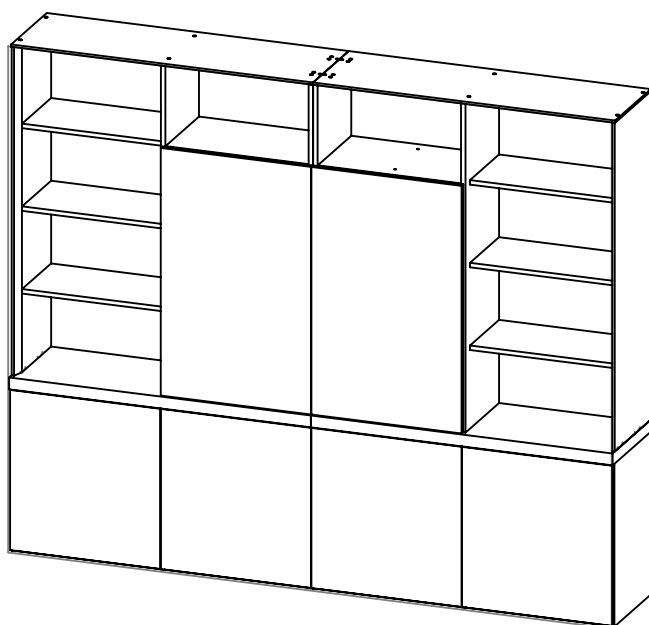




Aulenti file cabinet MG.ED96-2 assembly instruction



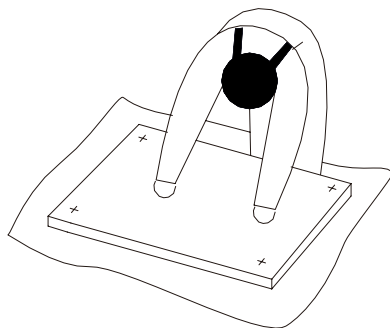
This instruction is apply to the assembly of MG.ED96-2.256042 only.

Pleeease read all this instruction before assembly and save it carefully

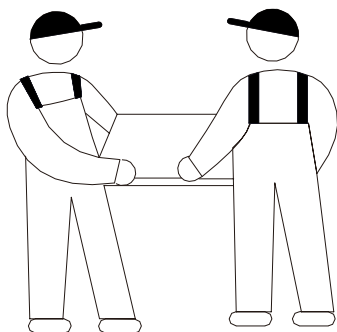
Assembly precautions



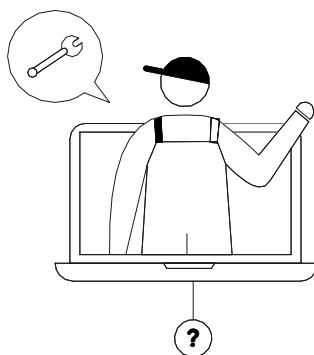
- 1 Handle gently and put the contents on a padded area



- Moving the product safely requires more than two people

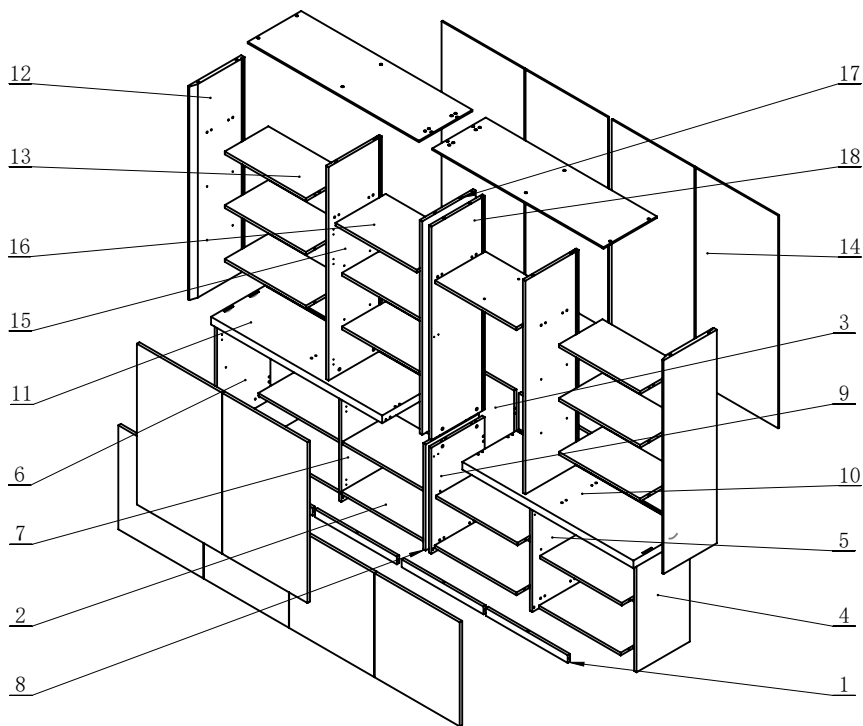


- Please contact us freely if you have any questions



Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us.

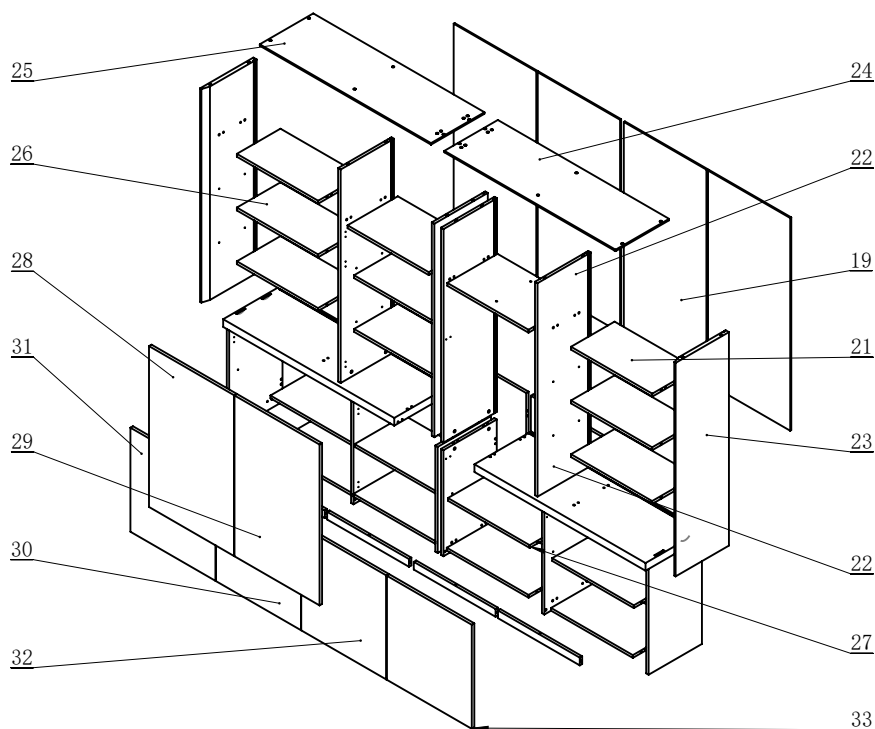
Exploded diagram



No.	Name	Pcs	No.	Name	Pcs
1	Toe kick	4	10	Fixed laminate	1
2	Bottom plate	4	11	Fixed laminate	1
3	Back plate	4	12	Side plate	1
4	Side plate	1	13	Fixed laminate	1
5	Standing plate	1	14	Back plate	2
6	Side plate	1	15	Standing plate	1
7	Standing plate	1	16	Fixed laminate	1
8	Side plate	1	17	Standing plate	1
9	Side plate	1	18	Standing plate	1

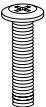
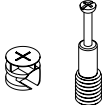
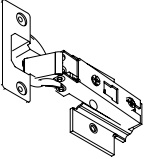
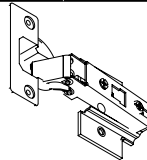
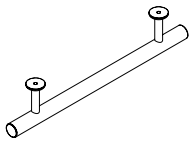
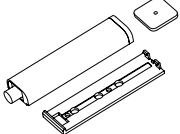
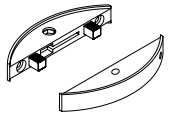
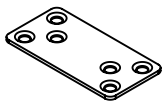
Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us.

Exploded diagram



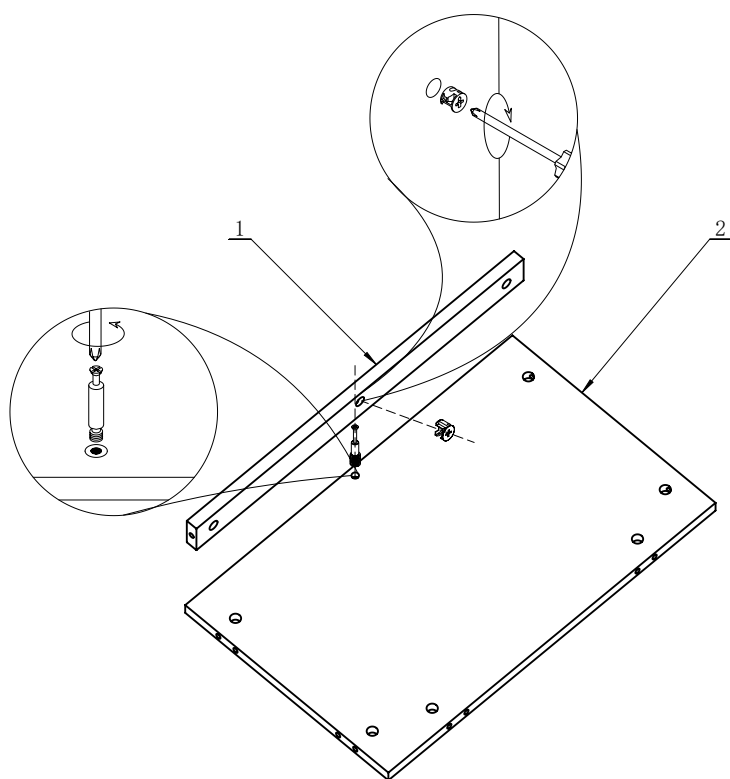
No.	Name	Pcs	No.	Name	Pcs
19	Back plate	2	27	Movable laminate	4
20	Fixed laminate	1	28	Upper door plate	1
21	Fixed laminate	1	29	Upper door plate	1
22	Standing plate	1	30	Bottom door plate	1
23	Side plate	1	31	Bottom door plate	1
24	Top plate	1	32	Bottom door plate	1
25	Top plate	1	33	Bottom door plate	1
26	Movable laminate	6	34		

Parts listing

A1 	A2 	A3 
Cross flat head bolt M6×12 8	Cross flat head bolt M6×25 12	Cross flat head bolt M6×30 14
B 	C 	D1 
Three-in-one connector Φ15×45 90	Wooden dowel pin Φ8×40 78	Hinge full cover 4
D2 	E 	F 
Hinge half cover 10	Self-tapping screw ST4×16 28	Shelf support Φ20×1.5 40
G 	H 	I 
Clothes hanging pole 320×80×32 1	Rebounders 81×19×15 6	Lamello 4
J 	K 	L 
Iron sheet 100×50×2.5 2	Double-end 3-in-1 connector Φ6×64 2	Ring sticker Φ20×0.2 32

Assemble the toe kick and bottom plate

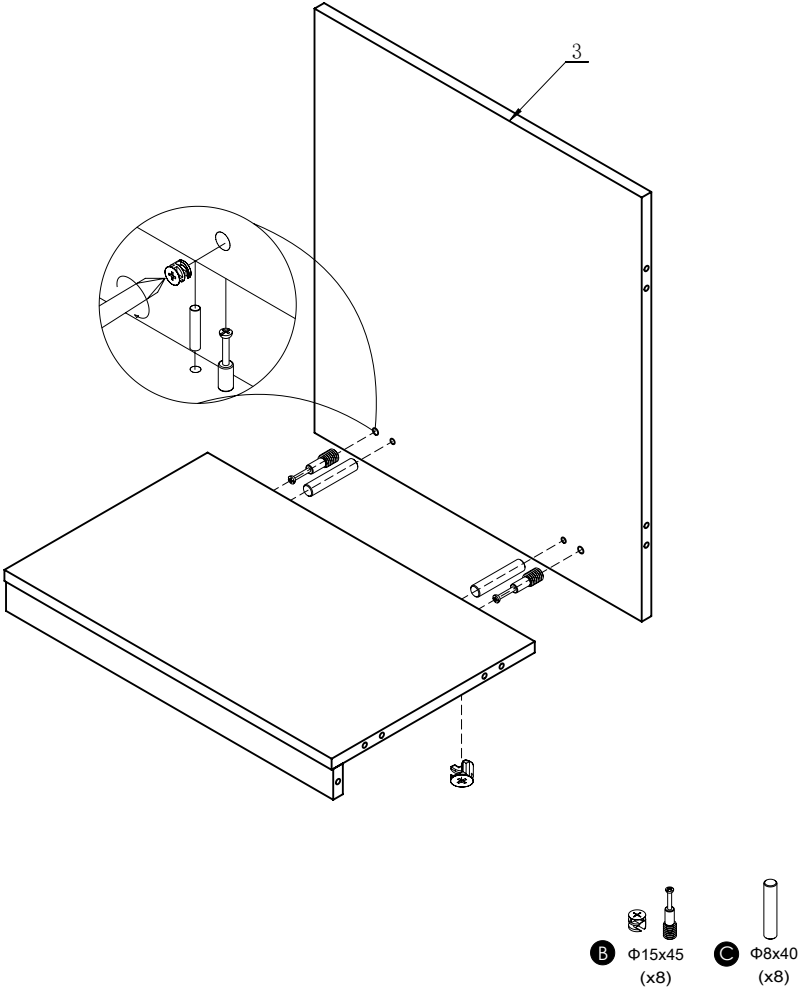
1




B $\Phi 15 \times 45$
(x4)

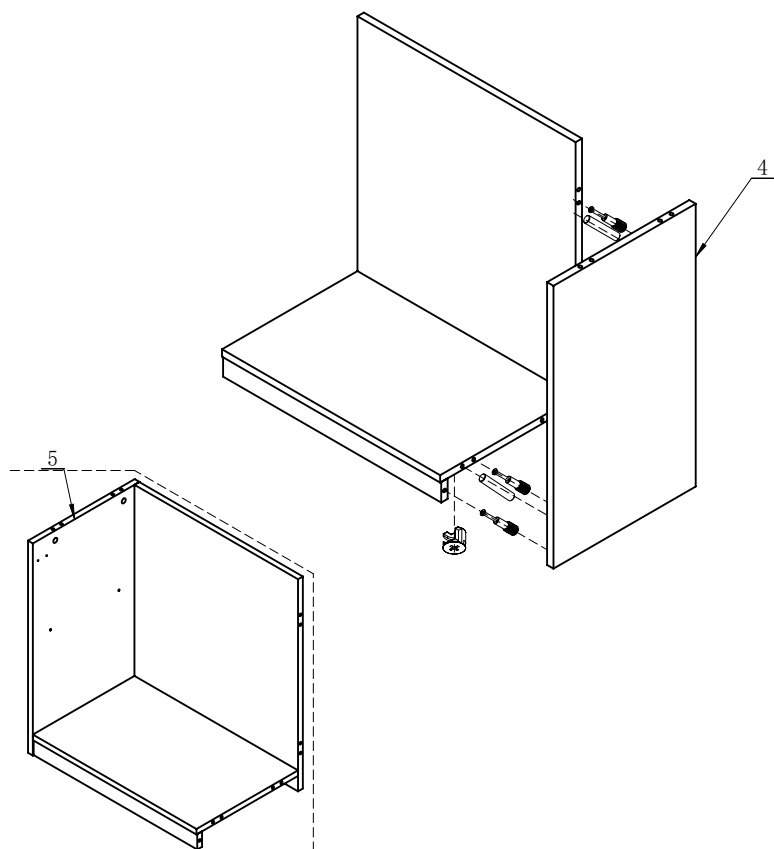
Install the plate

2

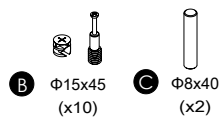


Install the side plate of the cabinet

3

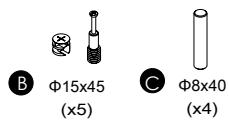
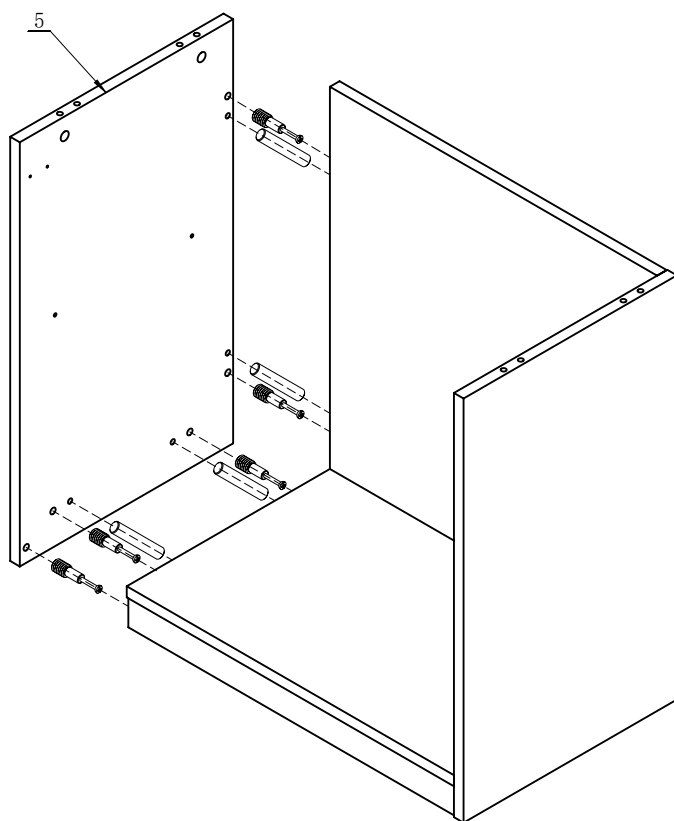


Install the bottom plate and side plate on the other side of the cabinet



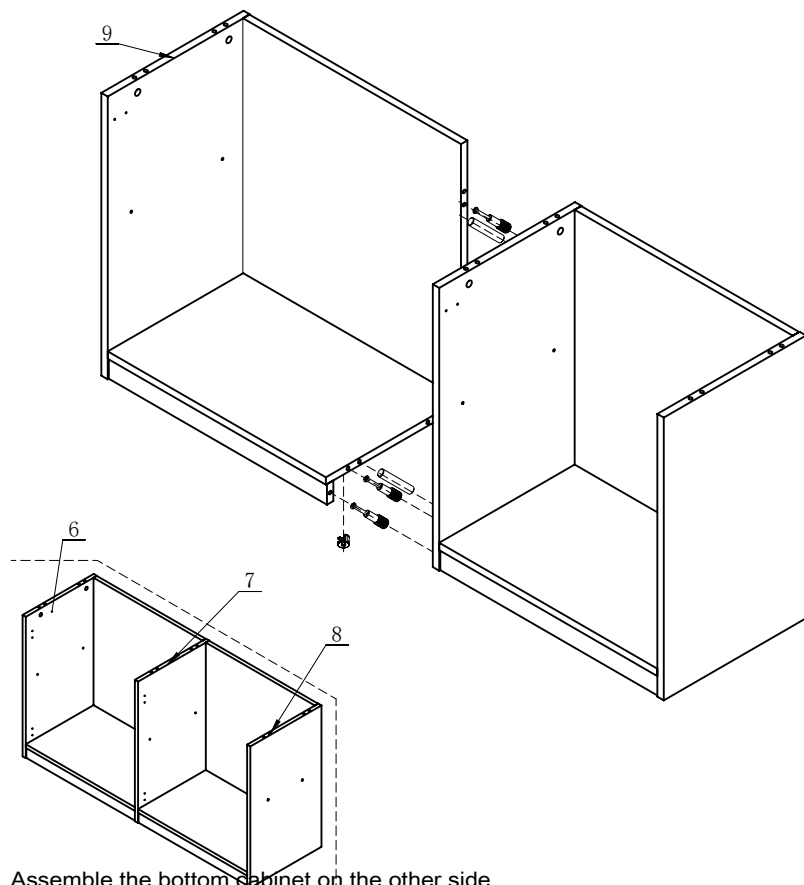
Assemble the bottom plate and the standing plate

4

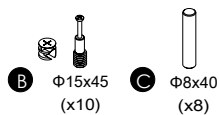


Assemble the left and right cabinets

5

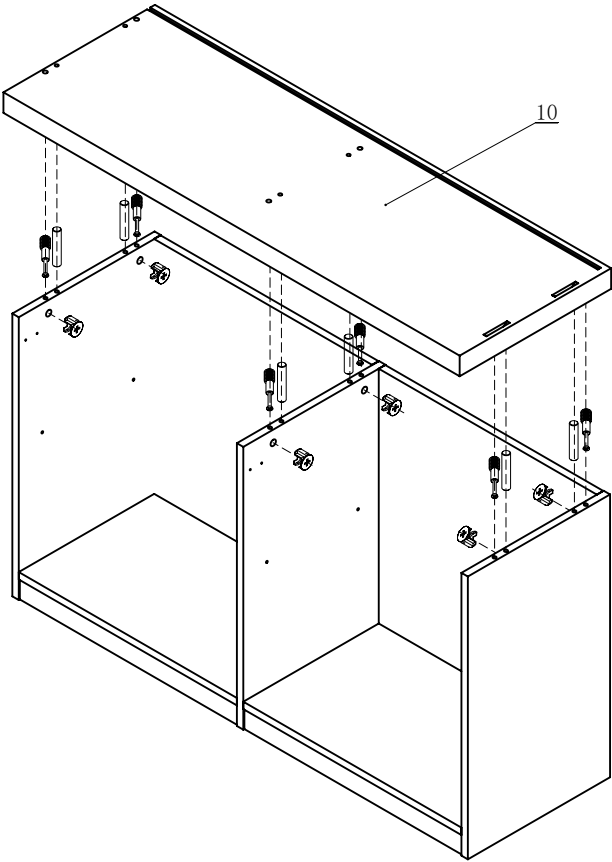


Assemble the bottom cabinet on the other side



Cover the lower right cabinet with thick board

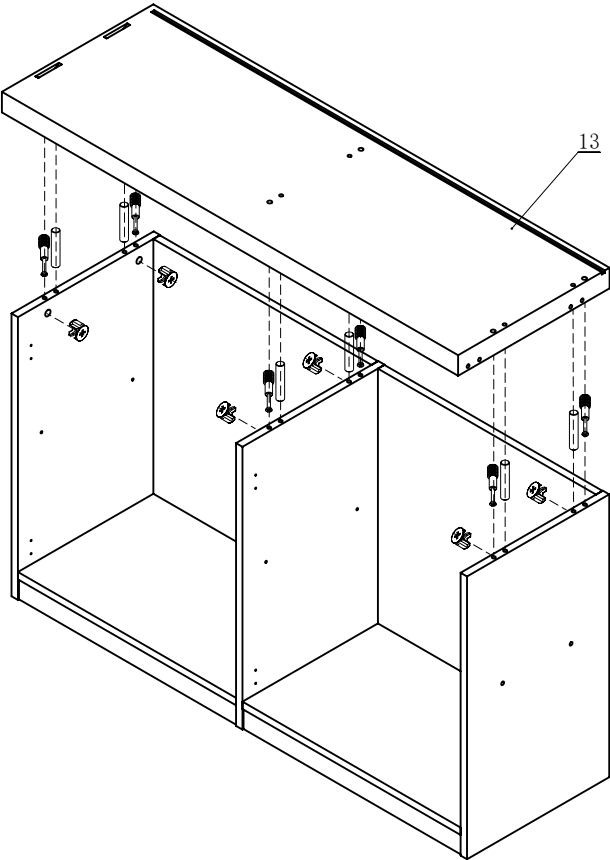
6



- B**  $\Phi 15 \times 45$
(x6)
- C**  $\Phi 8 \times 40$
(x6)

Cover the lower left cabinet with thick board

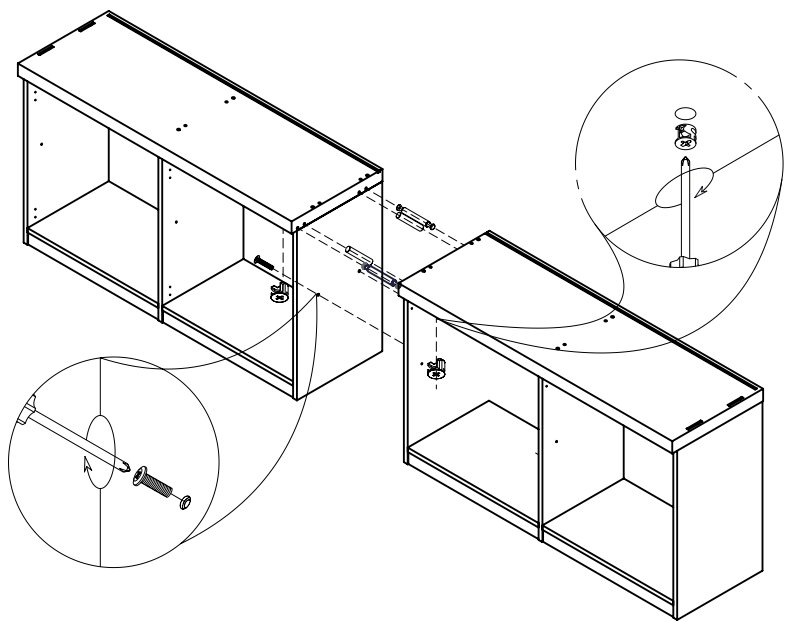
7



- B**  $\Phi 15 \times 45$
(x16)
- C**  $\Phi 8 \times 40$
(x6)

Combine the lower left and lower right cabinets

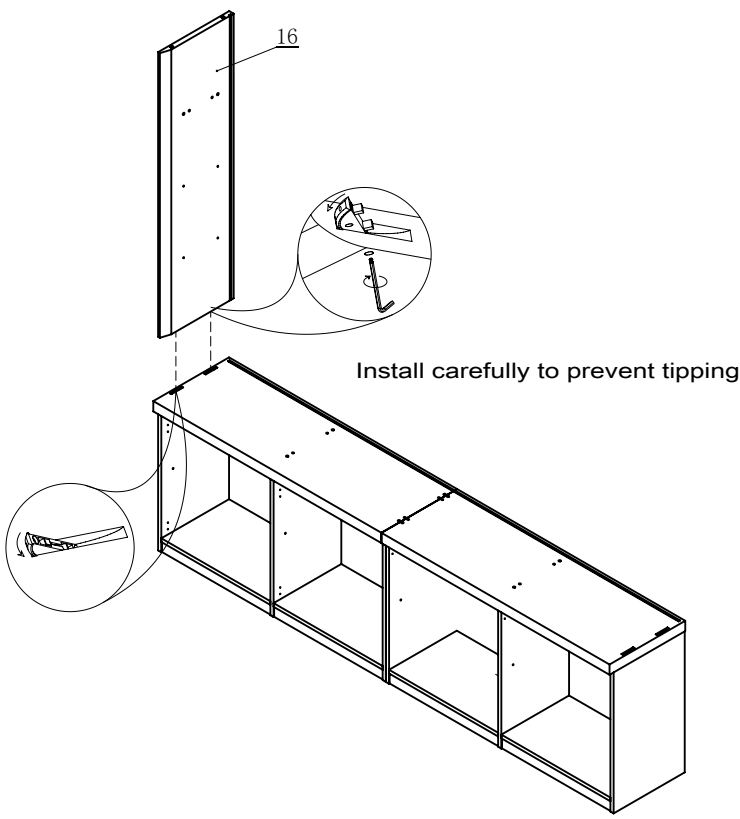
8



- A2** M6×25 (x2)
- C** Φ8×40 (x2)
- K** Φ6×40 (x2)

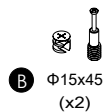
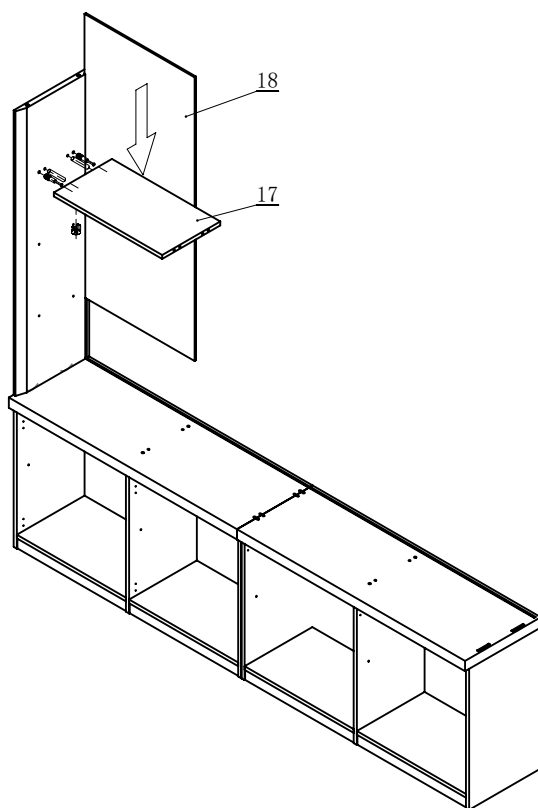
Assemble shelf and side plates

9



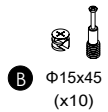
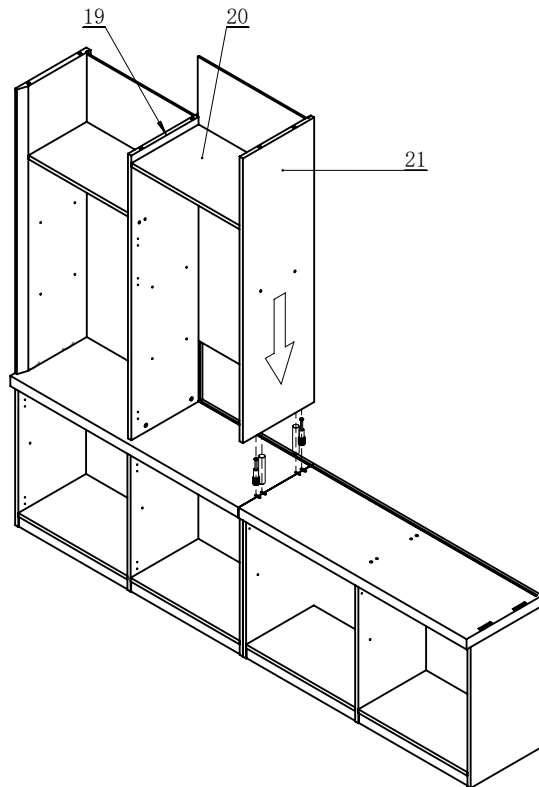
Assemble shelf and side plates

10



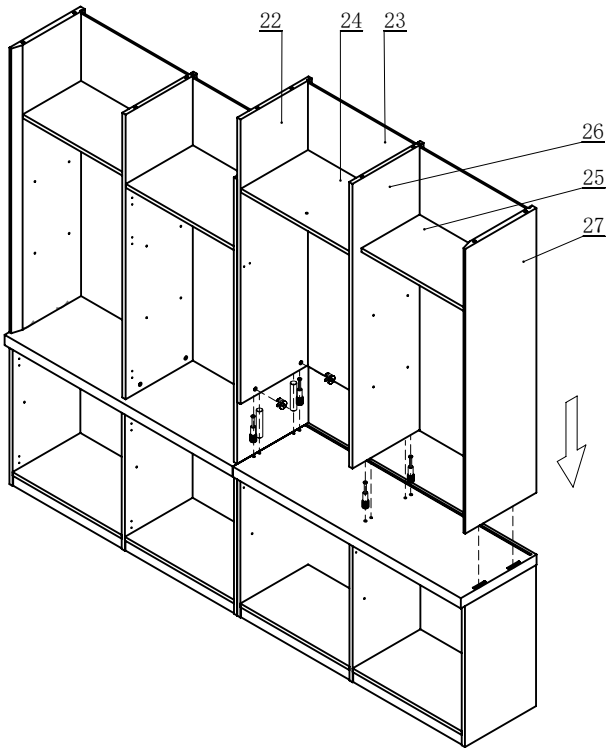
Assemble shelf and standing plates

11



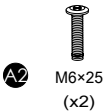
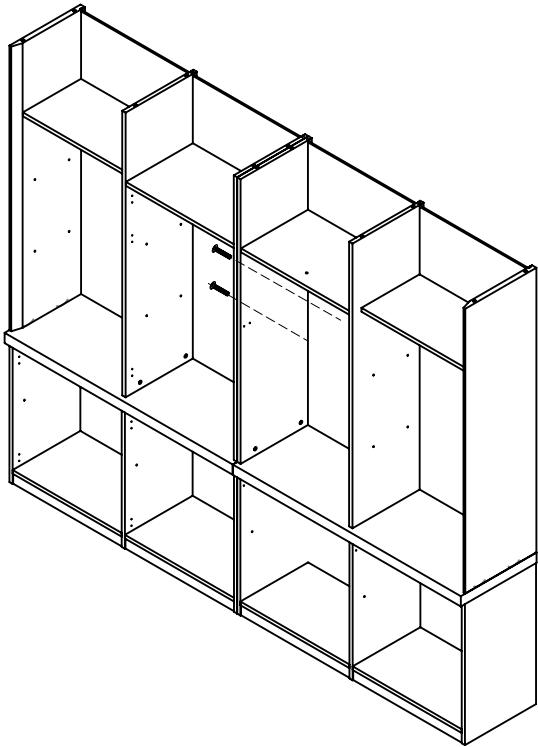
Install the standing plate, fixed laminate, and back plate on the other side

12



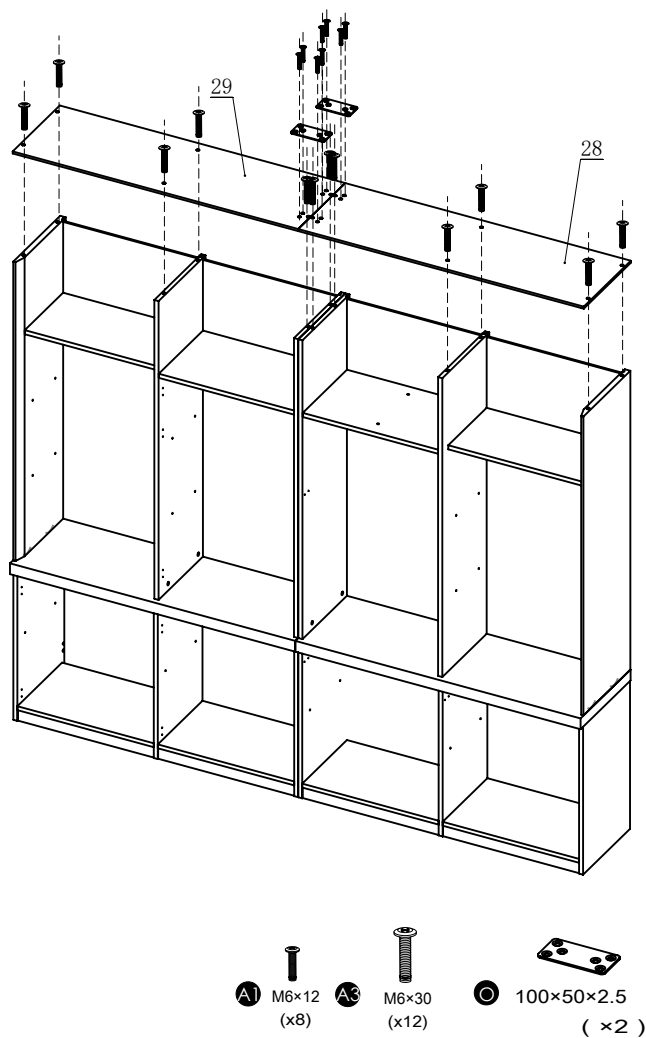
- B**  $\Phi 15 \times 45$ (x12)
- I**  异形 (x2)

13



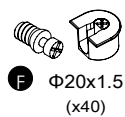
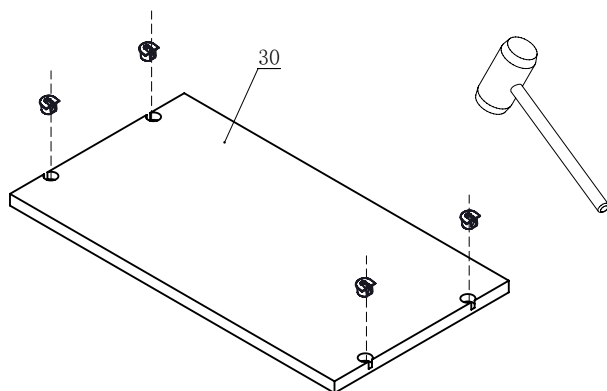
Put the top plates on the cabinet

14



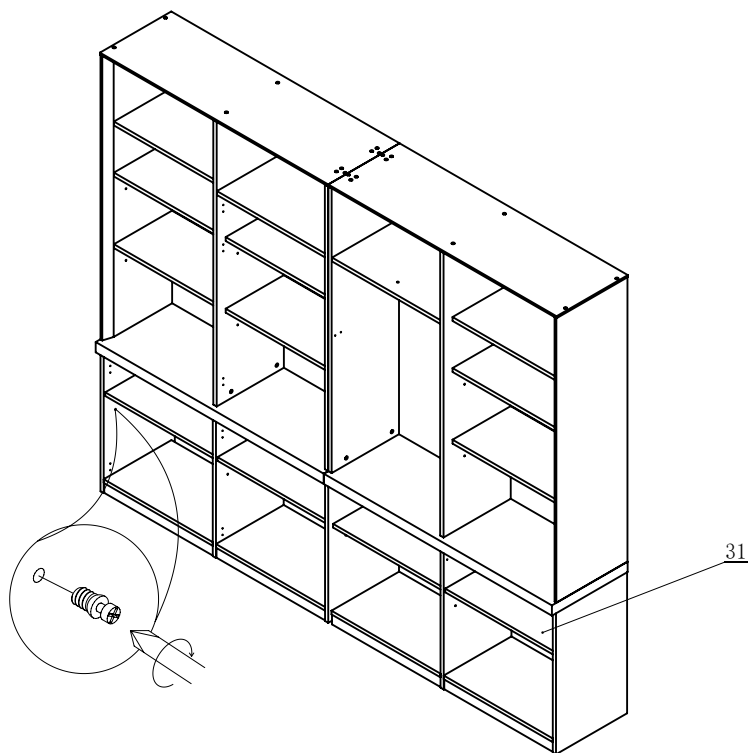
Place the shelf support pieces

15



Install the laminates

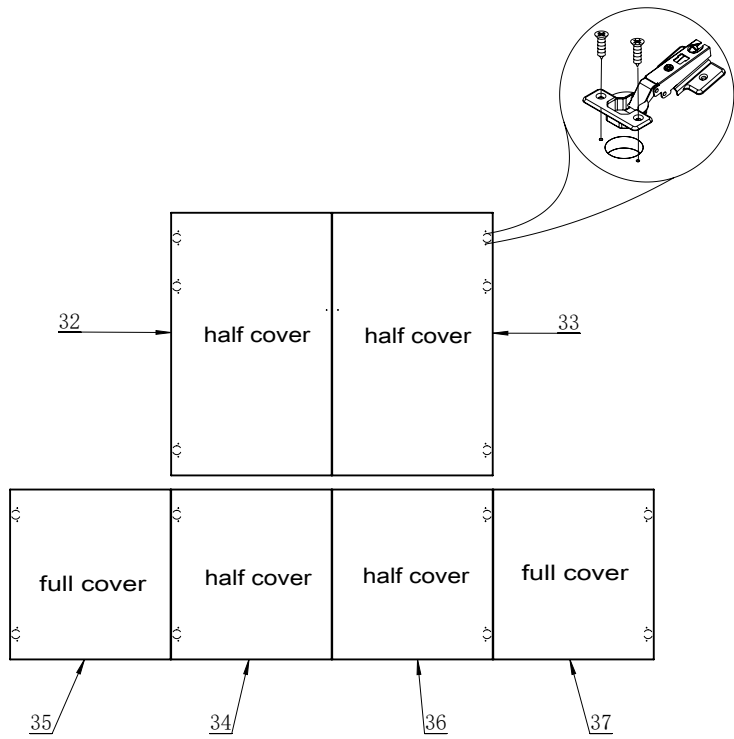
16



Install the mounting screws on the standing plate and side plate,
and then install the laminate from top to bottom.

Install the hinges

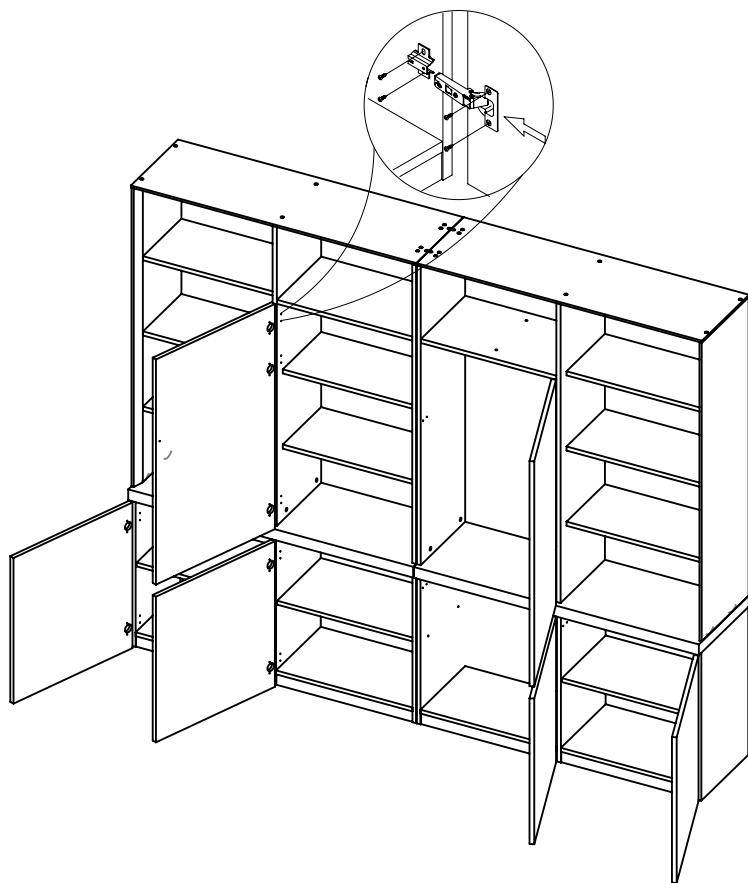
17



- E** ST4x16 (x28)
- D1** full cover (x4)
- D2** half cover (x10)

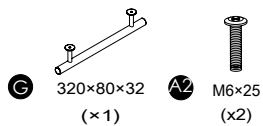
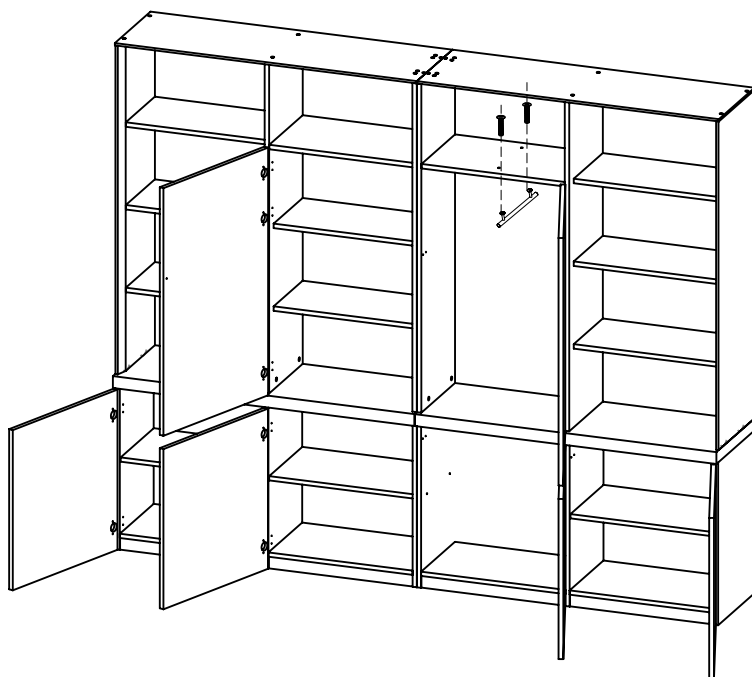
Install the door plates

18



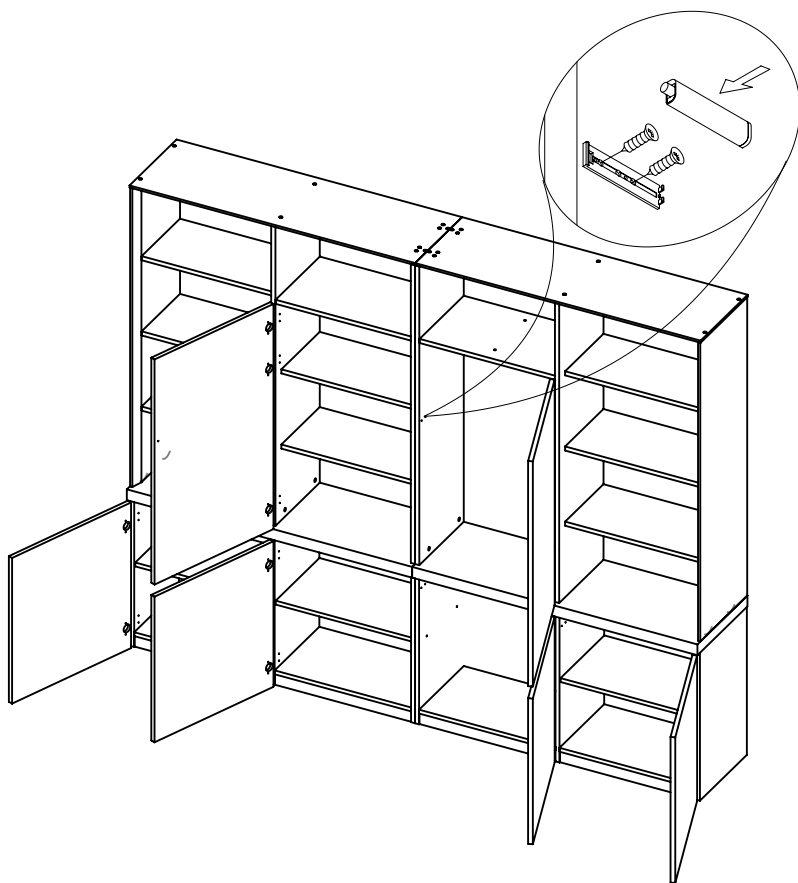
Install the clothes hanging poles

19



Install the rebounders

20

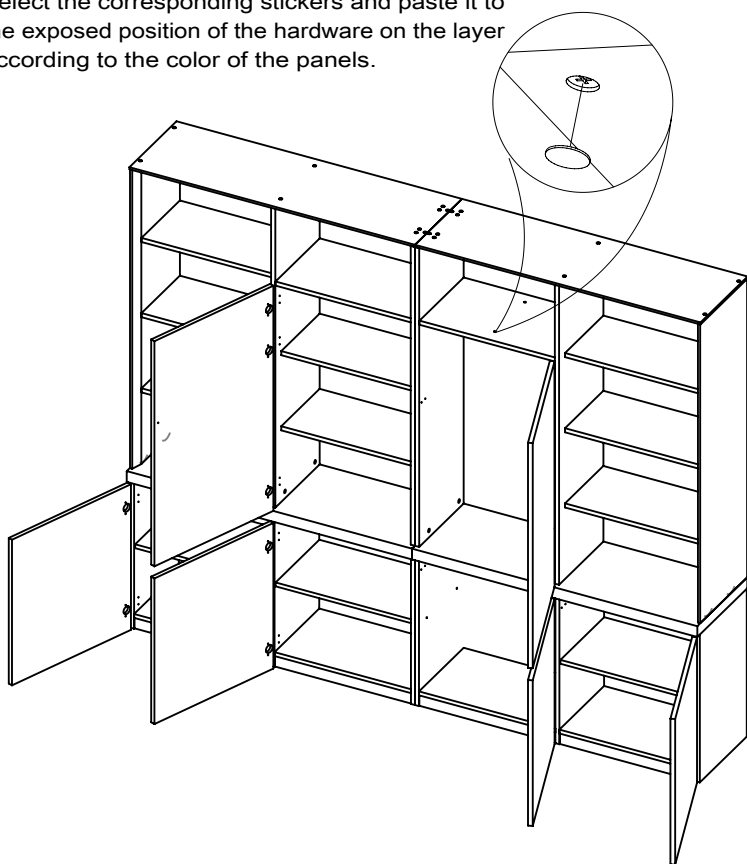



H 81×19×15
(×6)

Attach the ring stickers

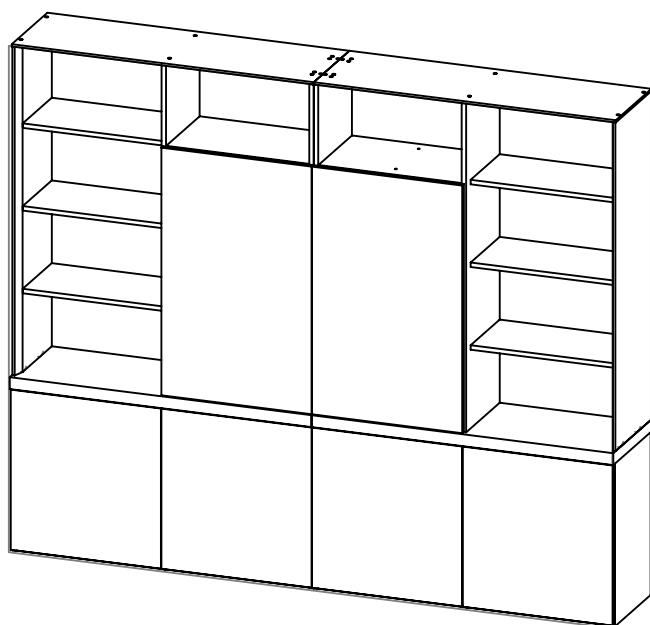
21

Select the corresponding stickers and paste it to the exposed position of the hardware on the layer according to the color of the panels.

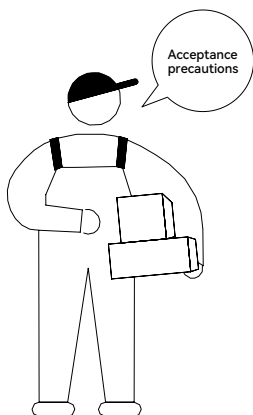



L $\Phi 20 \times 0.2$
(× 32)

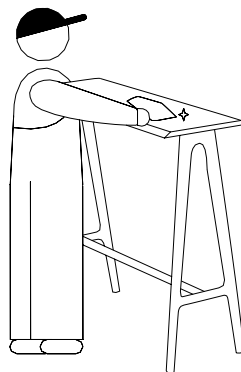
Installed



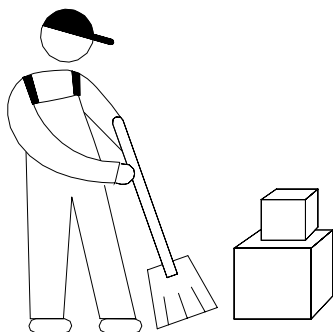
Acceptance precautions



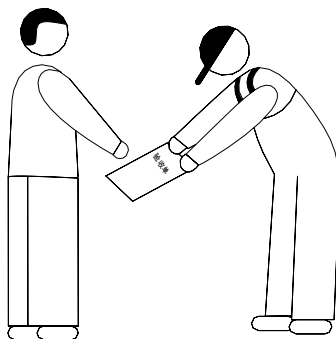
1 Keep the product surface clean



2 Keep the installation site clean



3 Acceptance of customer delivery



Sunon

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sunonglobal.com



Firm's Website