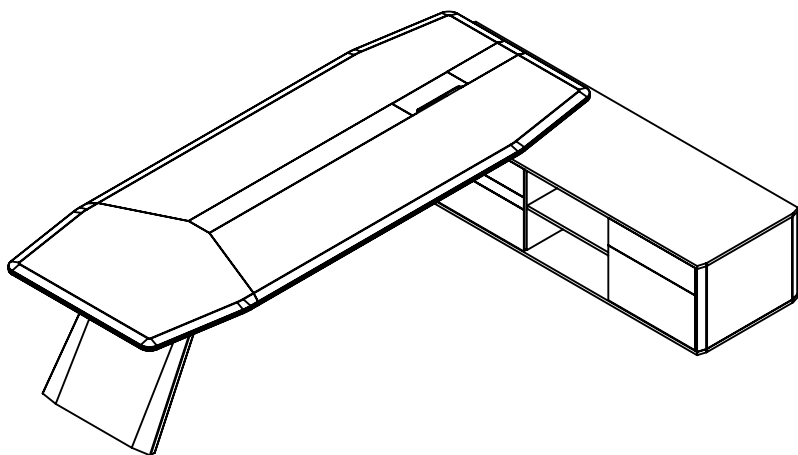




Aulenti Executive desk MG.ED88-2.320225 assembly instruction



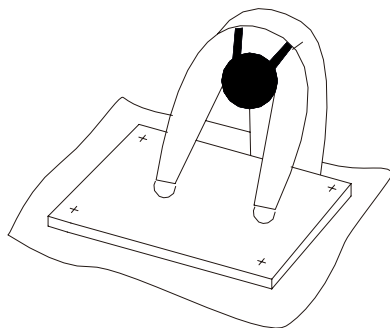
This instruction is apply to the assembly of MG.ED88L-2.320225/MG.ED88R-2.320225 only

Please read all this instruction before assembly and save it carefully

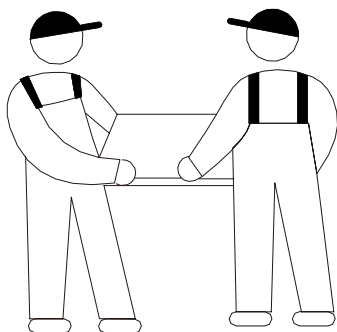
Assembly precautions



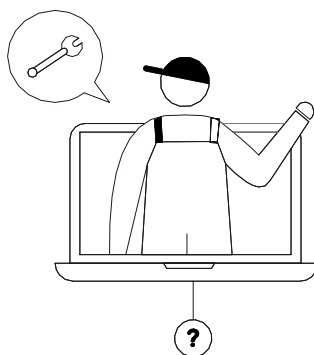
- 1 Handle gently and put the contents on a padded area



- 2 Moving the product safely requires more than two people

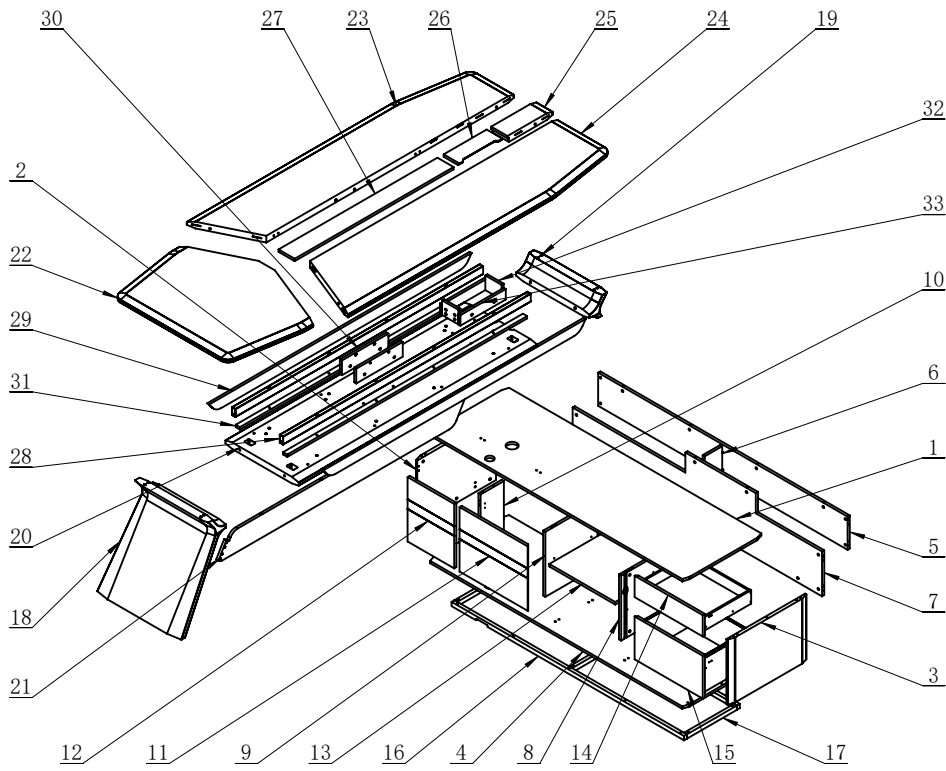


- 3 Please contact us freely if you have any questions



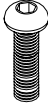
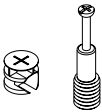
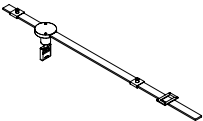
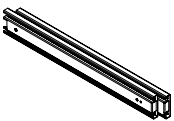
Drawings indicate the components of the product, some of which are considered critical components. If the part shown here does not match your order, please contact us.

Exploded diagram

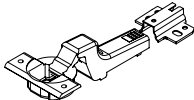
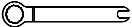
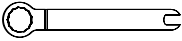
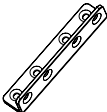
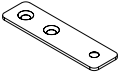
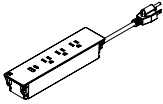
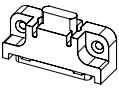
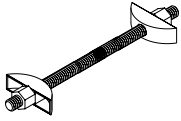


No.	Name	Pcs	No.	Name	Pcs	No.	Name	Pcs
1	side cabinet top panel	1	12	door panel	1	23	table top	1
2	side panel	1	13	shelf panel	1	24	table top	1
3	side panel	1	14	upper drawer	1	25	table top	1
4	side cabinet bottom panel	1	15	lower drawer	1	26	baffle panel	1
5	back panel	1	16	long base strip	2	27	decorative panel	1
6	connector panel	1	17	short base strip	3	28	steel tube	2
7	back panel	1	18	base	1	29	crossrail	2
8	side panel	1	19	slanted base	1	30	crossrail	2
9	side panel	1	20	bearer	1	31	crossrail	2
10	side panel	1	21	pulling panel	1	32	crossrail	2
11	door panel	1	22	table top	1	33	crossrail	2

Parts listing

A 	B1 	B2 
Adjustable slider M6x22 11	Cross flat head bolt M6x30 10	Cross flat head bolt M6x40 14
B3 	C 	D 
Cross flat head bolt M6x60 4	Countersunk head allen bolt M6x16 12	Allen button head bolt M6*30 4
E 	F1 	F2 
Round head allen screws ST4*12 6	Countersunk self-tapping screws ST4*12 8	Countersunk self-tapping screws ST4*16 36
G 	H 	I1 
Two in one connector Ø5*28 6	Three in one connector Ø15*45 70	Wooden Ø6*30 6
I2 	J 	K 
Wooden Ø8*40 20	lock Ø19 1	3-section rail L355 2

Parts listing

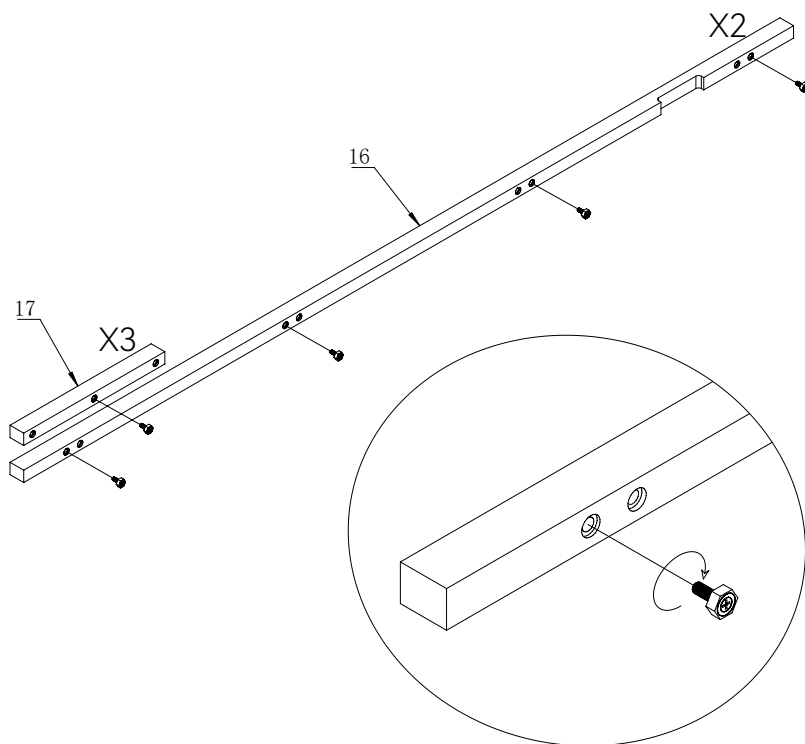
L 	M 	N 
Hinge inset 2	shelf panel support Ø18 4	Nut M8 4
O 	P 	Q1 
Gasket Φ30x3 4	Double-end bolt M8*100 4	Ratcheting wrench M8 1
Q2 	R 	S 
Ratcheting wrench M10 2	Steel piece 30x30x135 1	Connecting plates 110*30*2.5 4
T 	U 	V 
Power outlet 220*535.5*40 1	Plastic connector 49x26x15 4	Cross damped hinge 57x52x13 2
W1 	W2 	X 
5-in-1 wrench M10*140 2	5-in-1 wrench M10*280 1	Wooden insert 56x23x4 8

Parts listing

Y			Z			AA		
								
5-in-1 cover	Ø65	6	Allen key	4#	1	Ring sticker	Φ20x0.2	18

Install adjustable slider

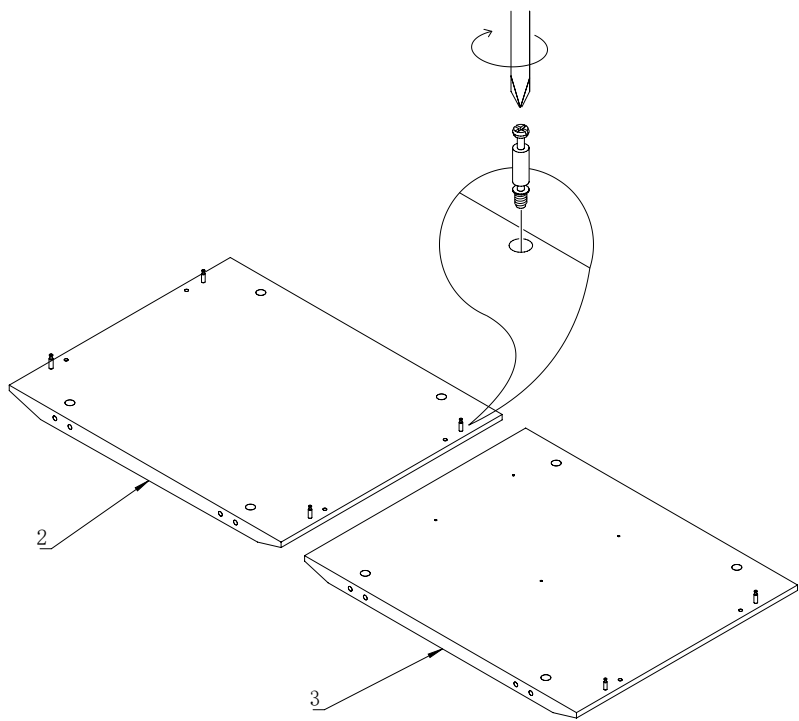
1




A M6x22
(x11)

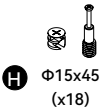
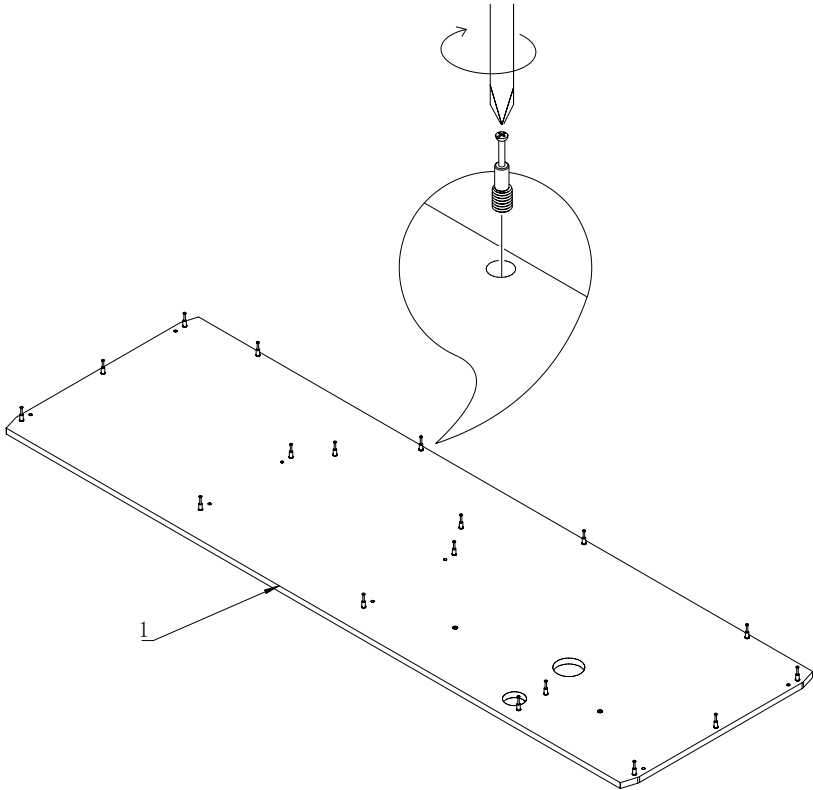
Install two-in-one bolts on side panel

2



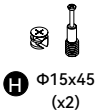
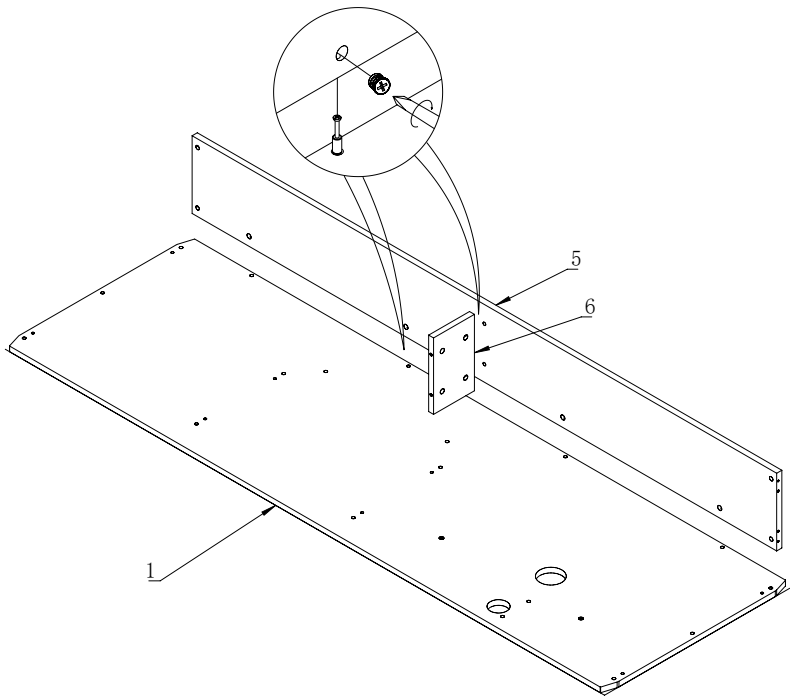
Install three-in-one bolt on the side cabinet top panel

3



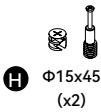
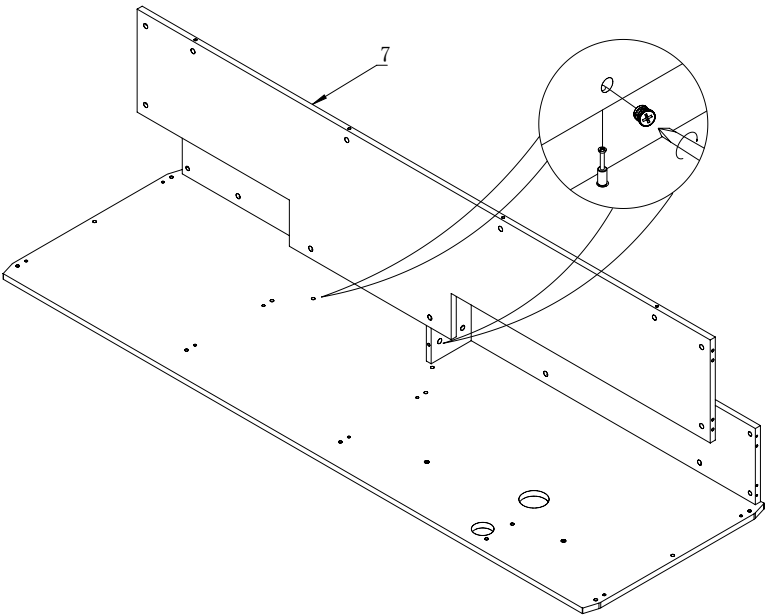
Connect top panel,back panel and connector panel.

4



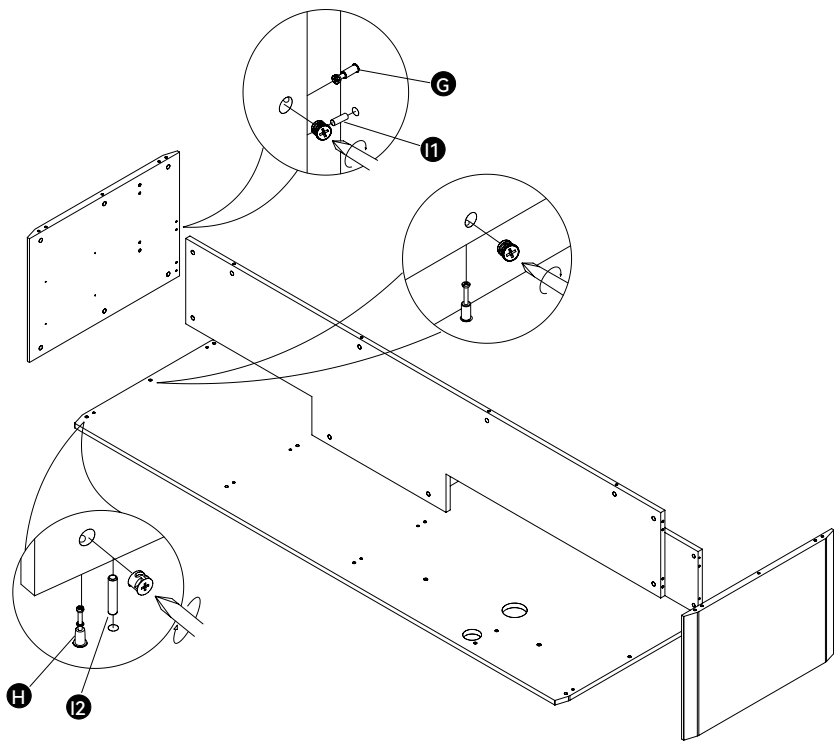
Install the back panel

5



Install the side panel

6

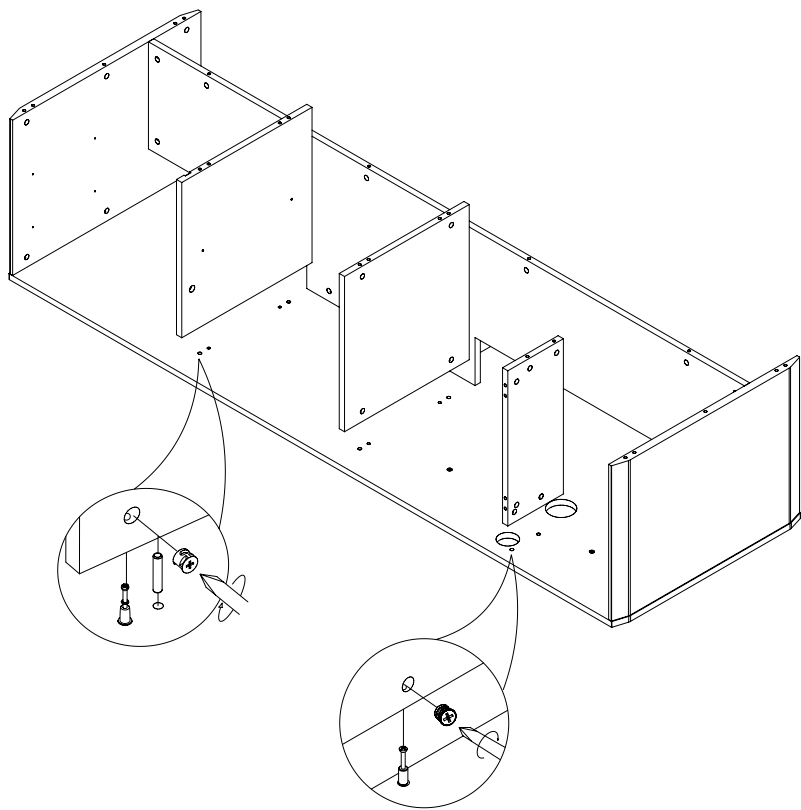


11 $\Phi 6 \times 30$
(x4)

12 $\Phi 8 \times 40$
(x4)

Install the side panel

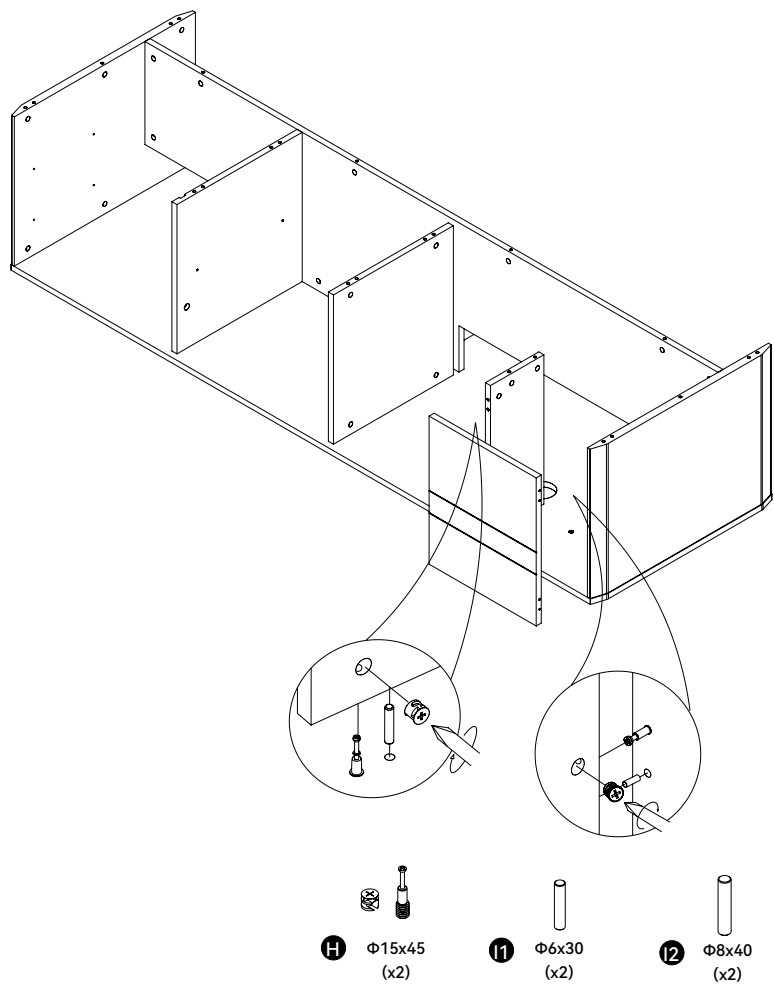
7



12  $\Phi 8 \times 40$
(x4)

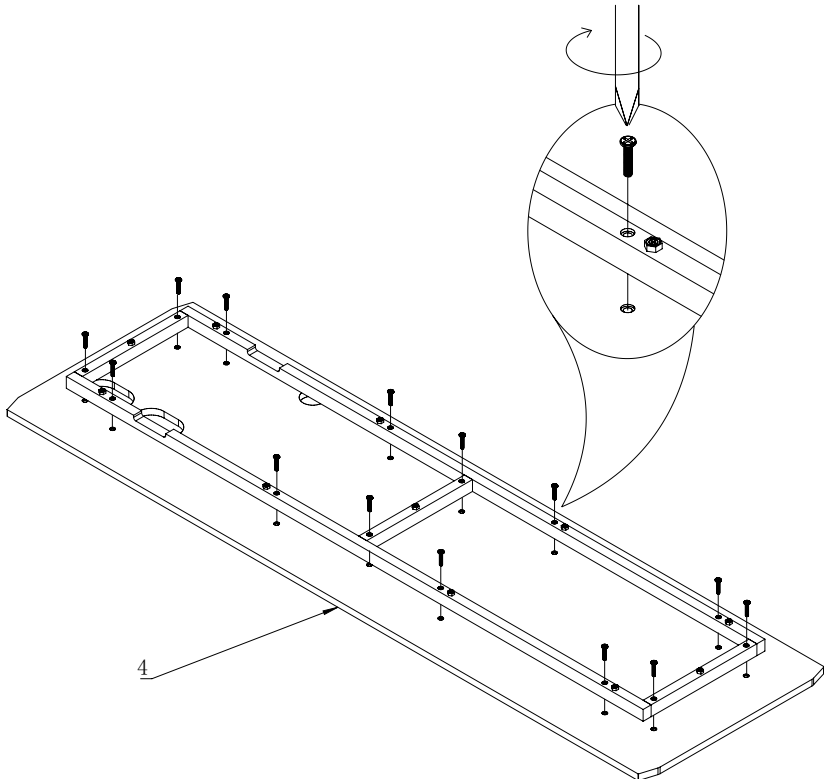
Install the door panel

8



Install foot frame

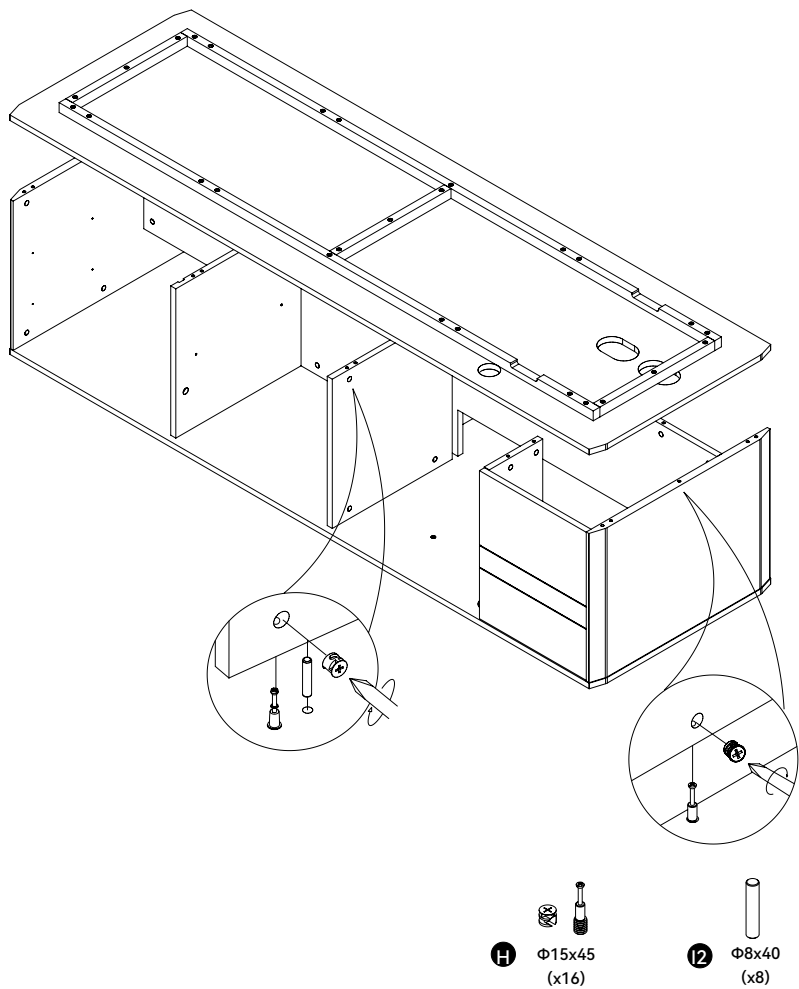
9



B2  M6x40
(x14)

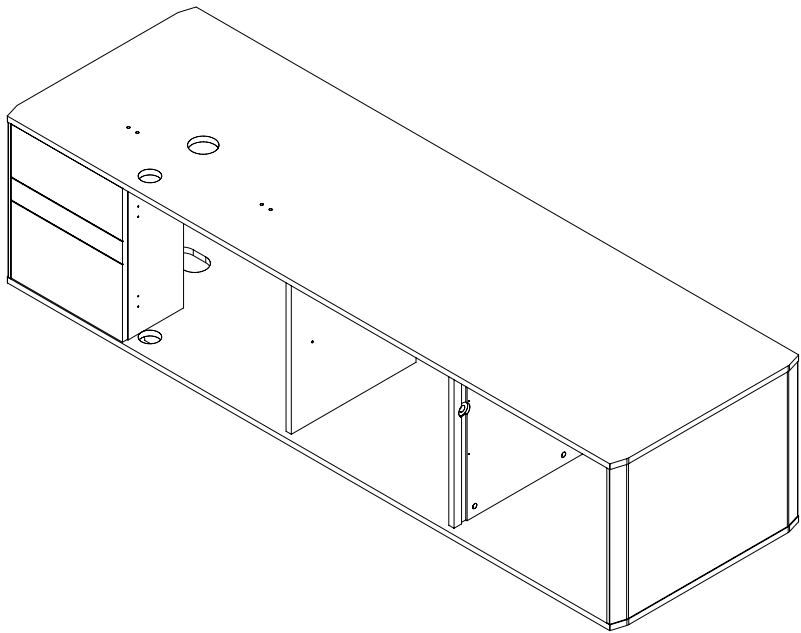
Install the side cabinet bottom panel

10



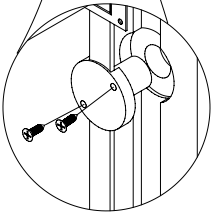
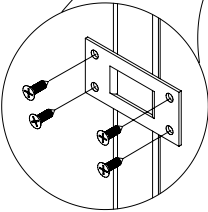
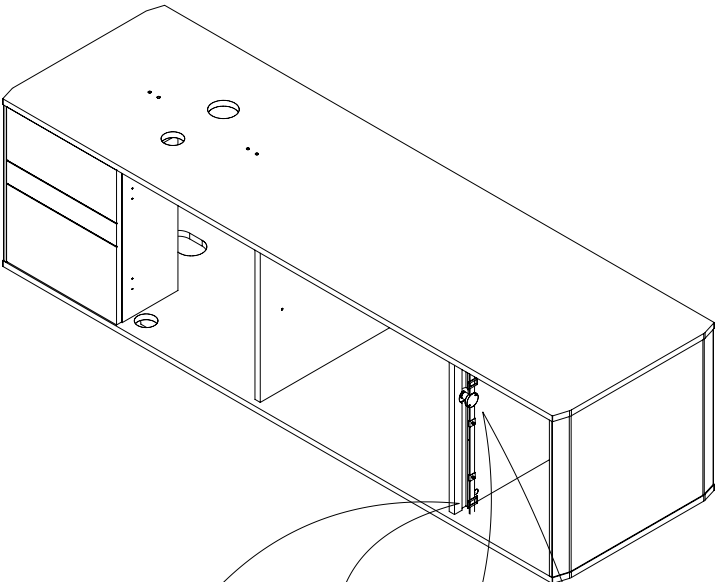
Upright the side cabinet

11



Install side lock

12

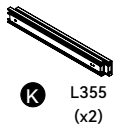
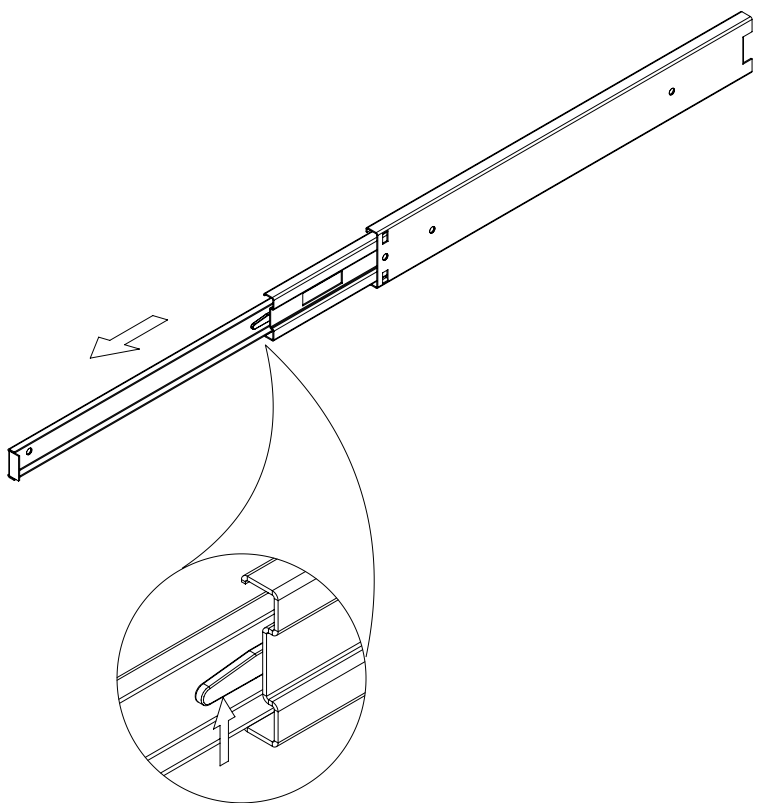


E ST4*12
(x6)

J $\Phi 19$
(x1)

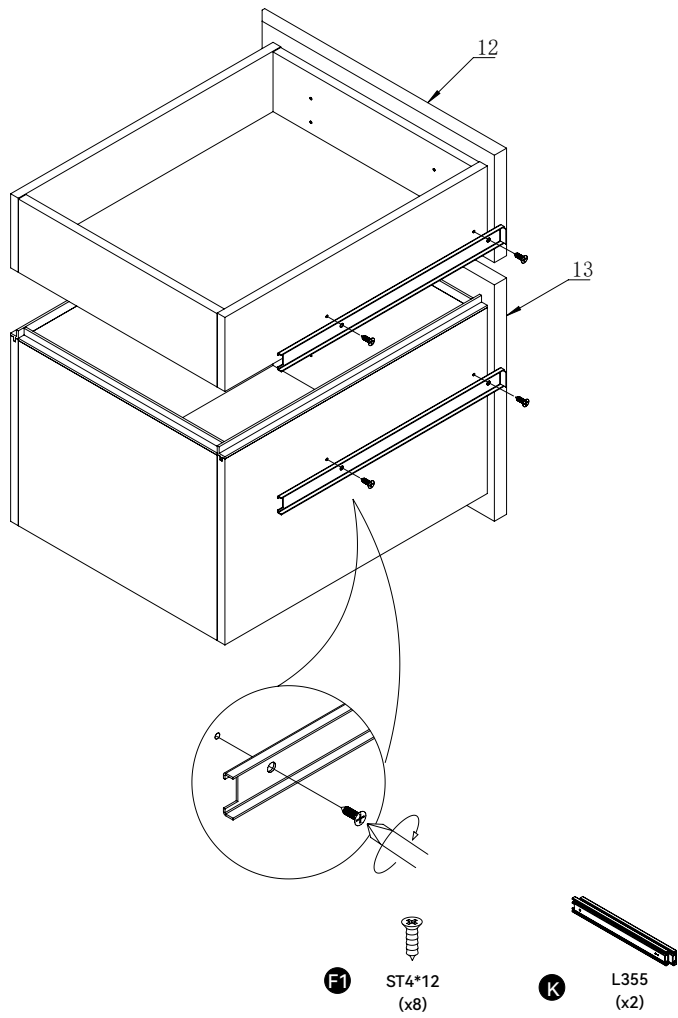
Disassemble the 3-section rail

13



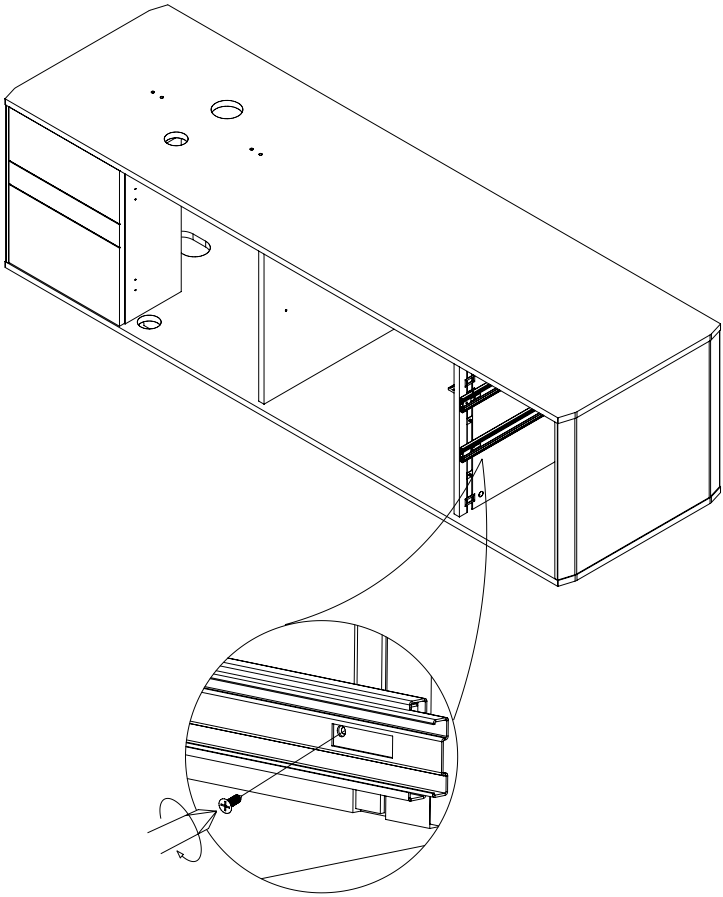
Install 3-section rail to the drawer

14



Install 3-section rail to side cabinet.

15



F2

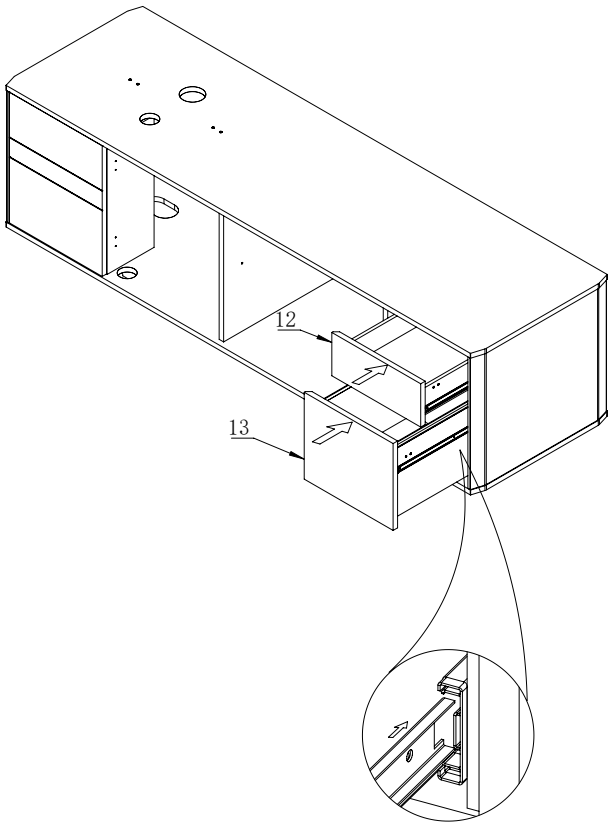
ST4*16
(x8)

K

L355
(x2)

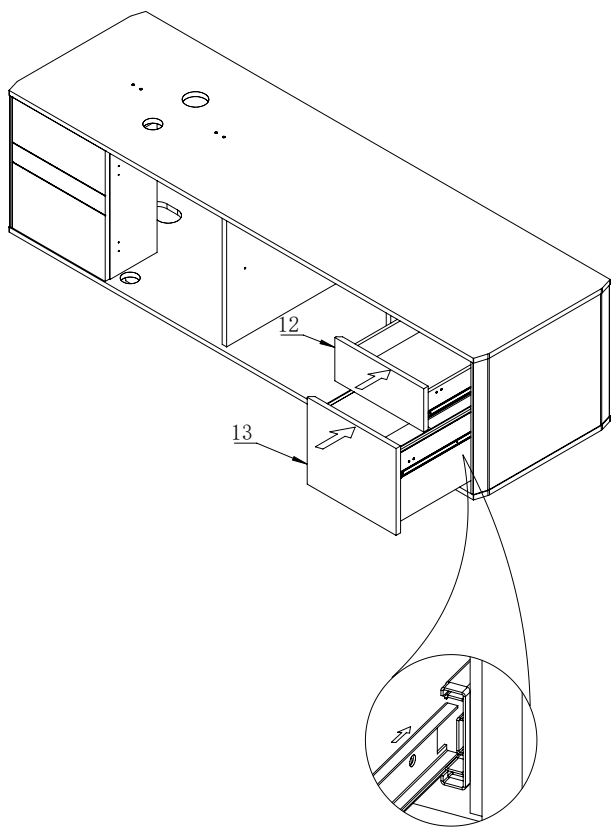
Install drawer.

16



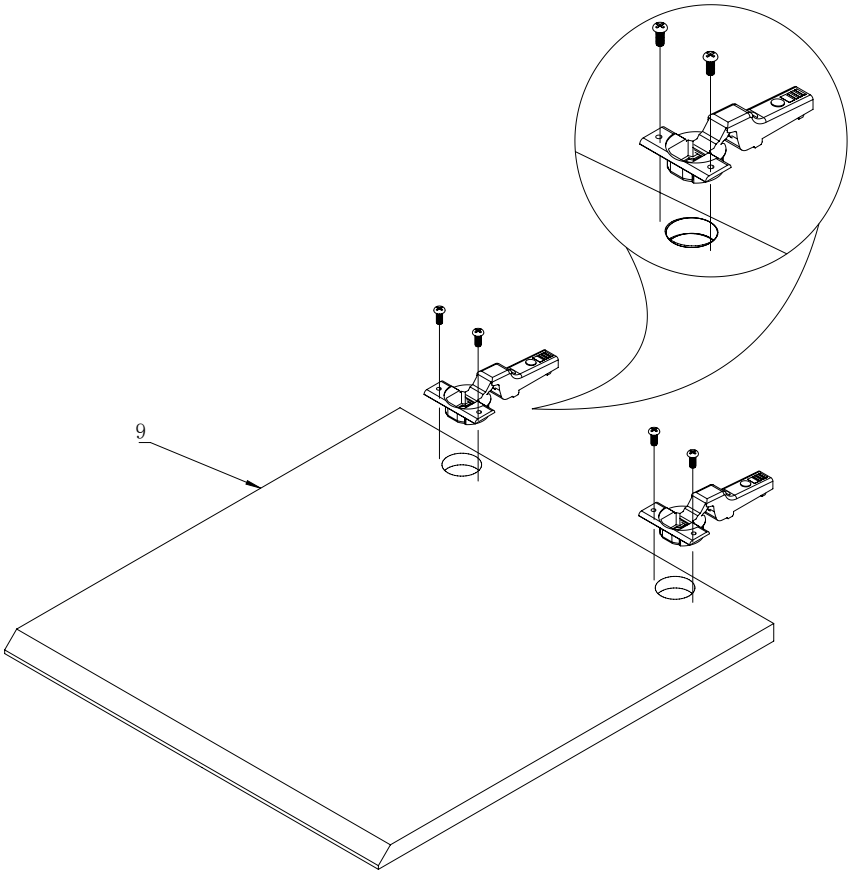
Install drawer.

17



Install door hinge on the door panel

18



F2

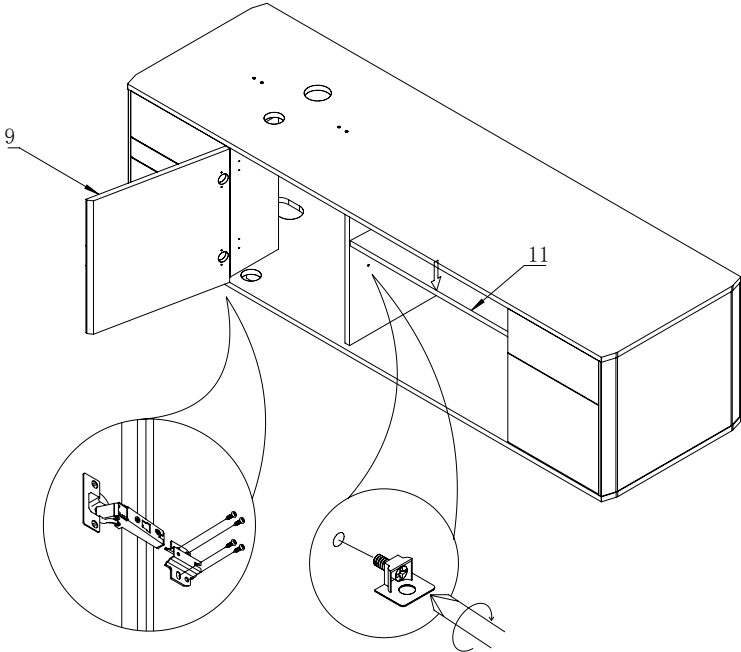
ST4*16
(x4)

L

inset
(x2)

Install door panel and shelf panel to side cabinet.

19



F2

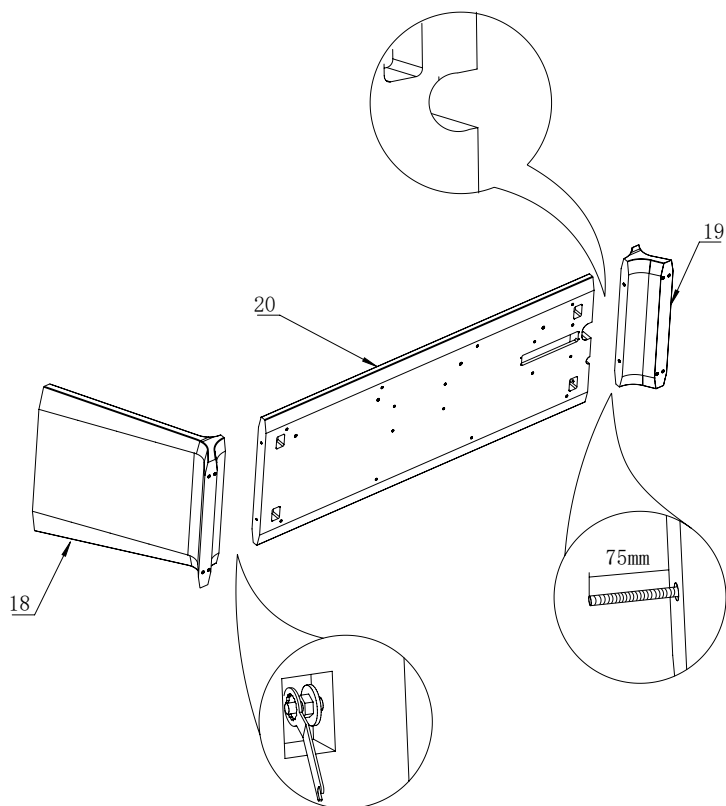
ST4*16
(x8)

M
Φ18
(x4)

Install the leg frame and the cabinet connector bracket and the base plate together.

20

The gap side of the cable is connected to the small leg frame.



N M8x5
(x4)

O $\Phi 30 \times 3$
(x4)

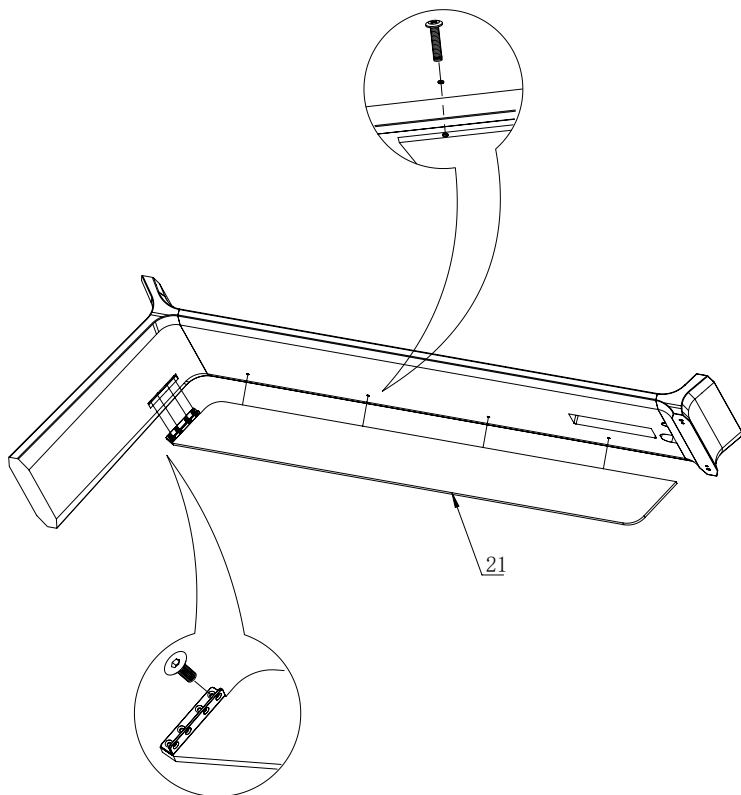
W1 M8
(x1)

P M8x100
(x4)

Install the pull plate.

21

First install the angle iron on the pull plate,
Then install the pull plate on the leg frame.
Finally, the pull plate is connected from the
top of the bracket

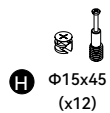
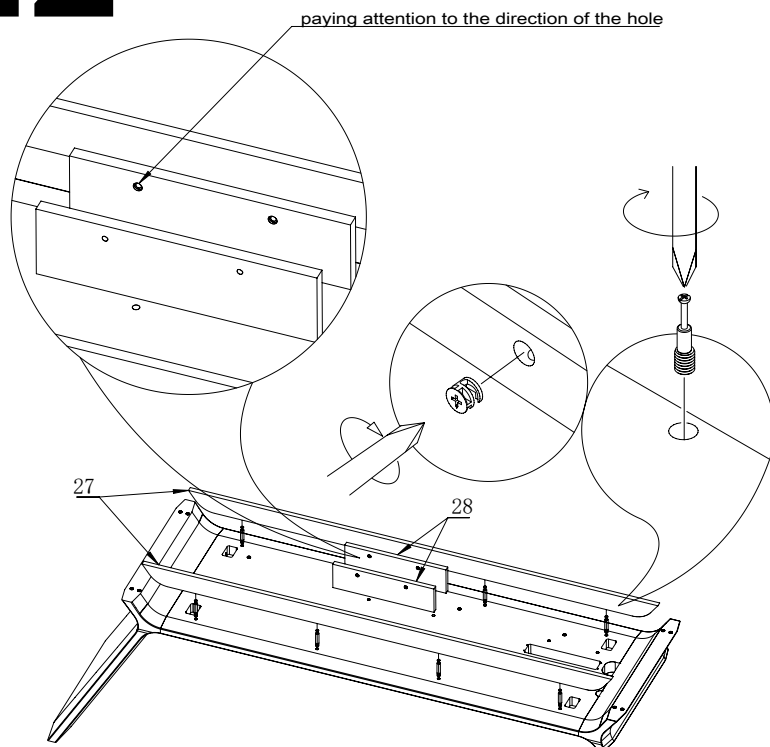


B3 
M6x60
(x4)

R 
30x30x135
(x1)

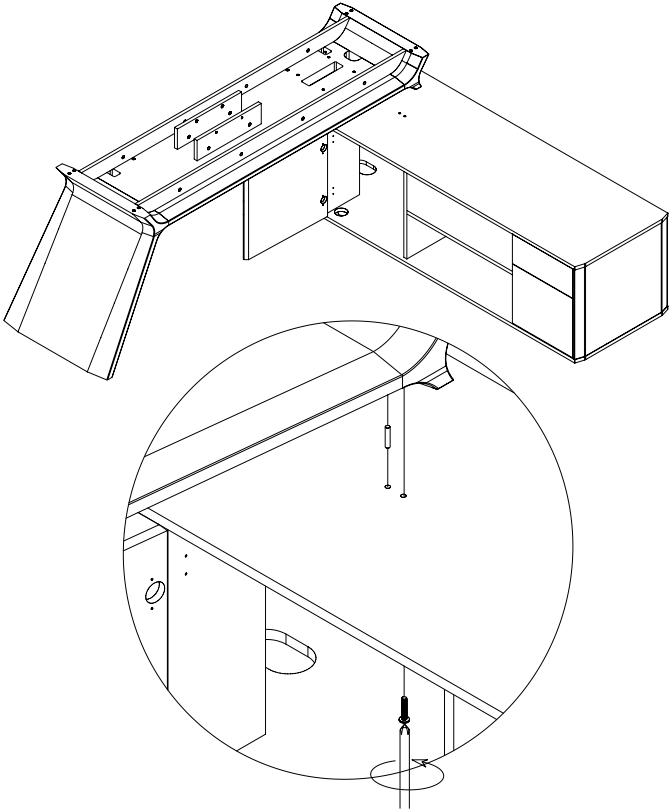
Install the pull plates on the base plate

22



Secure the cabinet connector bracket to the cabinet

23

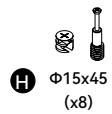
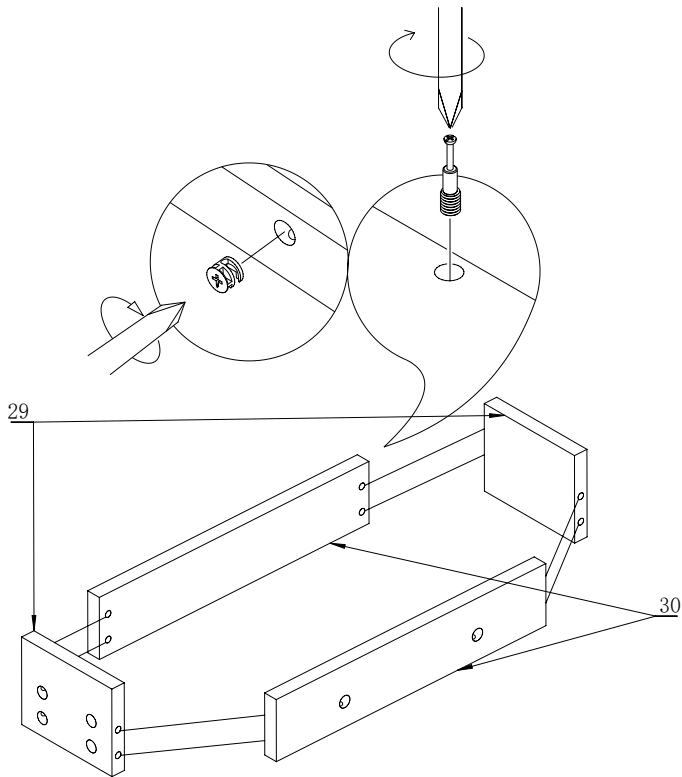


B1 M6x30
(x2)

I2 $\Phi 8 \times 40$
(x2)

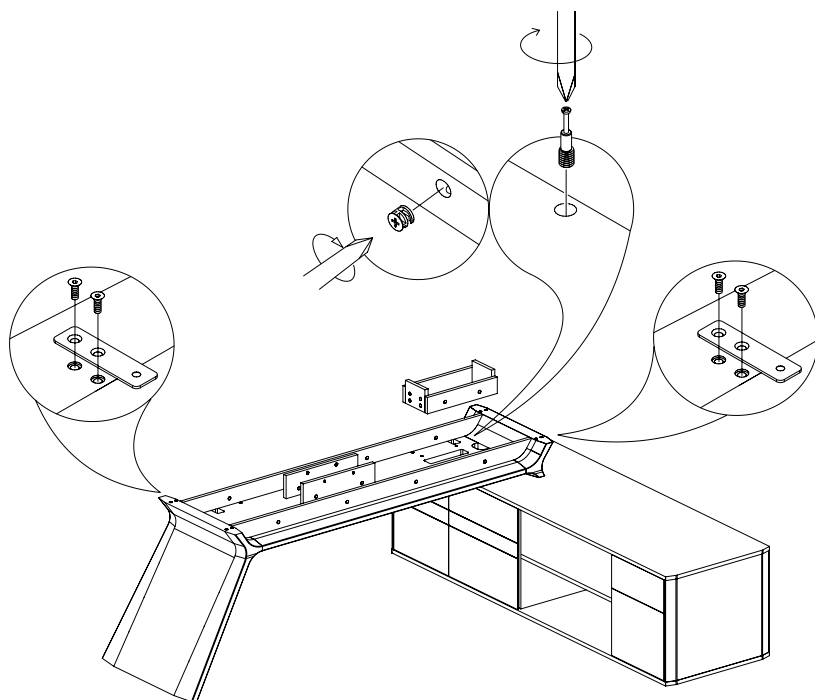
Install the cable box baffle

24



-
1. Fix the wire box liner
 2. Install the four corner connecting iron sheet.
-

25



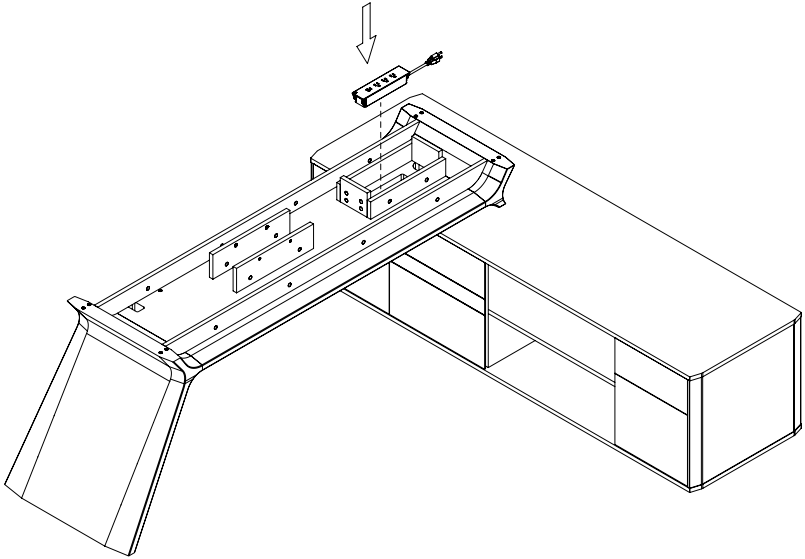
C M6x16
(x8)

S 110x30x2.5
(x4)

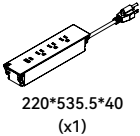
H $\Phi 15 \times 45$
(x4)

Install the power outlet

26

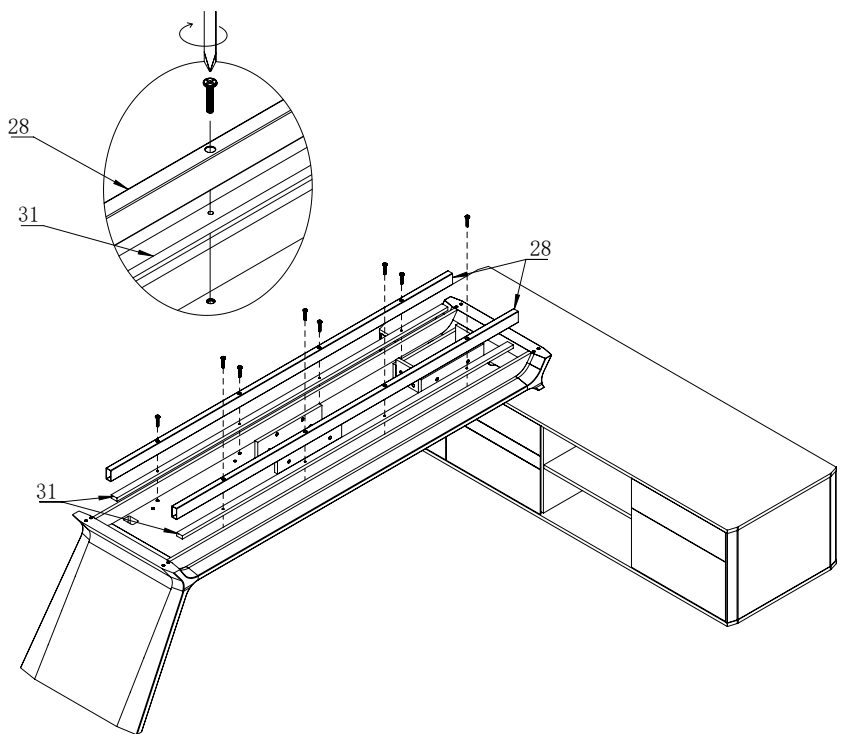


T



Install the steel tube

27

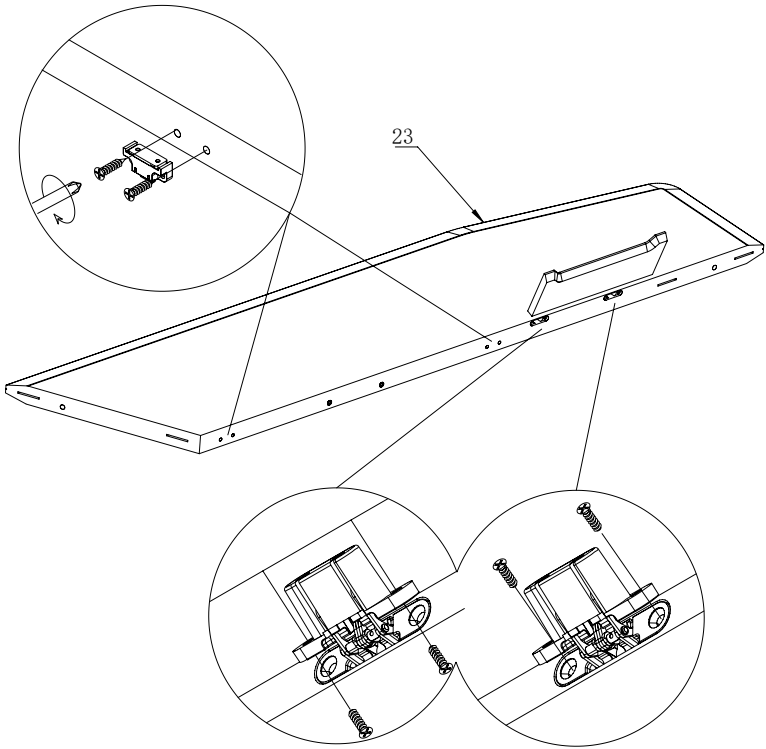


B1

M6x30
(x8)

Install the buckle and hinge of the cable box cover plate on the countertop

28



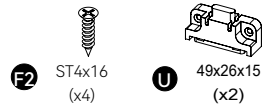
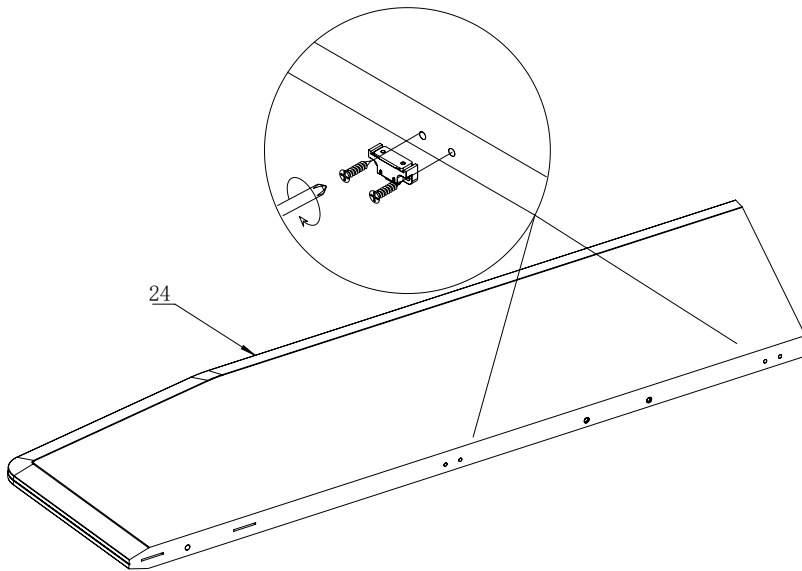
F2 ST3x16
(x4)

U 49x26x15
(x2)

V 57x52x13
(x2)

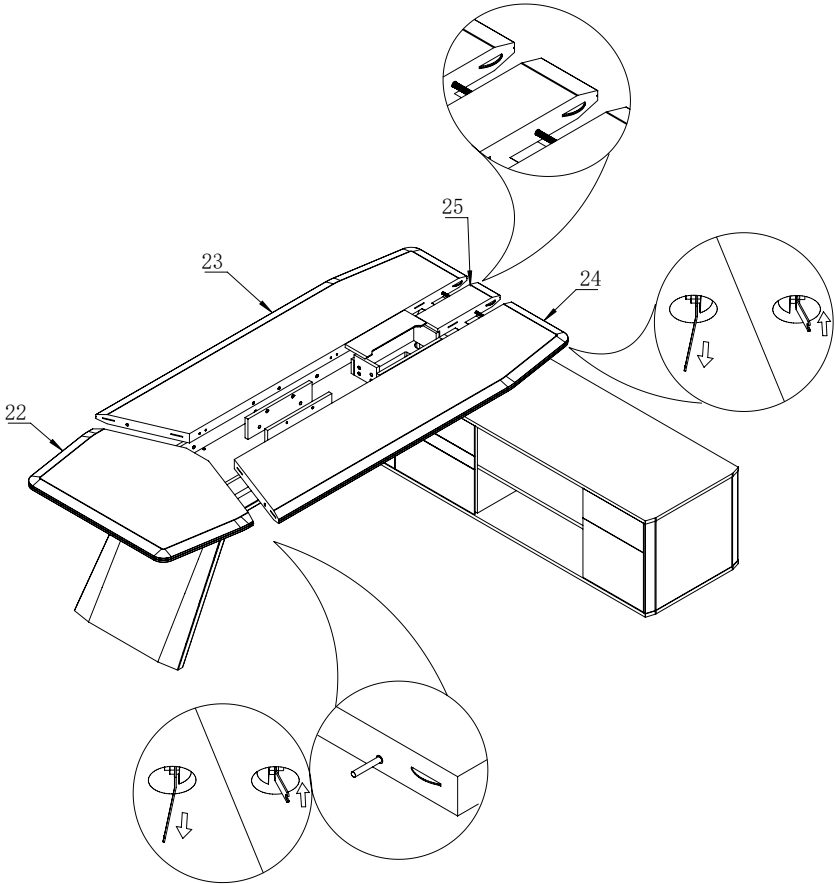
Install the buckle on the another countertop

29



Install the countertop.

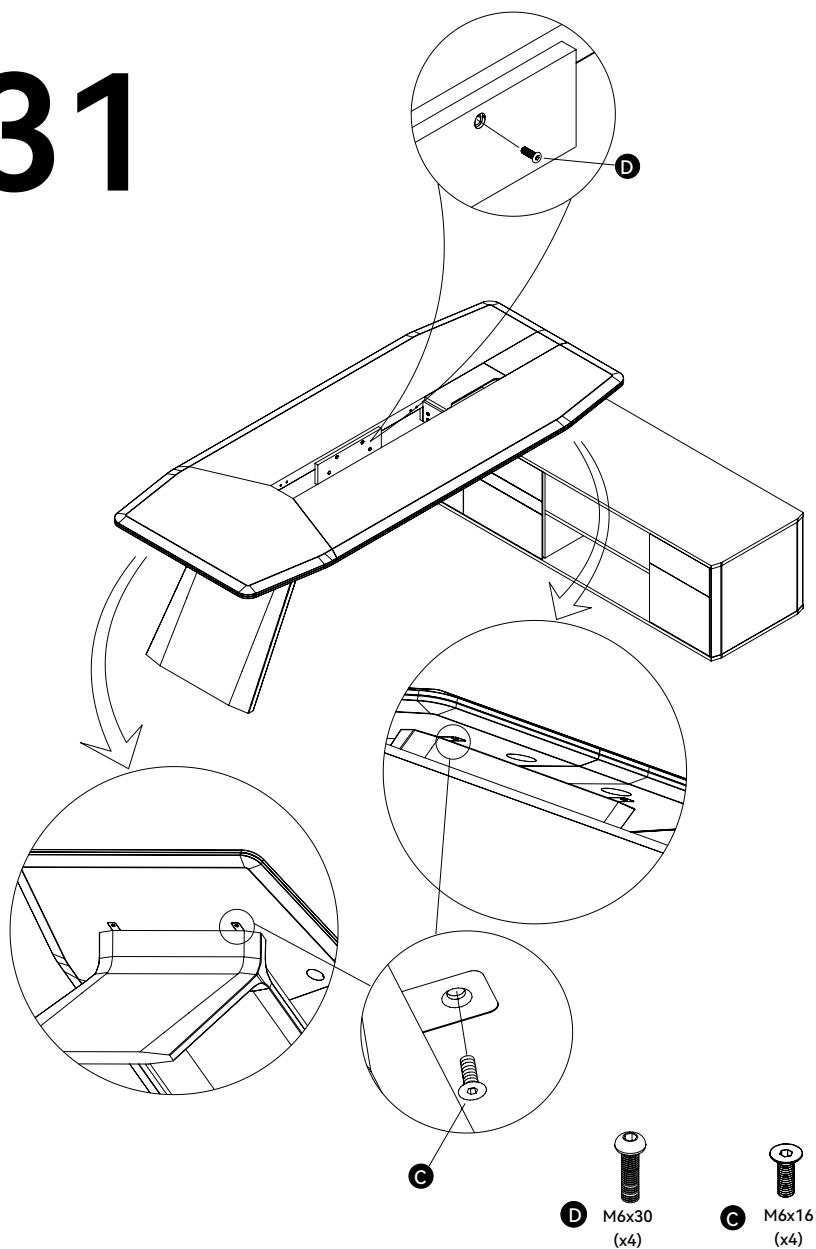
30



- W2** M10*280 (x1)
- W1** M10*140 (x2)
- Q2** M10 (x2)
- X** 56x23x4 (x8)

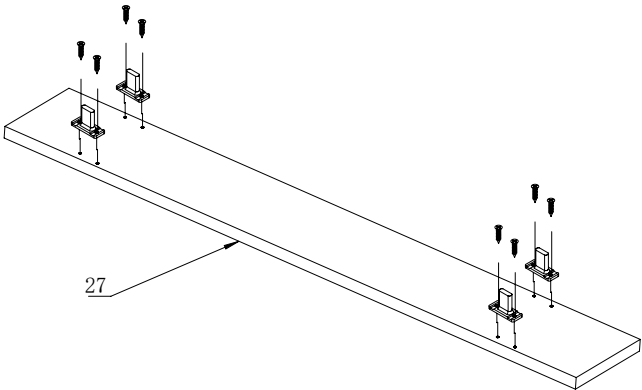
-
1. Adjust the tabletop to align the position of the iron sheet
 2. Use allen countersunk head screws to connect the iron sheet and the tabletops.
 3. Use allen countersunk head screws to connect the fixed plate and the tabletops.
-

31



Install the buckle on the decorative plate

32

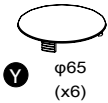
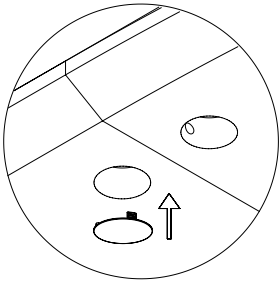
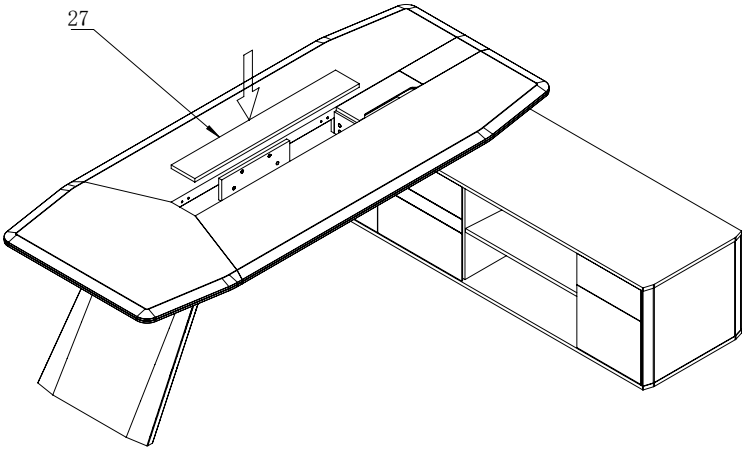


F2 ST4x16
(x8)

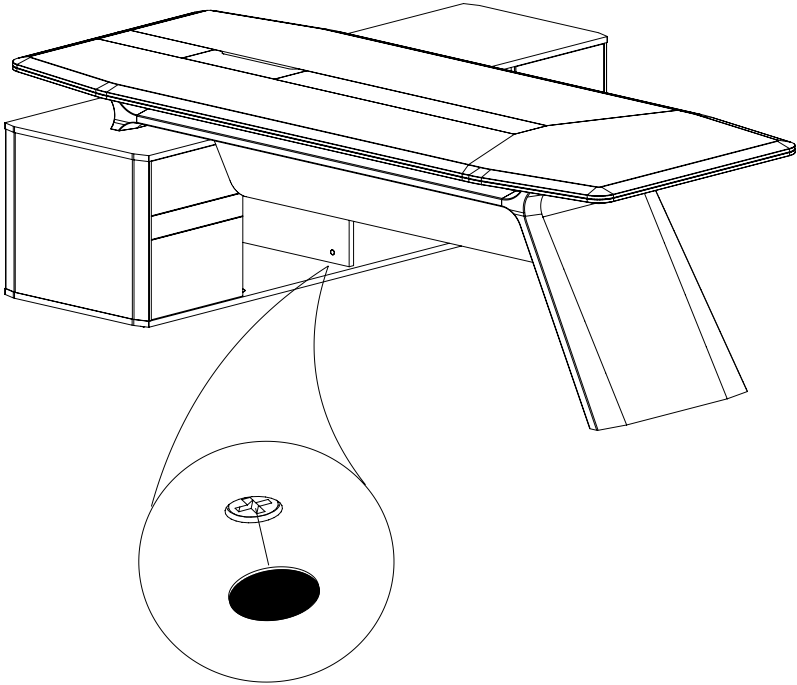
U 49x26x15
(x4)

Install the decorative plate

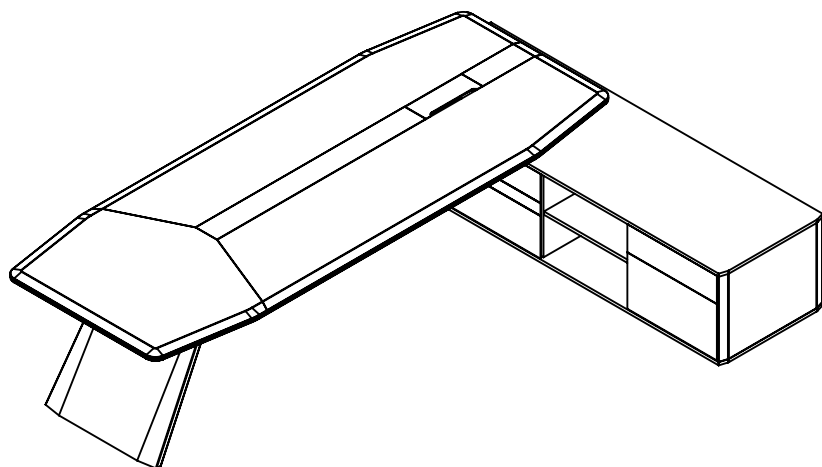
33



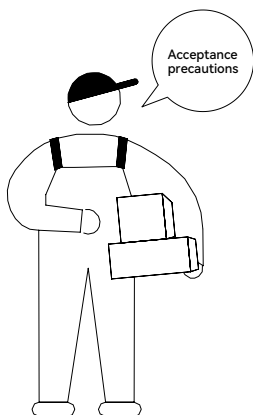
34



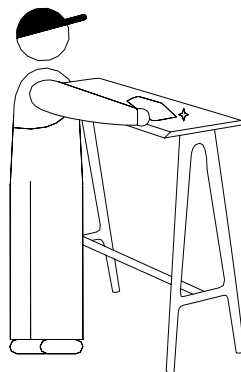
Installed



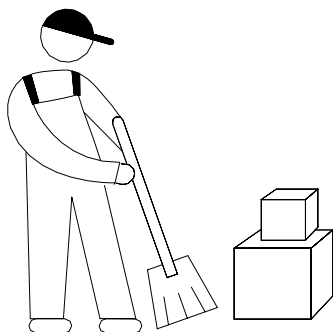
Acceptance precautions



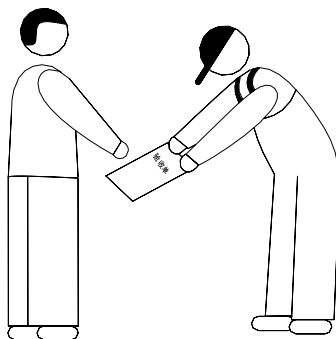
1 Keep the product surface clean



2 Keep the installation site clean



3 Acceptance of customer delivery



Sunon

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Hangzhou,Zhejiang,China
sunonglobal.com



Firm's Website