

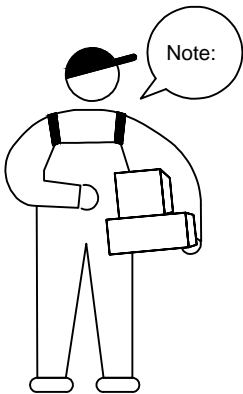


IRON II Series Installation Manual

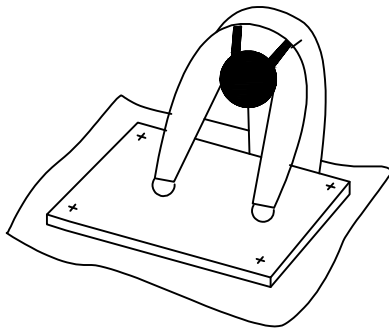


This manual is used for the installation of CIR60SW-2&CIR61SW-2
Please read this manual carefully before use and keep it properly.

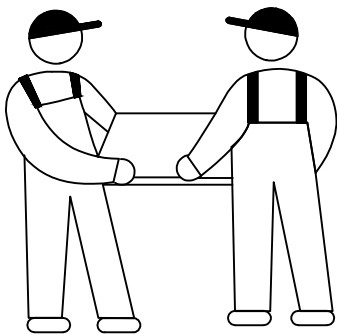
Assembly note:



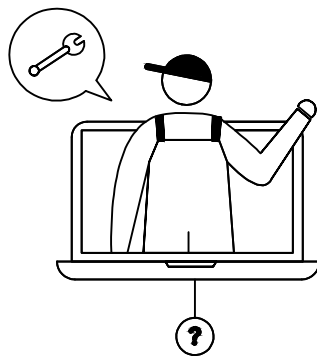
● Use a protective mat and handle the product with care.



● At least two people are required.

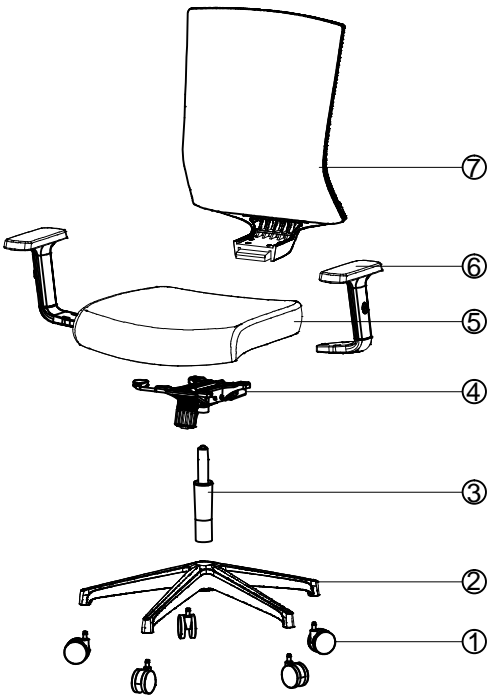


● Contact Sunon if you have any confusions.



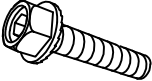

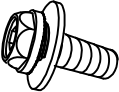



This picture shows all the accessories required, among which some are key accessories.
If you have missed any, please contact Sunon at 949-337-8838

Exploded diagram:



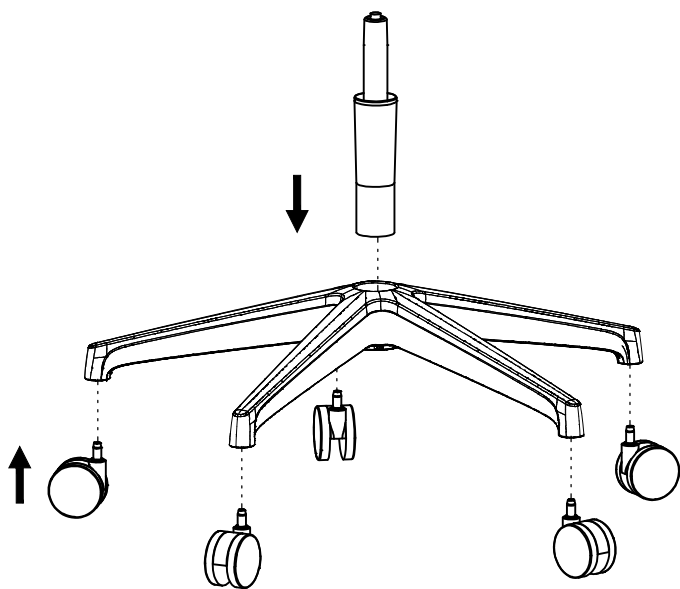
No.	Name	Pcs
1	caster	5
2	five-star base	1
3	gas lift	1
4	mechanism	1
5	seat	1
6	armrest	2
7	backrest	1

Accessory list:

A 			B 			C 		
Screw	1/4"*5/4"	6	Screw	1/4"*3/4"	4	Screw	M8*20	2
D 			E 			F 		
Screw	M8*35	1	Washer	Ø16*Ø6.5*1	10	Allen wrench	5#	1

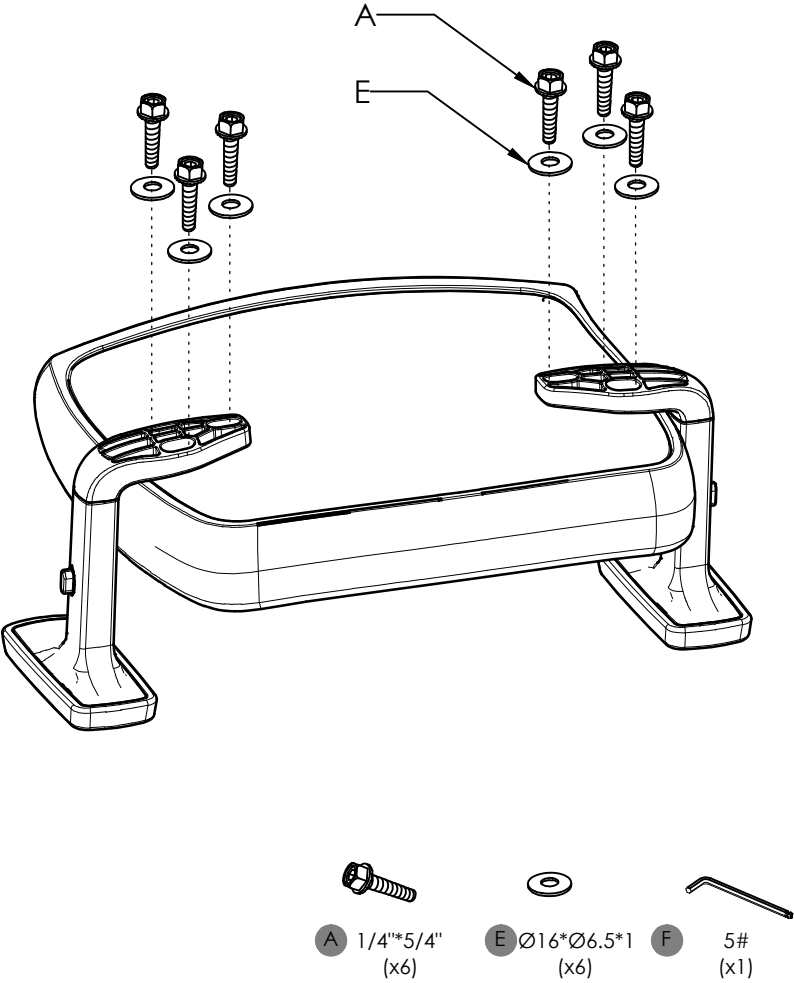
1. First fit casters into the five-star base. Then insert the bottom end of the gas lift into the central hole of the base.

1



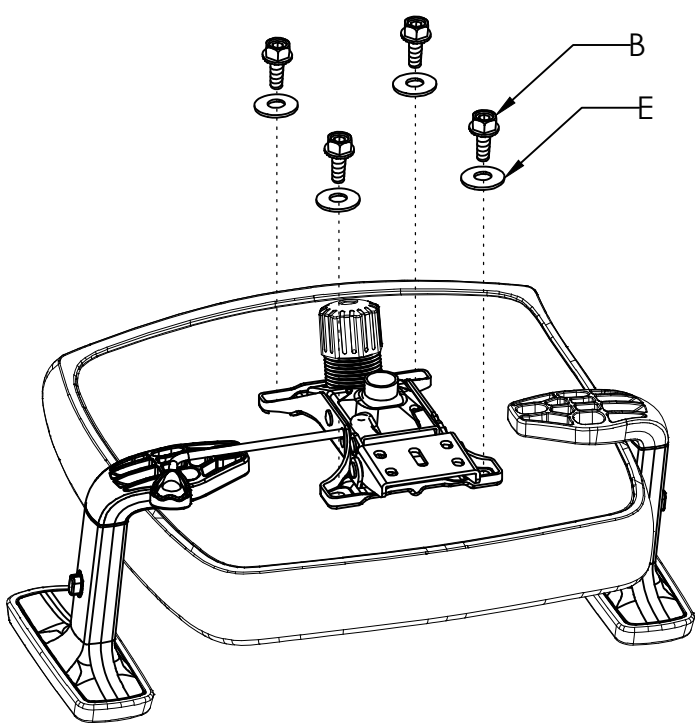
2. Follow the order of screw (A), washer (E), armrests, seat cushion and fix the armrests to the seat cushion.


2





3. Follow the order of screw(B), washer(E), mechanism, seat cushion and fix the mechanism to the seat cushion.

3



- 

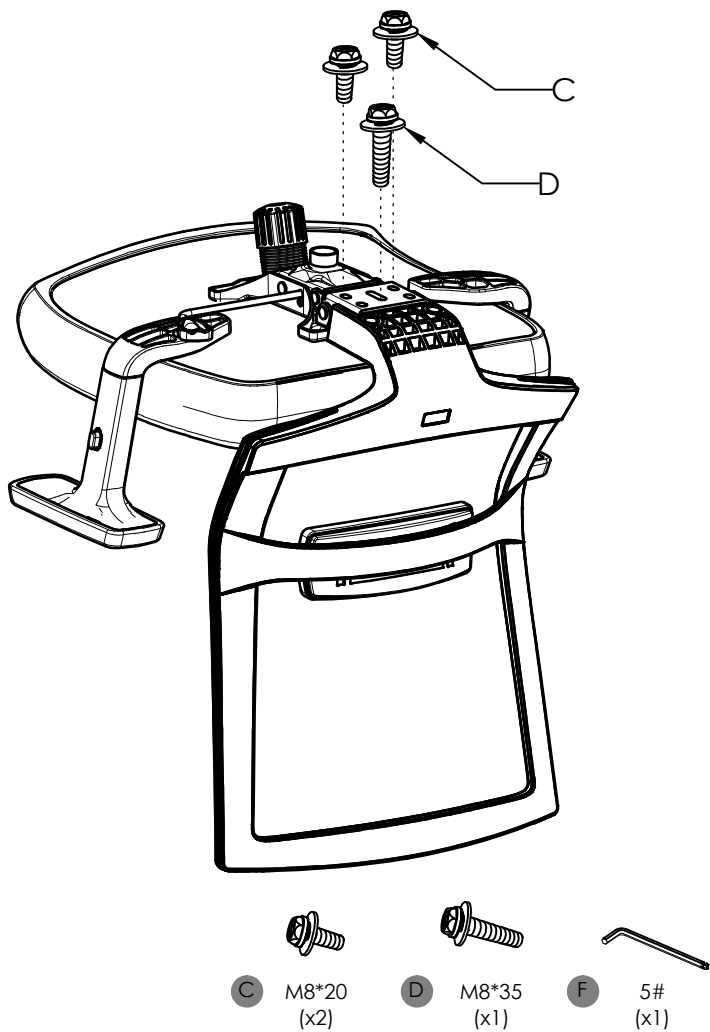
B 1/4"*3/4"
(x4)
- 

E Ø16*Ø6.5*1
(x4)
- 

F 5#
(x1)

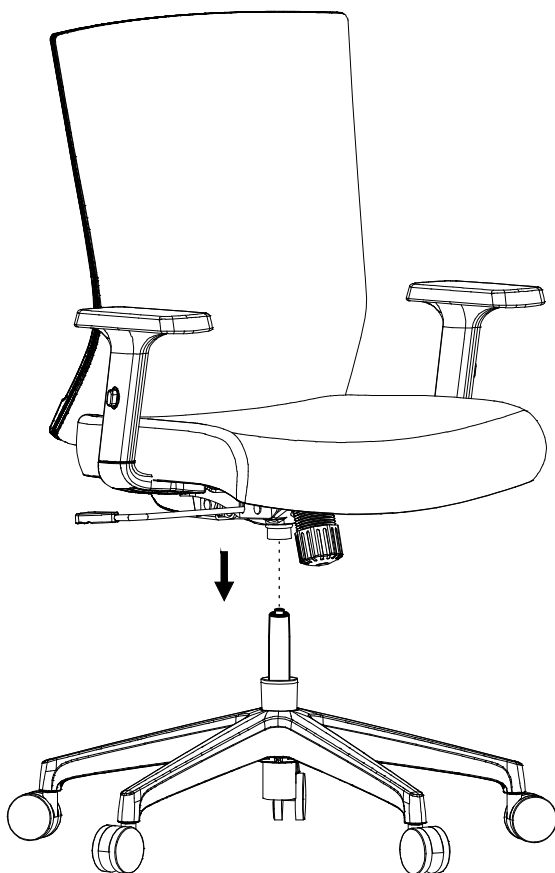
4. Follow the order of screw(C&D), mechanism, backrest and fix the backrest to the mechanism.

4



-
5. Align the mechanism hole with the upper end of the gas lift and lay down the chair vertically. The installation of chair is done.
-

5



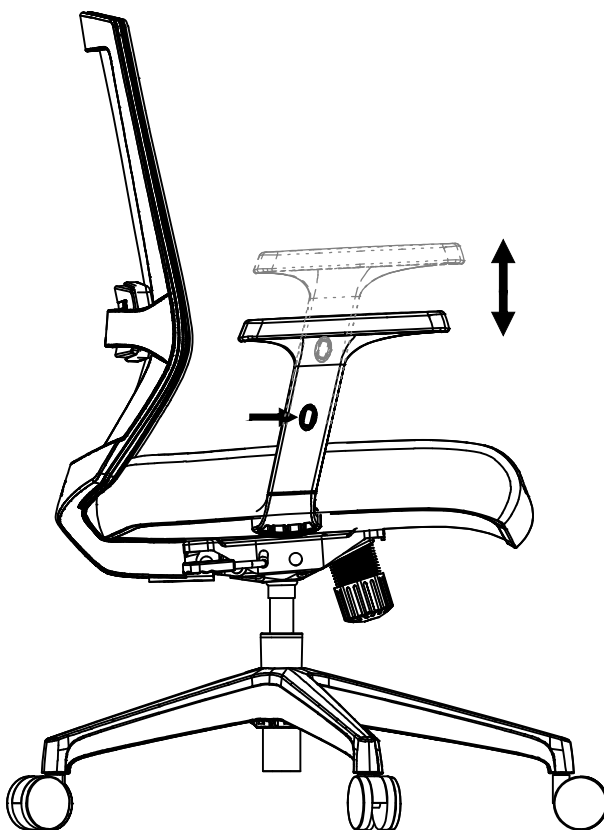
Done !

Function:

1. Adjust Armrest Height

Upward: press and hold the button and lift the armrest to a desired height.

Downward: press and hold the button and push down the armrest to a desired height.

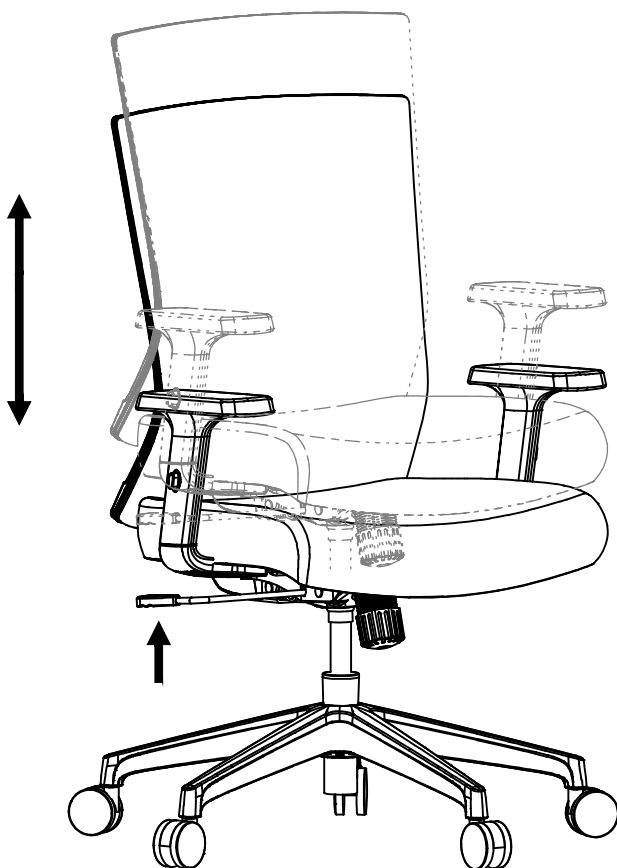


Function:

2. Adjust Seat Height

Upward: get your body off the seat and pull the lever to lift the seat to an appropriate height.

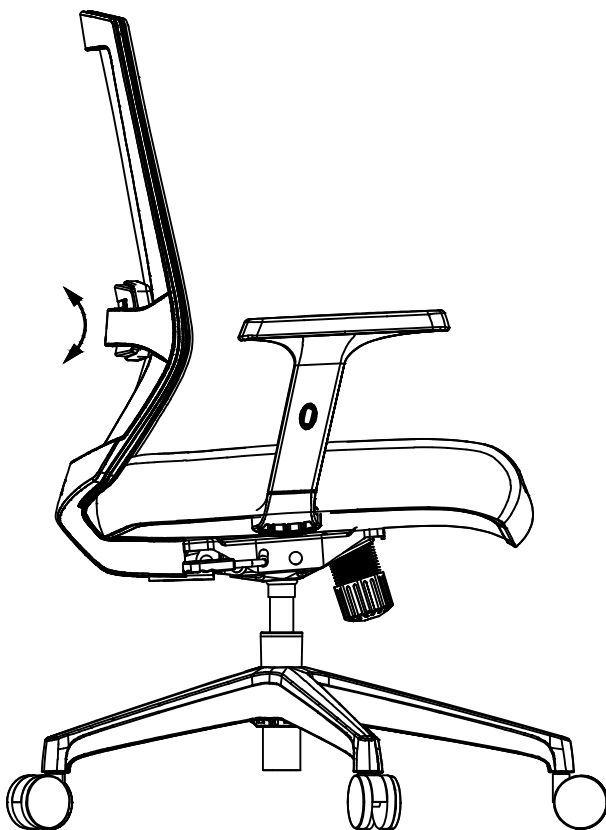
Downward: press down and pull the lever to lower the seat to the appropriate height.



Function:

3. Adjust Lumbar Support

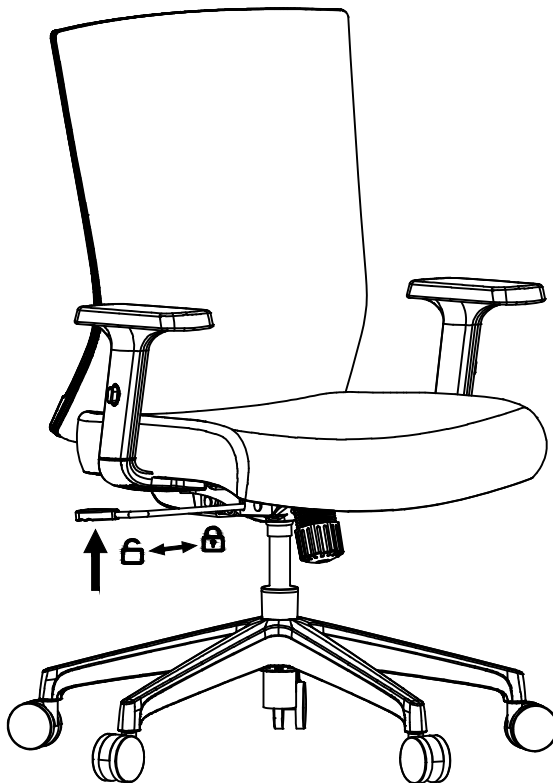
Rotate the lumbar support upward or downward to adjust it to an appropriate position.



Function:

4. Tilting and Locking Adjustment

Pull out the lever to tilt the backrest at will, and push the handle inward to lock the backrest.



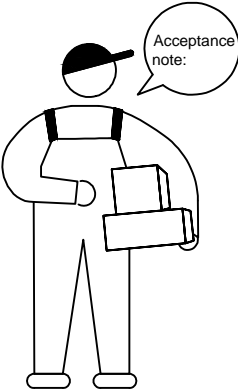
Function:

5. Adjust Backrest Tilt Tension

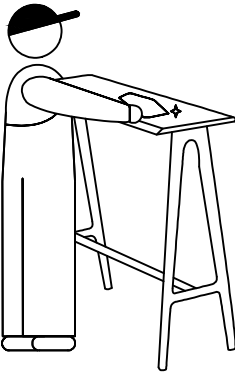
Rotate the knob under the seat to adjust the tilt tension of backrest according to your need.



Acceptance note:



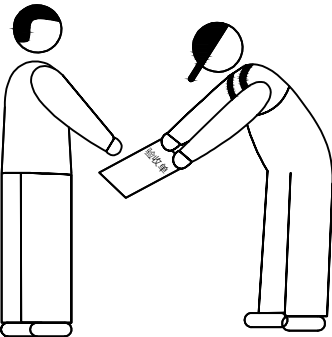
● Clean the surface.



● Tidy up.



● Check and deliver.






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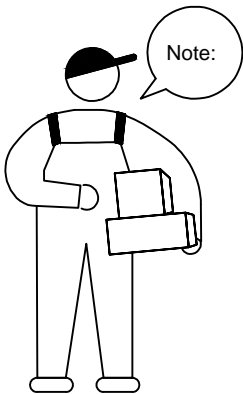


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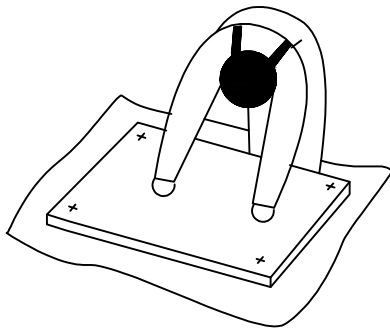


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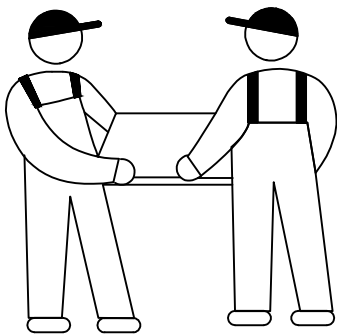
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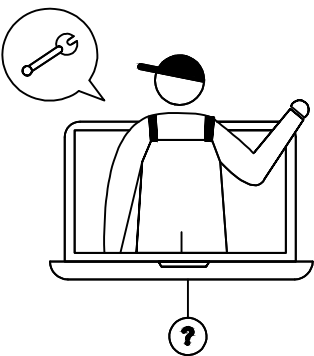
● Use a protective mat and handle the product with care.



● At least two people are required.

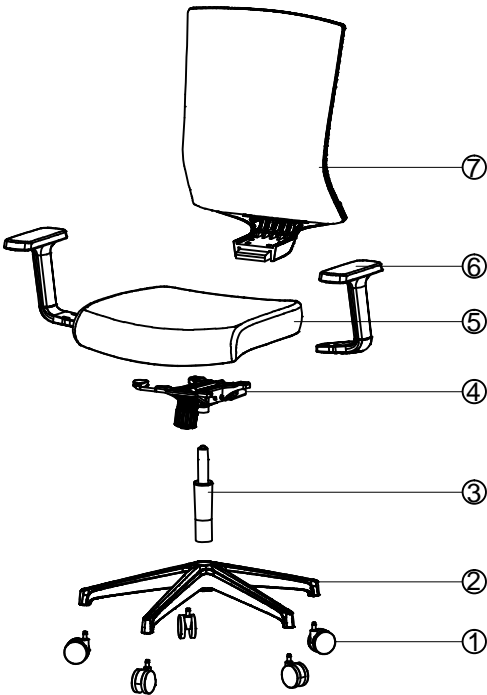


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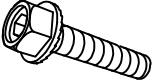

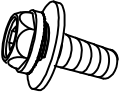
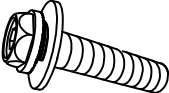


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Exploded diagram:



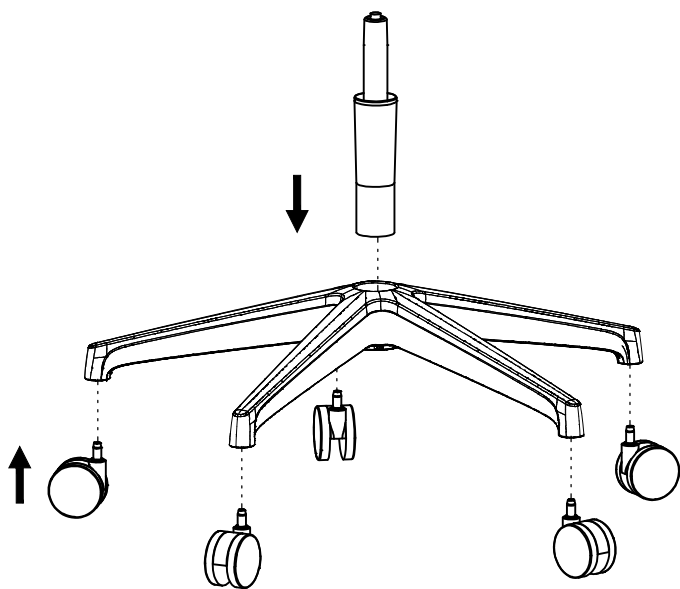
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D 			E 			F 		
Screw	M8*35	1	Washer	Ø16*Ø6.5*1	10	Allen wrench	5#	1

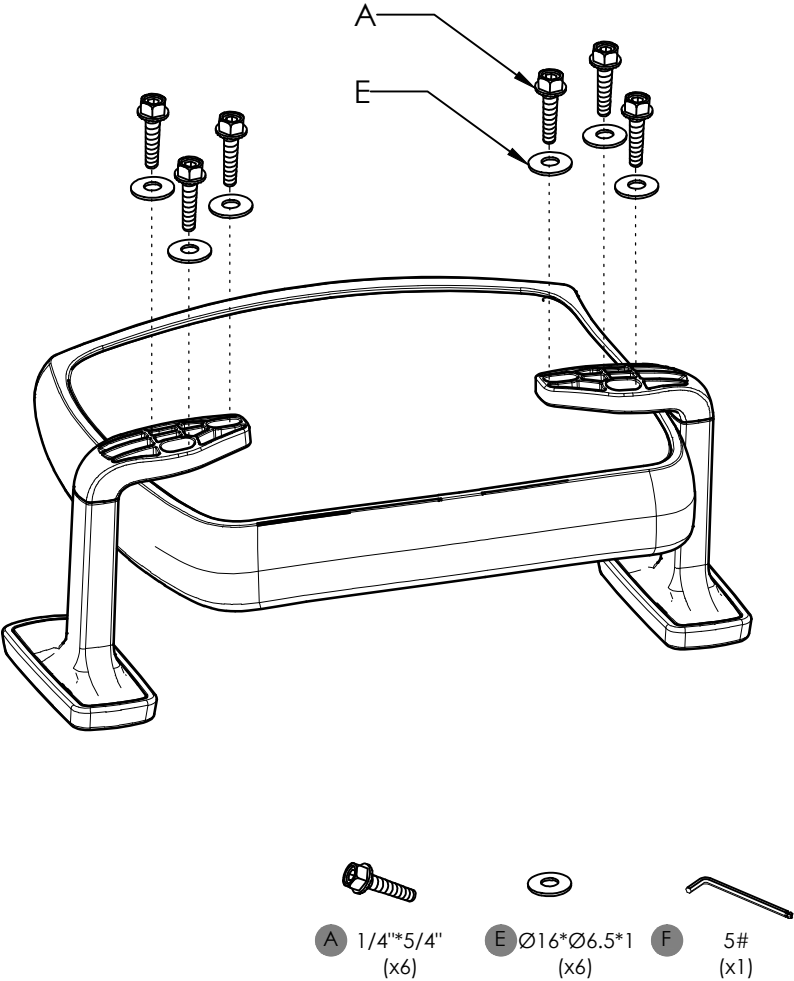
1. First fit casters into the five-star base. Then insert the bottom end of the gas lift into the central hole of the base.

1



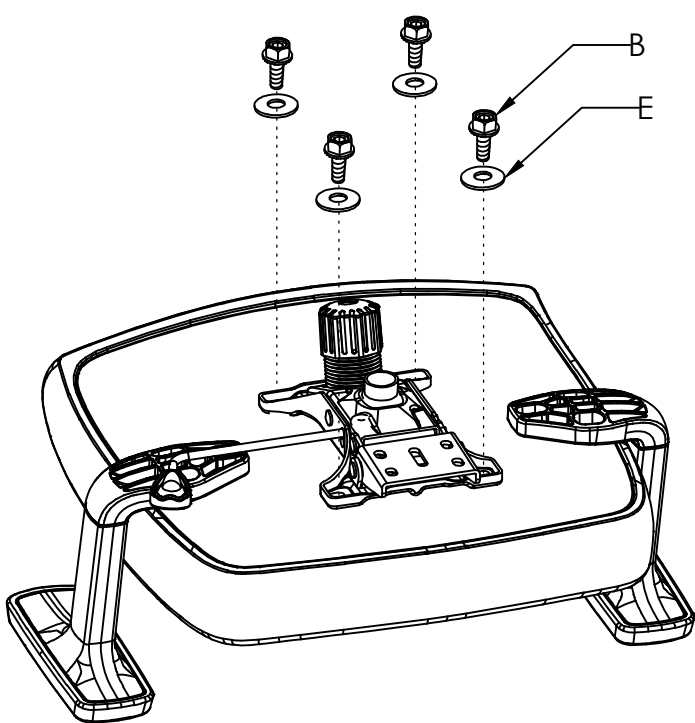
2. Follow the order of screw (A), washer (E), armrests, seat cushion and fix the armrests to the seat cushion.


2





3. Follow the order of screw(B), washer(E), mechanism, seat cushion and fix the mechanism to the seat cushion.

3



- 

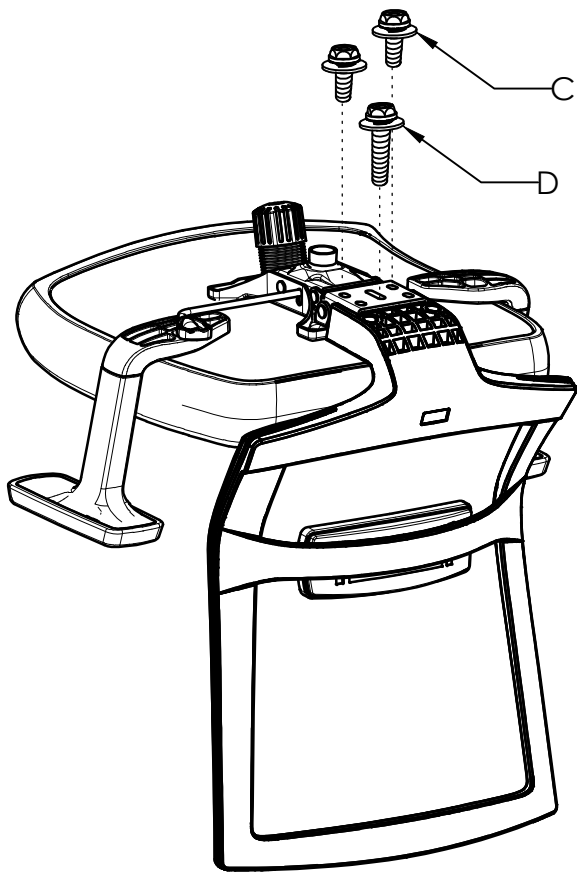
B 1/4"*3/4"
(x4)
- 




E Ø16*Ø6.5*1
(x4)
- 

F 5#
(x1)

4. Follow the order of screw(C&D), mechanism, backrest and fix the backrest to the mechanism.

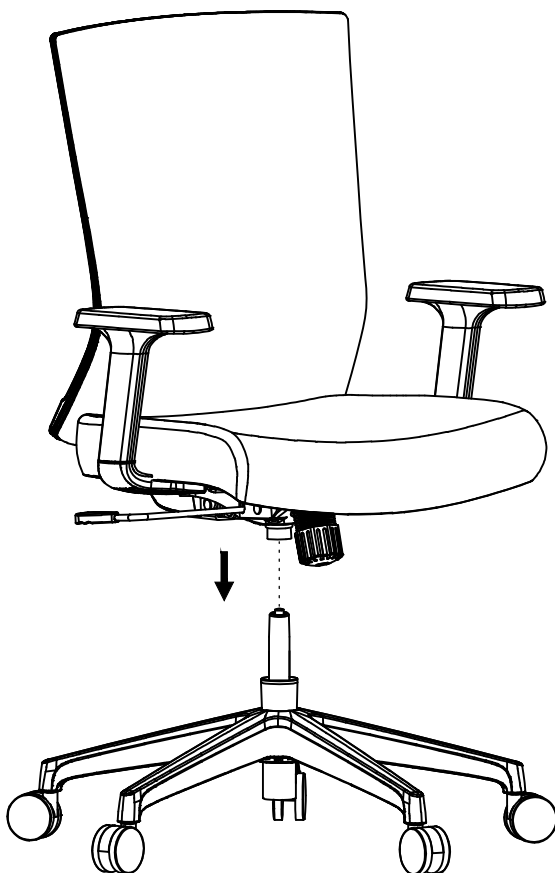
4



- | | | |
|---|---|---|
|  |  |  |
| C M8*20
(x2) | D M8*35
(x1) | F 5#
(x1) |

-
5. Align the mechanism hole with the upper end of the gas lift and lay down the chair vertically. The installation of chair is done.
-

5



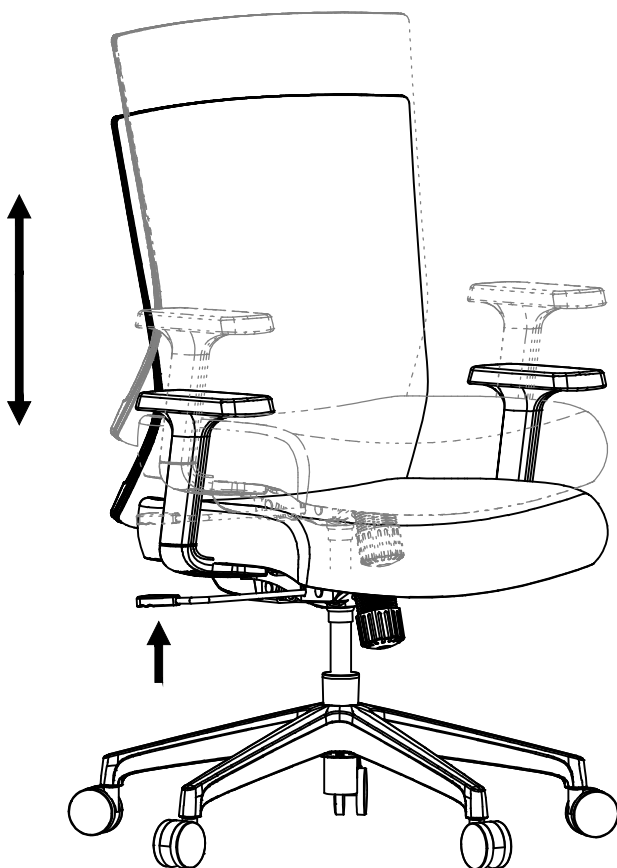
Done !

Function:

1. Adjust Seat Height

Upward: get your body off the seat and pull the lever to lift the seat to an appropriate height.

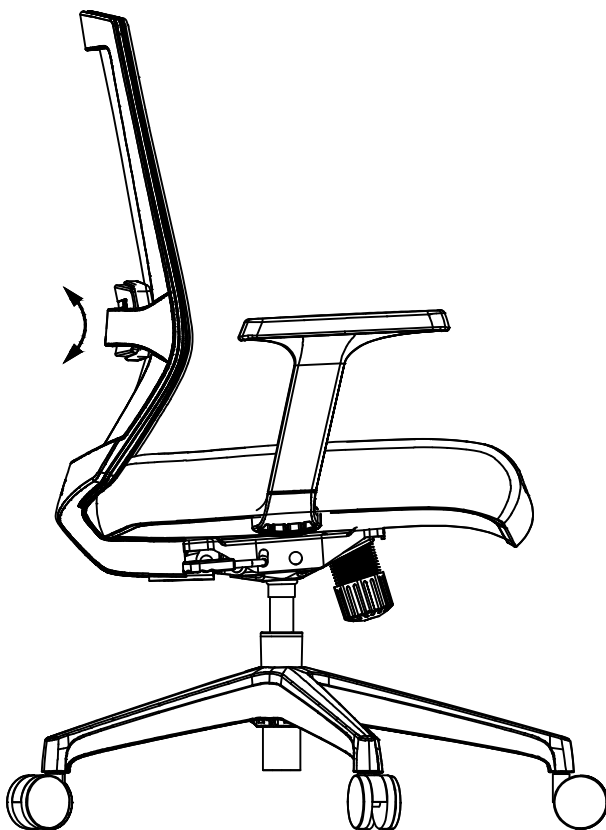
Downward: press down and pull the lever to lower the seat to the appropriate height.



Function:

2. Adjust Lumbar Support

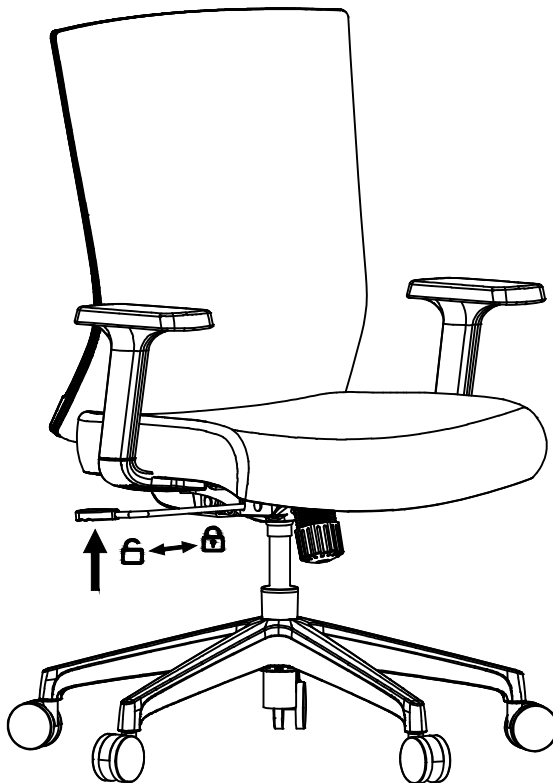
Rotate the lumbar support upward or downward to adjust it to an appropriate position.



Function:

3. Tilting and Locking Adjustment

Pull out the lever to tilt the backrest at will, and push the handle inward to lock the backrest.



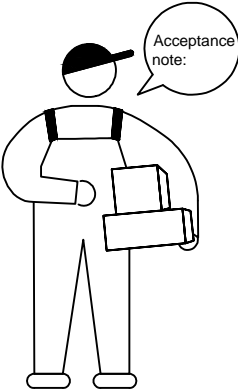
Function:

4. Adjust Backrest Tilt Tension

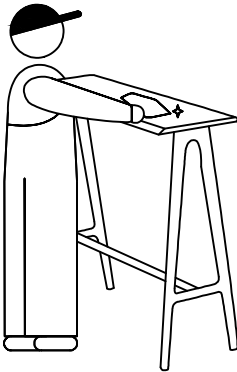
Rotate the knob under the seat to adjust the tilt tension of backrest according to your need.



Acceptance note:



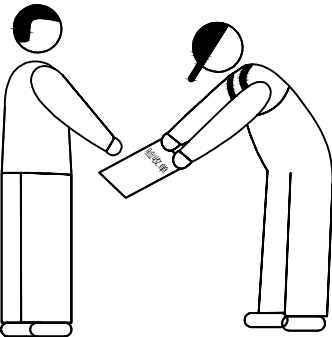
● Clean the surface.



● Tidy up.




● Check and deliver.





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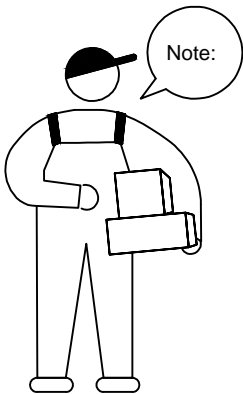


IRON II Series Installation Manual

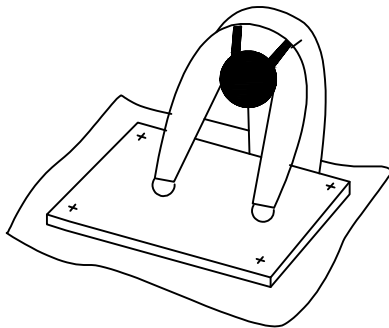


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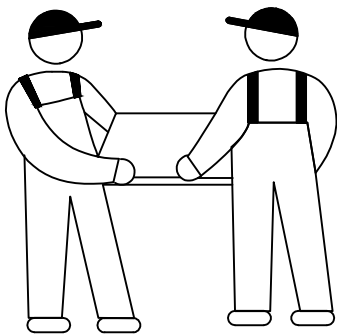
Assembly note:



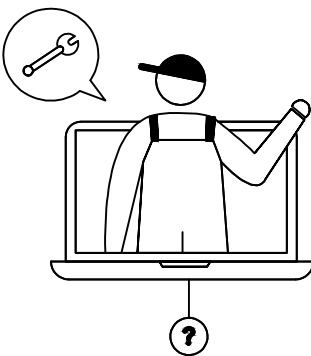
● Use a protective mat and handle the product with care.



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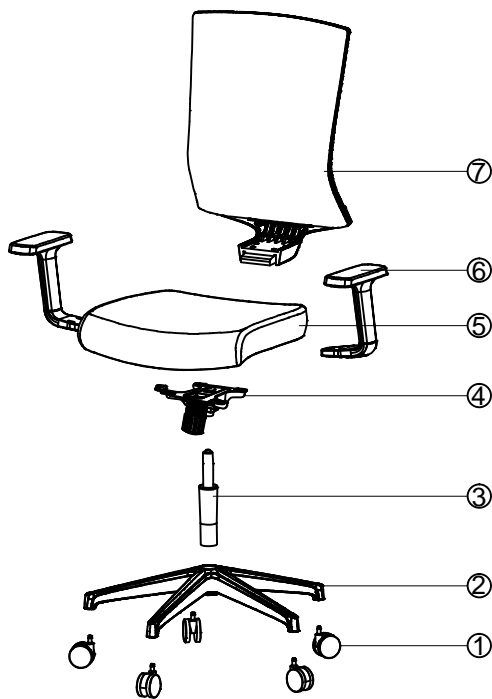


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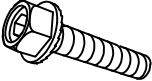

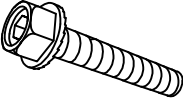


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Exploded diagram:



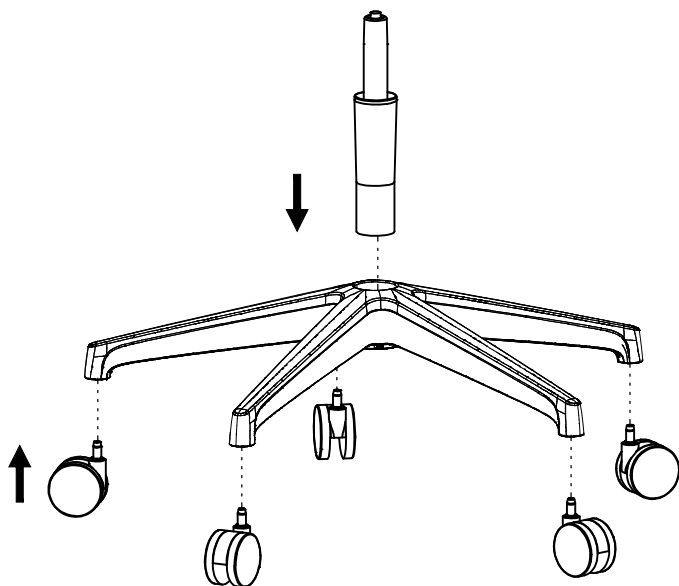
No.	Name	Pcs
1	caster	5
2	five-star base	1
3	gas lift	1
4	mechanism	1
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7	backrest	1

Accessory list:

A 			B 			C 		
Screw	1/4"*5/4"	6	Screw	1/4"*3/4"	4	Screw	1/4"*3/2"	4
D 			E 					
Washer	Ø16*Ø6.5*1	14	Allen wrench	5#	1			

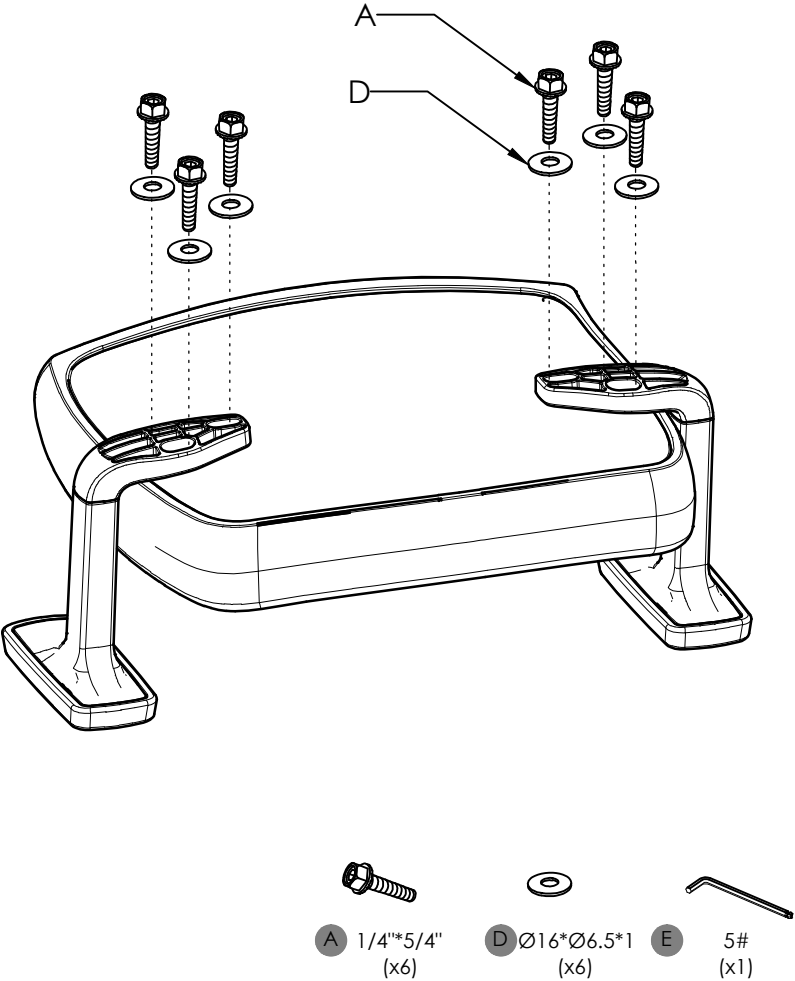
1. First fit casters into the five-star base. Then insert the bottom end of the gas lift into the central hole of the base.

1



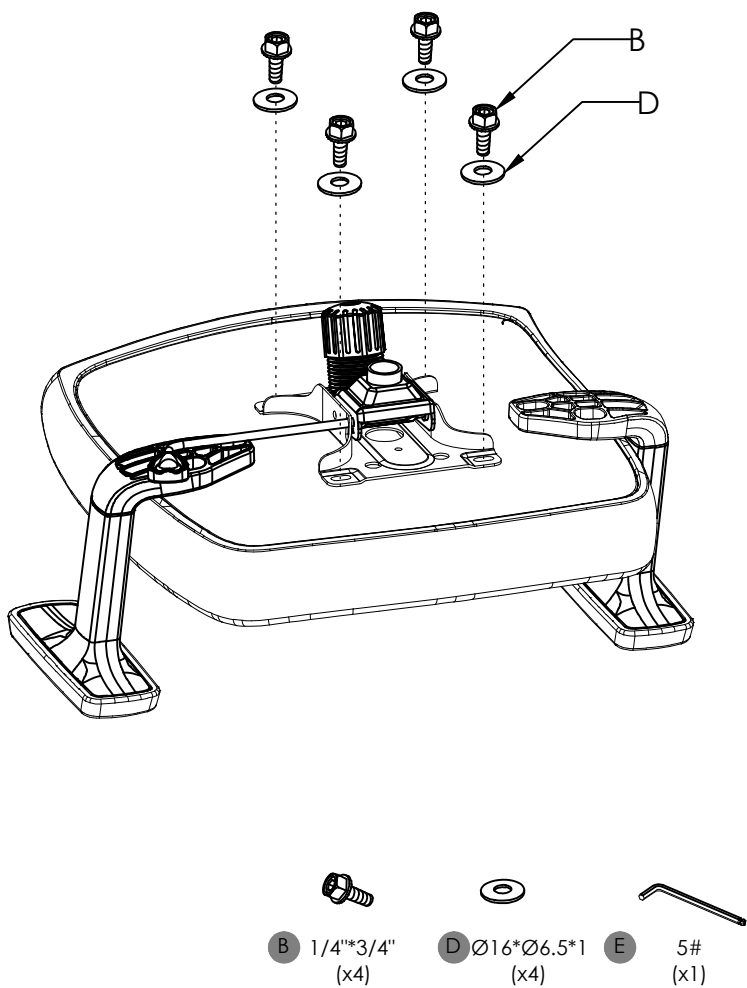
2. Follow the order of screw (A), washer (D), armrests, seat cushion and fix the armrests to the seat cushion.

2



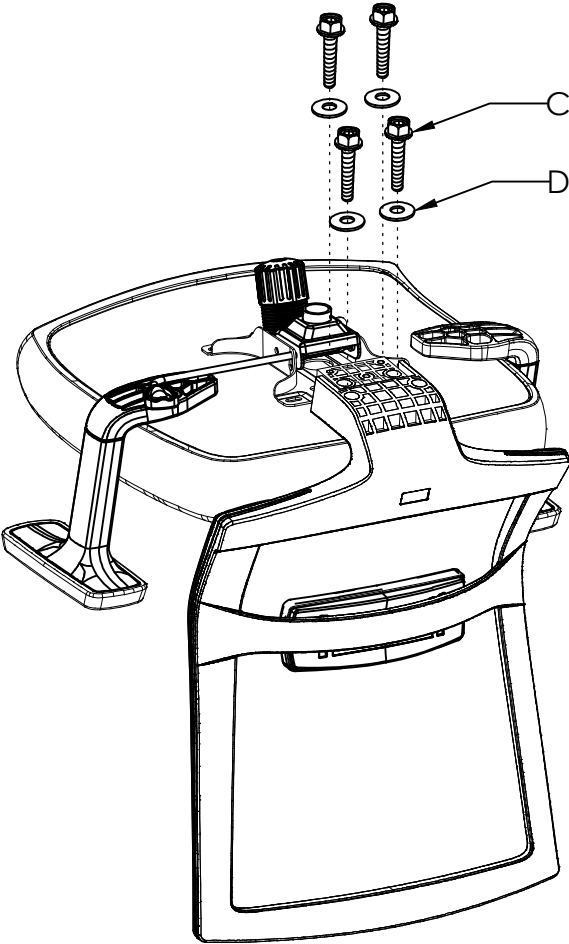
3. Follow the order of screw(B), washer(D), mechanism, seat cushion and fix the mechanism to the seat cushion.

3



4. Follow the order of screw (C), washer (D), backrest, seat cushion and fix the backrest to the seat cushion.

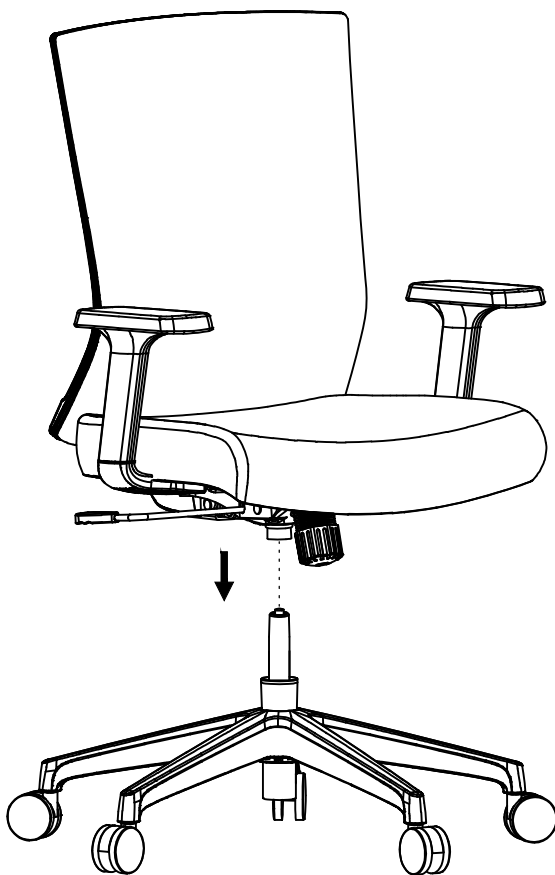
4



- C 1/4"×3/2" (x4) D Ø16*Ø6.5*1 (x4) E 5# (x1)

-
5. Align the mechanism hole with the upper end of the gas lift and lay down the chair vertically. The installation of chair is done.
-

5

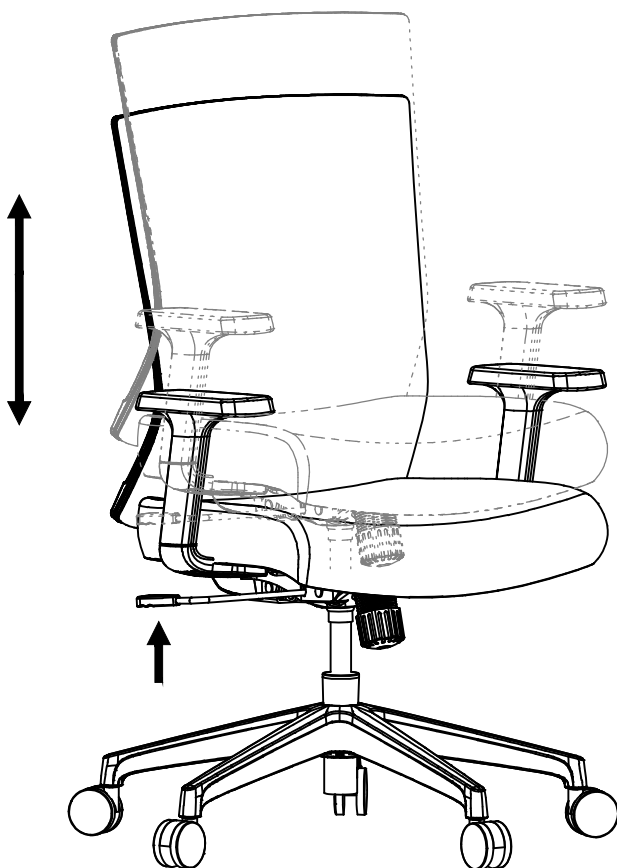


Done !

Function:

1. Adjust Seat Height

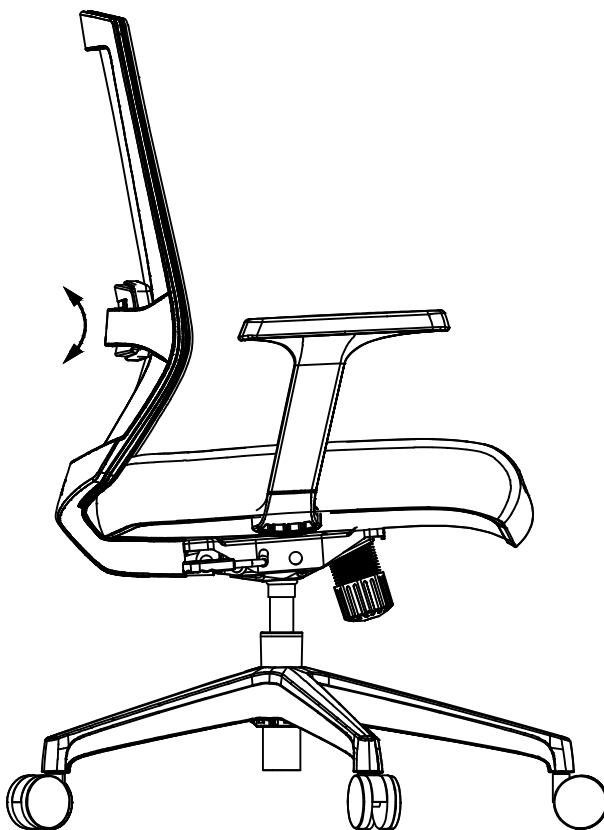
Upward: get your body off the seat and pull the lever to lift the seat to an appropriate height.
Downward: press down and pull the lever to lower the seat to the appropriate height.



Function:

2. Adjust Lumbar Support

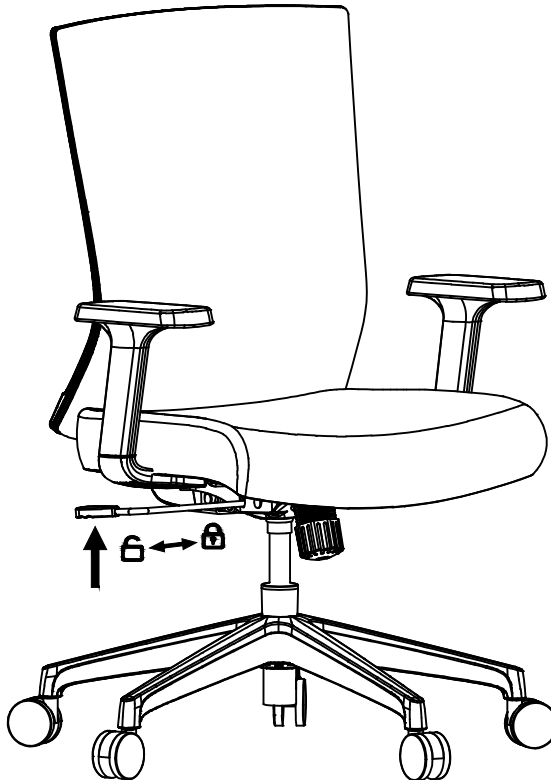
Rotate the lumbar support upward or downward to adjust it to an appropriate position.



Function:

3. Tilting and Locking Adjustment

Pull out the lever to tilt the backrest at will, and push the handle inward to lock the backrest.



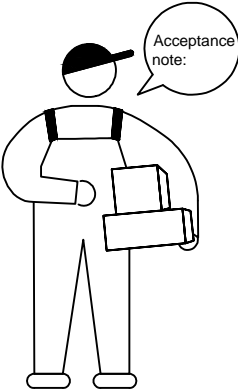
Function:

4. Adjust Backrest Tilt Tension

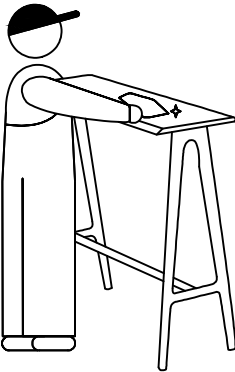
Rotate the knob under the seat to adjust the tilt tension of backrest according to your need.



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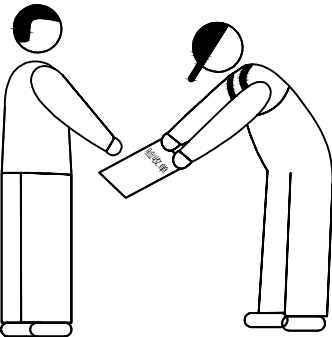
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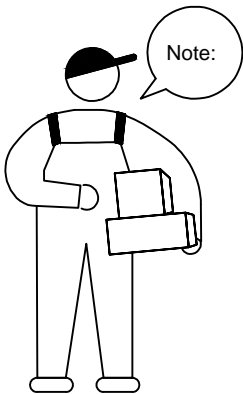


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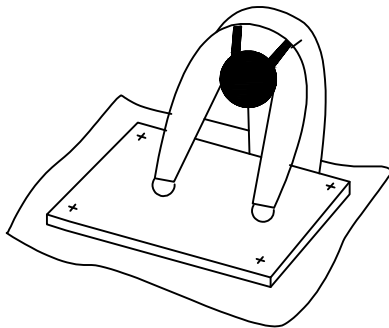


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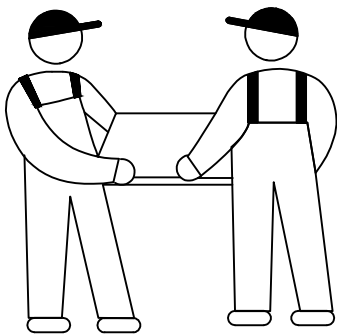
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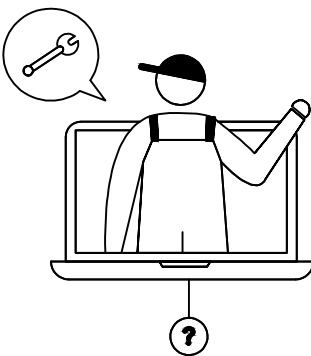
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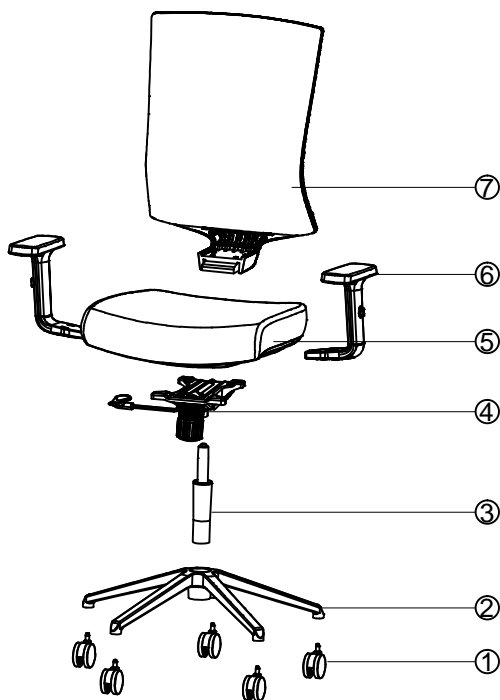


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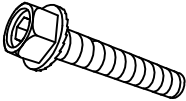

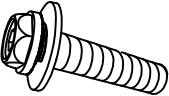


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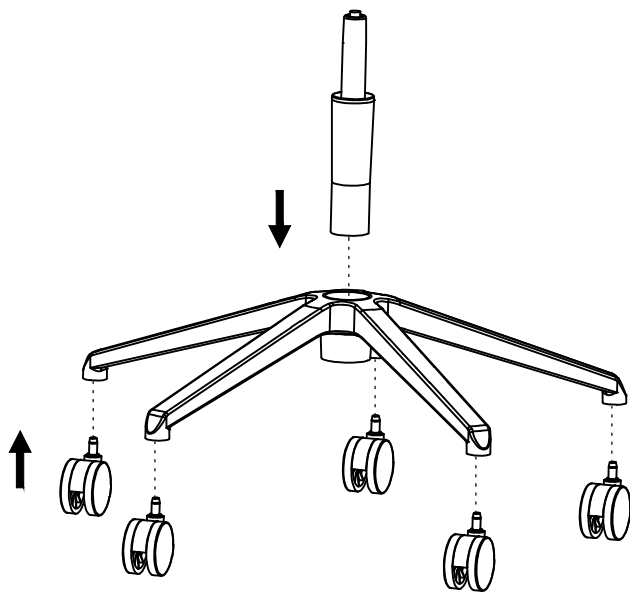
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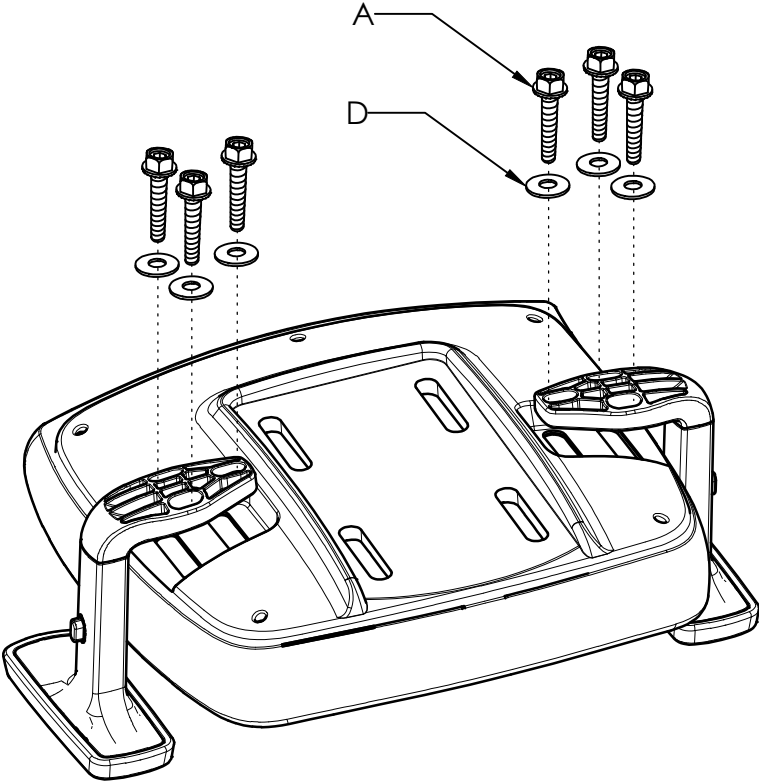
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1



2. Follow the order of screw (A), washer (D), armrests, seat cushion and fix the armrests to the seat cushion.

2



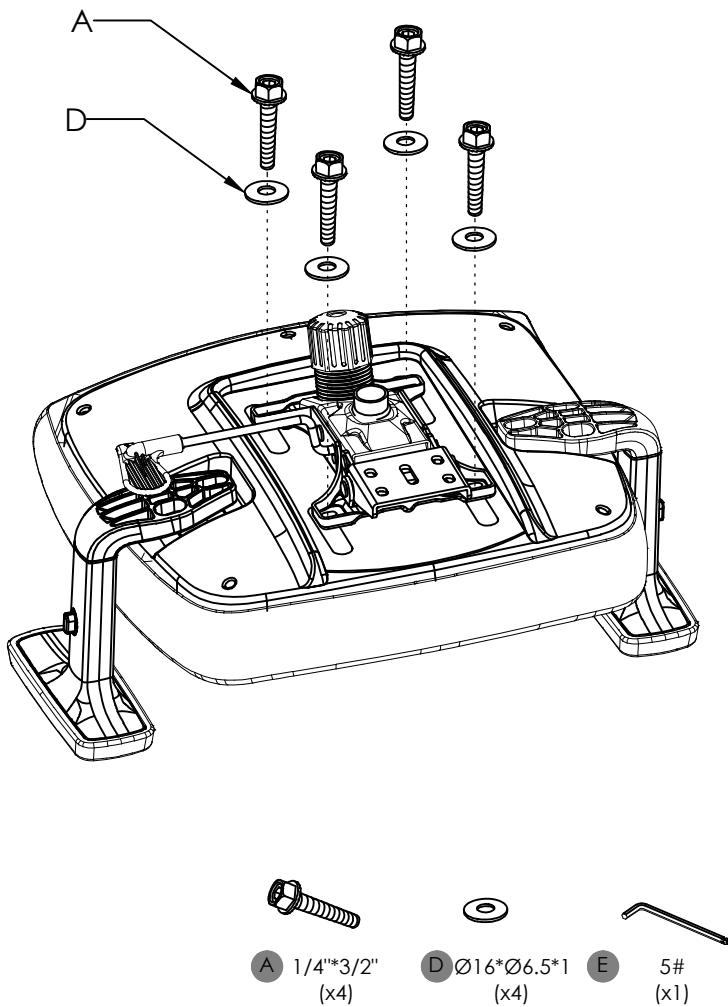
A 1/4"*3/2"
(x6)

D Ø16*Ø6.5*1
(x6)

E 5#
(x1)

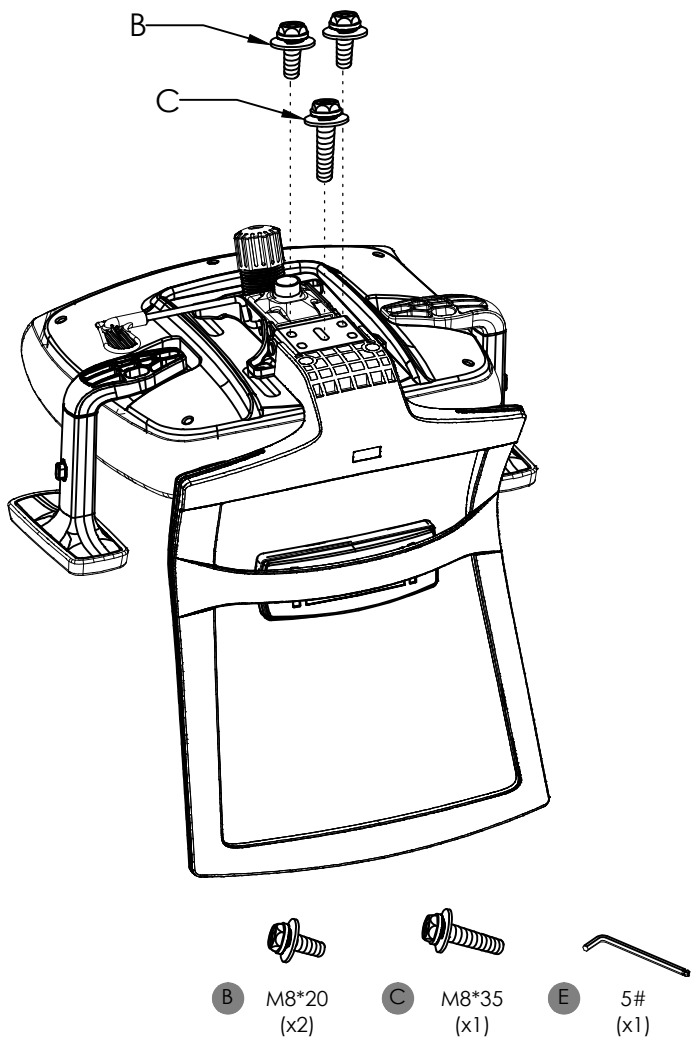
3. Follow the order of screw(A), washer(D), mechanism, seat cushion and fix the mechanism to the seat cushion.

3



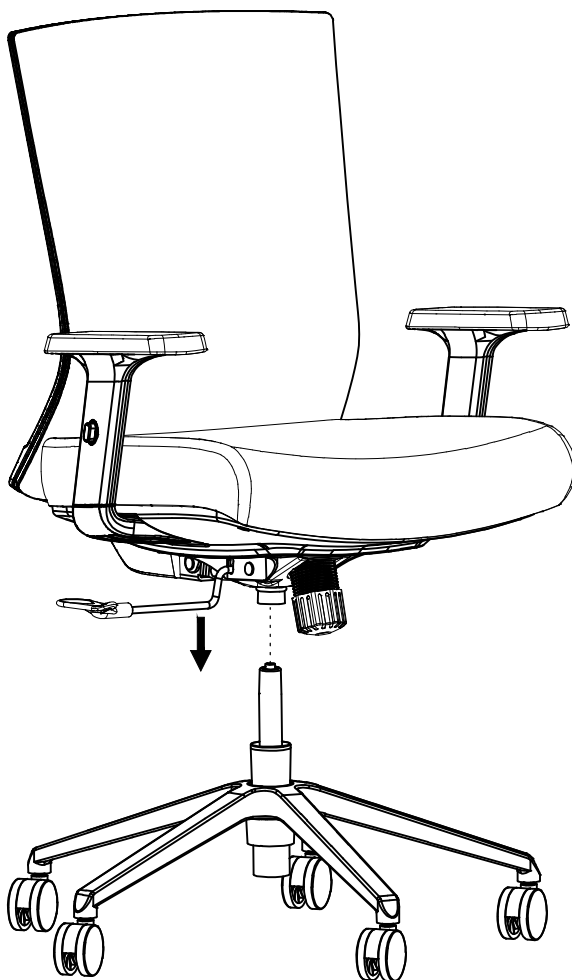
4. Follow the order of screw(B&C), mechanism, backrest and fix the backrest to the mechanism.

4



-
5. Align the mechanism hole with the upper end of the gas lift and lay down the chair vertically. The installation of chair is done.
-

5



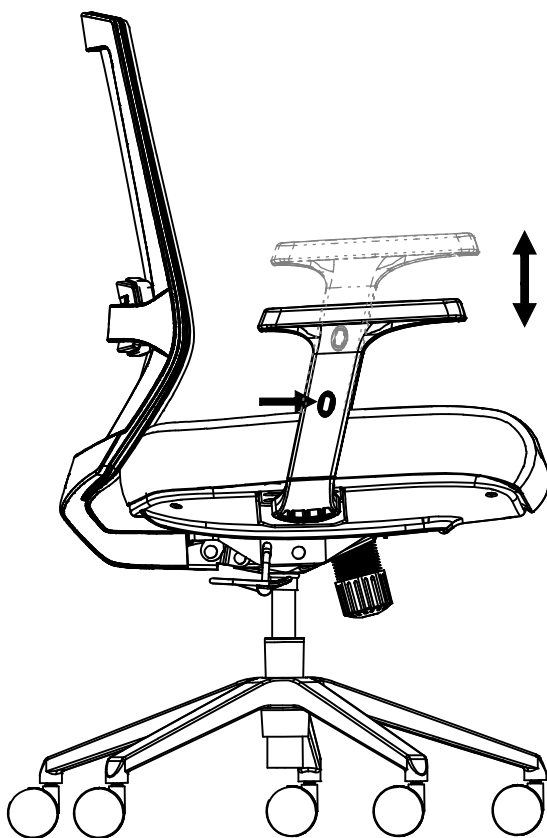
Done !

Function:

1. Adjust Armrest Height

Upward: press and hold the button and lift the armrest to a desired height.

Downward: press and hold the button and push down the armrest to a desired height.

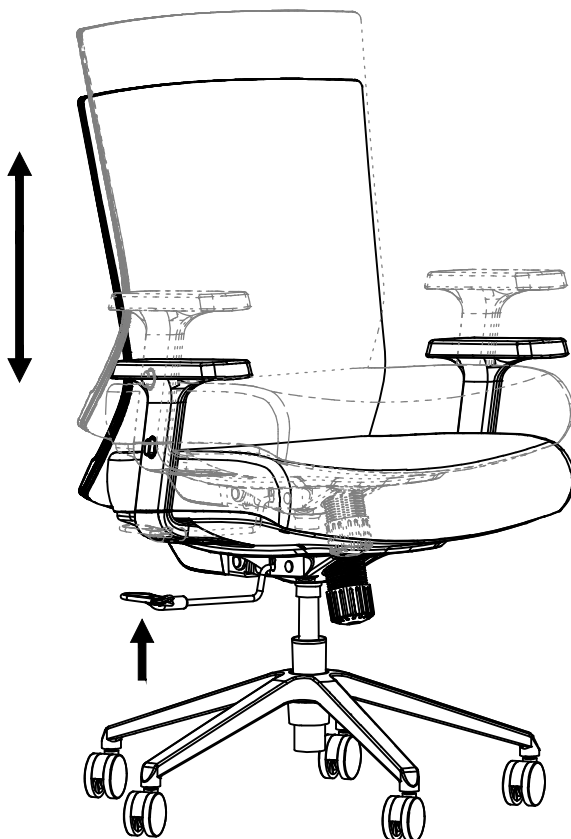


Function:

2. Adjust Seat Height

Upward: get your body off the seat and pull the lever to lift the seat to an appropriate height.

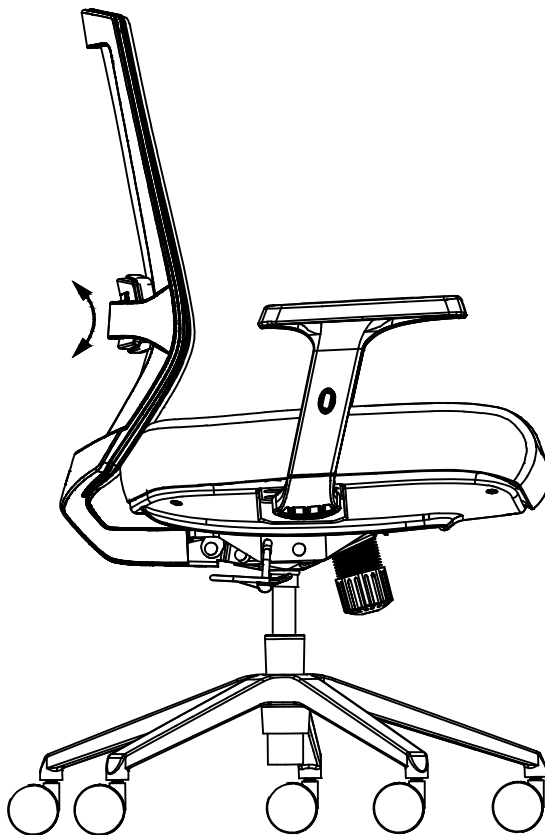
Downward: press down and pull the lever to lower the seat to the appropriate height.



Function:

3. Adjust Lumbar Support

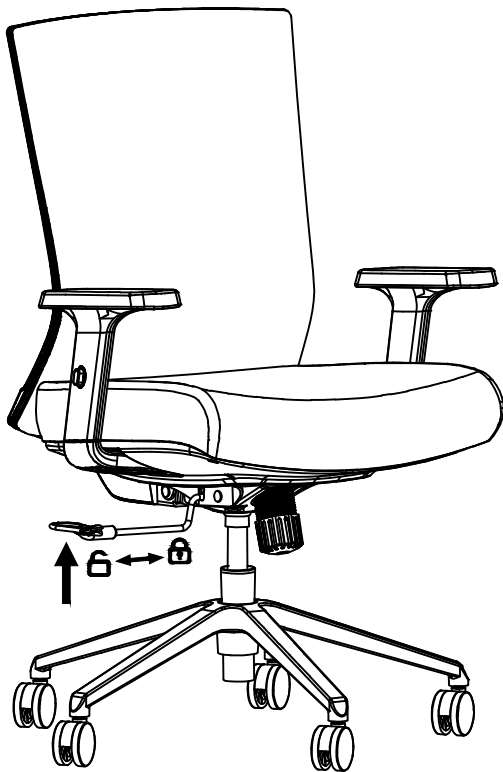
Rotate the lumbar support upward or downward to adjust it to an appropriate position.



Function:

4. Tilting and Locking Adjustment

Push the lever outward for tilting operation, and the chair will be locked once the lever was pulled back. 3 positions can be locked.



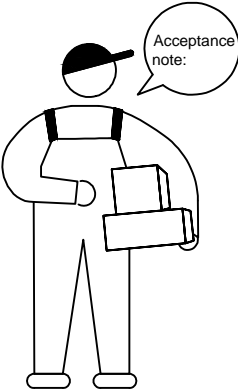
Function:

5. Adjust Backrest Tilt Tension

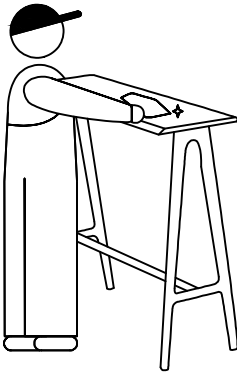
Rotate the knob under the seat to adjust the tilt tension of backrest according to your need.



Acceptance note:



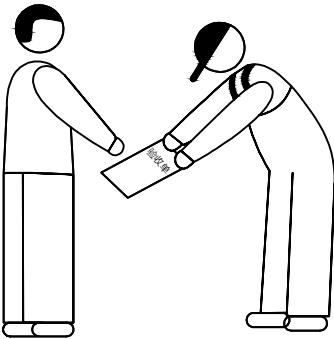
● Clean the surface.



● Tidy up.




● Check and deliver.





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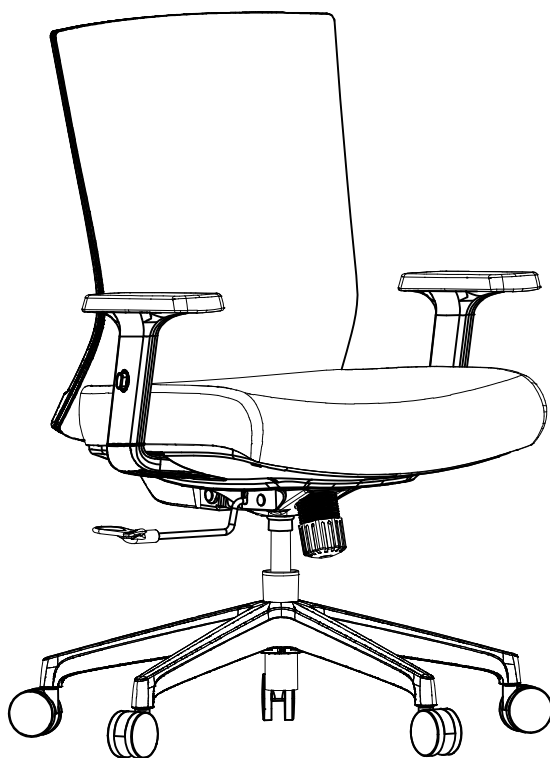
 949-337-8838

 info.us@isunon.com



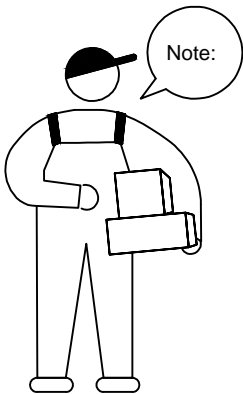


IRON II Series Installation Manual

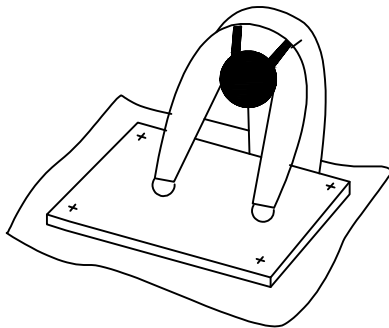


This manual is used for the installation of CIR69SW-2
Please read this manual carefully before use and keep it properly.

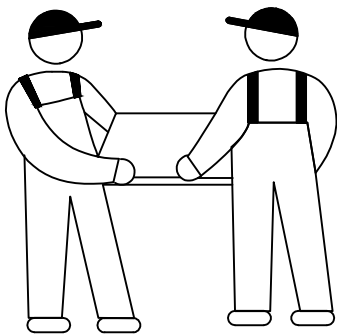
Assembly note:



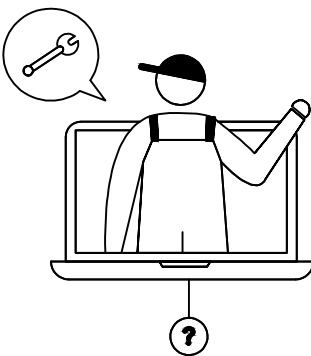
● Use a protective mat and handle the product with care.



● At least two people are required.

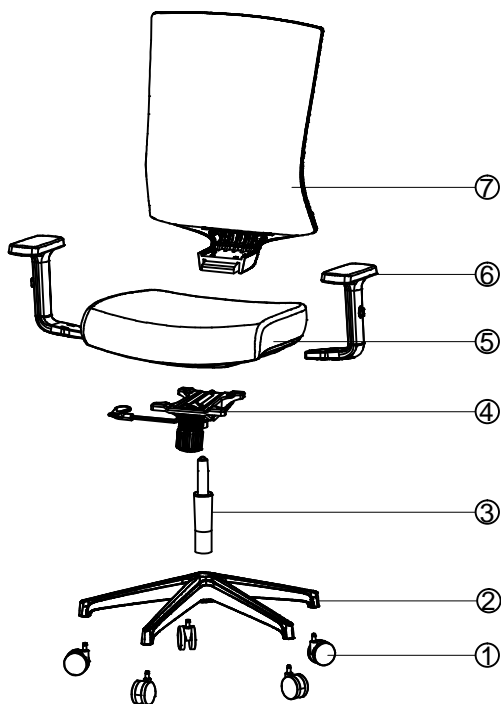


● Contact Sunon if you have any confusions.



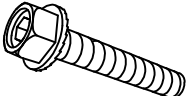

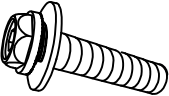


This picture shows all the accessories required, among which some are key accessories.
If you have missed any, please contact Sunon at 949-337-8838

Exploded diagram:



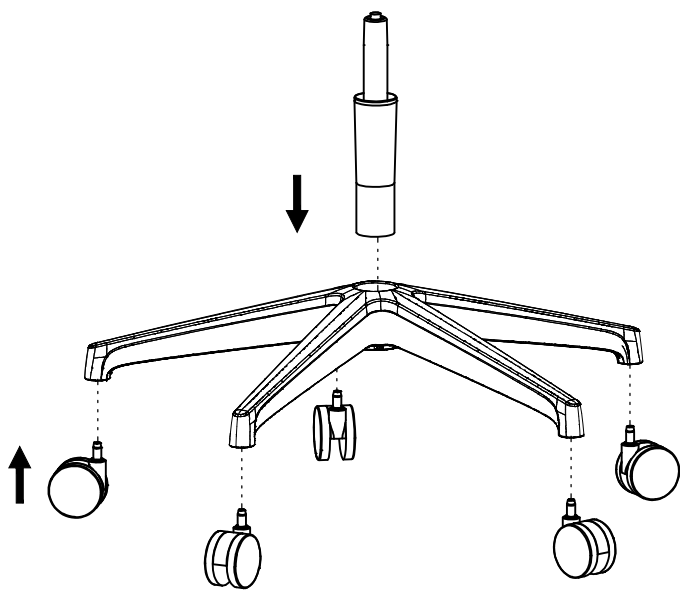
No.	Name	Pcs
1	caster	5
2	five-star base	1
3	gas lift	1
4	mechanism	1
5	seat	1
6	armrest	2
7	backrest	1

Accessory list:

A 			B 			C 		
Screw	1/4"*3/2"	10	Screw	M8*20	2	Screw	M8*35	1
D 			E 					
Washer	Ø16*Ø6.5*1	10	Allen wrench	5#	1			

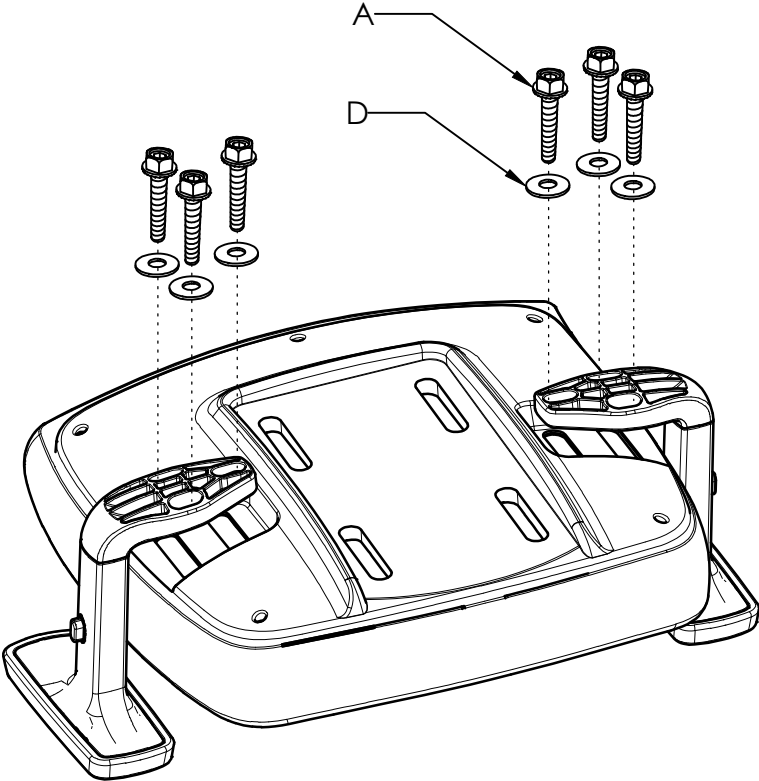
1. First fit casters into the five-star base. Then insert the bottom end of the gas lift into the central hole of the base.

1



2. Follow the order of screw (A), washer (D), armrests, seat cushion and fix the armrests to the seat cushion.

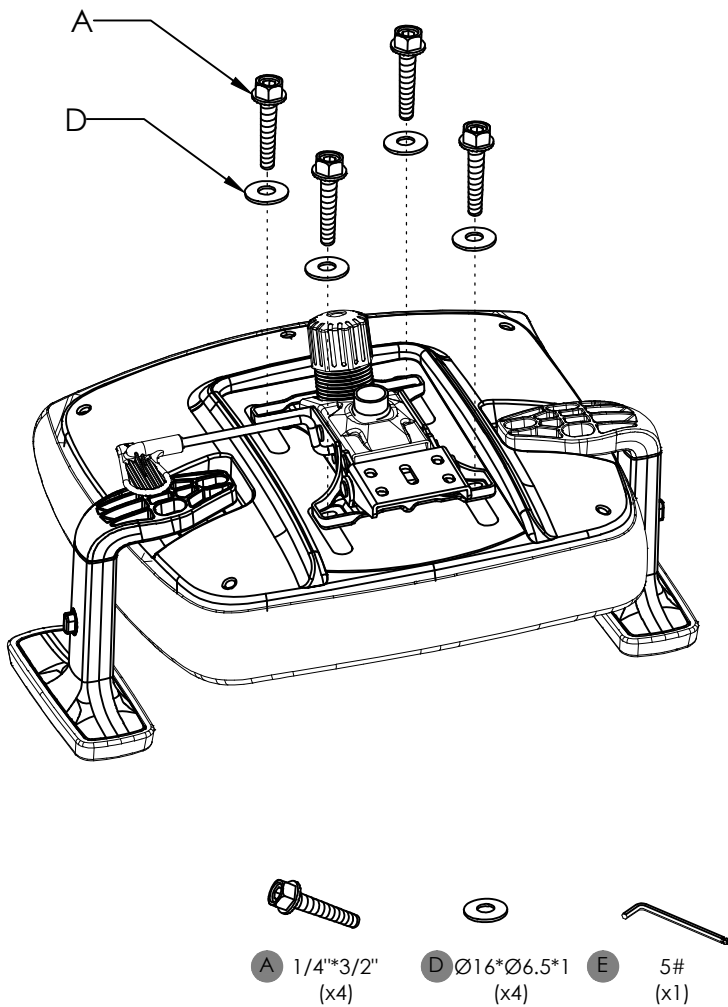
2



- A 1/4"×3/2" (x6) D Ø16*Ø6.5*1 (x6) E 5# (x1)

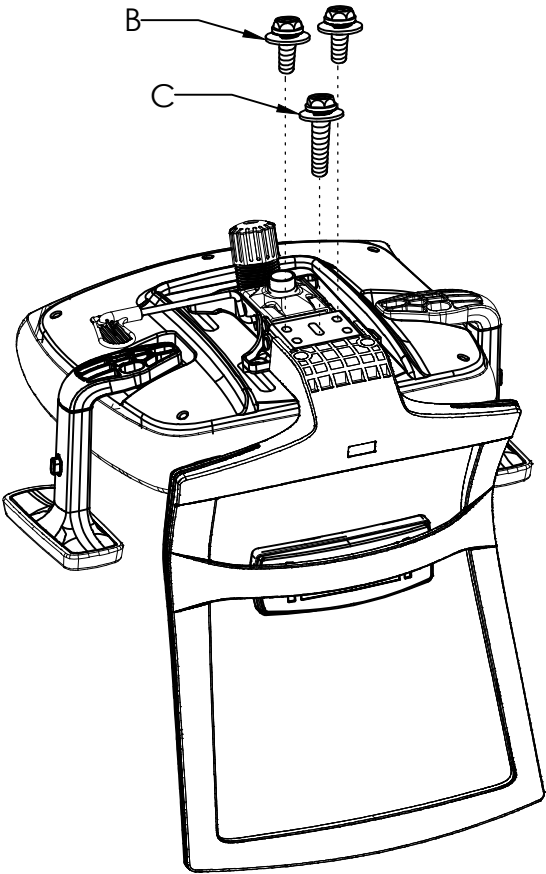
3. Follow the order of screw(A), washer(D), mechanism, seat cushion and fix the mechanism to the seat cushion.

3



4. Follow the order of screw(B&C), mechanism, backrest and fix the backrest to the mechanism.

4



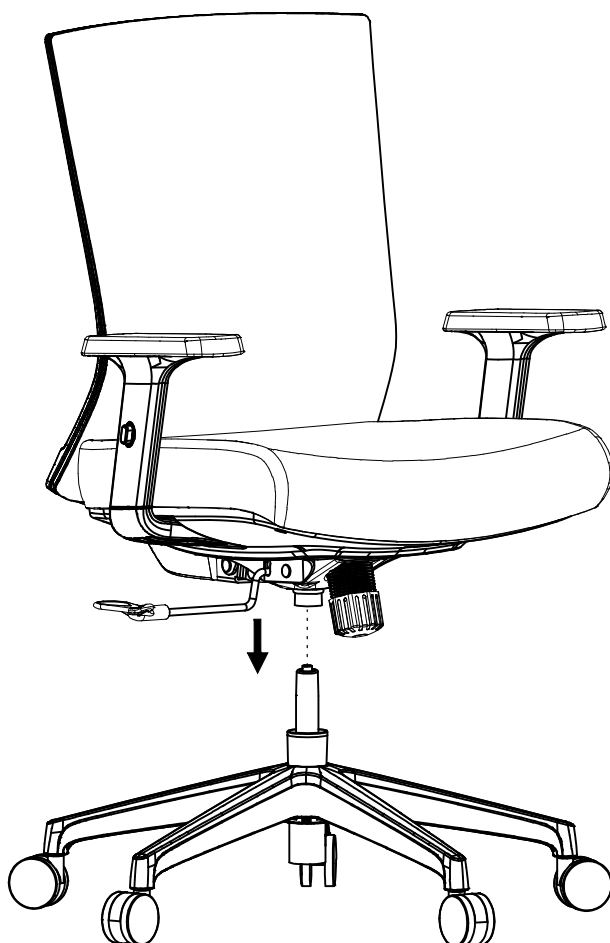
B M8*20
(x2)

C M8*35
(x1)

E 5#
(x1)

-
5. Align the mechanism hole with the upper end of the gas lift and lay down the chair vertically. The installation of chair is done.
-

5



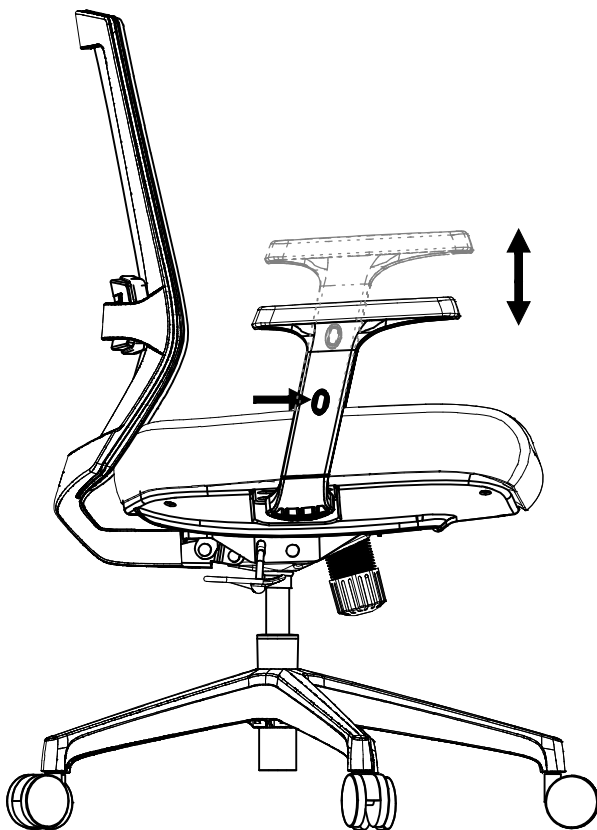
Done !

Function:

1. Adjust Armrest Height

Upward: press and hold the button and lift the armrest to a desired height.

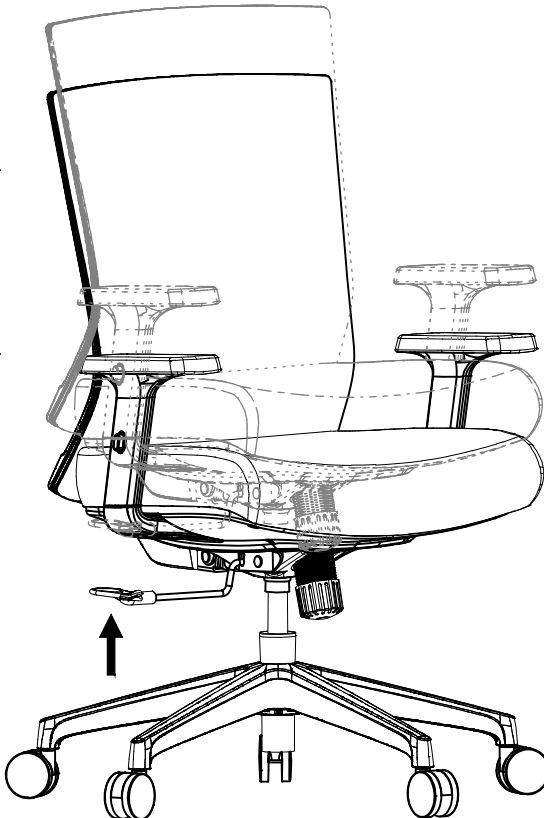
Downward: press and hold the button and push down the armrest to a desired height.



Function:

2. Adjust Seat Height

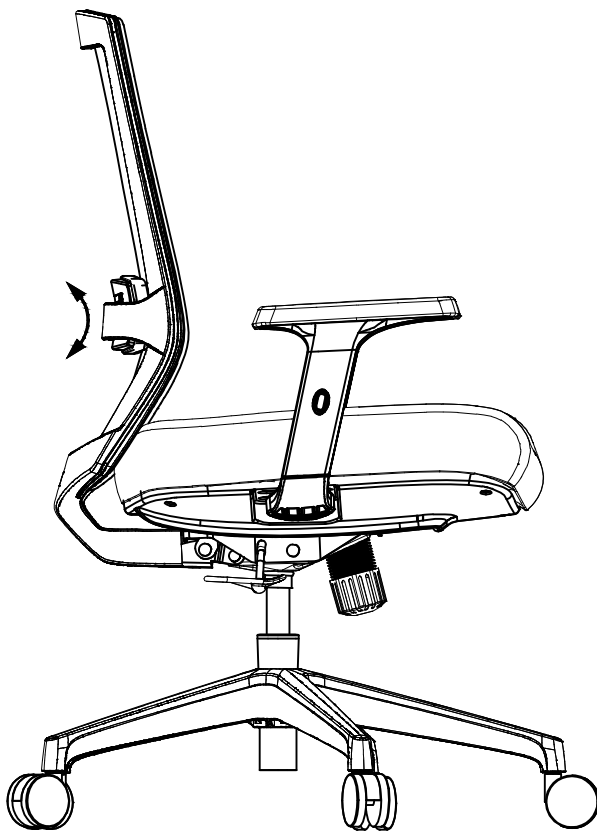
Upward: get your body off the seat and pull the lever to lift the seat to an appropriate height.
Downward: press down and pull the lever to lower the seat to the appropriate height.



Function:

3. Adjust Lumbar Support

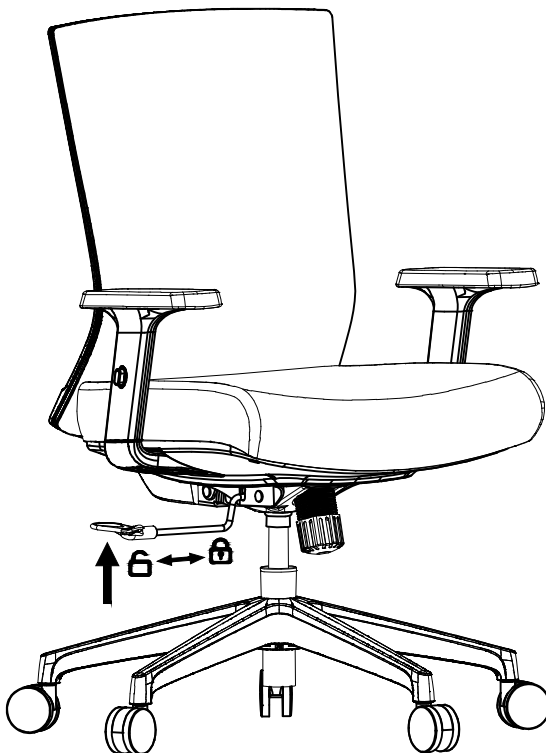
Rotate the lumbar support upward or downward to adjust it to an appropriate position.



Function:

4. Tilting and Locking Adjustment

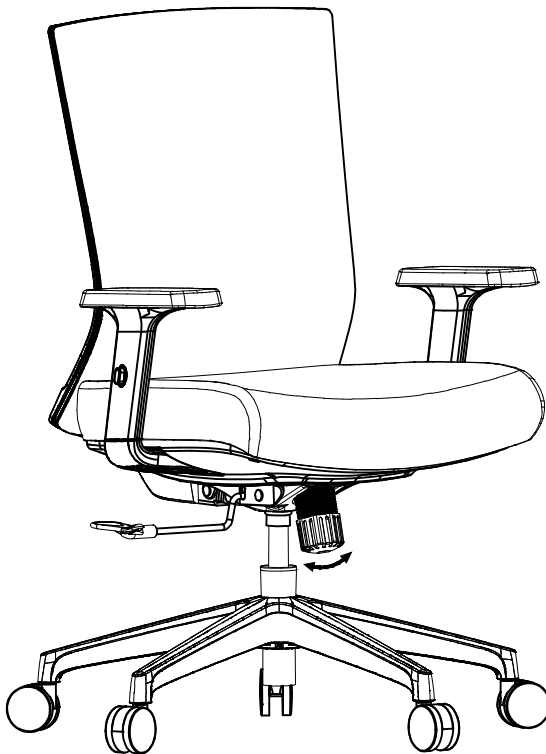
Push the lever outward for tilting operation, and the chair will be locked once the lever was pulled back. 3 positions can be locked.



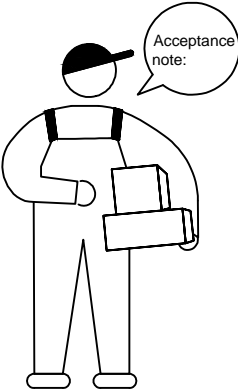
Function:

5. Adjust Backrest Tilt Tension

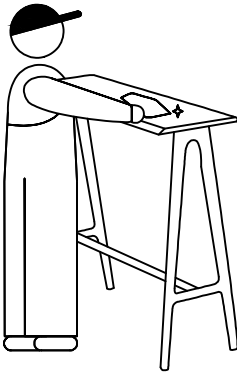
Rotate the knob under the seat to adjust the tilt tension of backrest according to your need.



Acceptance note:



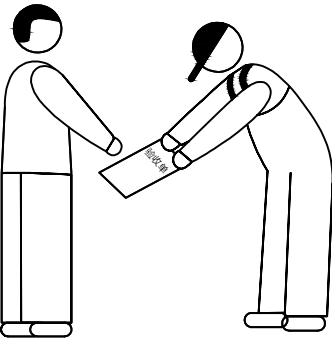
● Clean the surface.



● Tidy up.



● Check and deliver.






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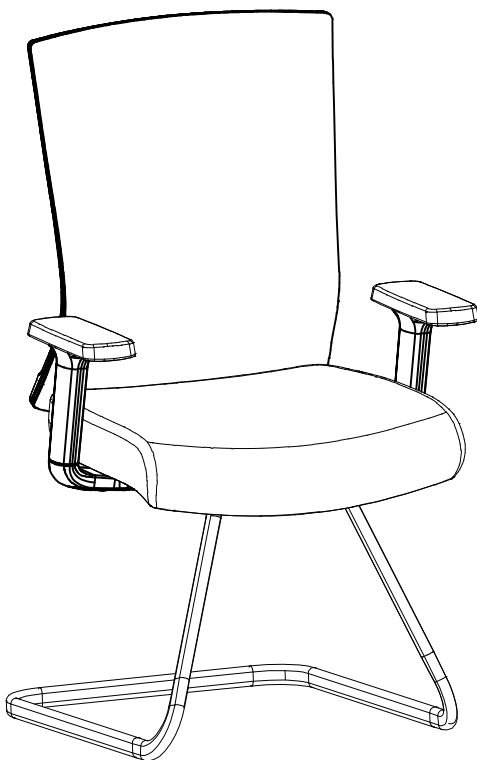
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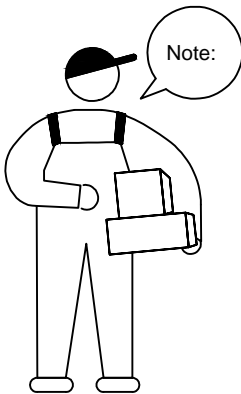


IRON II Series Installation Manual

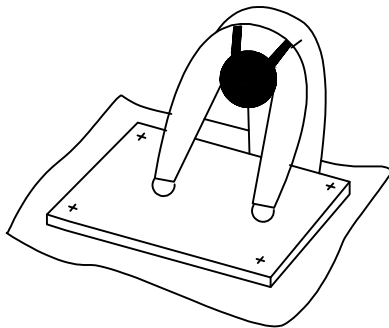


This manual is used for the installation of CIR70SW-2&CIR71SW-2
Please read this manual carefully before use and keep it properly.

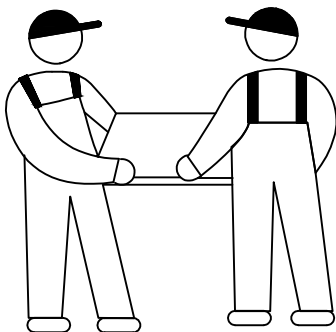
Assembly note:



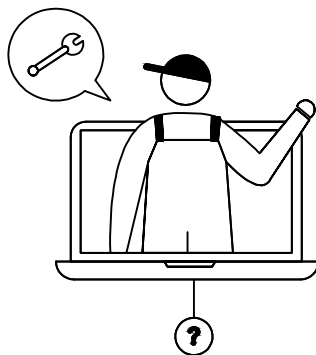
● Use a protective mat and handle the product with care.



● At least two people are required.

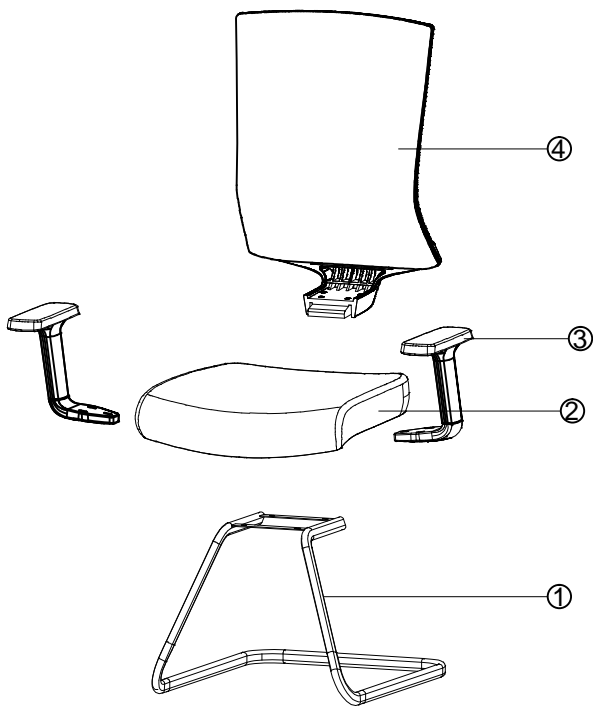


● Contact Sunon if you have any confusions.



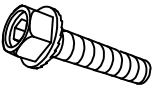
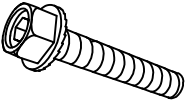

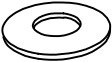

This picture shows all the accessories required, among which some are key accessories.
If you have missed any, please contact Sunon at 949-337-8838

Exploded diagram:



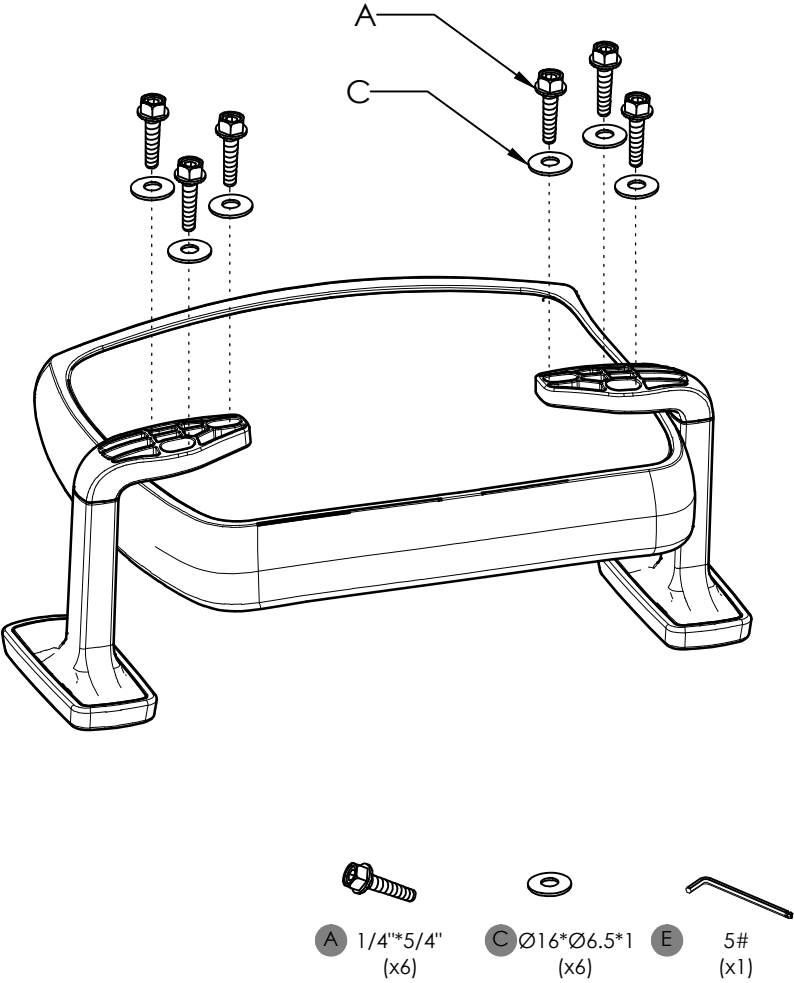
No.	Name	Pcs
1	foot	1
2	seat	1
3	armrest	2
4	backrest	1

Accessory list:

A 			B 			C 		
Screw	1/4"*5/4"	10	Screw	1/4"*3/2"	4	Washer	Ø16*Ø6.5*1	10
D 			E 					
Washer	Ø9(D20)	4	Allen wrench	5#	1			

1. Follow the order of screw (A), washer (C), armrests, seat cushion and fix the armrests to the seat cushion.

1



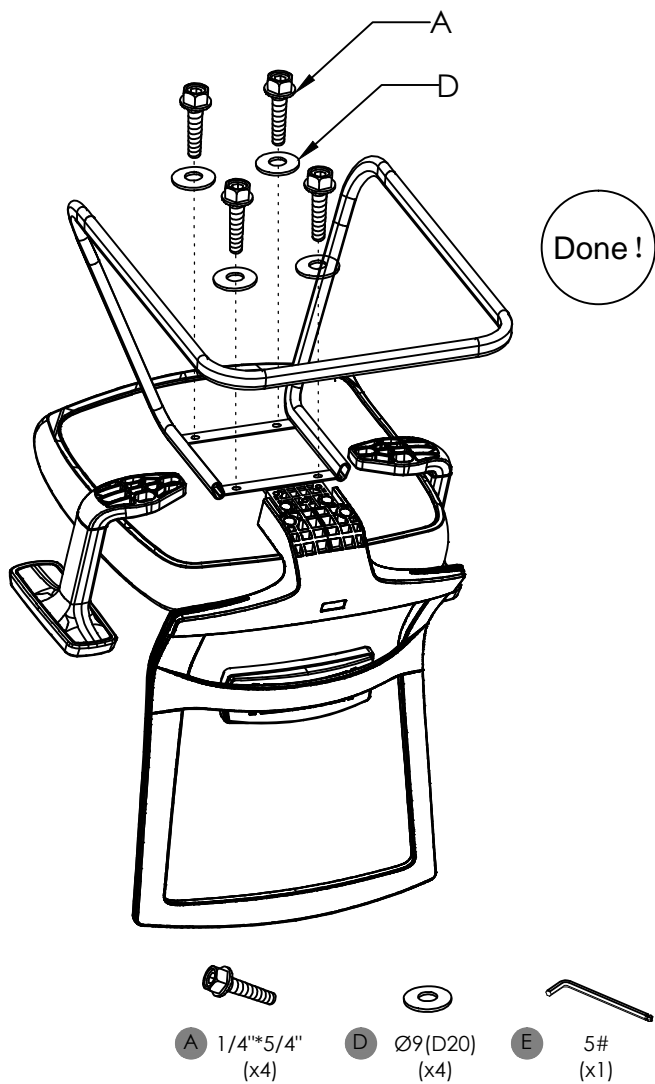
2. Follow the order of screw(B), washer(C), backrest, seat cushion and fix the backrest to the seat cushion.

2



3. Follow the order of screw(A), washer(D), foot, seat cushion and fix the foot to the seat cushion.

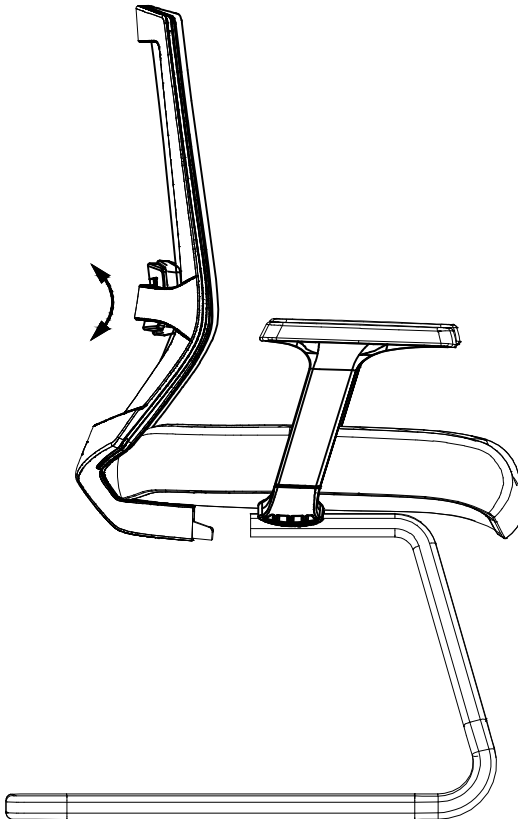
3



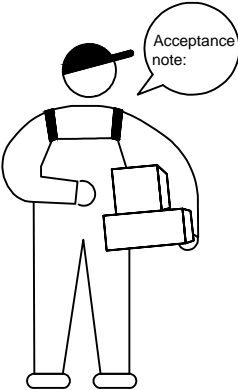
Function:

1. Adjust Lumbar Support

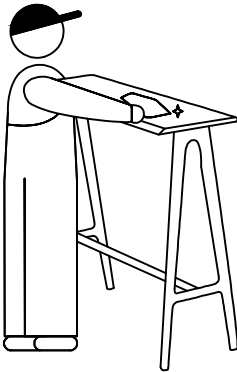
Rotate the lumbar support upward or downward to adjust it to an appropriate position.



Acceptance note:



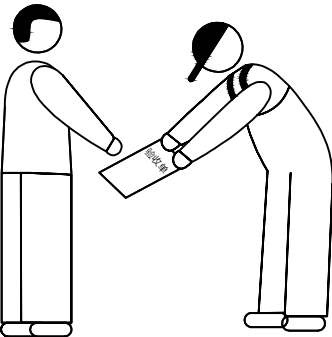
● Clean the surface.



● Tidy up.




● Check and deliver.





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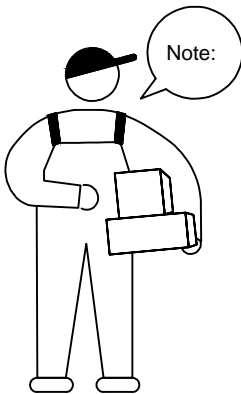


IRON II Series Installation Manual

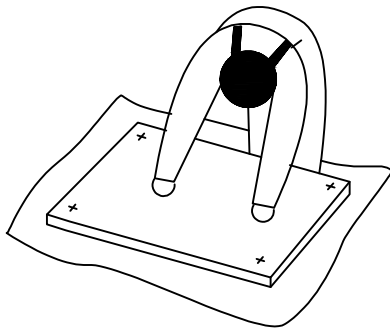


This manual is used for the installation of MG.CIR73BW-2
Please read this manual carefully before use and keep it properly.

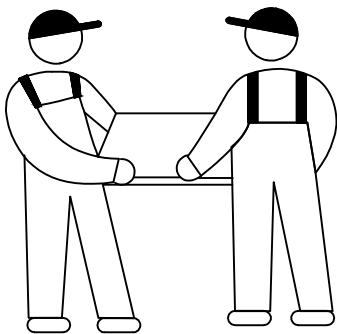
Assembly note:



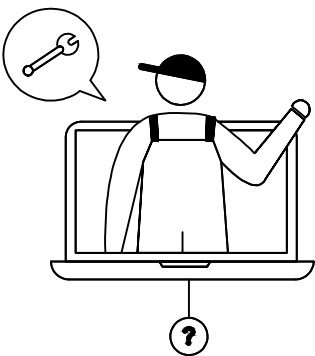
● Use a protective mat and handle the product with care.



● At least two people are required.

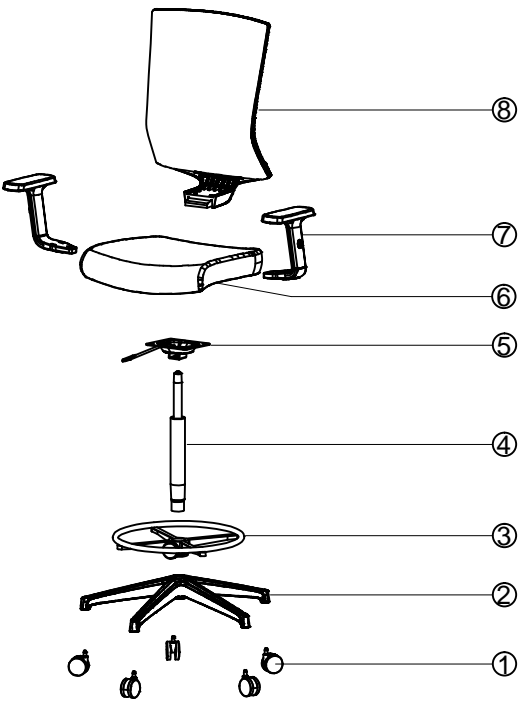


● Contact Sunon if you have any confusions.



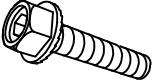

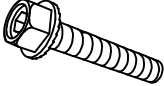


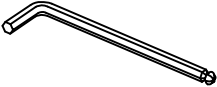
This picture shows all the accessories required, among which some are key accessories.
If you have missed any, please contact Sunon at 949-337-8838

Exploded diagram:



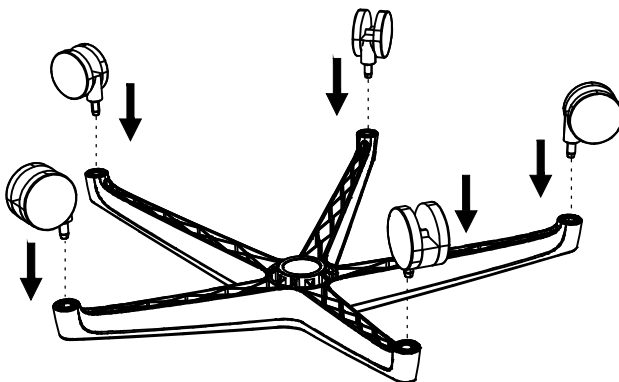
No.	Name	Pcs
1	caster	5
2	star base	1
3	foot rest	1
4	gas lift	1
5	mechanism	1
6	seat	1
7	armrest	2
8	backrest	1

Accessory list:

A 			B 			C 		
Screw	1/4"*5/4"	6	Screw	1/4"*3/4"	4	Screw	1/4"*3/2"	4
D 			E 			F 		
Washer	Ø9(D20)	4	Washer	Ø16*Ø6.5*1	10	Allen wrench	5#	1

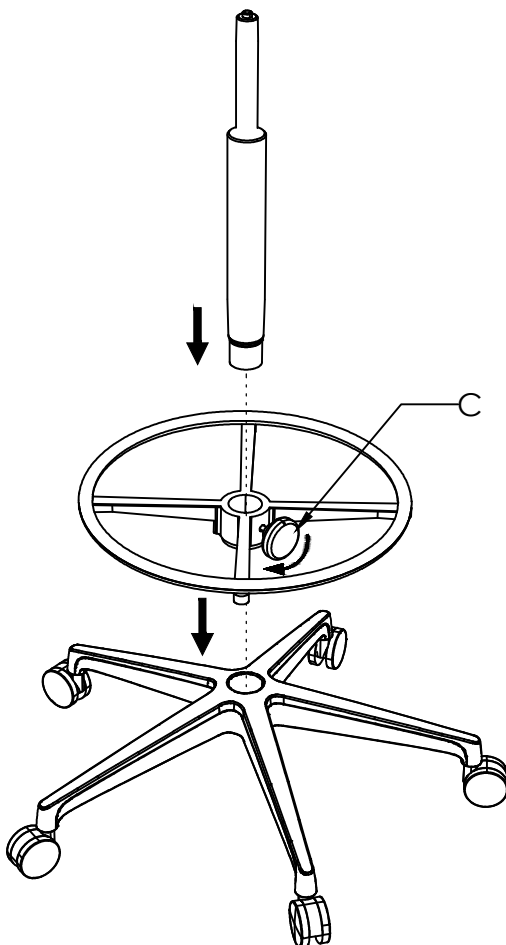
1. Place the star base upside down and insert the 5 casters into the holes at the end of each leg of the star base.

1



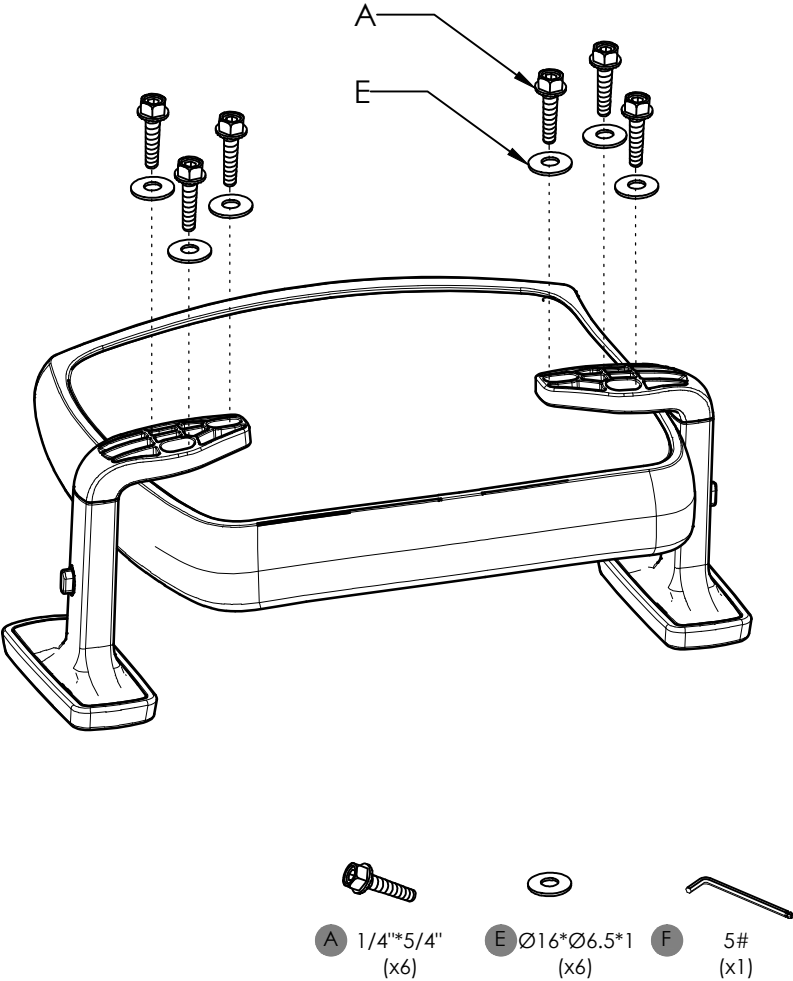
2. Turn the star base over insert the foot rest from the bottom of the gas lift; insert gas lift with foot rest through the center hole on top of the star base. Then turn the adjustment knob C clockwise to tighten the foot rest.

2



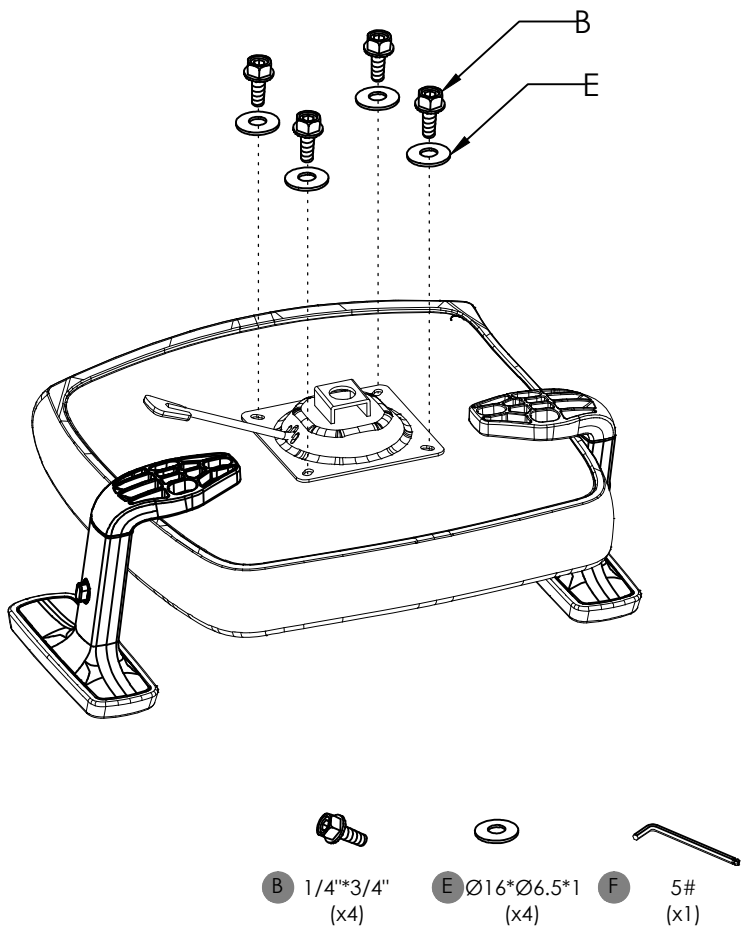
3. Follow the order of screw (A), washer (E), armrests, seat cushion and fix the armrests to the seat cushion.

3



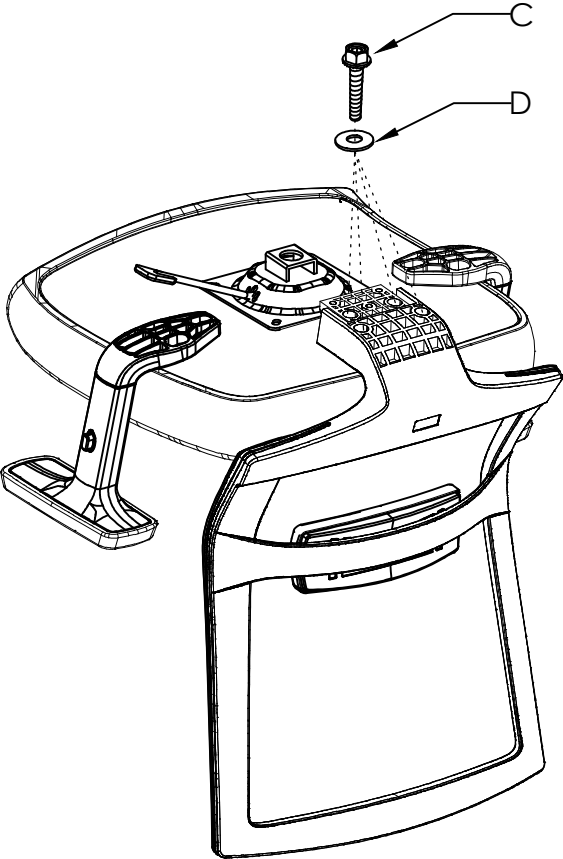
4. Follow the order of screw(B), washer(E), mechanism, seat cushion and fix the mechanism to the seat cushion.

4



5. Follow the order of screw(C&D), backrest, seat cushion and fix the backrest to the seat cushion.

5



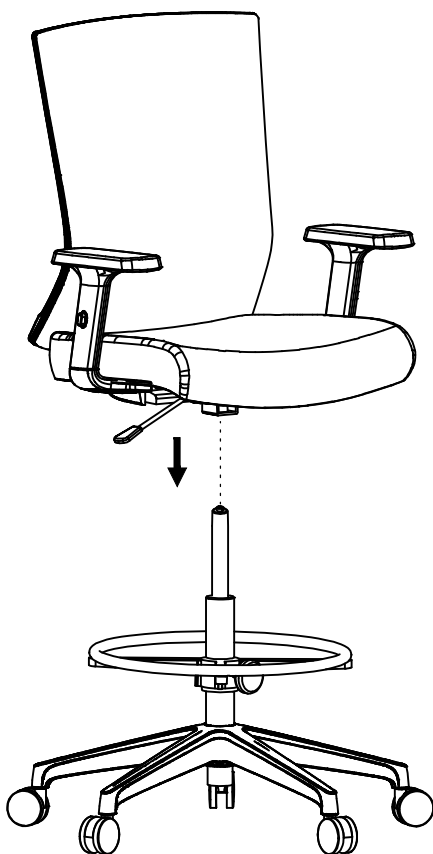
C 1/4"×3/2"
(x4)

D Ø9(D20)
(x4)

F 5#
(x1)

-
6. Align the mechanism hole with the upper end of the gas lift and lay down the chair vertically. The installation of chair is done.
-

6



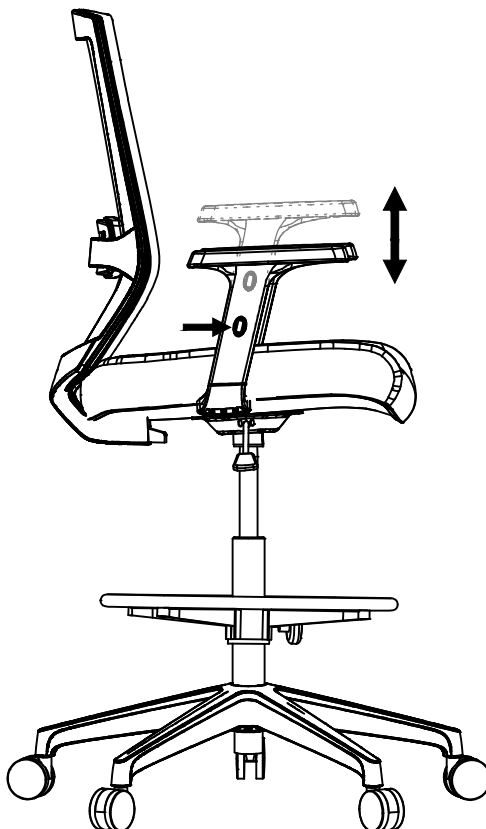
Done !

Function:

1. Adjust Armrest Height

Upward: press and hold the button and lift the armrest to a desired height.

Downward: press and hold the button and push down the armrest to a desired height.

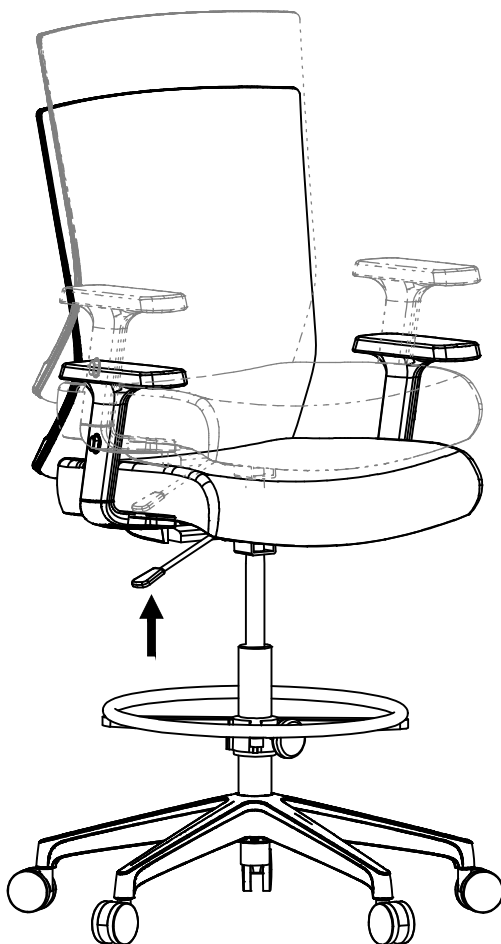


Function:

2. Adjust Seat Height

Upward: get your body off the seat and pull the lever to lift the seat to an appropriate height.

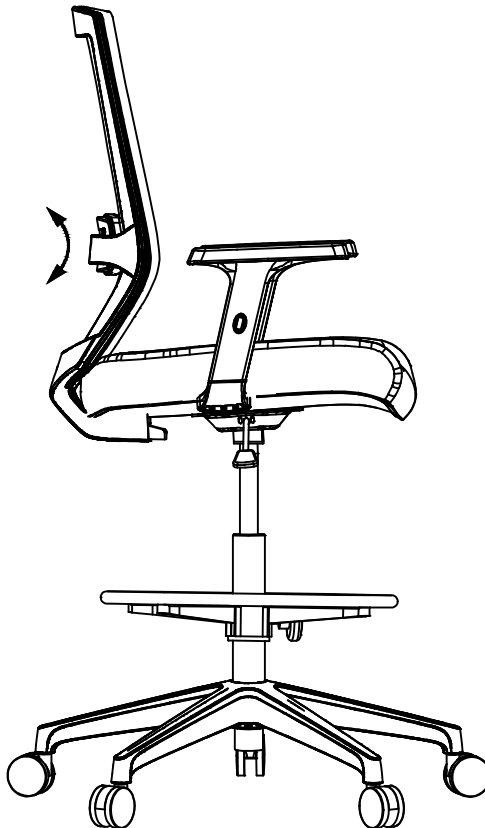
Downward: press down and pull the lever to lower the seat to the appropriate height.



Function:

3. Adjust Lumbar Support

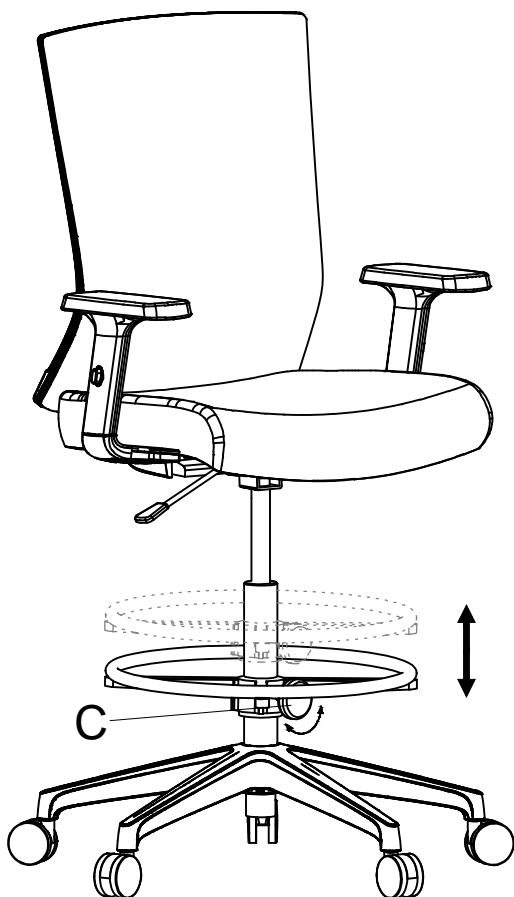
Rotate the lumbar support upward or downward to adjust it to an appropriate position.



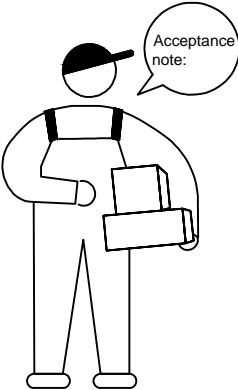
Function:

4. Foot rest height adjustment

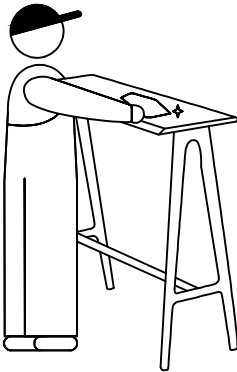
Turn the adjustment knob C counterclockwise to loose the foot rest and adjust it to the right position. Then turn the adjustment knob C clockwise to fix the foot rest.



Acceptance note:



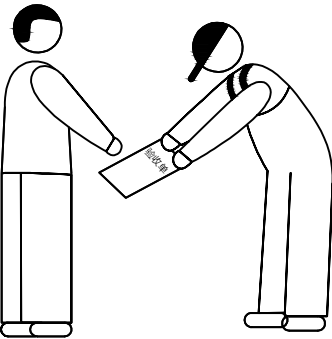
● Clean the surface.



● Tidy up.



● Check and deliver.






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