled tube, put the cable plug and cable wires to side cabinet inside from the square hole;

22

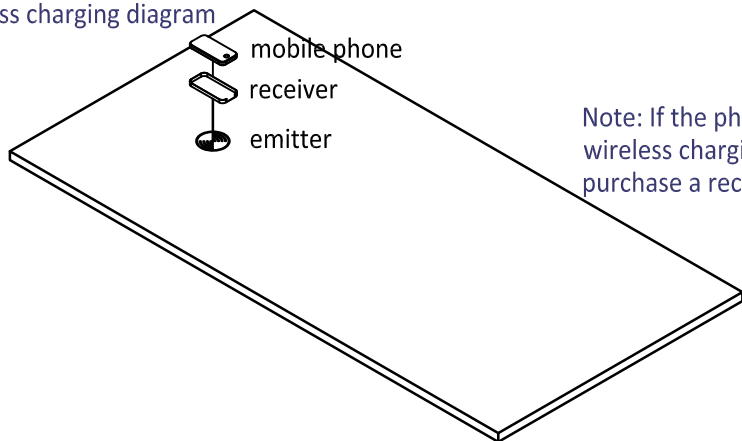


-
- 1.Install manual controller;
 - 2.Clean the furniture and check the stability.
-

23



mobile phone
wireless charging diagram



Note: If the phone does not have a built-in wireless charging receiver, you will need to purchase a receiver.

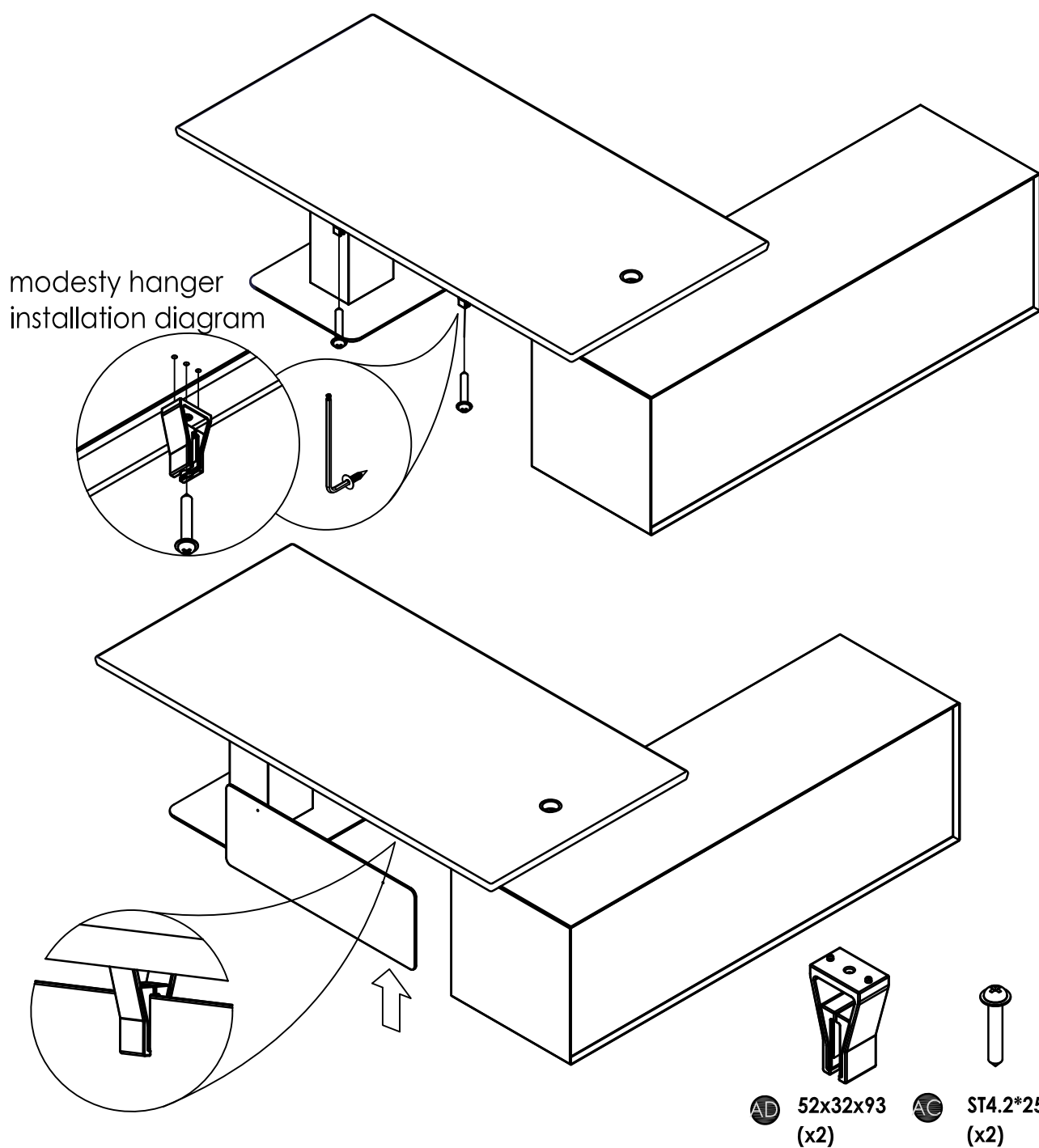


Y4 ST4*20
(x4)

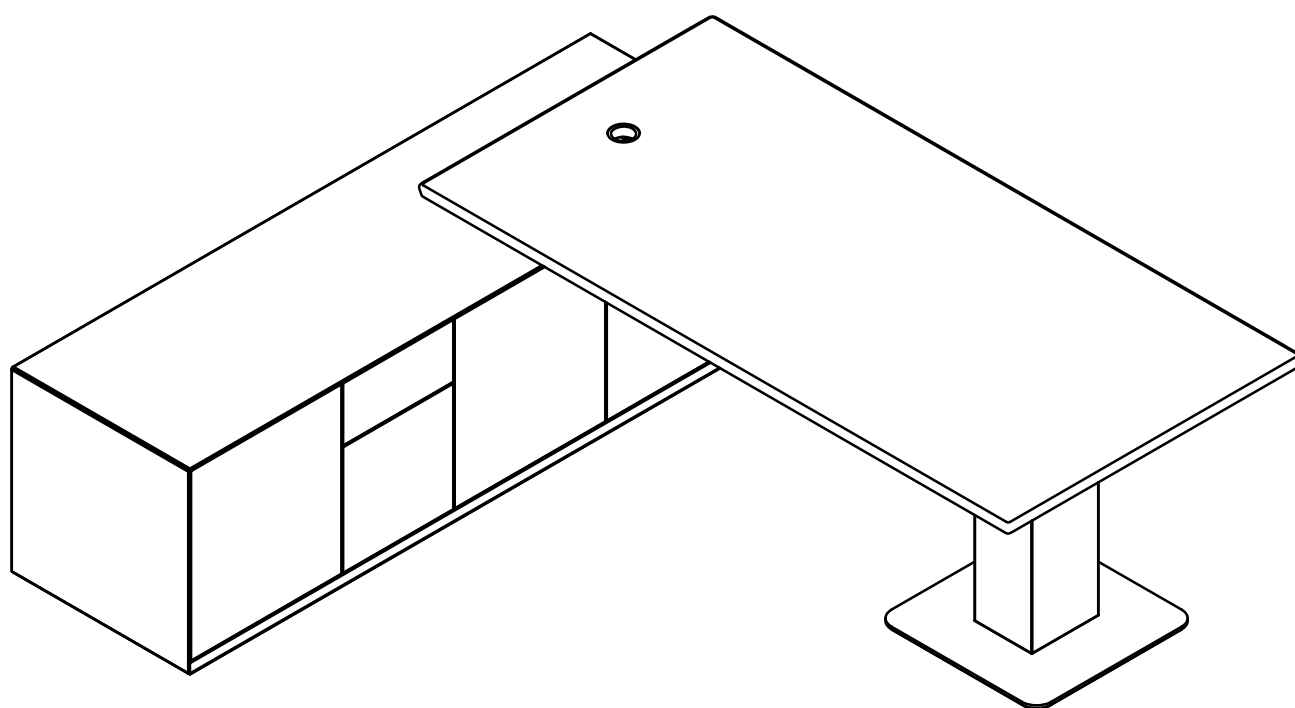
-
- 1.Install modesty hanger;
 - 2.Assemble the modesty on the modesty hanger.
-

Note: This procedure is only applicable to installations with modesty panels.

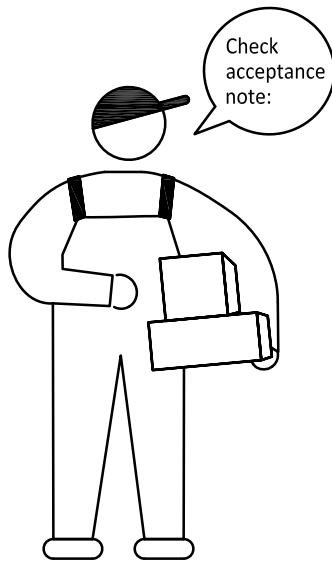
24



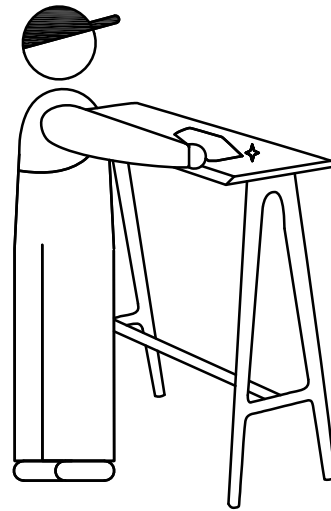
Done!



Acceptance note:



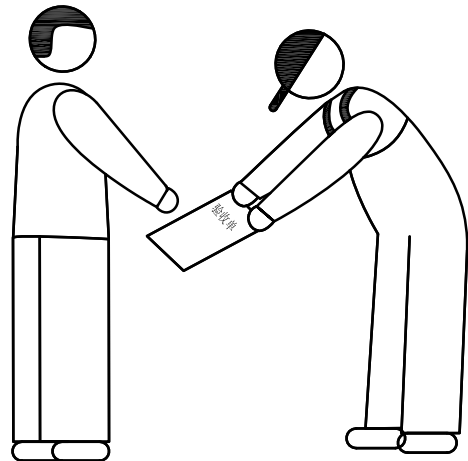
1 Clean the surface.



2 Tidy up the scene.



3 Check and accept.





Suite 150, Building 525 Technology Drive, Irvine, CA 92618
sunonglobal.com 924-337-8838 info.us@isunon.com

