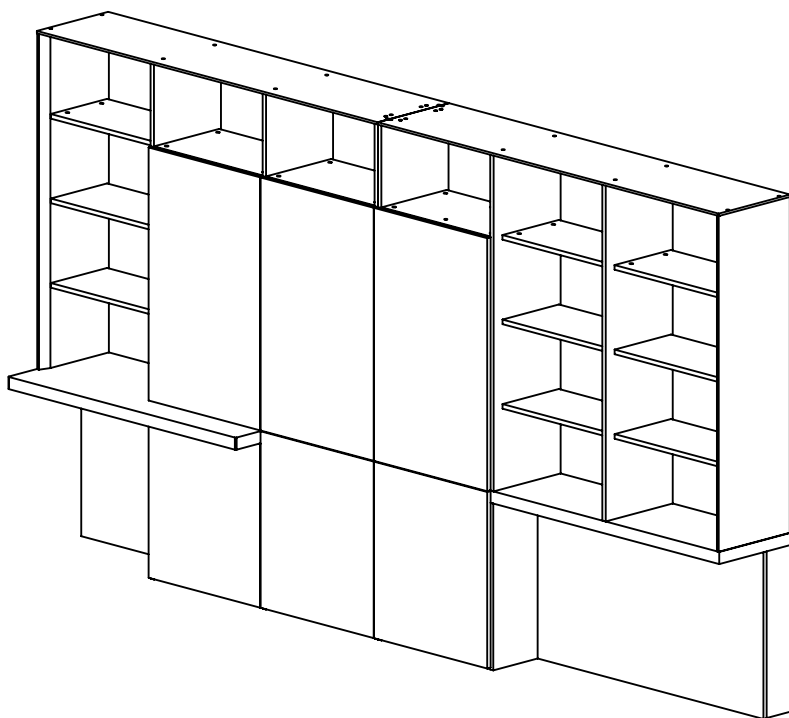




Aulenti file cabinet MG. ED98-2 assembly instruction

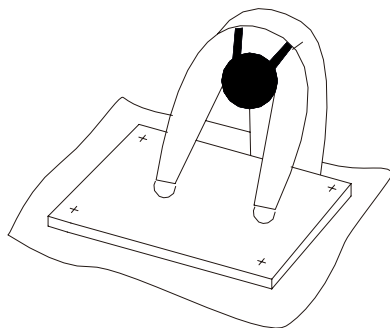


This instruction is apply to the assembly of MG.ED98-2.383056 only
Please read all this instruction before assembly and save it carefully

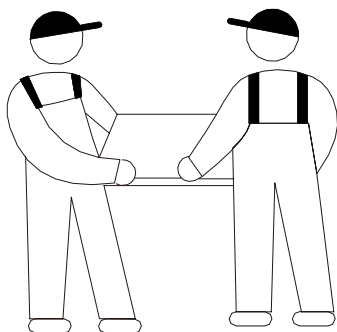
Assembly precautions



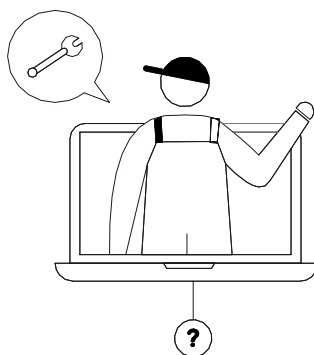
- 1 Handle gently and put the contents on a padded area



- Moving the product safely requires more than two people

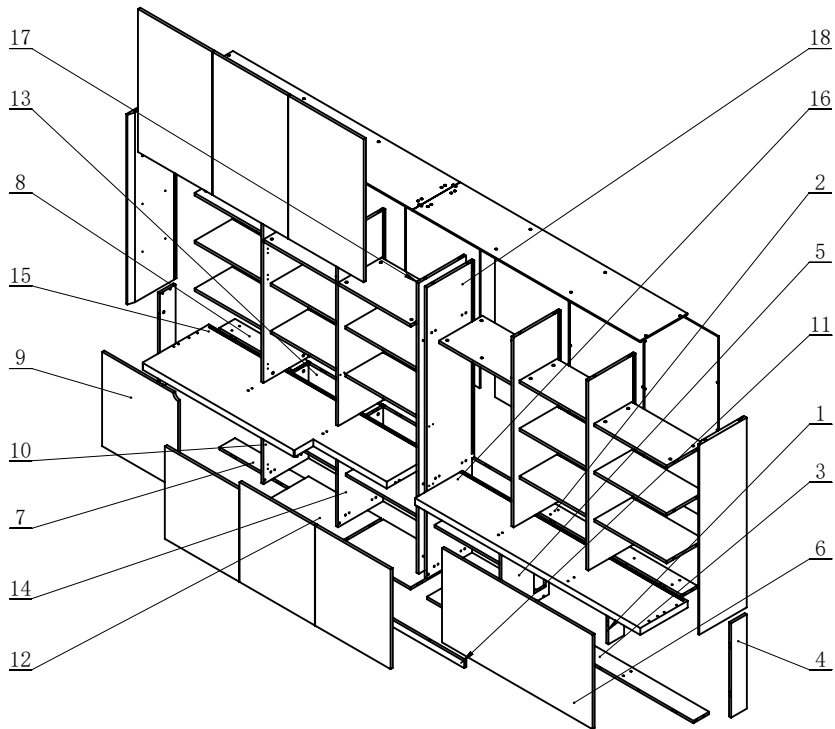


- Please contact us freely if you have any questions



Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us.

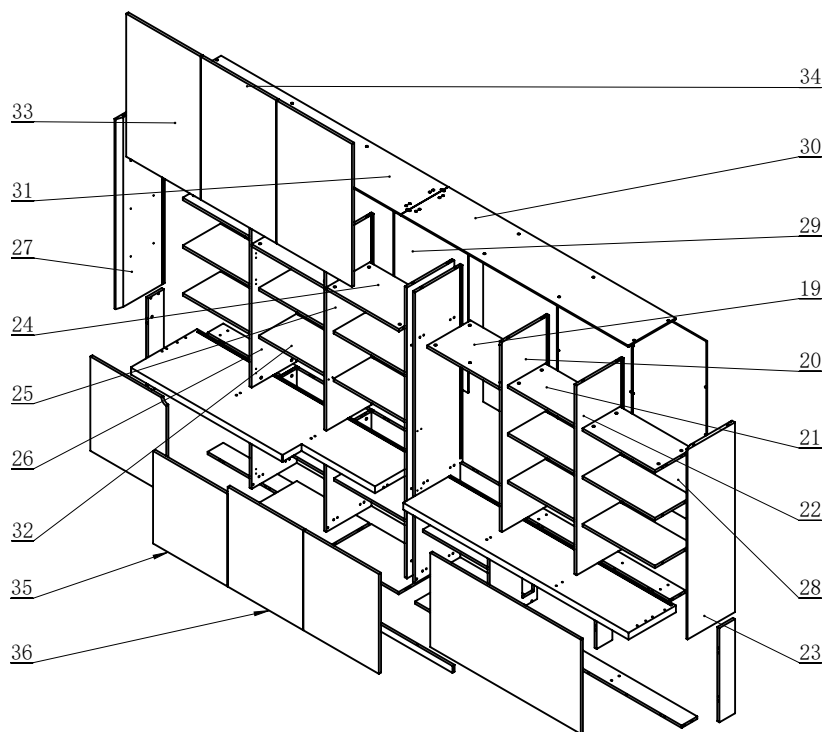
Exploded diagram



No.	Name	Pcs	No.	Name	Pcs
1	standing plate	1	11	脚条	3
2	Bottom plate	1	12	top plate	3
3	Bottom plate	1	13	Back plate	3
4	Side plate	2	14	Standing plate	1
5	Standing plate	1	15	fixed laminate	1
6	Back plate	1	16	fixed laminate	1
7	Bottom plate	1	17	Standing plate	1
8	Bottom plate	1	18	Standing plate	1
9	Back plate	1	19	fixed shelf plate	1
10	Standing plate	1	20	Standing plate	1

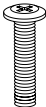
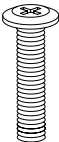
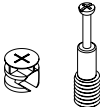
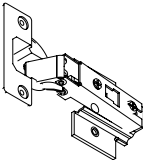
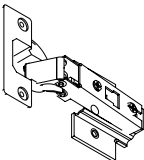
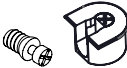
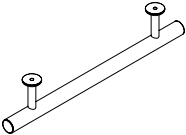
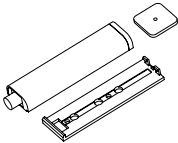
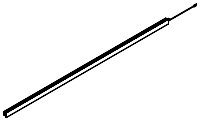
Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us.

Exploded diagram

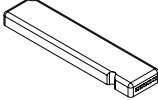
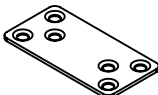


No.	Name	Pcs	No.	Name	Pcs
21	fixed laminate	3	30	top plate	1
22	Standing plate	1	31	top plate	1
23	Side plate	1	32	Movable laminate	10
24	fixed laminate	2	33	Door plate #1	1
25	Standing plate	1	34	Door plate #2	2
26	Standing plate	1	35	Door plate #3	1
27	Side plate	1	36	Door plate #4	2
28	Back plate	3	37	Movable laminate	3
29	Back plate	3			

Part listing

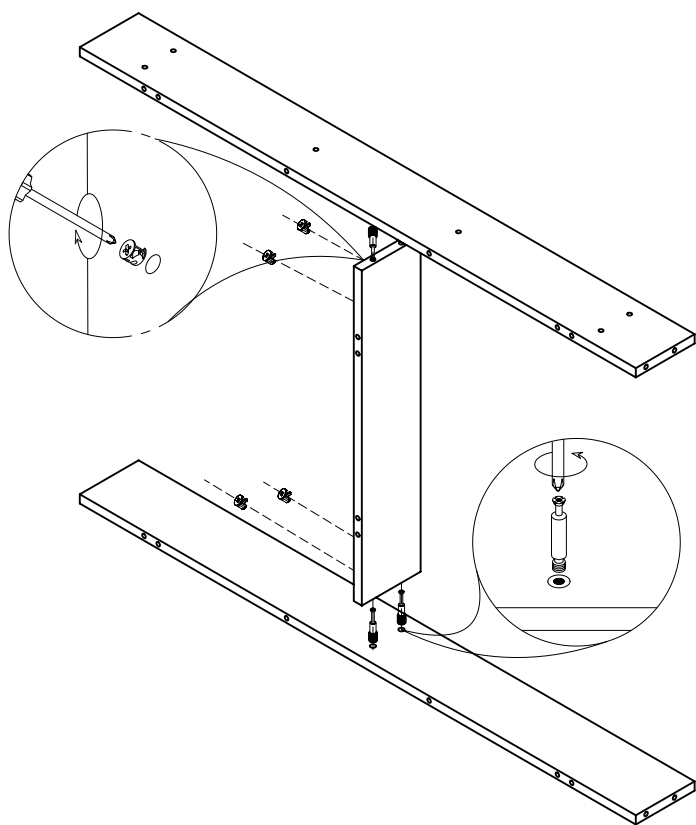
A1			A2			A3		
								
Cross flat head bolt	M6×12	8	Cross flat head bolt	M6×25	18	Cross flat head bolt	M6×30	16
A4			B			C		
								
Cross flat head bolt	M6×65	6	There-in-one connector	Φ15×45	130	Wooden dowel pin	Φ8×40	120
D1			D2			E		
								
Hinge	full cover	5	Hinge	half cover	10	Self-tapping screw	ST4×16	30
F			G			H		
								
shelf support	Φ20×1.5	54	Clothes hanging pole	320×80×32	1	Rebounders	81×19×15	6
I			J1			J2		
								
trip light	607×18	12	Ring sticker	Φ20×0.2	8	Ring sticker	Φ20×0.2	26

Part listing

K 	L 	M 
Light belt kit 1	Cable fixing base 18×16×8 21	Distribution box 58×36×10 3
N 	O 	
Lamp with extension cord 2000 4	Iron sheet 100×50 ×2.5 2	

Assemble the standing plate and the bottom plate

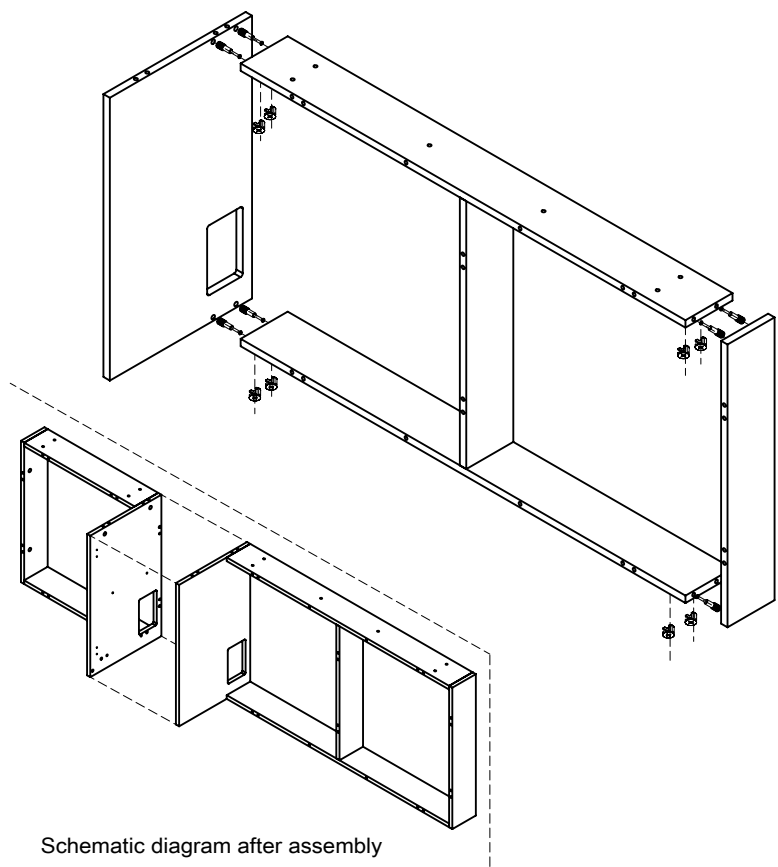
1




B $\Phi 15 \times 45$
(x4)

Put all the pieces of the toe kicks together to form the toe kick frame of the cabinet

2

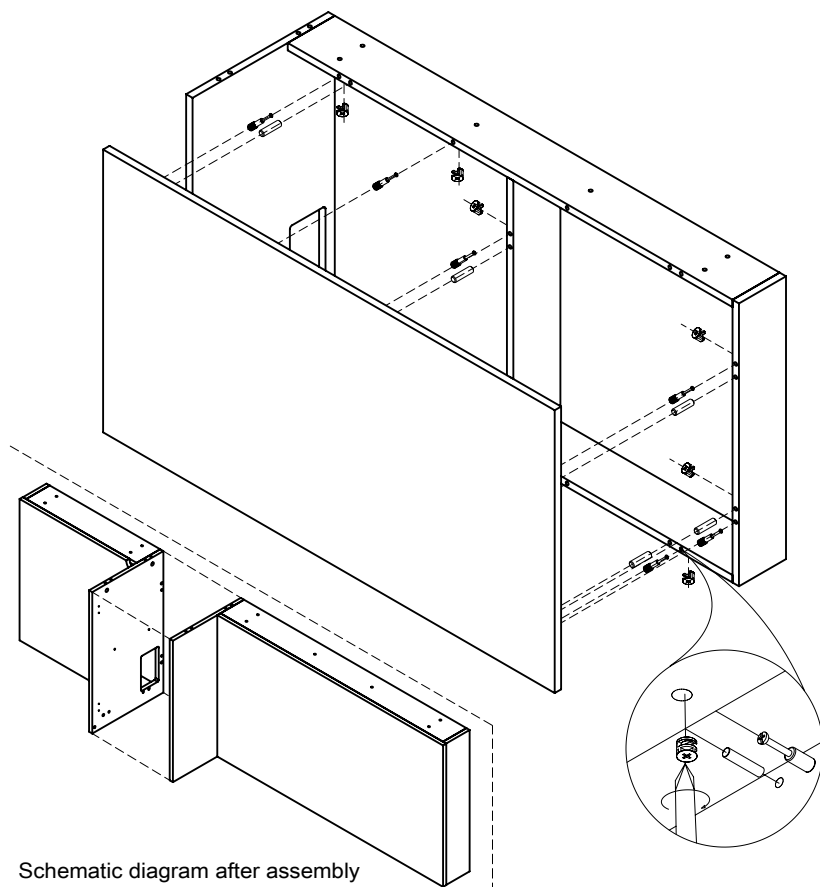


Schematic diagram after assembly


B $\Phi 15 \times 45$
(x16)

Assemble the toe kick frame and the back plate

3

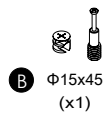
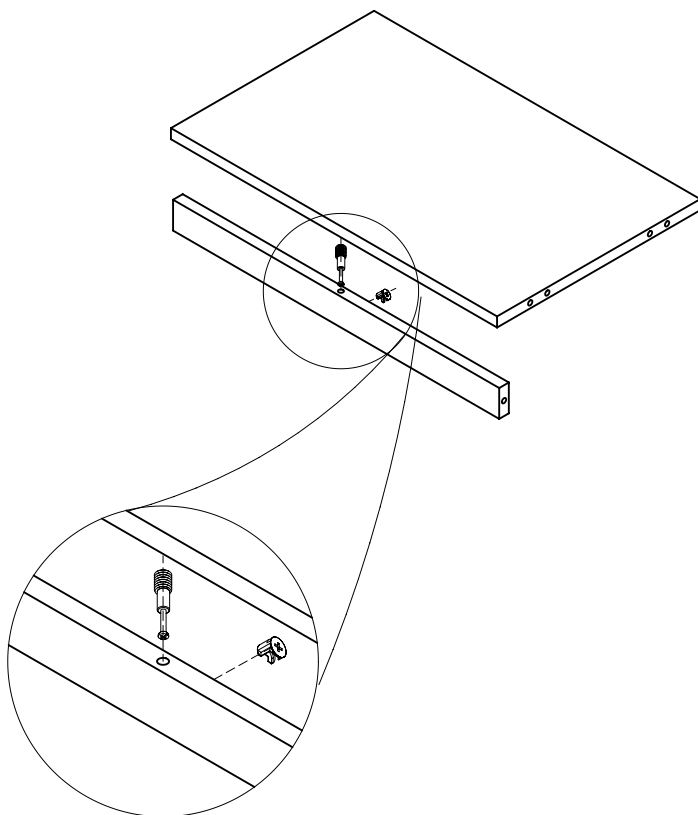


Schematic diagram after assembly

- B** $\Phi 15 \times 45$
(x18)
- C** $\Phi 8 \times 40$
(x12)

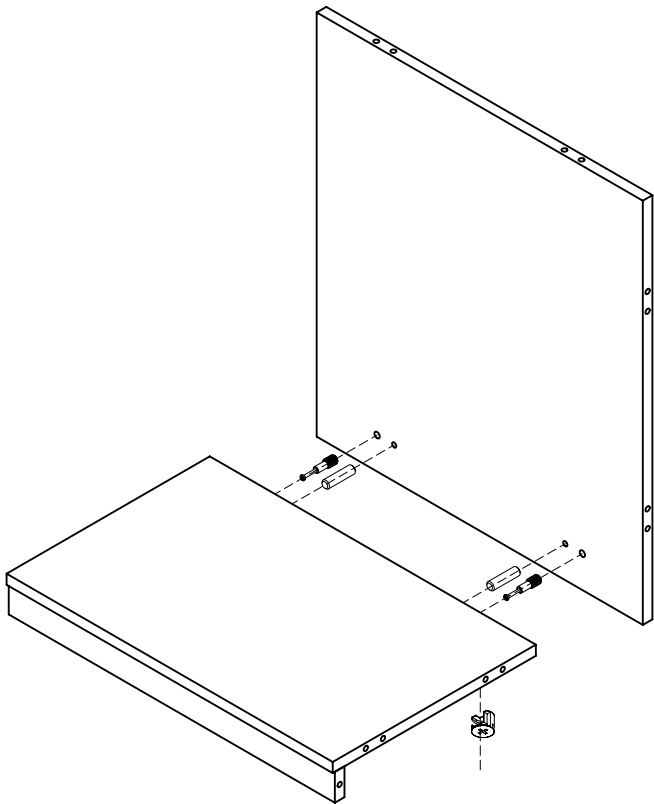
Assemble the toe kick and bottom plate

4



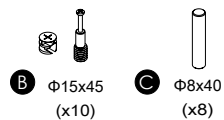
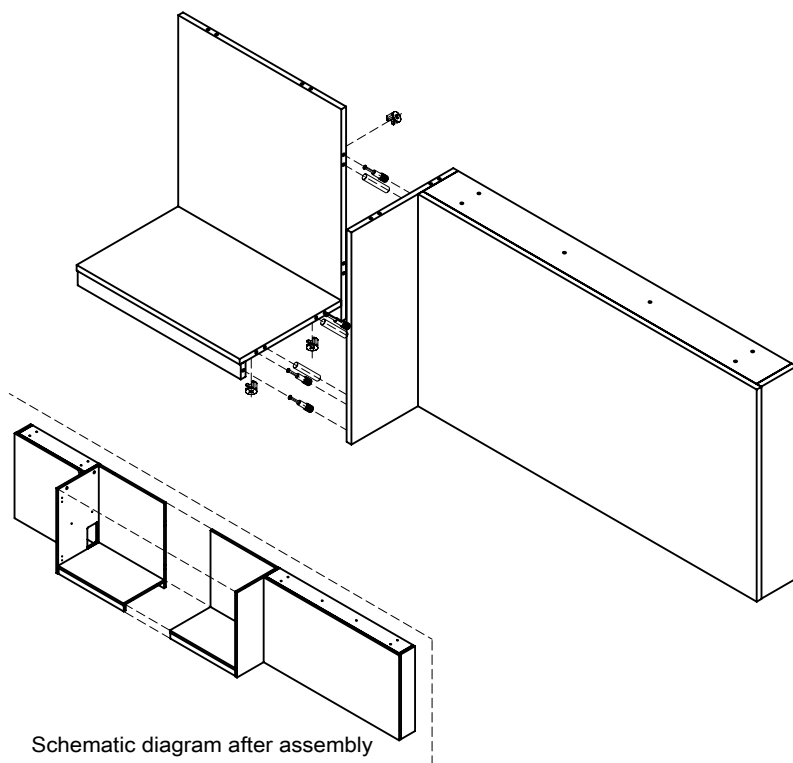
Install the back plate and bottom plate

5



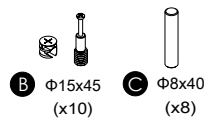
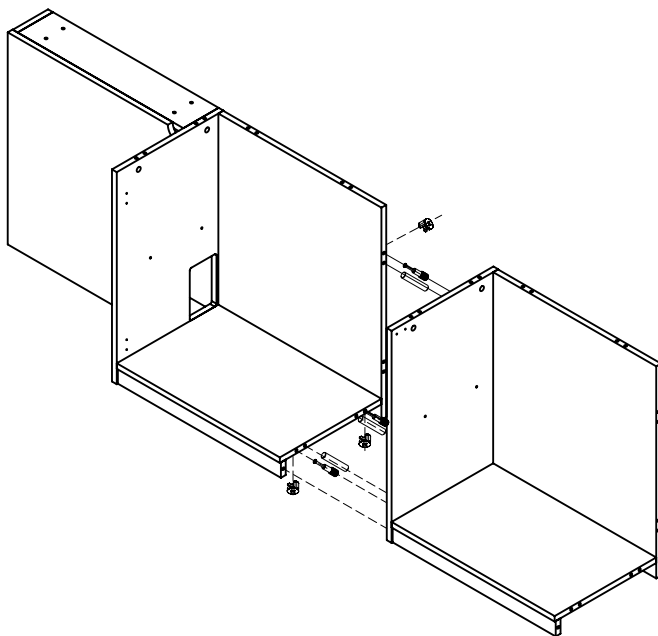
Assemble the toe kick frame and the standing plate

6



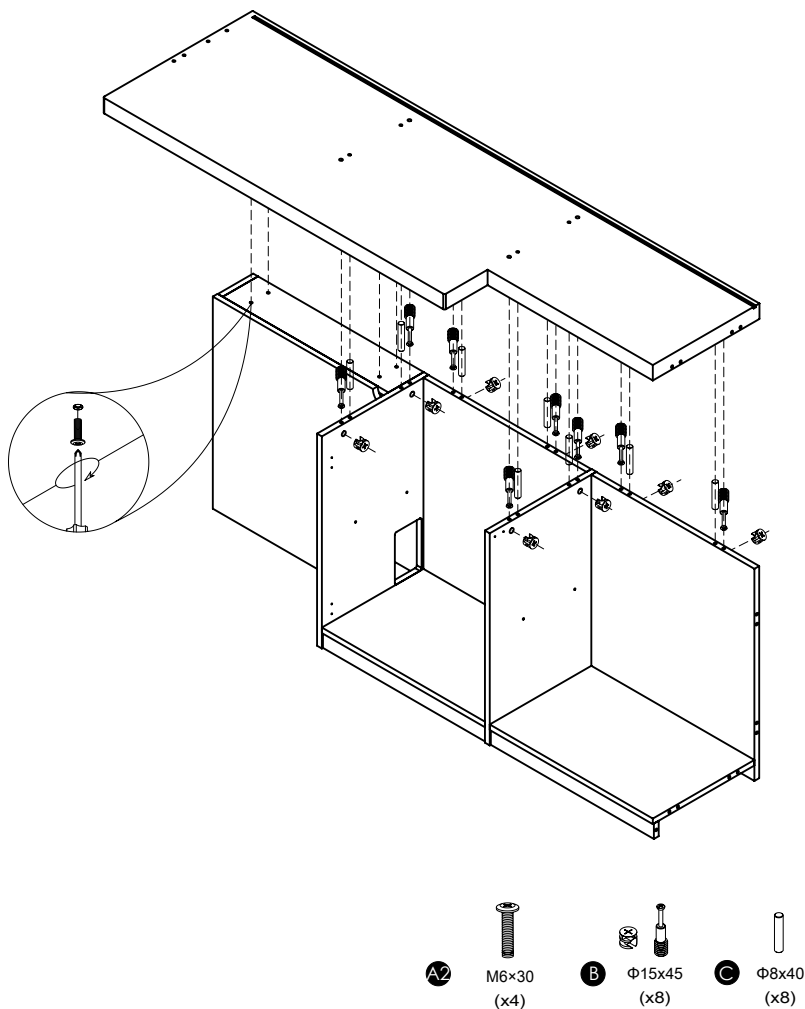
Install the left cabinet

7



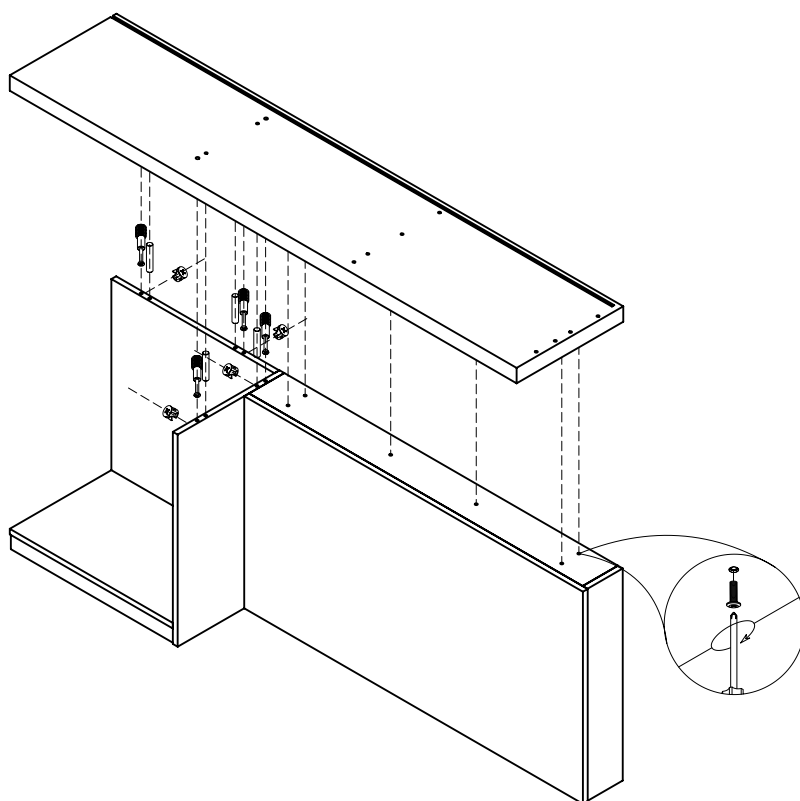
Assemble the left lower cabinet and left fixed laminate

8



Assemble the right lower cabinet and right fixed laminate

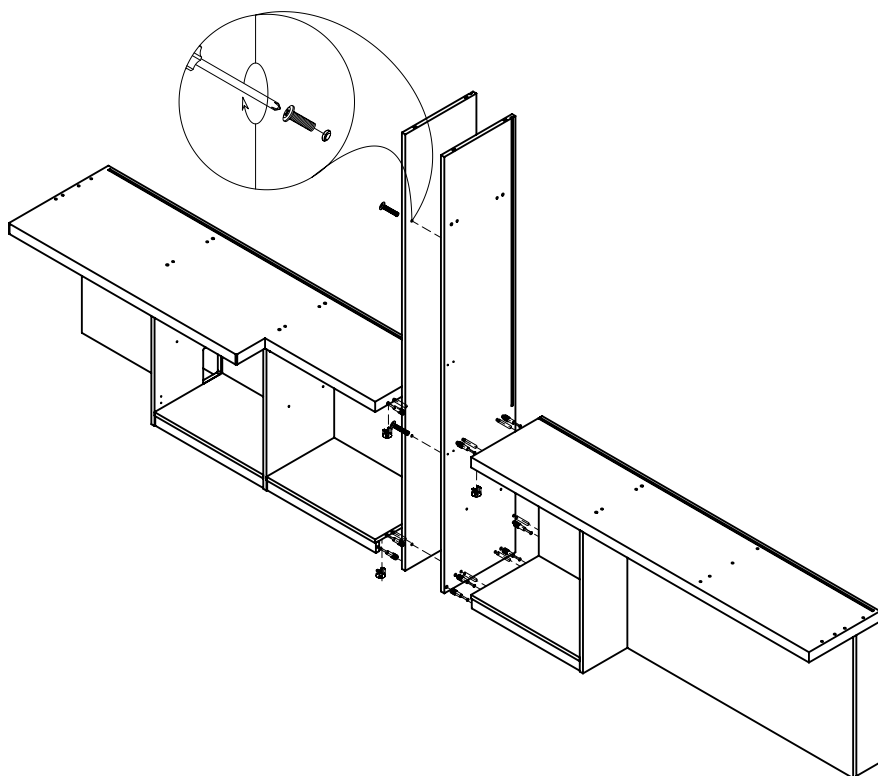
9



- | | | |
|---|---|---|
|  |  |  |
| A2 | B | C |
| M6×30
(x6) | Φ15×45
(x4) | Φ8×40
(x4) |

Assemble the lower cabinet and mid stand plates

10

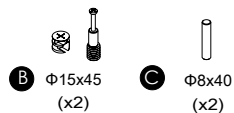
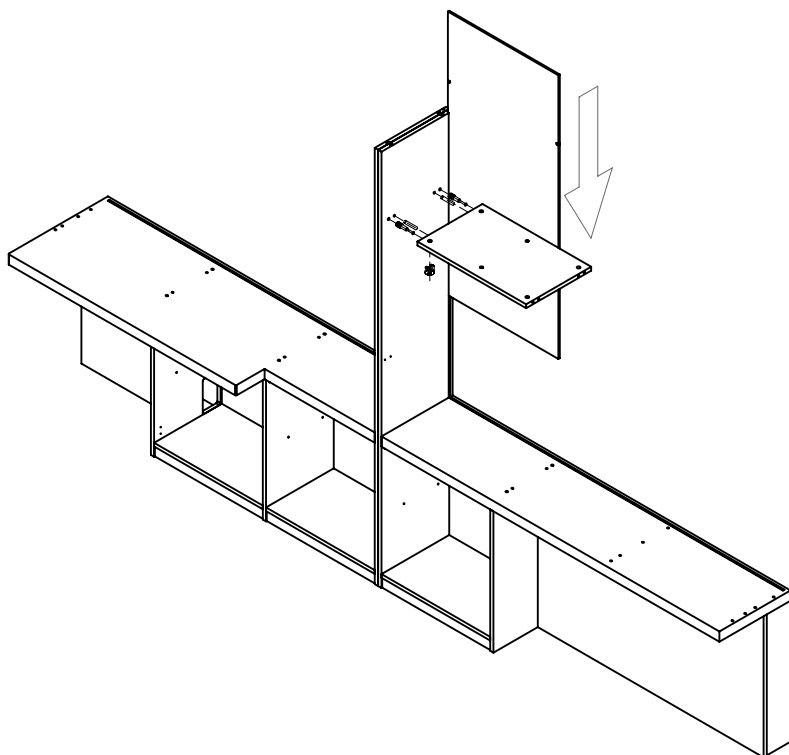


- | | | |
|---|---|---|
|  |  |  |
| A2 | B | C |
| M6×25
(x5) | Φ15×45
(x14) | Φ8×40
(x12) |

Install the back plates and the fixed laminates

11

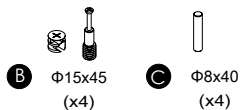
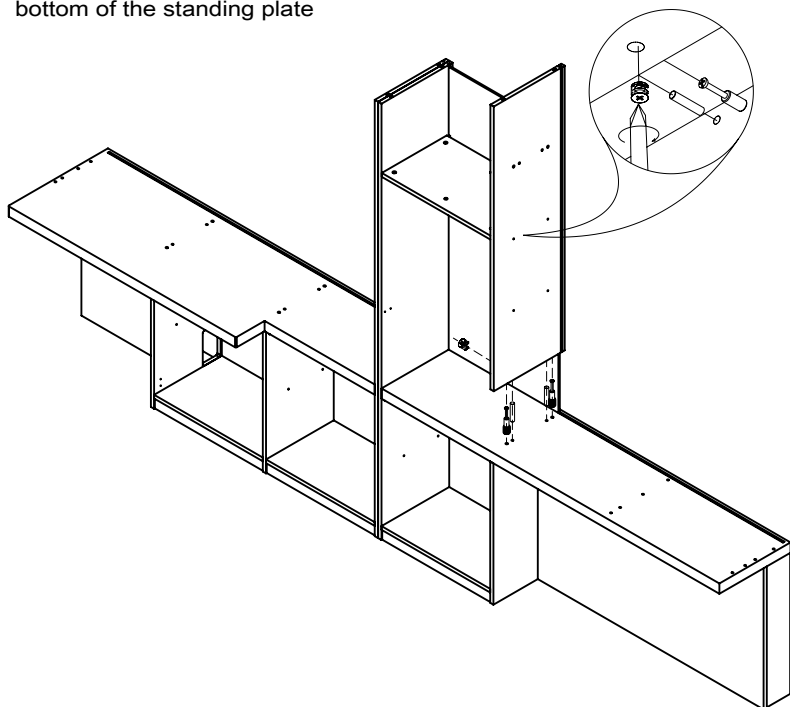
Insert the back plate into the slot on the thick fixed laminate along the arrow, and secure the fixed laminates with three-in-one connectors



Install the standing plate

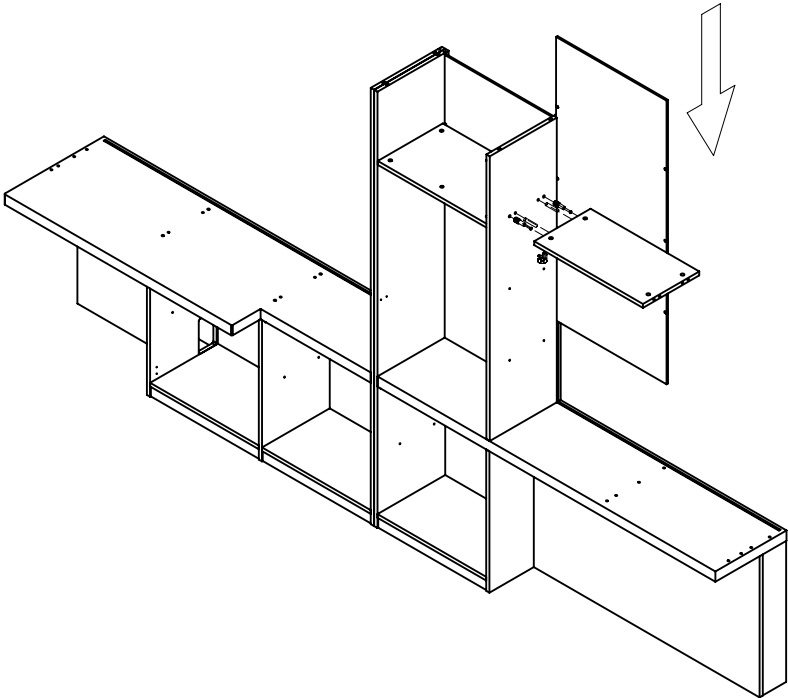
12

First, insert the station plate along the backplane slot, then lock the three-in-one connectors in the middle, and finally lock the three-in-one connectors in the bottom of the standing plate



Install the back plate of the cabinet

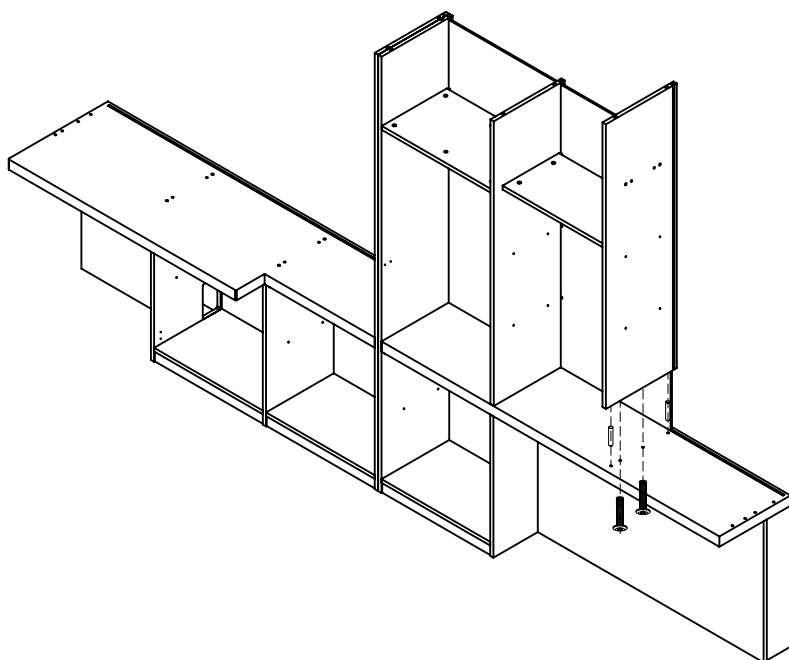
13



- B**  $\Phi 15 \times 45$
(x2)
- C**  $\Phi 8 \times 40$
(x2)

Install the right standing plate

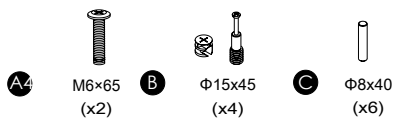
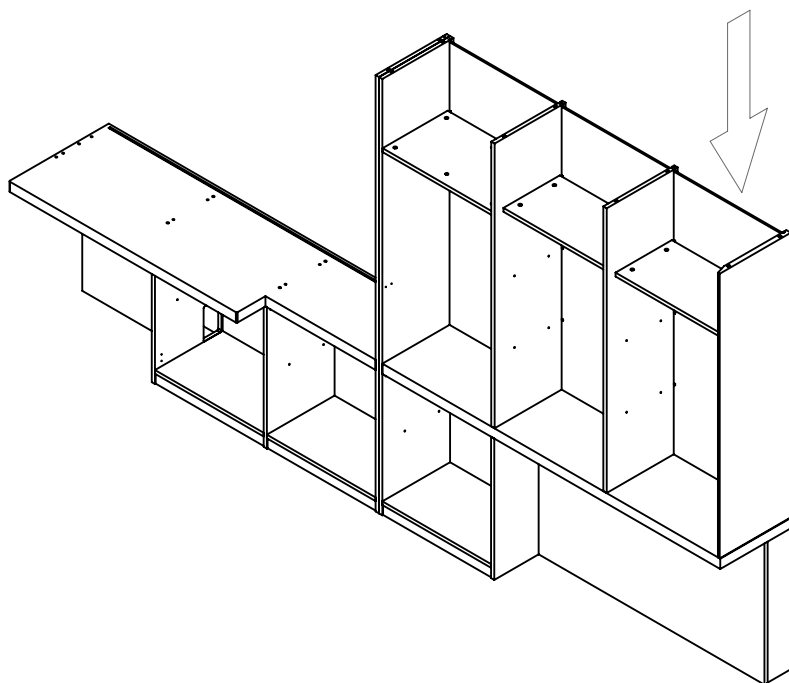
14



- 
A M6×65
(x2)
- 
B Φ15x45
(x2)
- 
C Φ8x40
(x4)

Install the right side plate

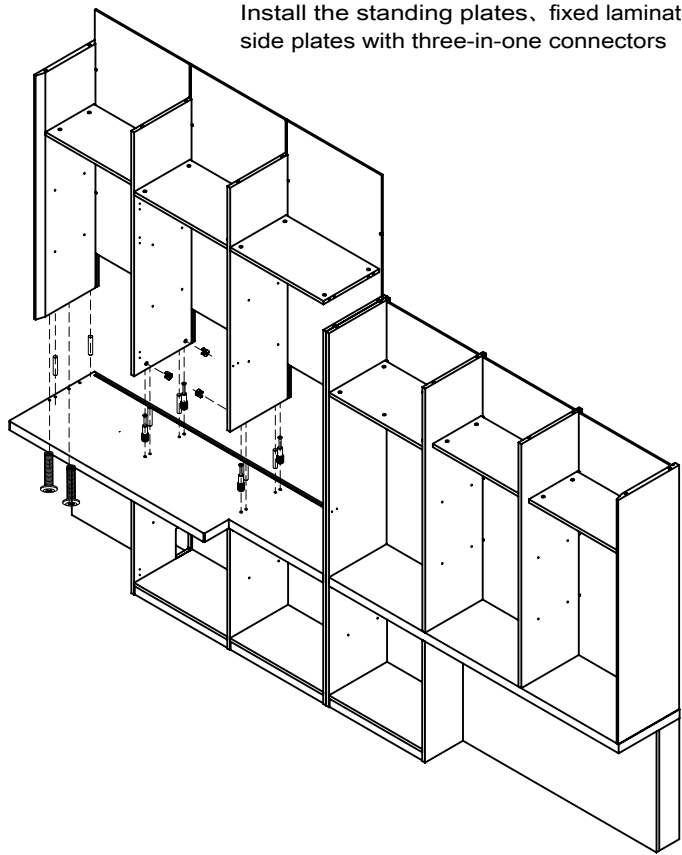
15



Install the cabinet of another side

16

Install the standing plates, fixed laminates and side plates with three-in-one connectors



- 

A M6×65
(x2)
- 

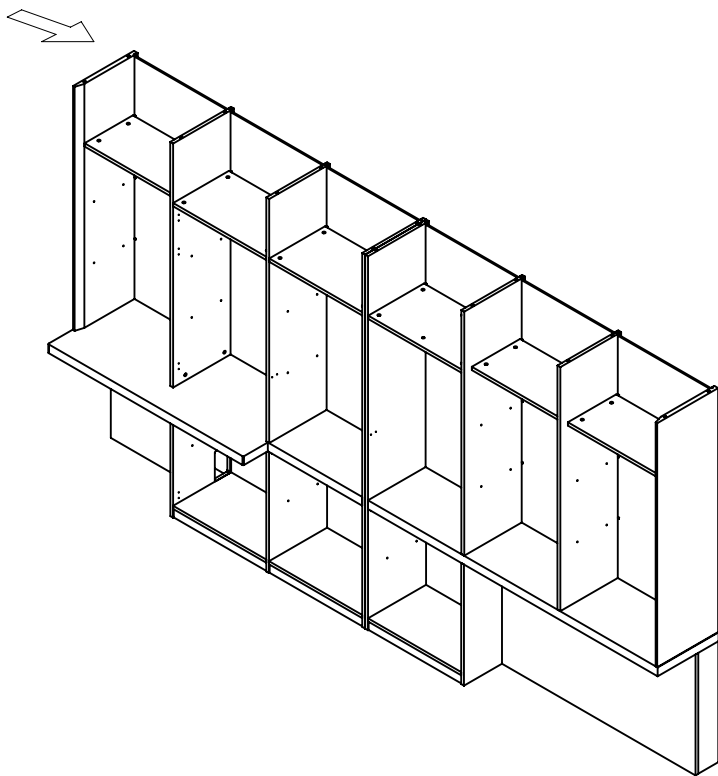
B Φ15×45
(x14)
- 

C Φ8×40
(x16)

Install the fixed laminate the and the mid standing plate

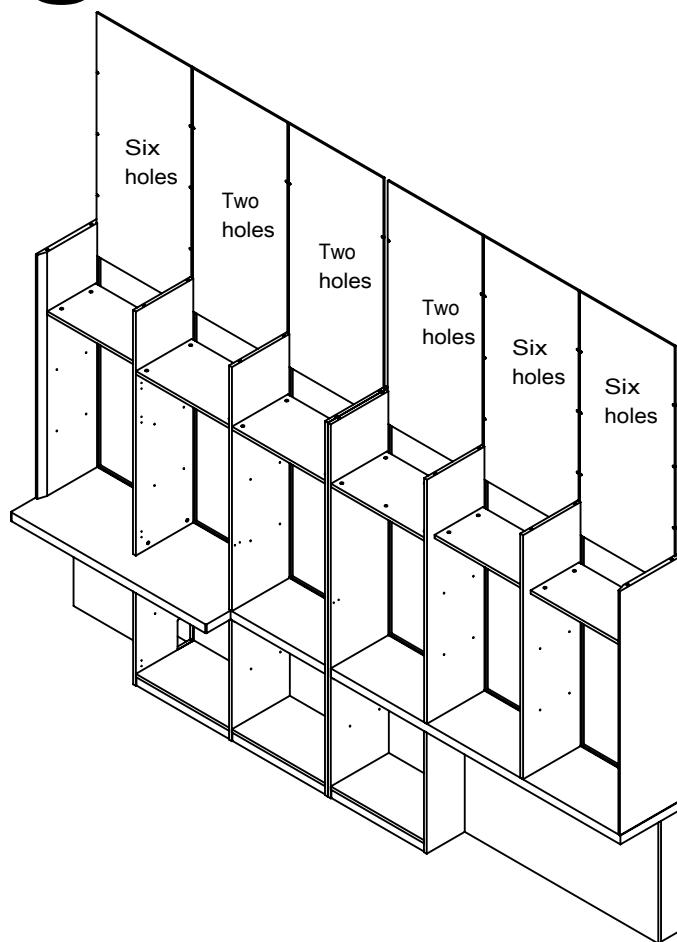
17

Install the fixed laminate the and the mid standing plate with three-in-one connectors

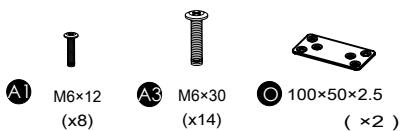
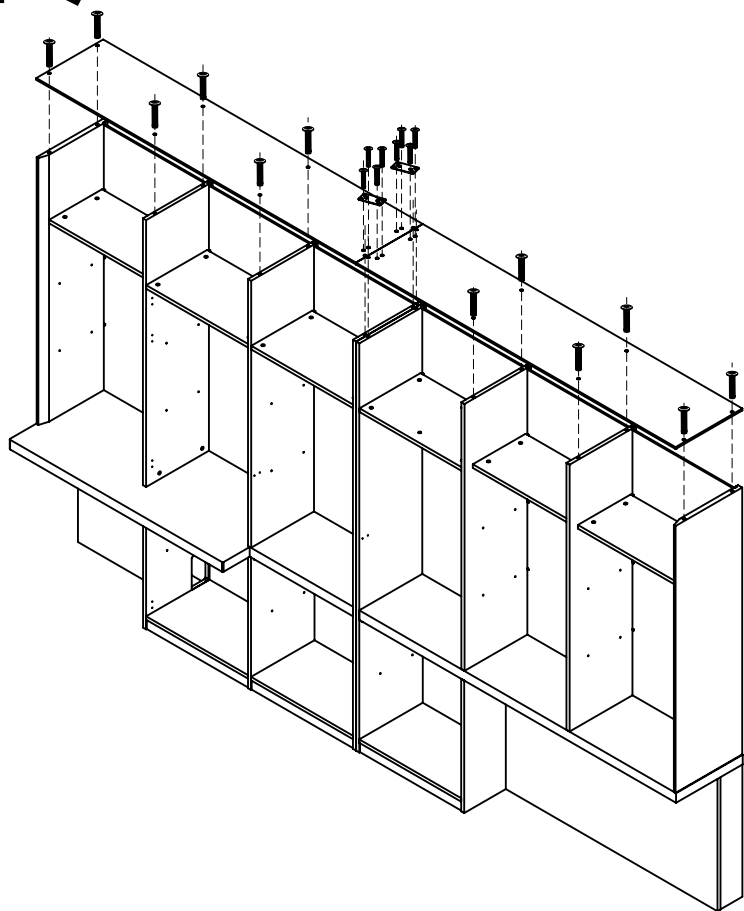


Check the installation direction of the back plates

18

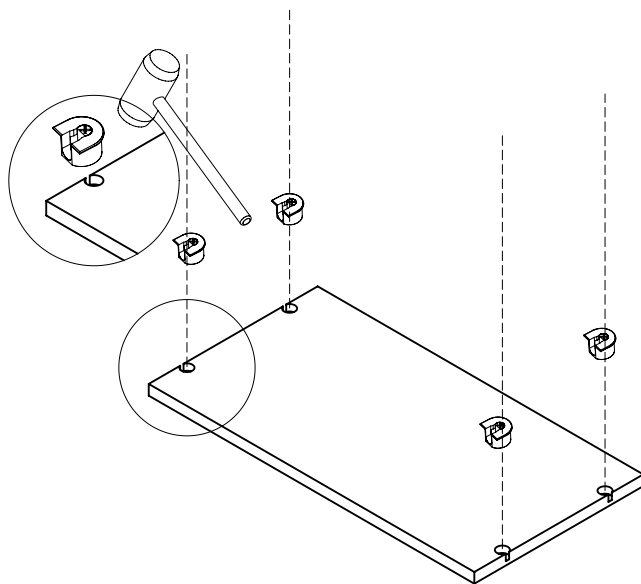


19



Install the shelf supports

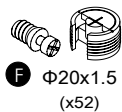
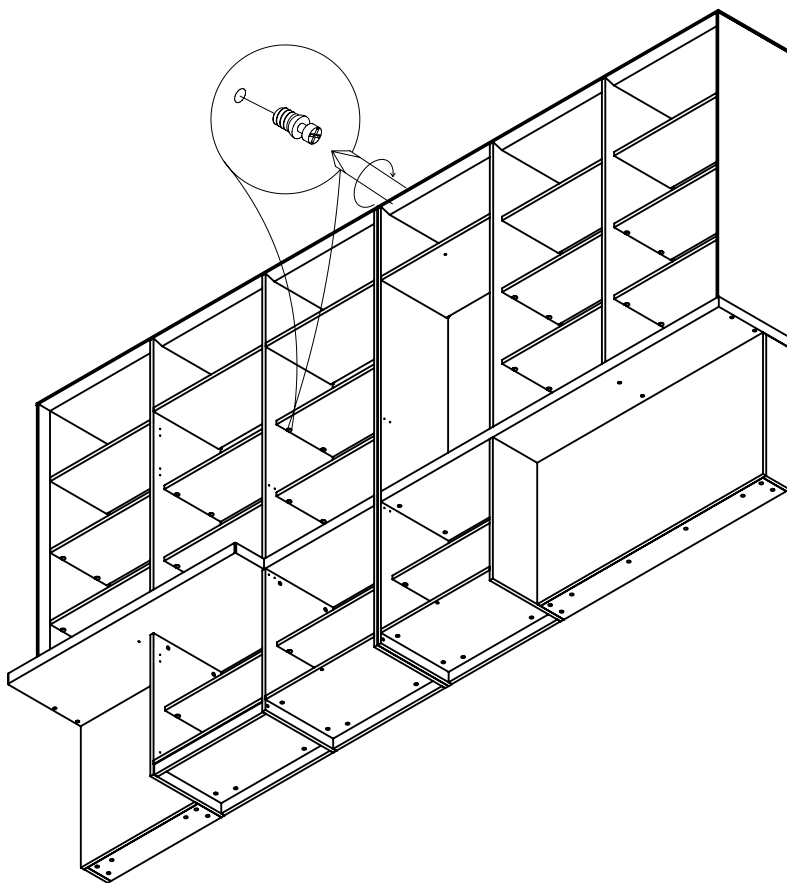
20



F 
Φ20x1.5
(x4)

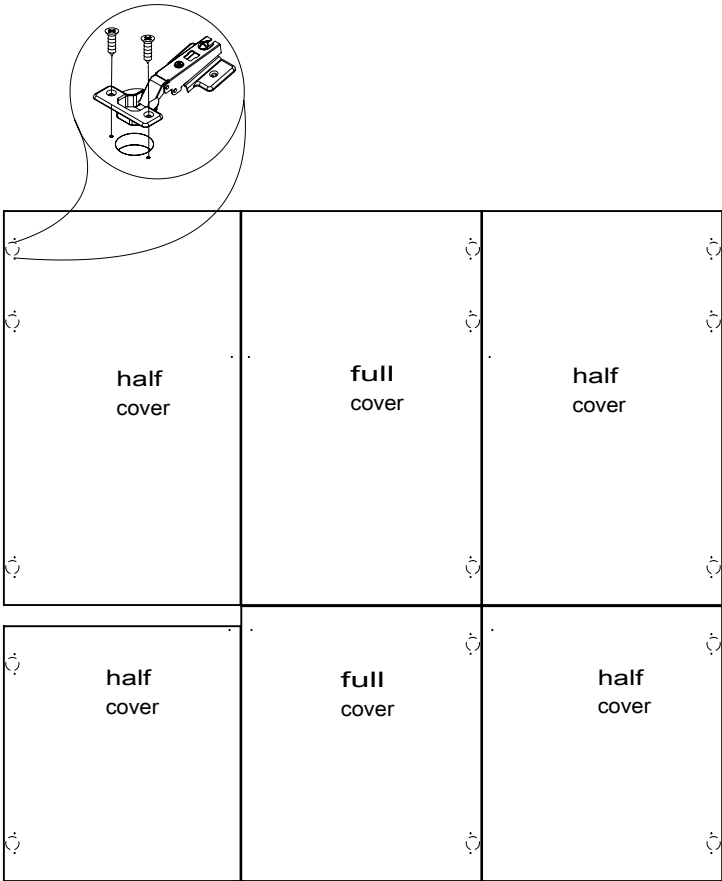
Install the shelf support screws

21



Install the hinges on the door plates

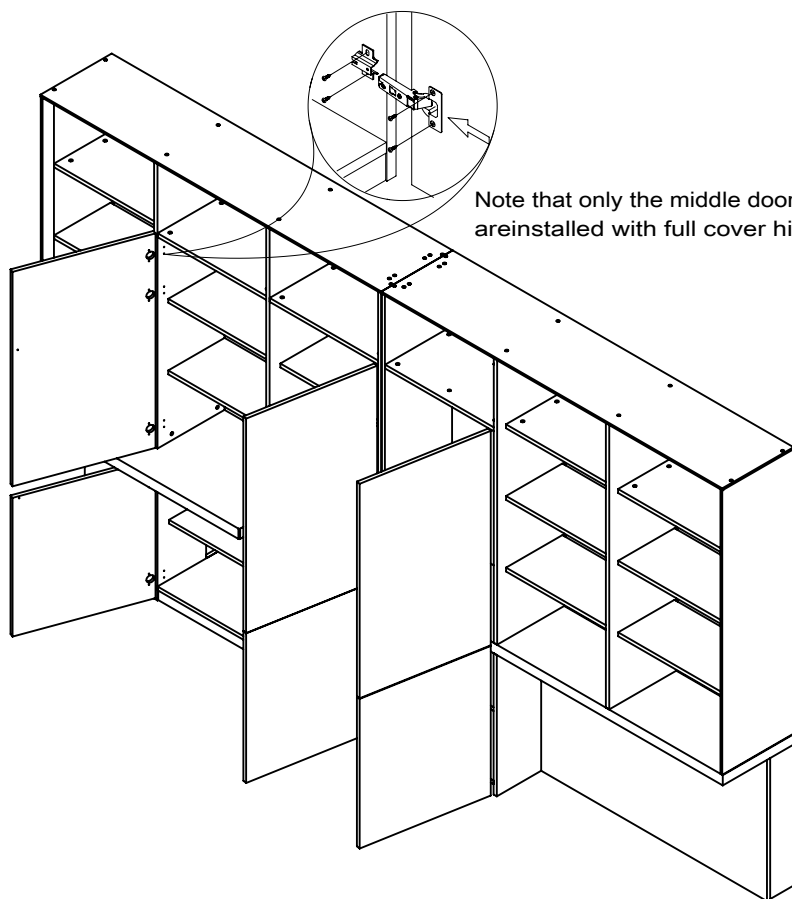
22



- E** ST4x16 (x30)
- D1** full (x5)
- D2** half (x10)

Install the hinges

23

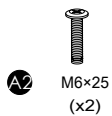
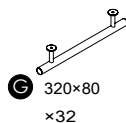
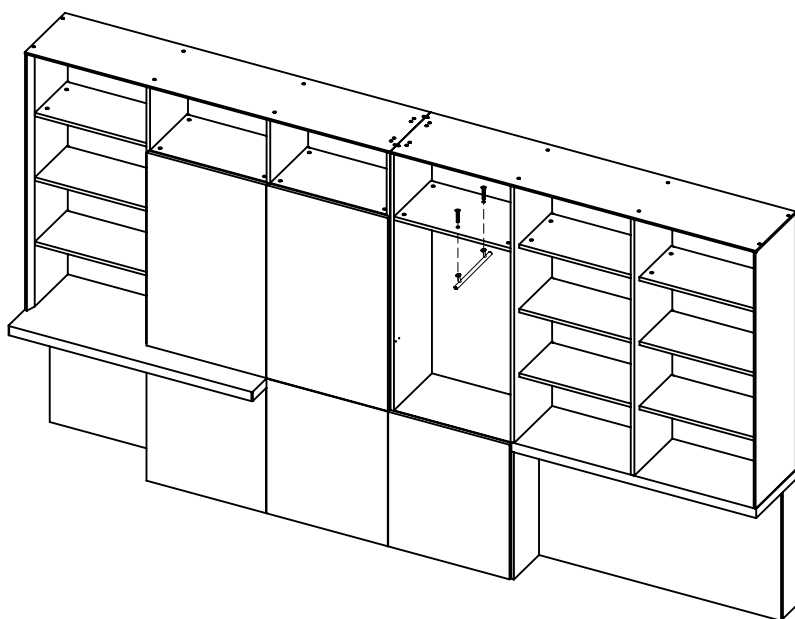


Note that only the middle door panels are installed with full cover hinges

- | | | |
|---|---|---|
|  |  |  |
| E ST4x16
(x30) | D1 full
(x5) | D2 half
(x10) |

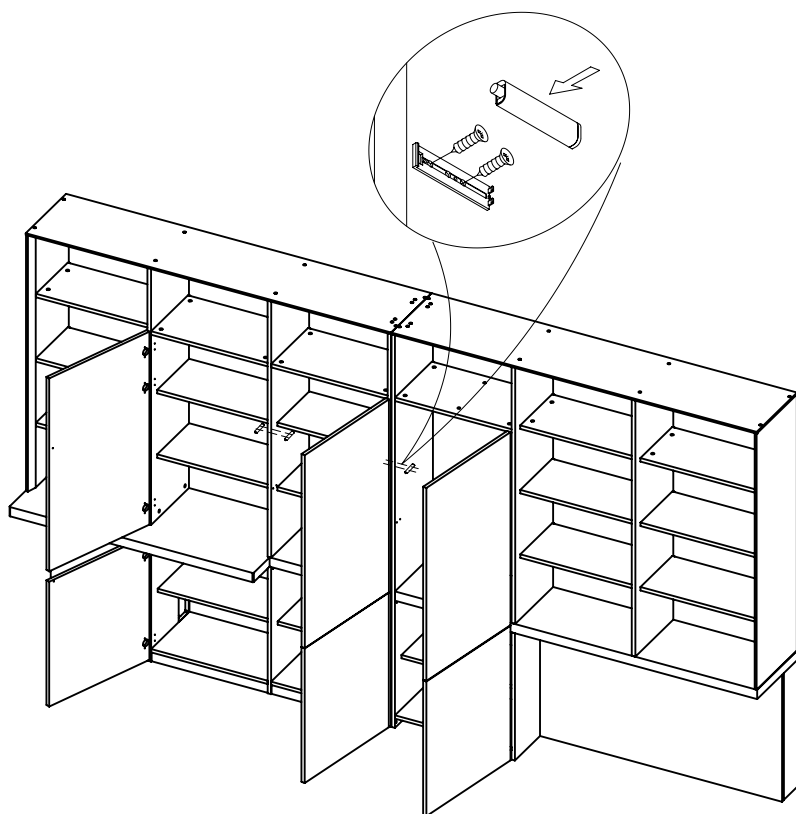
Install the clothes hanging pole

24



Install the rebounders

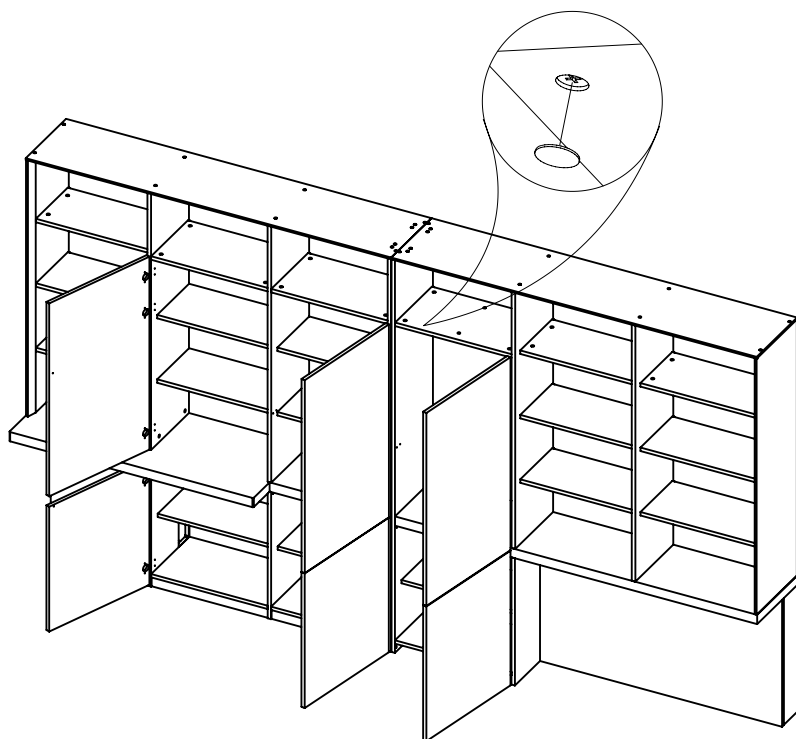
25




H 81×19×15
(×6)

Cover the exposed screws with round beauty sticks

26



J1 $\Phi 20 \times 0.2$
(× 8)

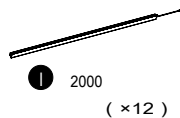
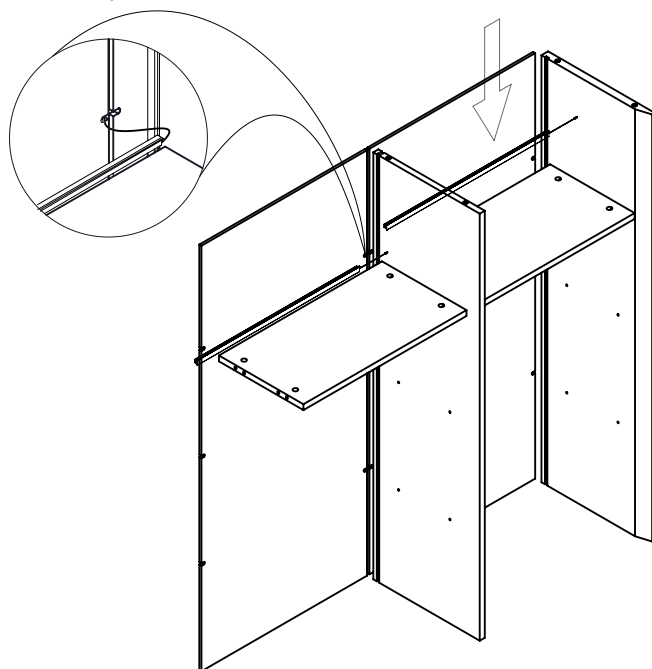


J2 $\Phi 20 \times 0.2$
(× 26)

Install light belt

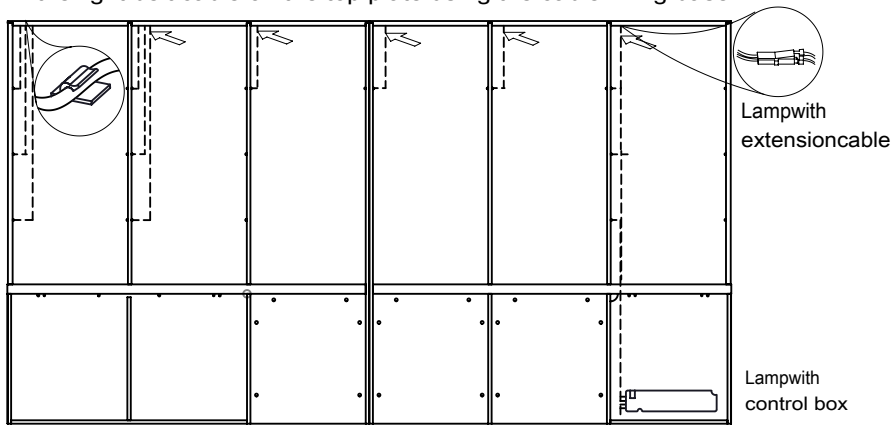
27

Route the light belt cable through the cable hole on the backplane as shown in the figure (the light belt cable must be routed on the right of the front side), and then place the light belt in the gap between the fixed laminate and the backplane.

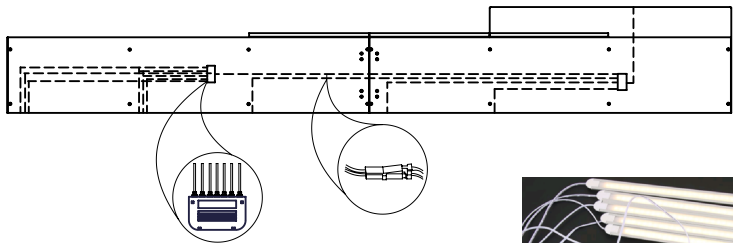


28

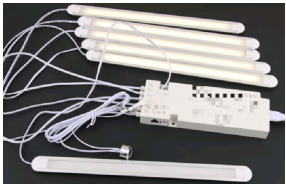
Place the light belt along the dotted line and pull the light belt cable outof the hole in the back plane along the dotted line. Locate the light belt cable on the top plate using the cable fixing base



Connect the two distribution boxes using the lamp with extension cable



Junction box

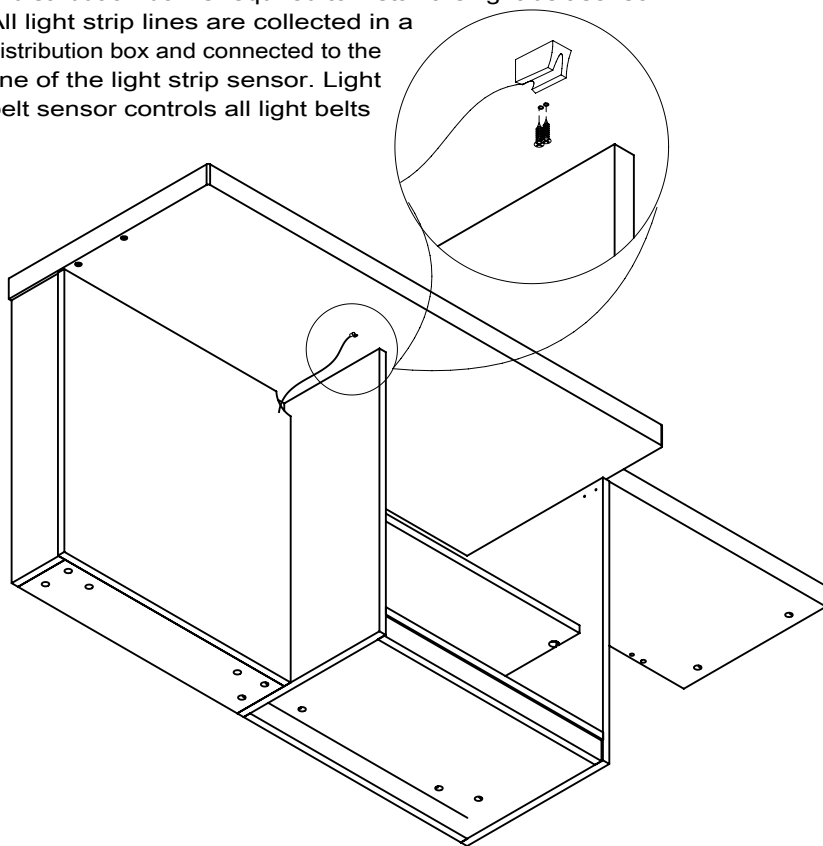


- I** 607×18 (×9)
- K** 205×55×20
- L** 18×16×8 (×21)
- M** 58×36×10 (×2)
- N** 2000 (×2)

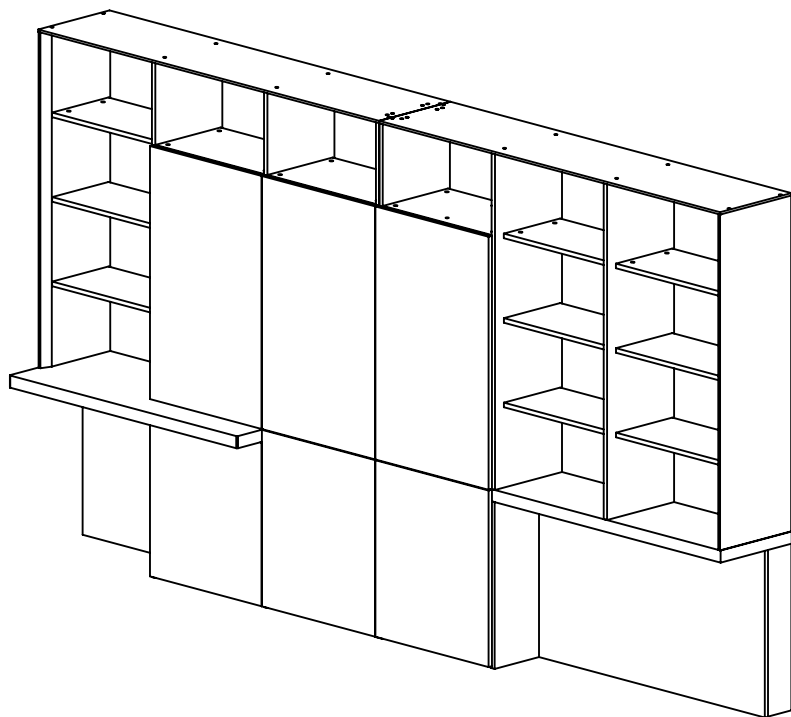
Install light belt sensor (optional installation)

29

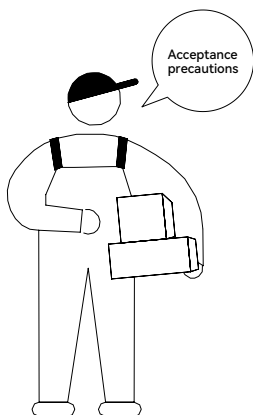
A distribution box is required to install the light belt sensor
All light strip lines are collected in a
distribution box and connected to the
line of the light strip sensor. Light
belt sensor controls all light belts



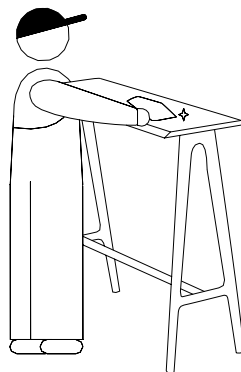
Installed



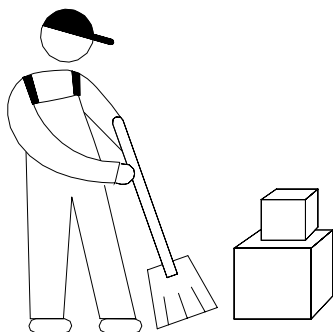
Acceptance precautions



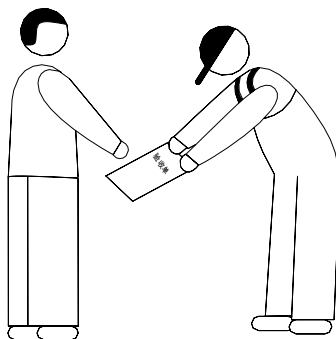
1 Keep the product surface clean



2 Keep the installation site clean



3 Acceptance of customer delivery



Sunon

No.1666 Zhixing Road,Xiaoshan District,
Hangzhou,Zhejiang,China
sunonglobal.com



Firm's Website