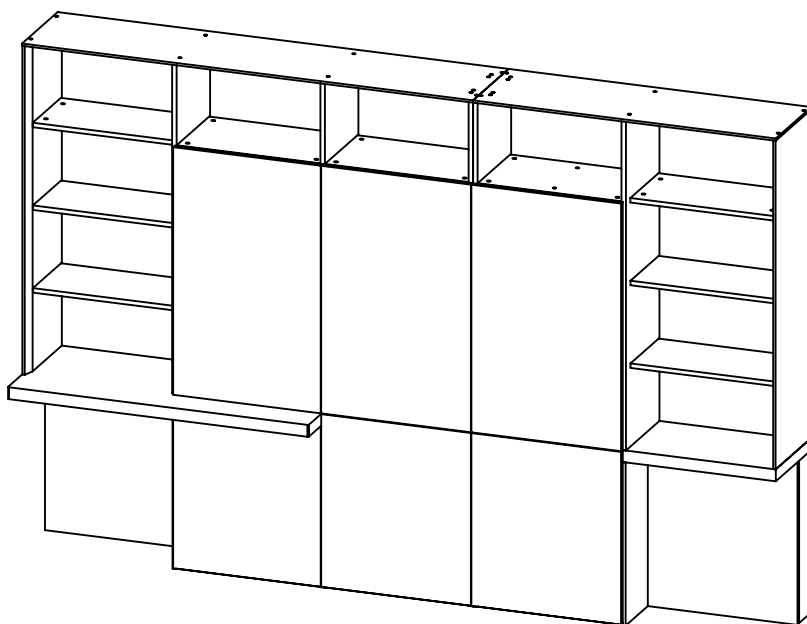




Aulenti file cabinet MG.ED97-2 assembly instruction

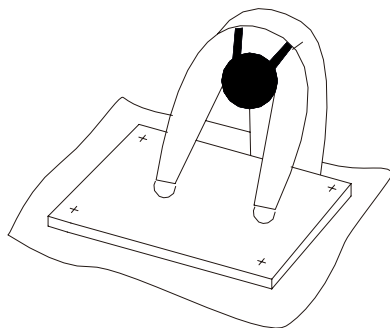


This instruction is apply to the assembly of MG.ED97-2.319056 oly
Please read all this instruction before assembly and save it carefully

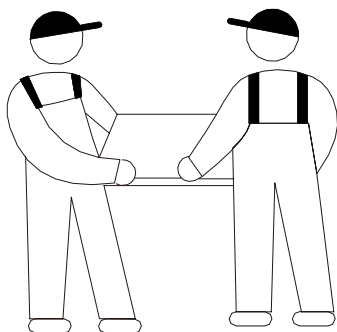
Assembly precautions



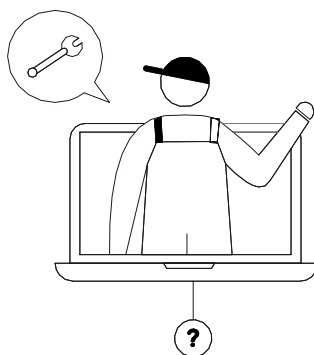
- 1 Handle gently and put the contents on a padded area



- Moving the product safely requires more than two people

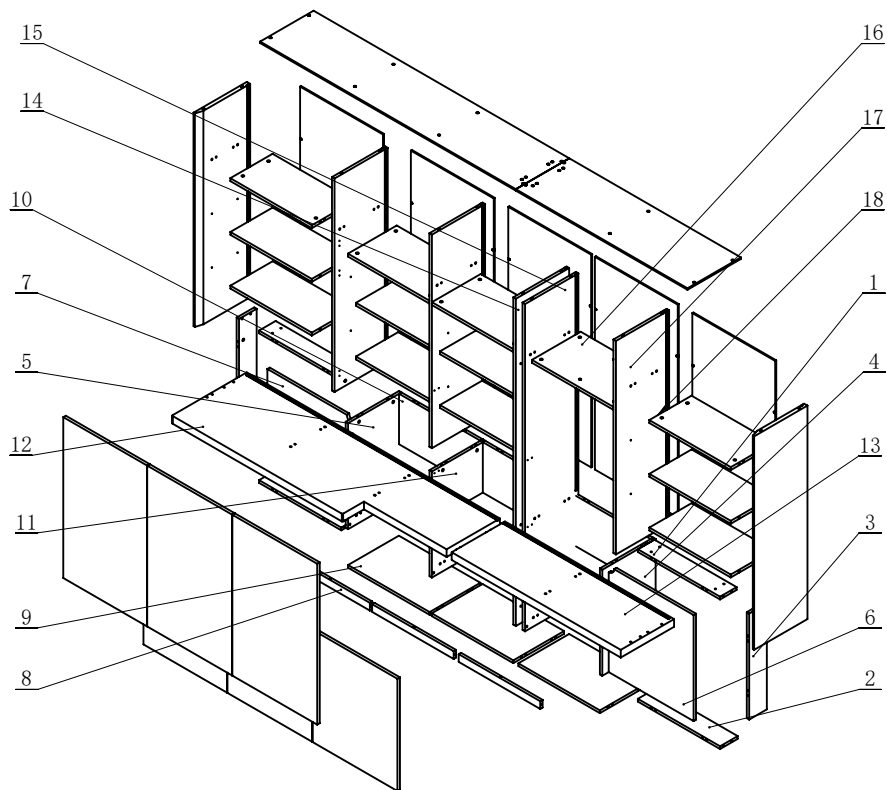


- Please contact us freely if you have any questions



Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us.

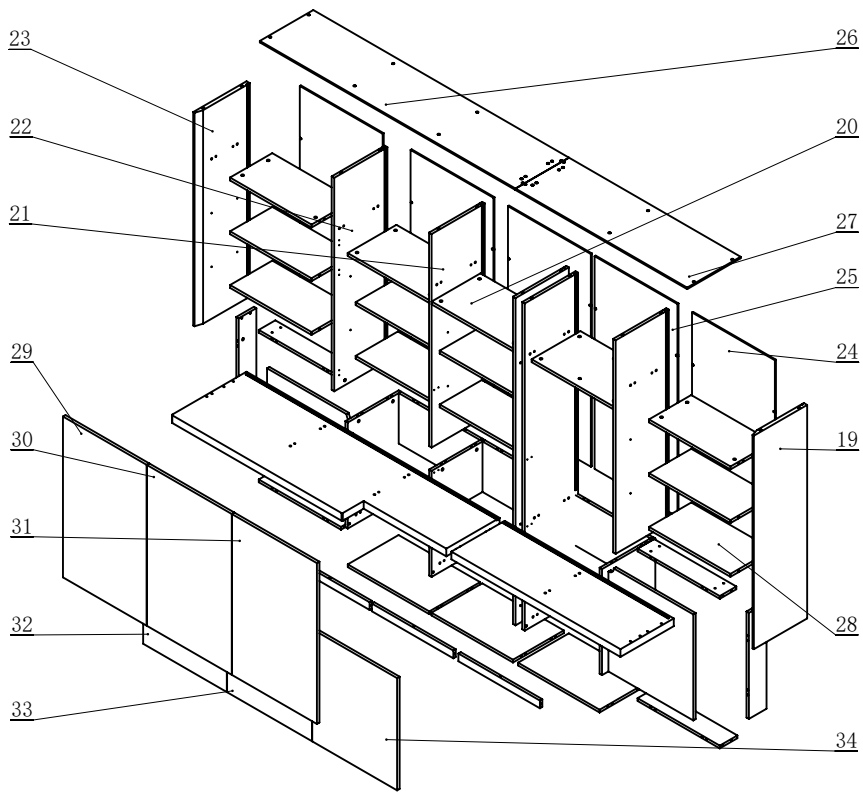
Exploded diagram



No.	Name	Pcs	No.	Name	Pcs
1	Bottom plate 1	2	10	lower back plate 3	3
2	Bottom plate 2	2	11	Standing plate	1
3	Lower side plate	2	12	Left fixed laminate	1
4	Standing plate 1	1	13	Right fixed laminate	1
5	Standing plate 2	1	14	Mid standing plate 1	1
6	Lower back plate 1	1	15	Mid standing plate 2	1
7	Lower back plate 2	1	16	Laminate with hanging pole	1
8	Toe kick	3	17	Standing plate 3	1
9	Bottom plate	3	18	Fixed laminate 1	2

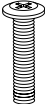
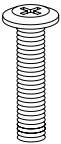
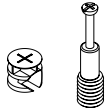
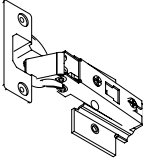
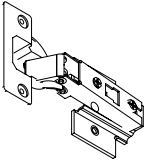
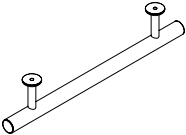
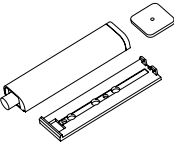
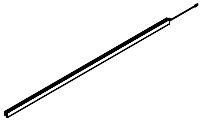
Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us.

Exploded diagram

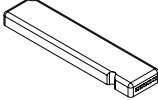
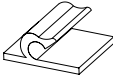
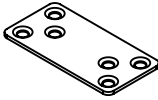


No.	Name	Pcs	No.	Name	Pcs
19	Ringht side plate	1	28	Movable laminate	11
20	Fixed laminate 1	2	29	Door plate 1	1
21	Standing plate 1	1	30	Door plate 2	1
22	Standing plate 2	1	31	Door plate 3	1
23	Left side plate	1	32	Lower door plate 1	1
24	Back plate 1	2	33	Lower door plate 2	1
25	Back plate 2	3	34	Lower door plate 3	1
26	Left top plate	1	35		
27	Right top plate	1	36		

Parts listing

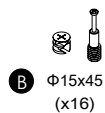
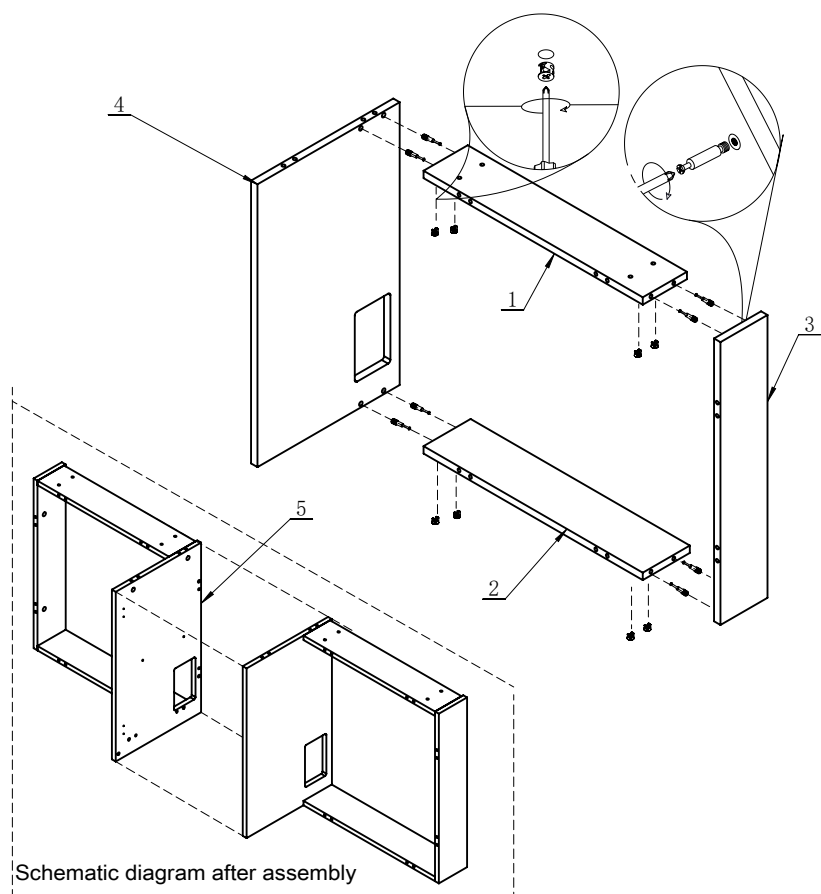
A1 	A2 	A3 
Cross flat head bolt M6×12 8	Cross flat head bolt M6×25 14	Cross flat head bolt M6×30 14
A4 	B 	C 
Cross flat head bolt M6×65 4	Three-in-one connector Φ15×45 110	Wooden dowel pin Φ8×40 100
D1 	D2 	E 
Hinge full cover 5	Hinge half cover 10	Self-tapping screw ST4×16 30
F 	G 	H 
Shelf support Φ20×1.5 40	Clothes hanging pole 320×80×32 1	Rebounders 81×19×15 6
I 	J1 	J2 
Strip light 607×18 9	Ring sticker Φ20×0.2 8	Ring sticker Φ20×0.2 26

Part listing

K 	L 	M 
Light belt kit 205×55 ×20 1	Cable fixing base 18×16×8 18	Distribution box 58×36 ×10 2
N 	O 	
Lamp with extension cord 2000 2	Iron sheet 100×50 ×2.5 2	

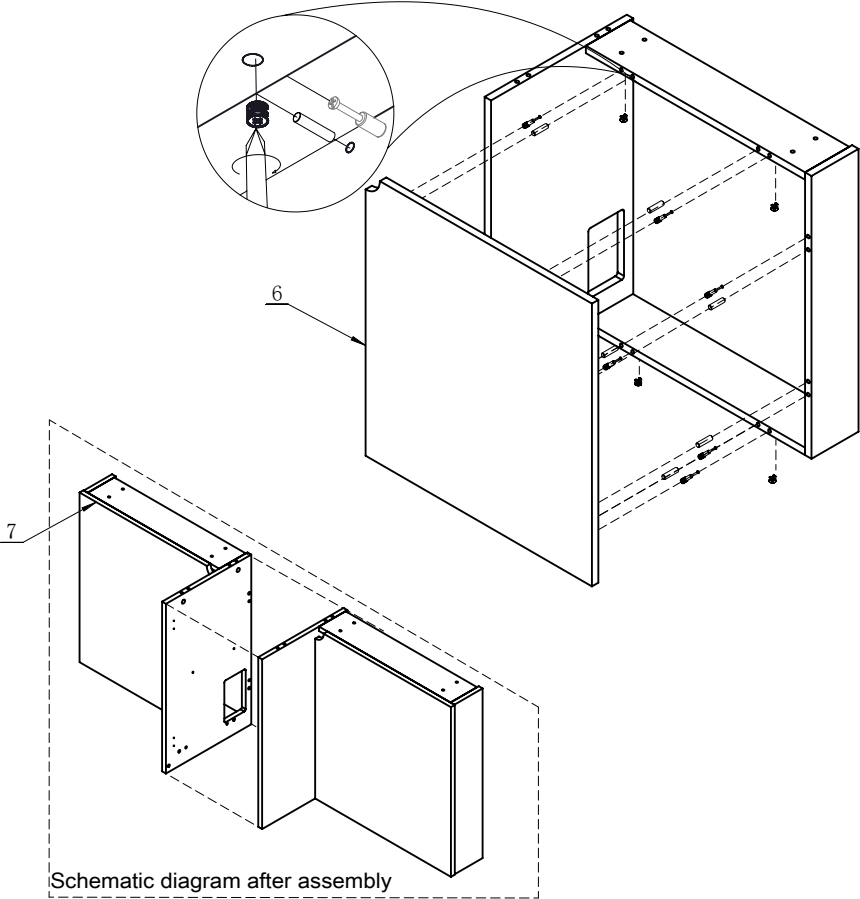
Assemble the side frame of the lower cabinet

1



Assemble the lower cabinet and back plate

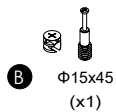
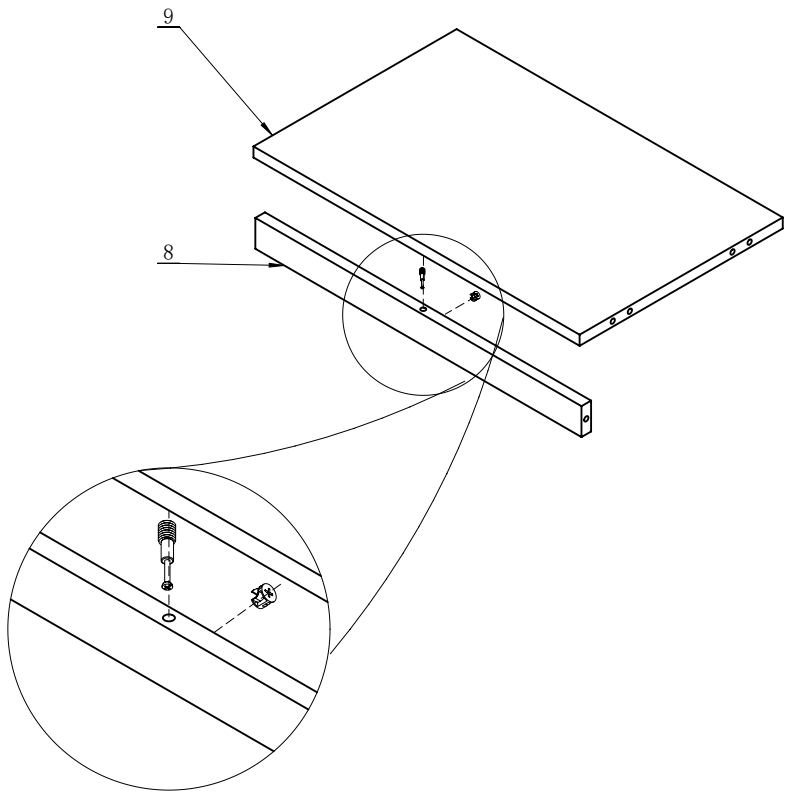
2



- B**  $\Phi 15 \times 45$
(x16)
- C**  $\Phi 8 \times 40$
(x16)

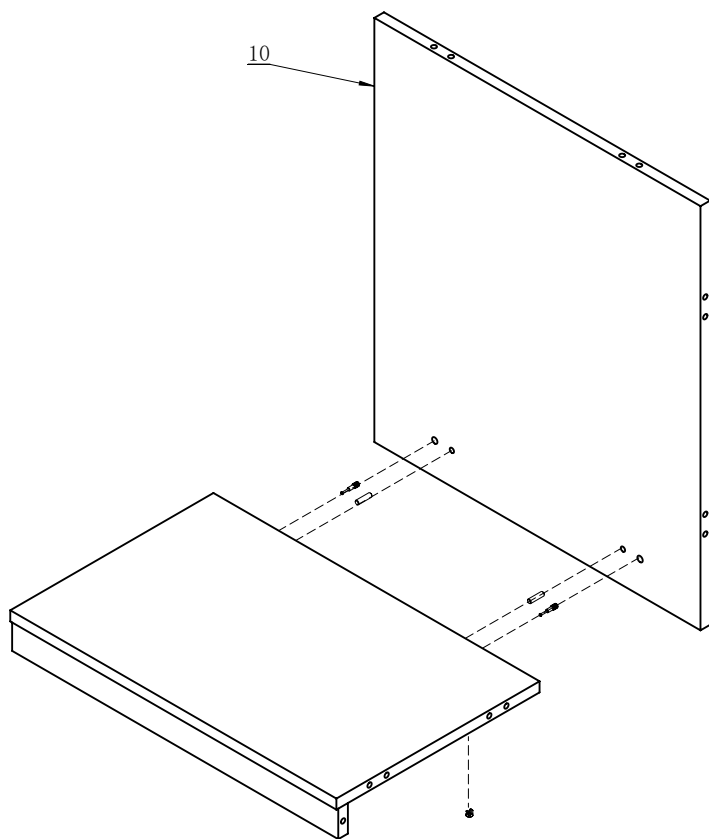
Assemble the toe kick and bottom plate

3



Install the back plate and bottom plate

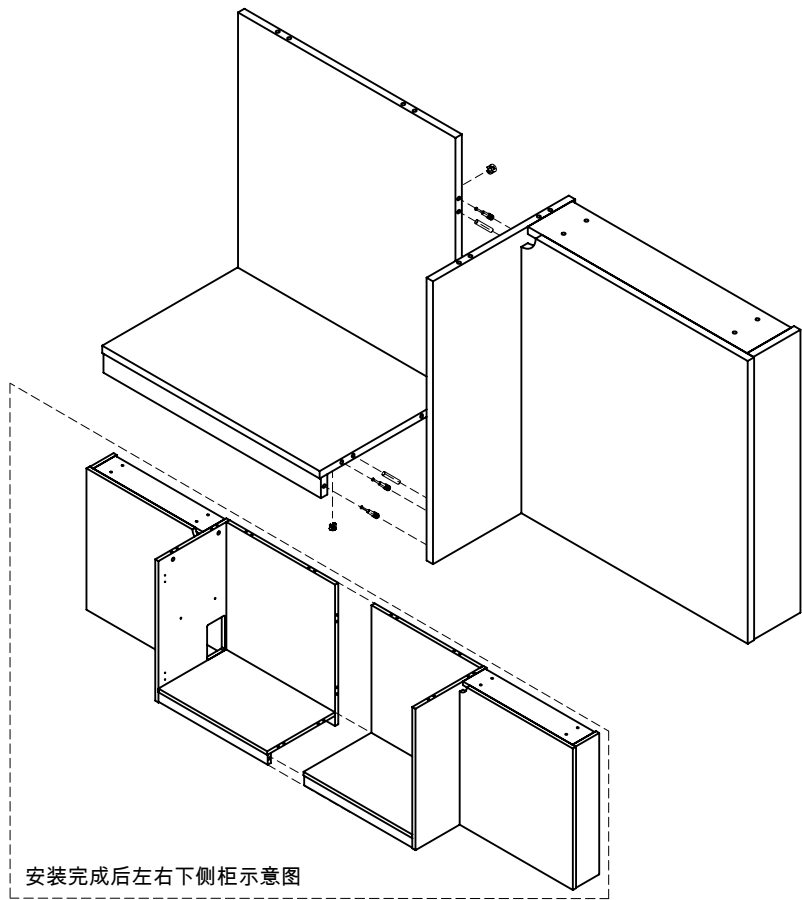
4



- B**  $\Phi 15 \times 45$
(x2)
- C**  $\Phi 8 \times 40$
(x2)

Assemble the lower cabinet and side plate

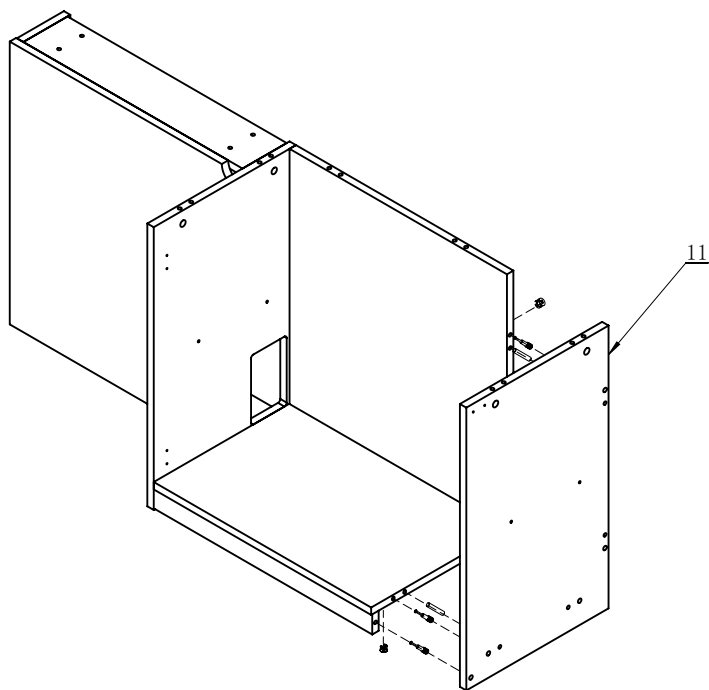
5



- B**  $\Phi 15 \times 45$ (x10)
- C**  $\Phi 8 \times 40$ (x8)

Combine the lower cabinet and standing plate

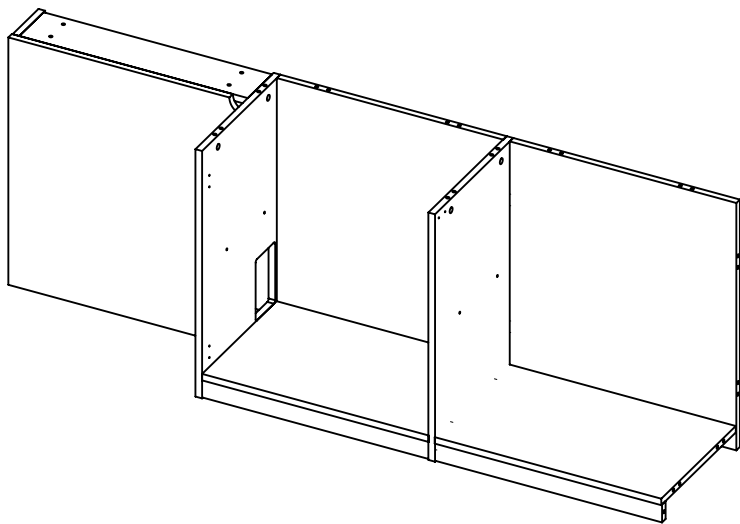
6



- 
B $\Phi 15 \times 45$
(x5)
- 
C $\Phi 8 \times 40$
(x4)

Assemble the cabinet and side plate

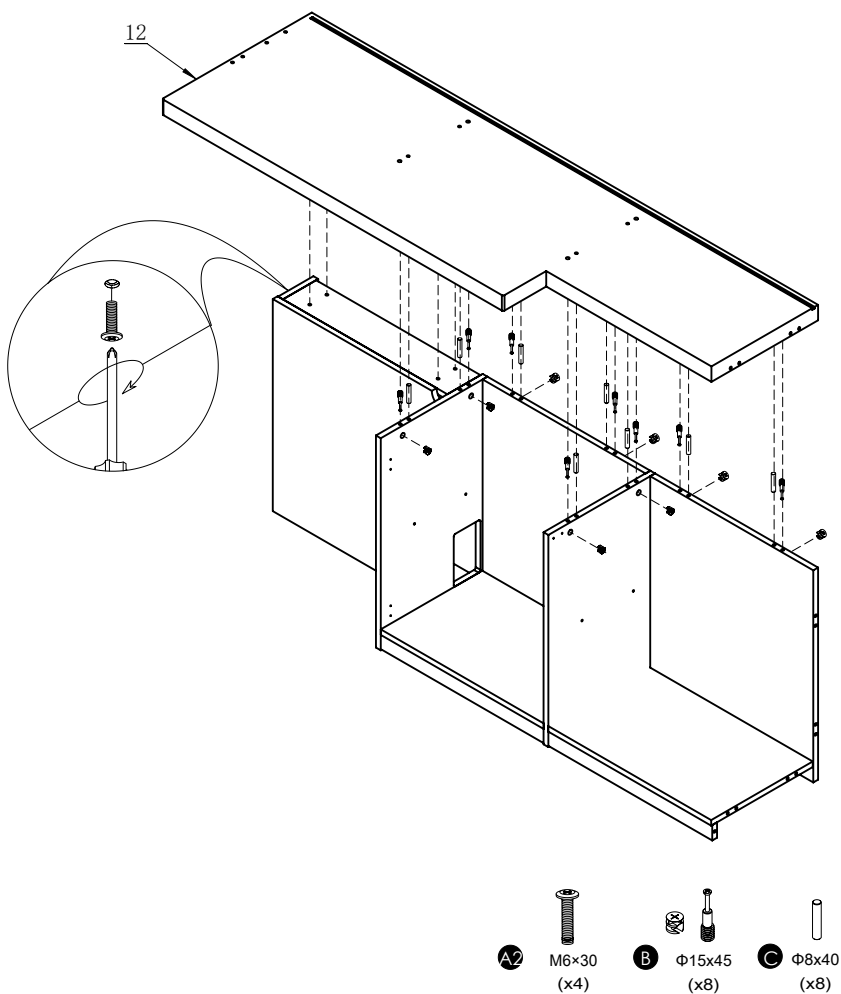
7



- B**  $\Phi 15 \times 45$
(x8)
- C**  $\Phi 8 \times 40$
(x6)

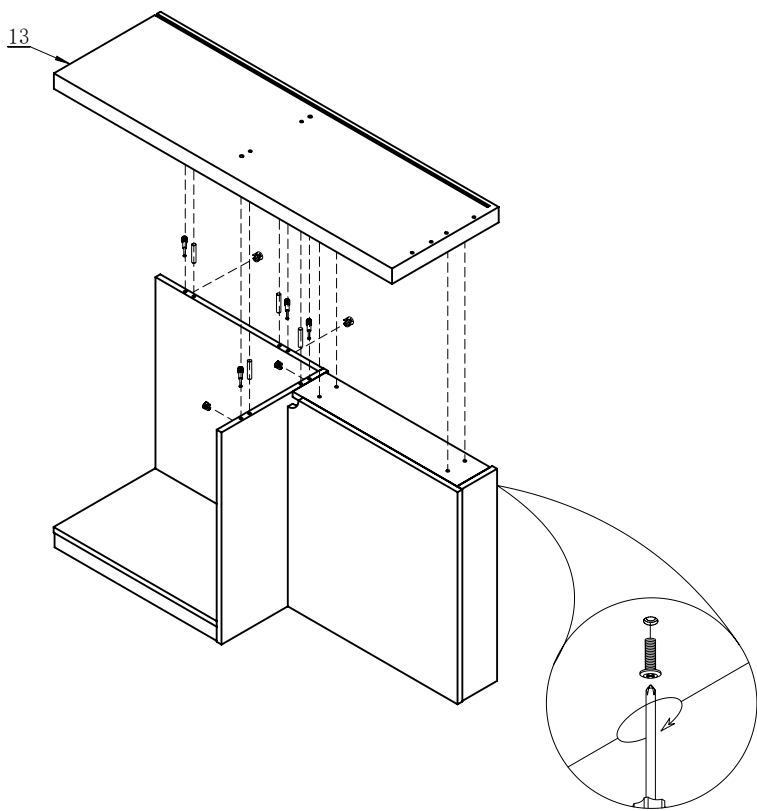
Assemble the left lower cabinet and left fixed laminate

8



Assemble the right lower cabinet and right fixed laminate

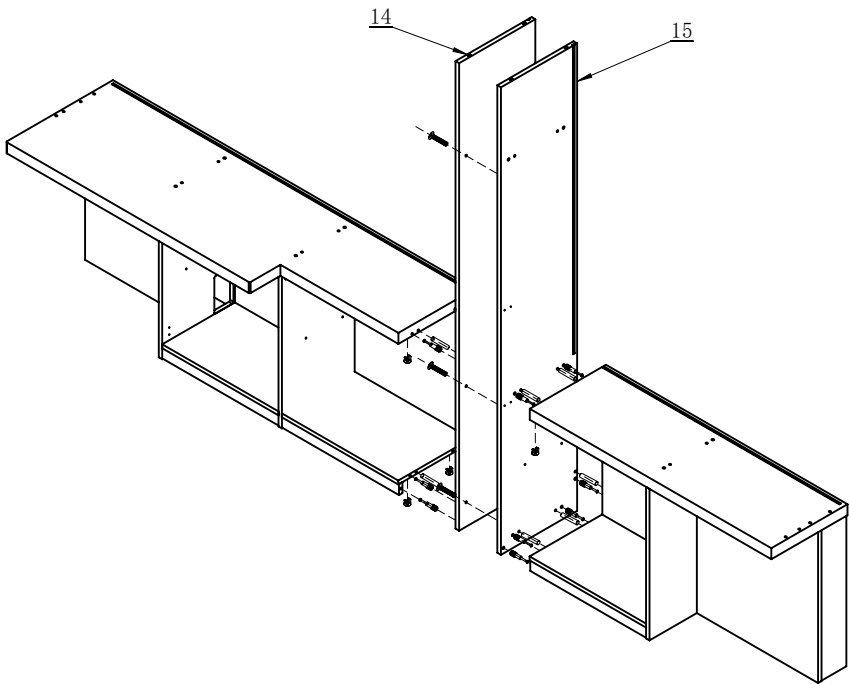
9



- A2** M6×30 (x4)
- B** Φ15x45 (x4)
- C** Φ8x40 (x4)

Assemble the lower cabinet and mid stand plates

10

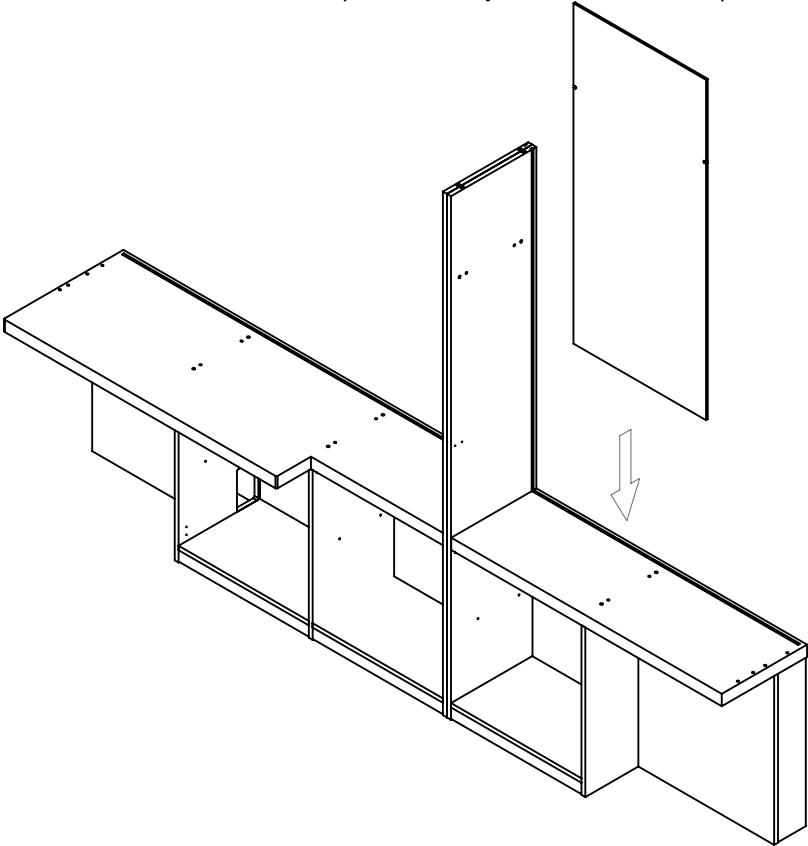


- A2** M6×25 (x5)
- B** Φ15x45 (x14)
- C** Φ8x40 (x12)

Insert the back plate into the slot

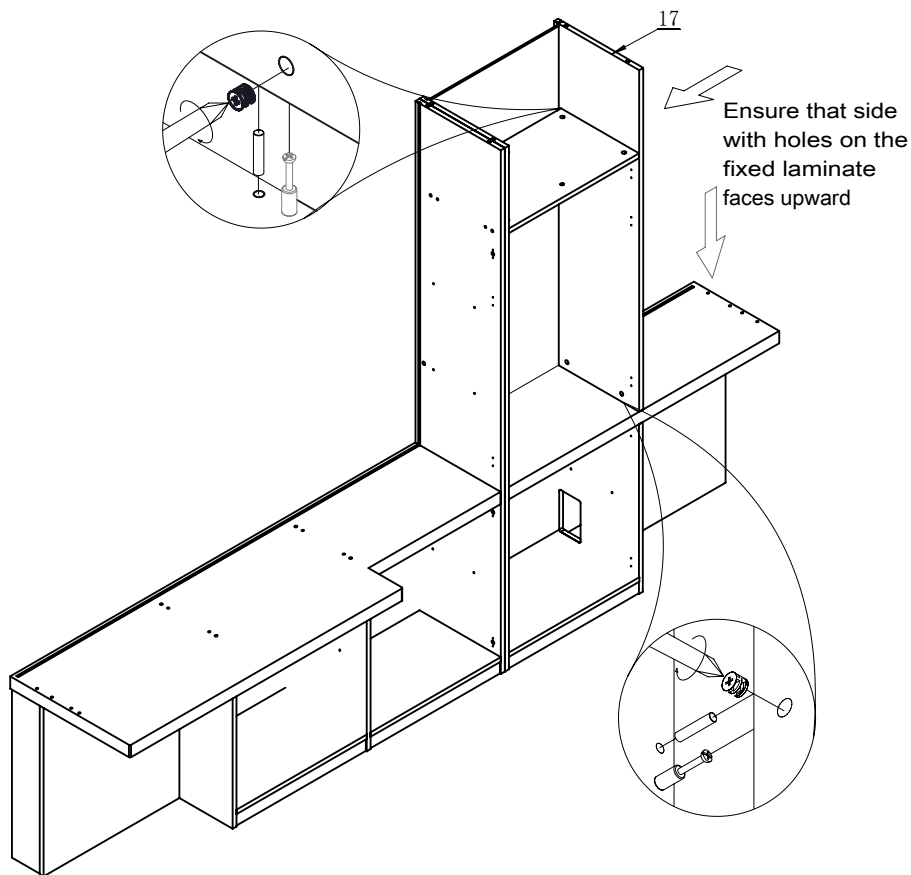
11

Select a back plate with only two slots that face upward



Install the fixed laminate with hanging pole and the standing palte

12

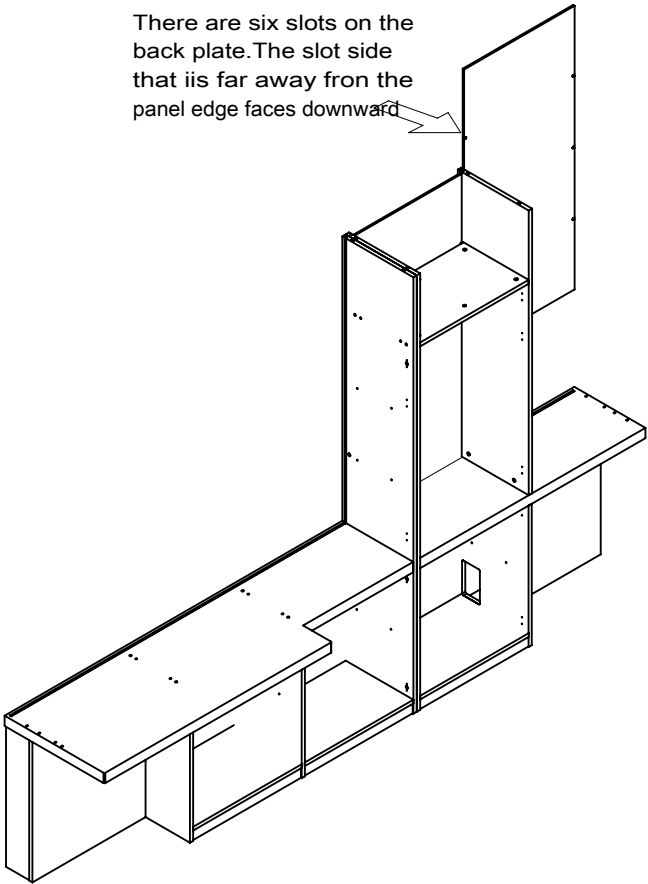


- B** $\Phi 15 \times 45$ (x6) **C** $\Phi 8 \times 40$ (x6)

Install the cabinet back plate

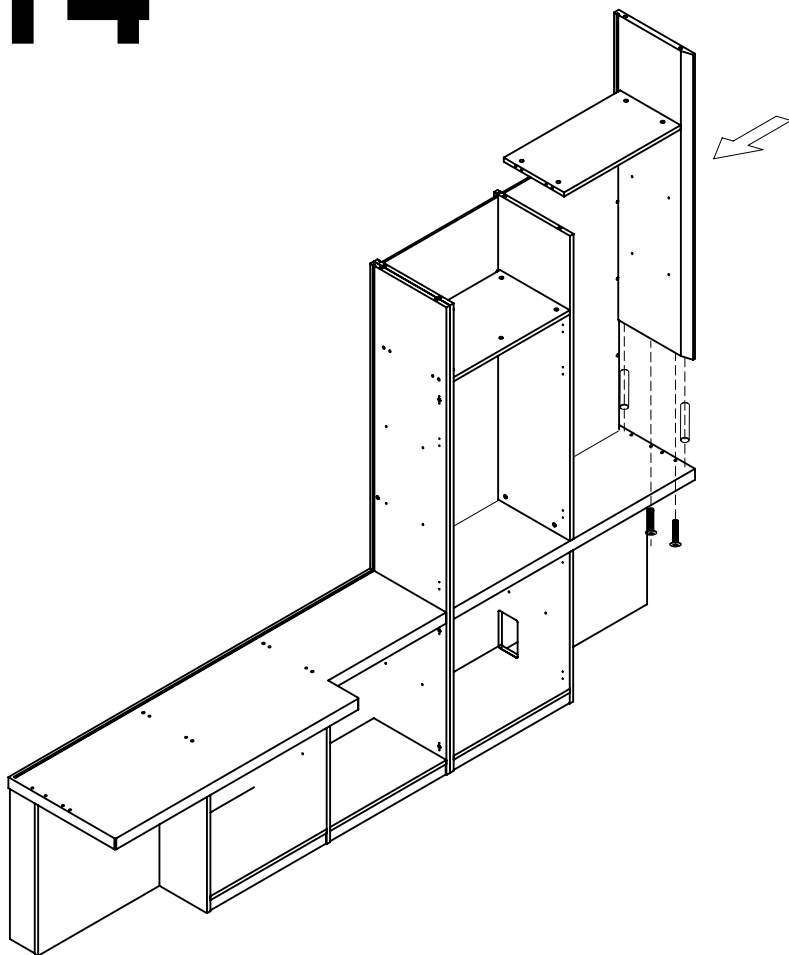
13

There are six slots on the back plate. The slot side that is far away from the panel edge faces downward



Install the fixed laminates and side plate

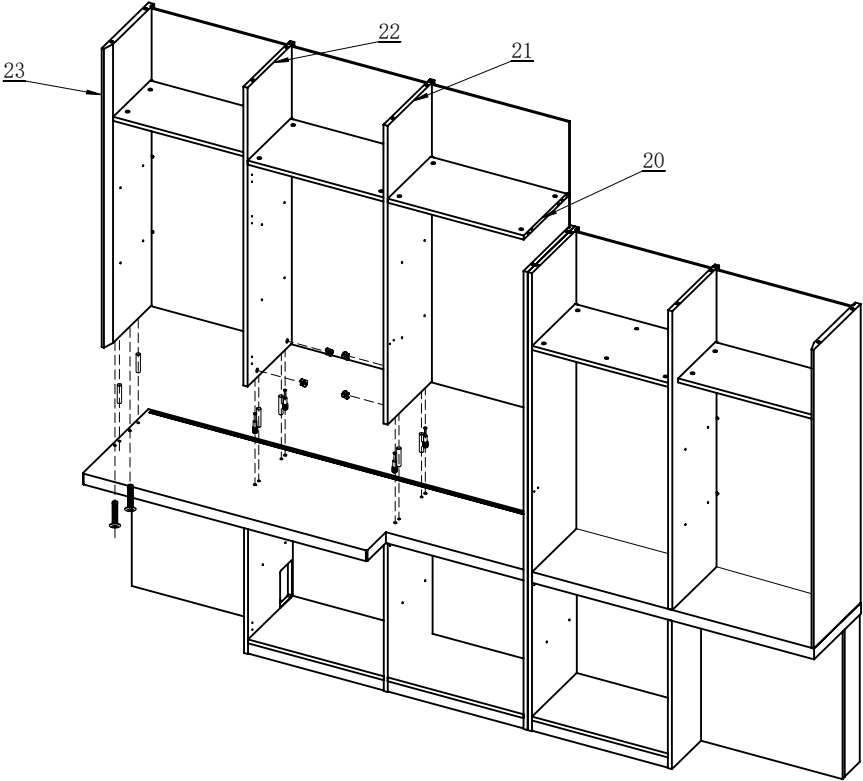
14



- 
A M6×65
(x2)
- 
B Φ15x45
(x4)
- 
C Φ8x40
(x6)

Install the standing plates, fixed laminates and back plates of the cabinet

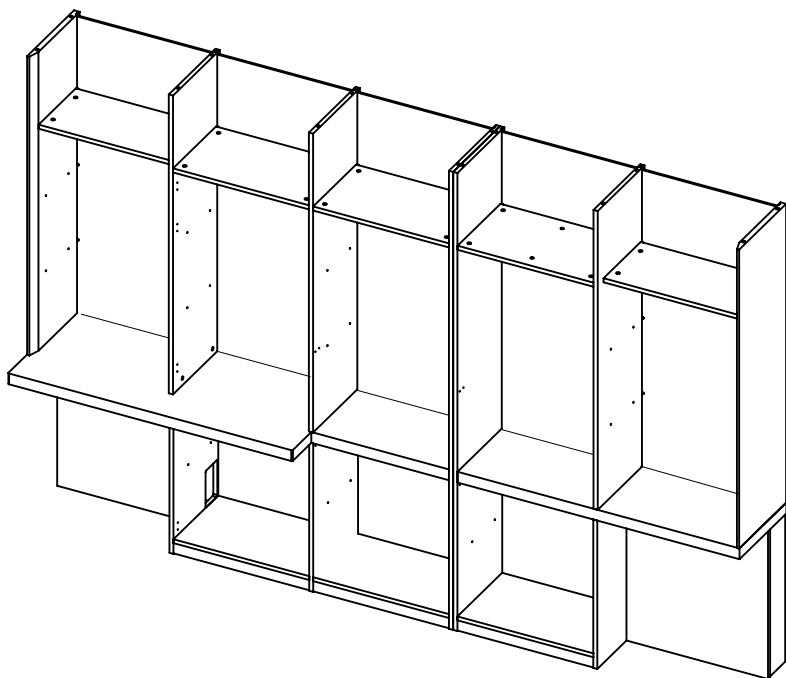
15



- A**  M6×65 (x2)
- B**  Φ15x45 (x16)
- C**  Φ8x40 (x18)

Install the fixed laminates and mid standing plates of the cabinet

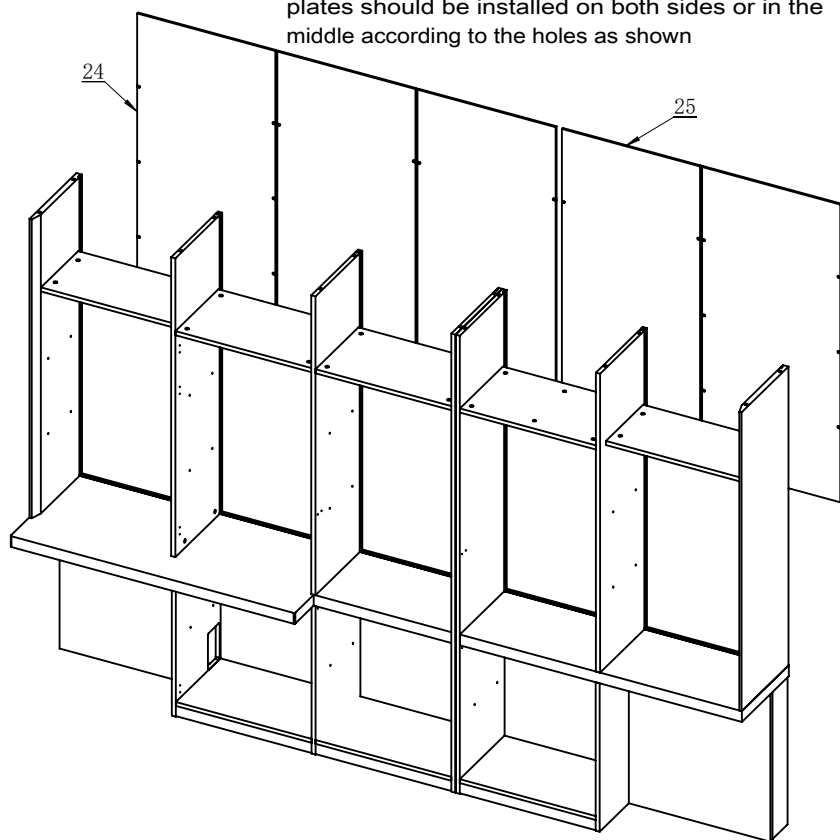
16



Check the back plates of the cabinet

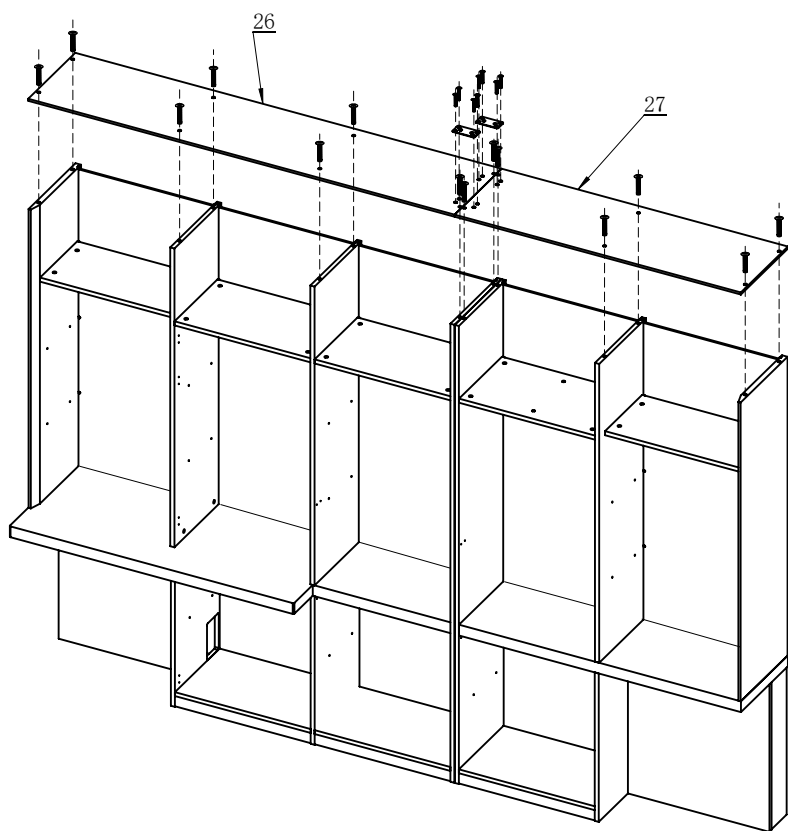
17

Check the installation position of the back plates. The plates should be installed on both sides or in the middle according to the holes as shown



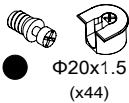
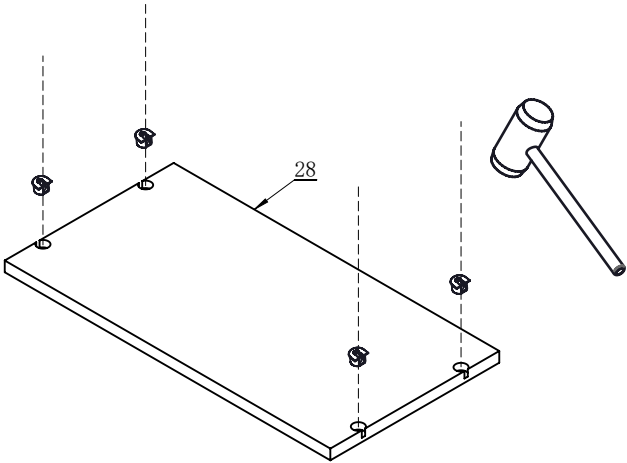
Install the standing plat

18



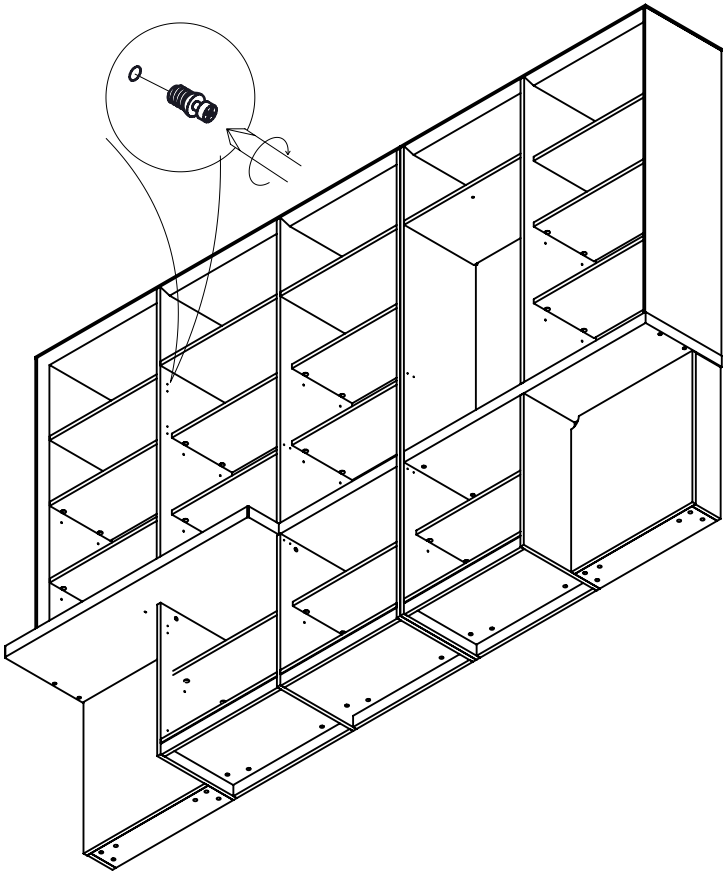
Install the shelf support pieces on the movable laminate

19



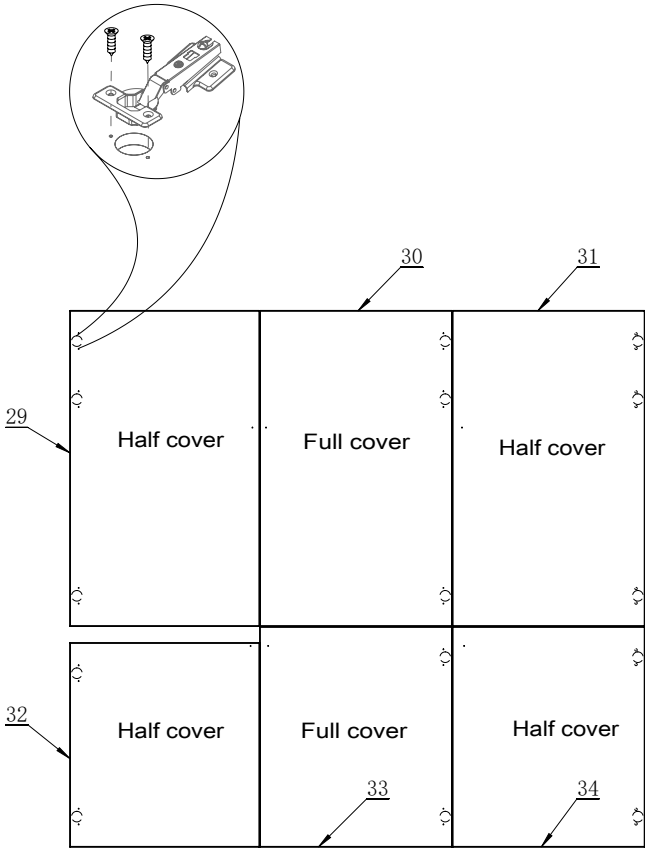
Install the screws and the shelf support pieces

20



Install hinges on door panels

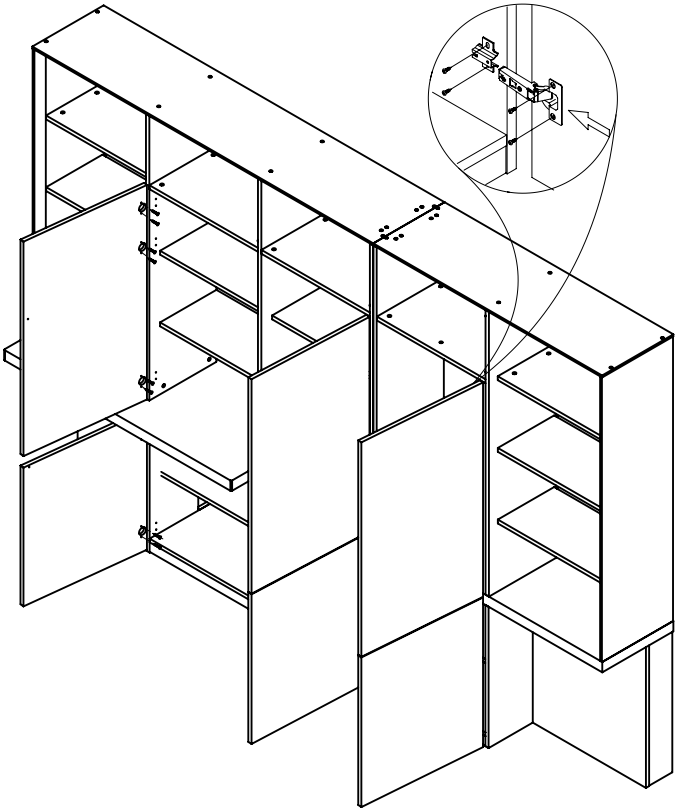
21



- P** ST4x16 (x30)
- D1** full (x5)
- D2** half (x10)

Install the door plates

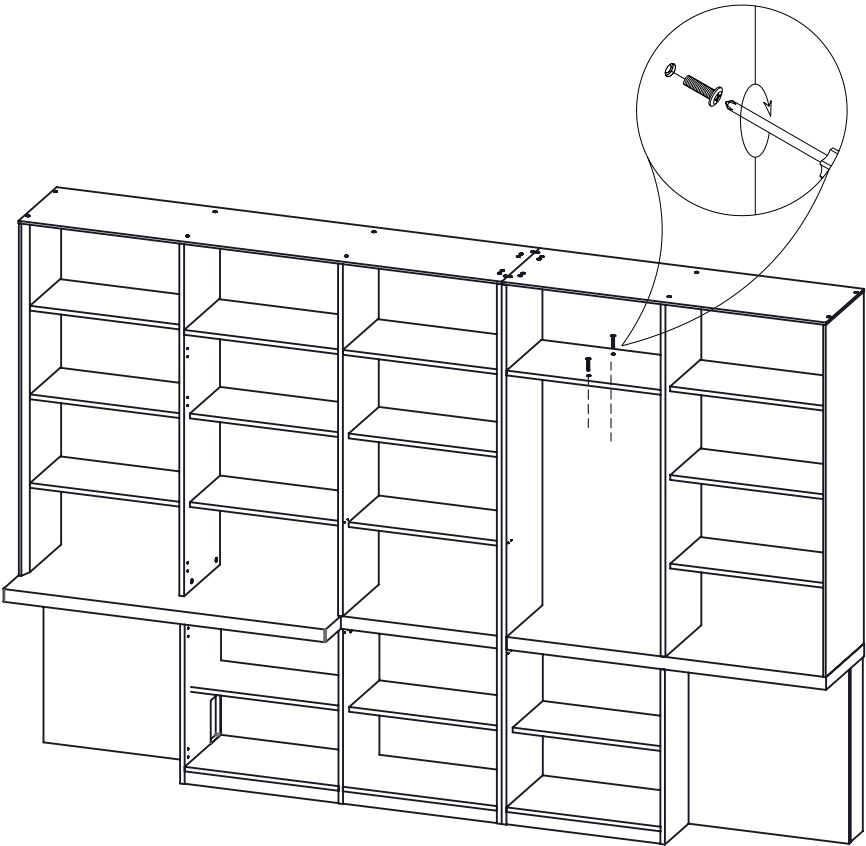
22



- A2**  ST4x16 (x30)
- D1**  full (x5)
- D2**  half (x10)

Install the clothes hanging pole

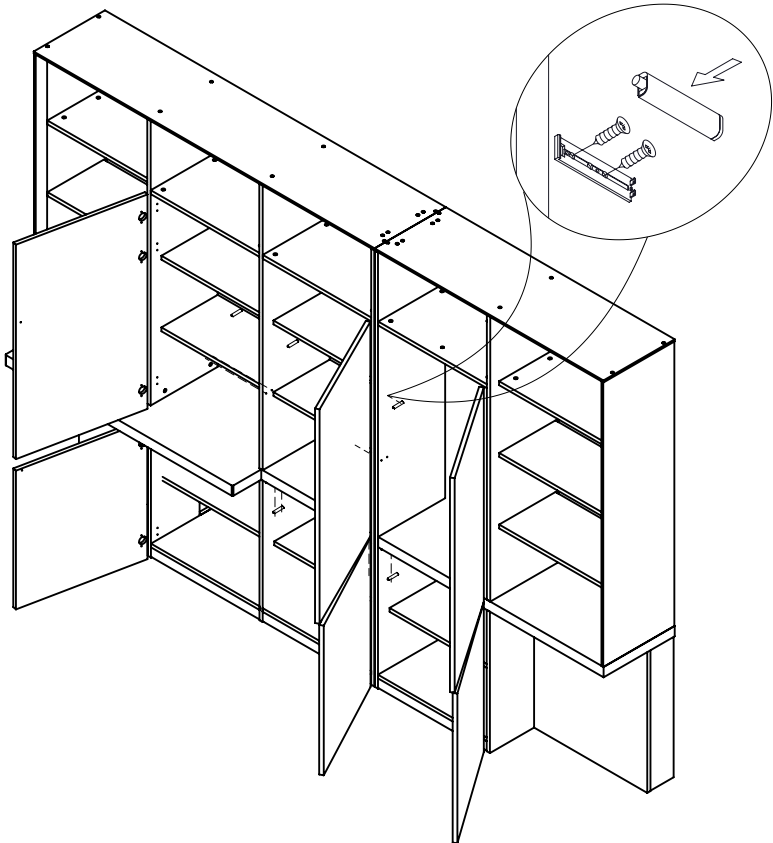
23



-  **G** 320×80×32
(×1)
-  **A2** M6×25
(×2)

Install the rebounders

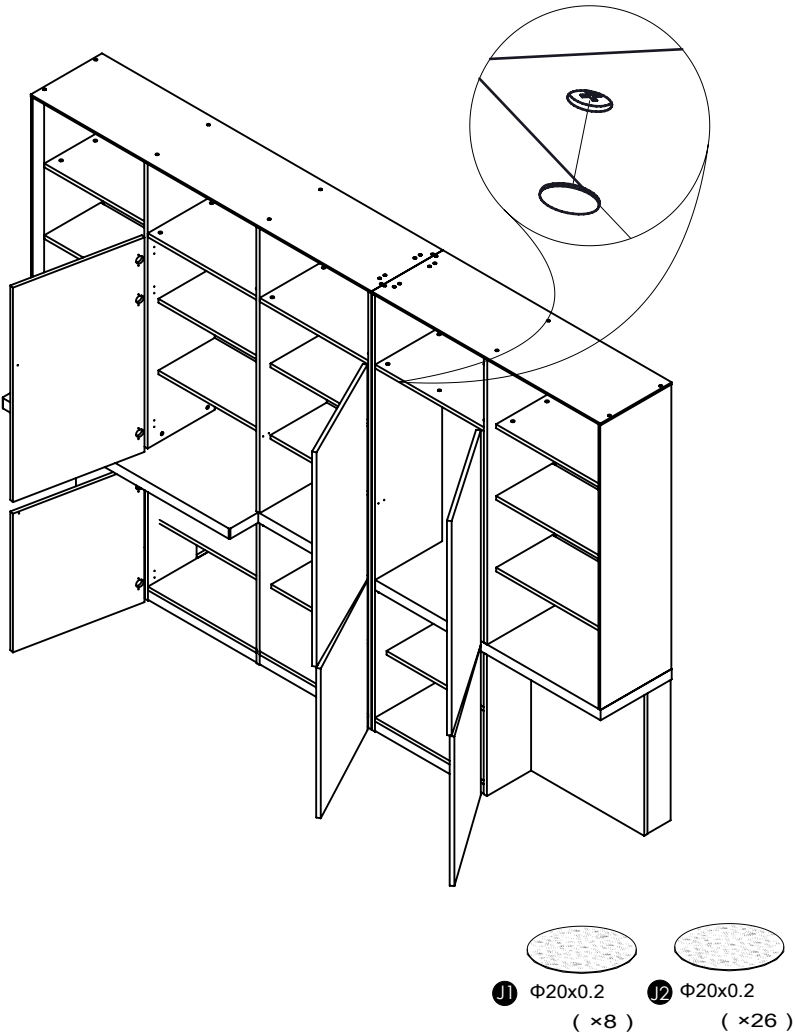
24



 H2 81×19×15
(×6)

Cover the ring stickers

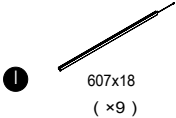
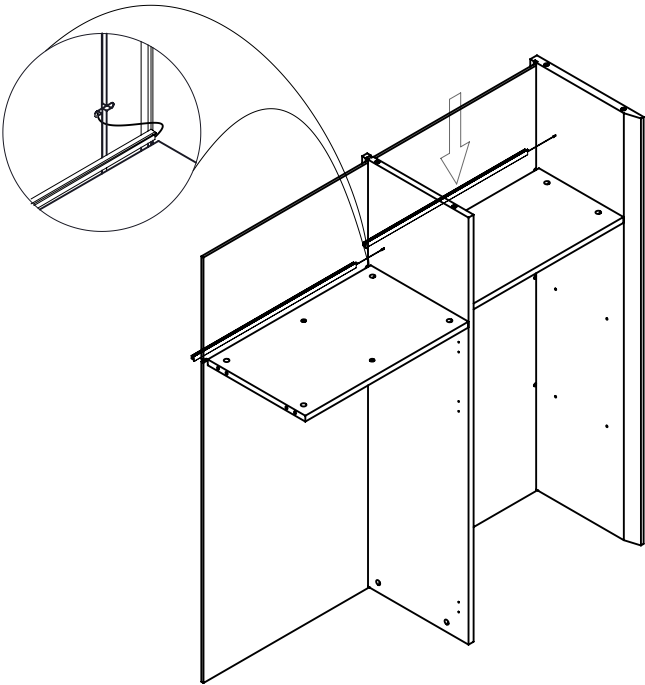
25



Install light belt

26

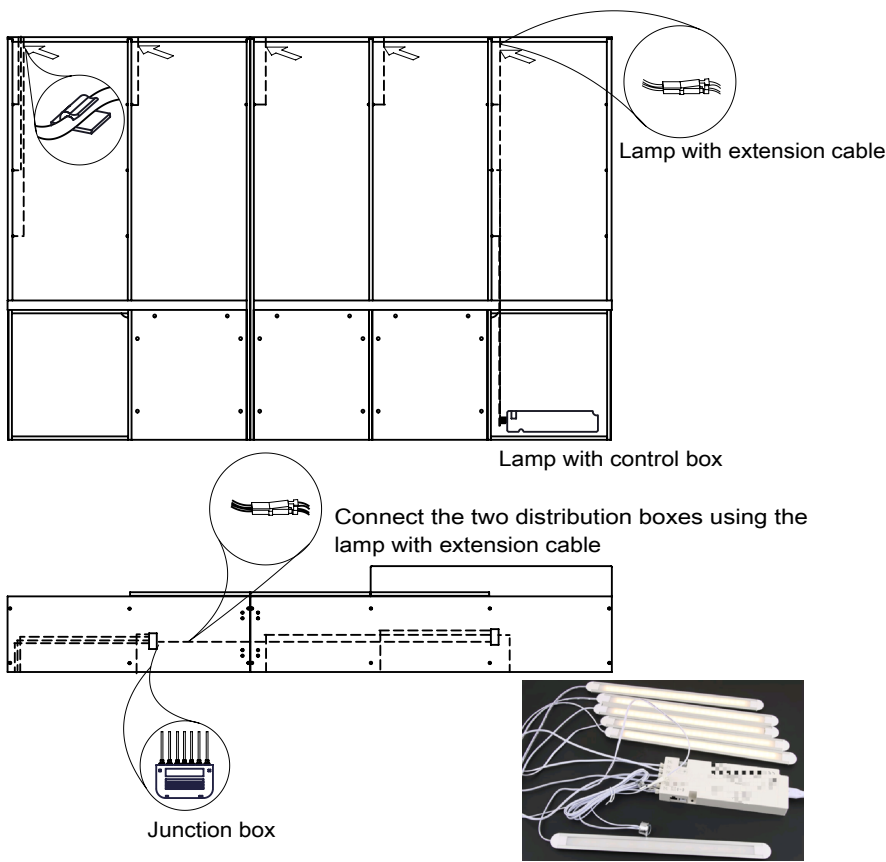
Route the light belt cable through the cable hole on the back plane as shown in the figure (the light belt cable must be routed on the right of the front side), and then place the light belt in the gap between the fixed laminate and the back plane.



Install light belt

27

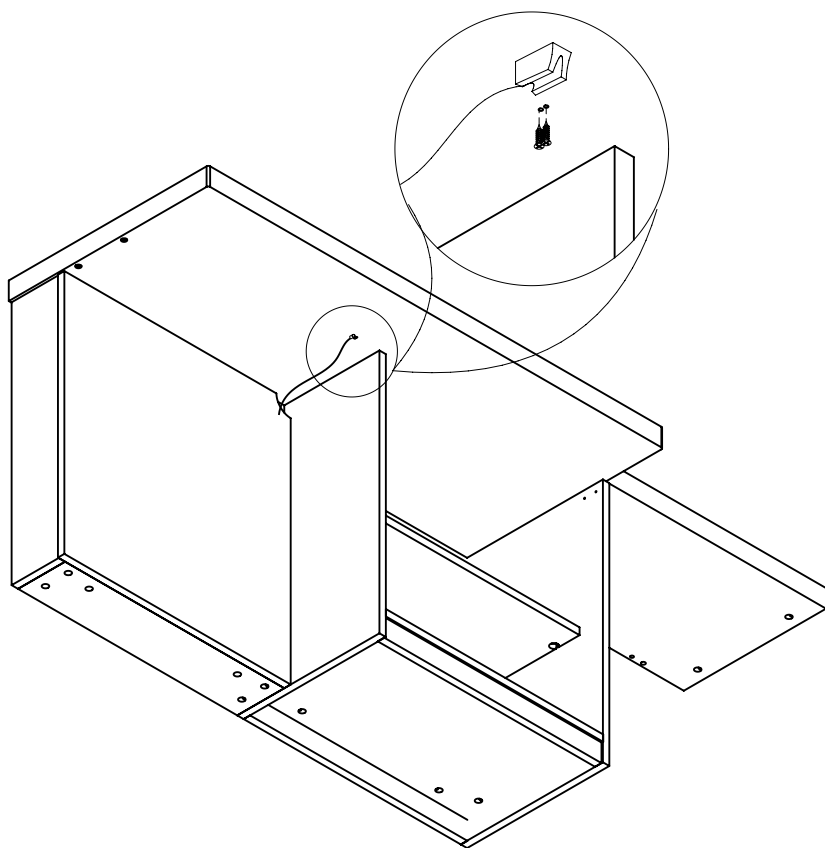
Place the light belt along the dotted line and pull the light belt cable out of the hole in the backplane along the dotted line. Locate the light belt cable on the top plate cable fixing base the using the cable fixing base



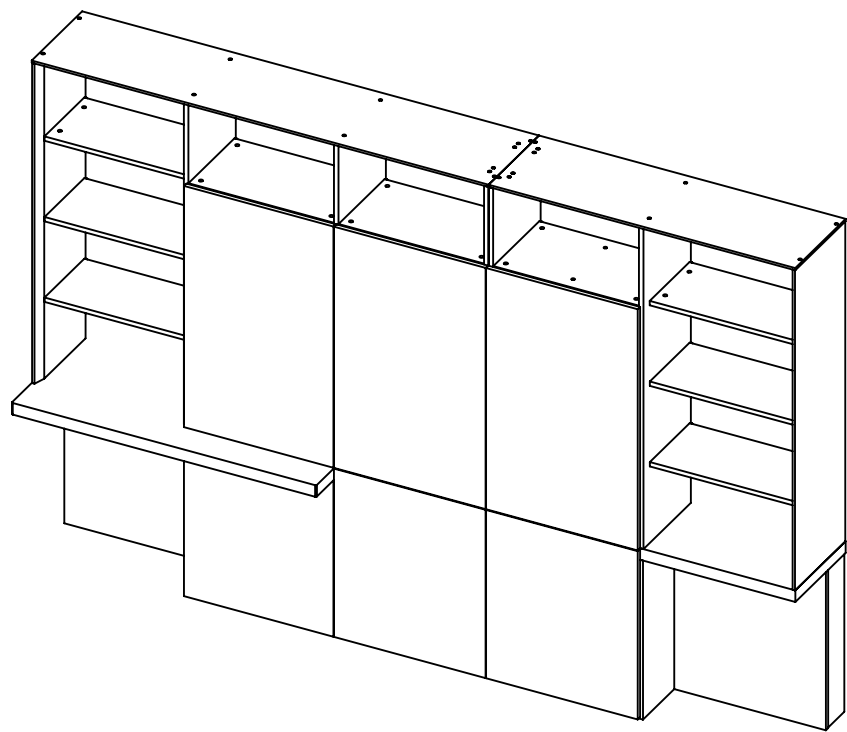
- I 607×18 (×9)
- K 205×55×20
- L 18×16×8 (×18)
- M 58×36×10 (×2)
- N 2000 (×2)

Install light belt sensor (optional installation)

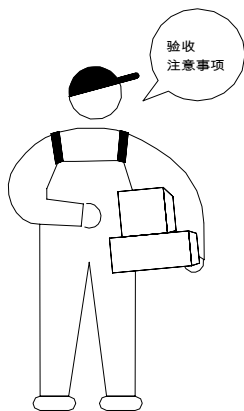
28



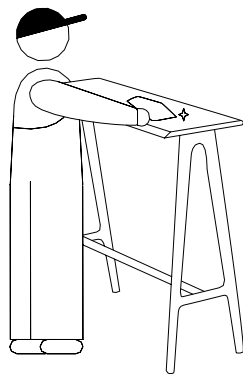
Installed



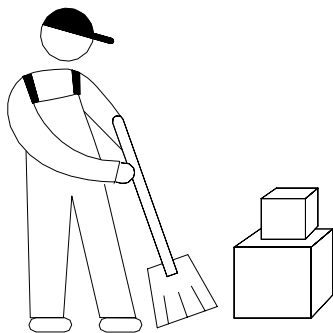
验收注意事项



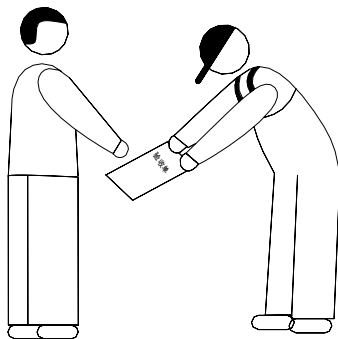
① 产品表面清洁



② 安装现场整理



③ 客户交付验收



Sunon

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